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NOVAS ABORDAGENS PARA O PROBLEMA DE LOCALIZAÇÃO DE FACILIDADES EM DOIS NÍVEIS: MODELOS E ALGORITMOS

Belo Horizonte 27 de fevereiro de 2020

Universidade Federal de Minas Gerais Escola de Engenharia Pós-Graduação em Engenharia de Produção

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Orientador: Ricardo Saraiva de Camargo.

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NEW APPROACHES FOR THE TWO-LEVEL FACILITY LOCATION PROBLEM: MODELS AND ALGORITHMS

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New approaches for the two-level facility location problem: models and algorithms

PAGANINI BARCELLOS DE OLIVEIRA

Tese submetida à Banca Examinadora designada pelo Colegiado do Programa de Pós-Graduação em ENGENHARIA DE PRODUÇÃO, como requisito para obtenção do grau de Doutor em ENGENHARIA DE PRODUÇÃO, área de concentração PESQUISA OPERACIONAL E INTERVENÇÃO EM SISTEMAS SOCIOTÉCNICOS, linha de pesquisa Otimização e Simulação de Sistemas Logíst. e de Grande Porte.

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Resumo

Esta tese investiga a aplicação de algoritmos exatos e heurísticos para a resolução de diferentes variantes do problema de localização de facilidades em dois níveis, versões estas poucos estudadas pela literatura. Trata-se de um tema de grande importância dentro da área de Otimização de Sistemas de Grande Porte, tendo ainda ampla aplicação em diversos sistemas logísticos existentes. De forma geral, o problema consiste em selecionar de um conjunto de locais candidatos um subconjunto de pontos que atuarão ou como suprimento ou como transbordo no atendimento, a custo mínimo de instalação e transporte, de clientes espalhados geograficamente. Nas variantes estudadas, a rede de atendimento ou distribuição é hierarquizada, sendo formada por um primeiro nível composto por facilidades que suprem as demandas dos clientes via pontos de transbordo pertencentes ao segundo nível. As três variantes estudadas do problema são: (i) a versão na qual facilidades e transbordos são não capacitados; (ii) o caso no qual a demanda dos clientes varia num horizonte de planejamento discretizado em períodos, resultando num problema de localização multi-período ou dinâmico; *(iii)* e a alternativa que considera custos adicionais oriundos dos efeitos de congestionamento em função do acúmulo de fluxo nas facilidades e pontos de transbordo. Em todas as variantes investigadas consideram-se duas possibilidades de interligação entre o primeiro e segundo níveis. Na alocação simples, um ponto de transbordo só pode interagir com uma única facilidade; enquanto, na atribuição múltipla, um ponto de transbordo pode estar conectado com um número qualquer de facilidades. Como o grande desafio destes tipos de problemas é a natureza combinatória deles, para cada uma das variantes estudadas, modelos matemáticos e métodos especializados baseados na decomposição de Benders e GRASP foram propostos e avaliados tanto em relação ao tempo computacional quanto à qualidade das soluções obtidas.

Palavra-chaves: Problemas de localização de facilidades em dois níveis; método de decomposição de Benders; GRASP; otimização de sistemas logísticos de grande porte

Abstract

This thesis presents exact and heuristic algorithms to solve different variants of the two-level facility location problem; variants which were less studied in the literature up till now. This is a topic of great relevance within the field of Large Scale System Optimization and with an ample presence in several logistics systems. Generally speaking, the problem consists of selecting a subset of points from a set of candidate sites to act either as a supply or as an transshipment point to serve customers geographically scattered at minimal installation and transportation costs. In the studied variants, the service or distribution network is hierarchical, being composed of a first level with facilities that supply customer demands via a second tier having transshipment points. The three studied variants of the problem are: (i) the version in which the facilities and transshipment points are assumed uncapacitated; (ii) the case in which customers' demand varies over a discretized planning horizon, leading to a multi-period or dynamic location problem; (iii) and the alternative that considers additional costs arising from the effects of congestion derived from the delay of accumulated flow in the facilities and transfer points. All investigated variants consider two possible types of interconnection between the first and second levels. In the single allocation, a transshipment point can interact with only one facility; while, in the multiple assignment, a transshipment point can connect with many facilities. Finally, as one of the greatest challenges of these problems is their combinatorial nature, mathematical models and specialized methods based on the Benders decomposition method and GRASP were proposed and assessed both in terms of computational running time and obtained solution quality for each of the studied variants.

Keywords: Two-level facility location problems; Benders decomposition method; GRASP; optimization of large-scale logistics systems

For my mother Ana Lúcia, my father Verdi,

my brothers Natasha, Giannini and Toscanini, my nephew Miguel, and my girlfriend Mayara.

"A daily effort of 1% on a project yields an accumulated compound effort of 37.8 ($\approx 1.01^{365}$) at the end of an year."

— Unknown author

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Chapter 1

Introduction

Weber (1909) was the first author to introduce a facility location problem consisted of strategically located facilities in the Euclidean space to supply a set of demand points such that the sum of all distances between demand points and the installed facilities is minimized. Over the years, Weber (1909)'s ideas have been incorporated with other assumptions given rise to new models for different application problems (Klose and Drexl 2005).

These assumptions include, but are not limited to the installation of p facilities (Maranzana 1963, Hakimi 1965) or an unknown number of facilities (Efroymson and Ray 1966, Kuehn and Hamburger 1963), the installation of a hierarchy of facilities (Kuehn and Hamburger 1963, Lawrence and Pengilly 1969), or installing facilities over multi-periods of time (Roodman and Schwarz 1975, Wesolowsky and Truscott 1975), or the supply of multi-products (Geoffrion and Graves 1974); the reckoning of facility capacities (Akinc and Khumawala 1977, Nauss 1978) or congestion effects (Grove and O'Kelly 1986); and the allowance of customer demands to be served by multiple facilities or not, i.e. if customer nodes are multi or single assigned to facilities (Holmberg et al. 1999). Nonetheless, two essential and fundamental features of all facility location problems are the selection of facilities to be activated, and a product/service distribution logic to attend customer demands.

Though the facility location literature has grown vastly and maturely since Weber (1909)'s seminal work, there are still some research gaps to be explored or better studied, e.g. new modeling assumptions for real applications (Melo et al. 2009), the integration with other decision problems like vehicle routing (Schneider and Drexl 2017, Drexl and Schneider 2015) and inventory management (Coelho et al. 2014) problems, or to propose new computational solution techniques. One of such research opportunities yet to be better understood and solved is a subclass of the multi-level facility location problems: the two-level hierarchical facility location problem and its variants.

In a two-level facility location problem, the upper level usually supplies to intermediary transshipment facilities located in an immediately subsequent level of the hierarchy, which is then responsible to serve customers demands. Customers can be served by a single or multiple intermediary facilities. This subclass of two-level problems as the focus of our study was not arbitrarily defined. We have selected it because of its wide applicability in most real-world supply chain and logistics systems environments (Klose and Drexl 2005). It's easy to note that the production and distribution of products, data flow services, health care services and bank services are common real examples of network supply systems, which has this two-level organization pattern. Moreover, another relevant motivation is that there are some variants that have been poorly investigated by the research community, being, therefore, the subject of this thesis.

The first problem studied is the two-level uncapacitated facility location problem illustrated in Figure 1.1. Upper-level facilities (squares) supply the nearest lower-level ones (triangles) which then serve the nearest customer nodes (circles). An inadequate choice of facility locations may impact installation and transportation costs, especially for large-scale networks.



Figure 1.1: Example of a two-level uncapacitated facility location problem

Note that there are second-level facilities that are connected to more than one facil-

ity of the first level in the example of Figure 1.1. This occurs due to the transportation cost combination between first and second level facilities, and second-level facilities to customers. However, there are applications such as the design of some telecommunication networks (Chardaire et al. 1999) that require second-level facilities to be single assigned to first-level ones as exemplified in Figure 1.2. This gives rise to a more computational challenging problem than the multiple allocation variant. However, due to the matrix structure of the adopted formulations, both problem variants are amenable to be solved by decomposition algorithms, the subject of Chapter 2.



Figure 1.2: Example of a two-level uncapacitated facility location problem with single assignments

An extension of the two-level uncapacitated facility location problem with single and multiple assignments is the incorporation of the assumption that customer demands are dynamic, i.e. they change over time affecting economically the previously adopted location of facilities and allocation of customers. Opening and closing facilities can then result in saving costs over the periods of operation. Figure 1.3 illustrates different operating facility configurations as time evolves, showing first and second level facilities being closed in the second and third periods. Nonetheless, given the demands' profile, new facilities can be opened instead to better serve customers.

The dynamic assumption increases the combinatorial complexity of the problem,



Figure 1.3: An example of a dynamic two-level facility location problem

requiring thus different modeling considerations and computational approaches. Chapter 3 introduces new formulations which extend the models of Chapter 2 to cope with demands over time and will have the solution algorithms as well.

Finally, as the use of the facilities intensifies and demands get closer to the installed system's capacity, customers may start perceiving longer lead times between deliveries, or delays, or even worse, they might have their demands backlogged. Hence congestion effects have to be dealt with during modeling and handled accordingly.

Instead of lessening these undesirable effects with capacity constraints, here theses effects are modeled explicitly on the objective function as convex cost functions (e.g. Kleinrock (1964) average delay function or a power law) which increase costs exponentially as more flows go through the facilities. These convex cost functions capture the exponential nature of the congestion effects: the larger the flow demanded or passing through a facility, the increasingly greater the costs are.

Though they properly model the congestion effects, on the other hand, these convex cost functions introduce non-linearities to the problem that complicates the solution process. Assumptions, and formulations, and strategies to handle these non-linearities are presented and discussed in Chapter 3.

In all the studied problems, whenever the first and second level facility location decisions are parameterized, a set of ease to solve transportation subproblems is obtained. This favors the use of exact decomposition methods such as the Benders algorithm (Benders 1962). Nonetheless, these decomposition methods are computationally enhanced if combined with other solution techniques (e.g. specialized cut separation procedures, the implication of sub-modular features (Mateus and Thizy 1999), heuristics and/or Lagrangian relaxation). Therefore this thesis combines different algorithms to efficiently solve the aforementioned two-level location problem variants.

Instead of a traditional thesis text format, this work is the gathering of three self-

contained articles, one for each problem variant. In each chapter or article, an introduction to the problem variant is studied, followed by a literature review, the adopted notation and definitions, and the devised solution framework are presented. Further, the next chapters of this thesis are organized as follows: Chapter 2 the two-level uncapacitated facility location problem with single and multiple assignments is studied, whereas Chapters 3 and 4 introduce the dynamic problem and the problem whose congestion effects are being taken into account, respectively. Finally, Chapter 5 concludes with our final remarks.

Main contributions of this thesis

The thesis's contributions are presented below:

Chapter 2: A comparison of separation routines for Benders optimality cuts for two-level uncapacitated facility location problems

- To present accelerated Benders decomposition algorithms;
- To introduce closing facility Benders cut separation procedures;
- To separate near Pareto-optimal cuts through tailored methods adapted from Magnanti and Wong (1981)'s work;
- To solve the Benders dual subproblems via two specialized algorithms without the use of commercial solvers.

Chapter 3: A decomposition approach for the dynamic two-level uncapacitated facility location problem with single and multiple allocations

- To introduce new dynamic formulations, based on adaptations in Barros and Labbé (1994a) and Gendron et al. (2016) formulations;
- To devise a fast GRASP (Feo and Resende 1989) based heuristic algorithm to attain near-optimal solutions to the problem, in a short computational time;
- To develop an exact decomposition approach to efficiently solve both single and multiple assignment problems, considering different customer demand patterns.

Chapter 4: The hierarchical two-level facility location problem under the supply and congestion costs effects

• To propose different formulations for the hierarchical two-level uncapacitated facility location problem, where congestion effects are taken into account, either for single or multiple assignments between the levels;

• To develop three different decomposition algorithms based on linearization procedures and cut plane approaches to efficiently solve nonlinear problems.

Chapter 2

A comparison of separation routines for Benders optimality cuts for two-level uncapacitated facility location problems

This chapter studies two-level uncapacitated facility location problems, a class of discrete location problems that consider different hierarchies of facilities and their interactions. Benders reformulations for both single and multiple assignment variants and while several separation procedures for three classes of Benders cuts are presented: standard optimality cuts, lifted optimality cuts, and non-dominated optimality cuts. Extensive computational experiments are performed on difficult and large-scale benchmark instances to assess the performance of the considered separation routines.

2.1 Introduction

Many large-scale transportation and telecommunication systems have a hierarchical, multi-echelon structure with two or more facility levels responsible for providing services or goods to customers scattered on a vast geographical area (Fortz 2015, Ortiz-Astorquiza et al. 2018). The role each level plays in the system distinguishes facilities among different levels. First-level facilities are usually resource generators, whereas second-level facilities act as intermediate transshipment points. They distribute these resources to customers using the bottom echelon (Balinski 1964, Manne 1964, Melo et al. 2009).

Examples of hierarchical systems with at least two levels can be found in: (i) bank services, in which bank branches (first-level) and service points with automated teller

machines (second-level) serve clients scattered over a country (Min and Melachrinoudis 2001, Jayaraman et al. 2003, Genevois et al. 2015), *(ii)* health care services, in which specialty medical centers (first-level) together with regional hospitals (second-level) provide treatment to health care family offices (customers) in a province (Şahin and Süral 2007, Smith et al. 2009, Ahmadi-Javid et al. 2017), and *(iii)* in the production and distribution of products (e.g. vehicles, food and clothing) in a supply chain, in which manufacturing facilities (first-level) supply to distribution centers (second-level) which will then pass these products to traders or dealerships (clients) located over a continental area (Vidal and Goetschalckx 1997, Klose and Drexl 2005, Pasandideh et al. 2015).

In this chapter we focus on a fundamental problem in discrete location known as the warehouse and plant location problem introduced by Kaufman et al. (1977), also denoted as the two-level uncapacitated facility location problem (TLUFLP). Given a set of customers and set of potential facilities partitioned into two levels, TLUFLPs consider the selection of a set of (uncapacitated) facilities to open at each level so that each customer is assigned to a sequence of opened facilities, exactly one from each level, while minimizing the total setup cost for installing the facilities at both levels and the total transportation cost for routing customer demands through their allocated facilities. When we enforce that each second-level facility has to be connected to at most one fist-level facility, we refer to this variant as the TLUFLP with single assignments (TLUFLP-SA) (Gendron et al. 2016). Whenever such single assignment constraint is not considered, second-level facilities can be connected to more than one first-level facility and the problem is referred to as the TLUFLP with multiple assignments (TLUFLP-MA) (Barros and Labbé 1994b). A natural extension of TLUFLPs to more than two levels correspond to multi-level uncapacitated facility location problems introduced by Aardal et al. (1999). For a survey and classification of multi-level facility location problems, please refer to Ortiz-Astorquiza et al. (2018).

One class of problems that has attracted the most attention in multi-level facility location is precisely the TLUFLP. Early works are those of Ro and Tcha (1984) and Tcha and Lee (1984) who assumed that the well-known submodularity property of the single-level uncapacitated facility location problem extends directly to the case of two and more levels. Barros and Labbé (1994b) analyzed the correctness of such assumption and showed that the standard combinatorial representation used for the single-level case (see, Nemhauser et al. 1978) did not satisfy submodularity when extended directly to the multi-level case. However, Ortiz-Astorquiza et al. (2015) showed that another equivalent combinatorial optimization problem modeling the TLUFLP has an objective function that actually satisfies submodularity. Ortiz-Astorquiza et al. (2017) employed this alternative representation to derive MIP formulations and approximation algorithms for a more general version of the TLUFLP, denoted as *multi-level uncapacitated p*-location problems, in which cardinality constraints on the number of open facilities at each level are considered.

Barros and Labbé (1994a) studied a TLUFLP with multiple assignments including setup costs on the edges connecting facilities between levels and presented MIP formulations and a branch-and-bound algorithm based on a Lagrangean relaxation to solve the problem. Chardaire et al. (1999) and Gendron et al. (2015) considered a TLU-FLP with single assignments in which setup costs on the edges are incorporated and developed heuristic algorithms to solve this problem. Gendron et al. (2017) presented several MIP formulations for the same problem, while assessing how they perform on CPLEX when solving standard test instances. Gendron et al. (2016) proposed an exact algorithm for the same problem in which a Lagrangean relaxation is used within a branch-and-bound algorithm to solve the problem. Ortiz-Astorquiza et al. (2019) studied a general class of multi-level uncapacitated *p*-location problems in which the selection of links between levels of facilities is part of the decision process. They proposed an exact branch-and-cut algorithm based on a Benders reformulation in which Benders optimality cuts are separated by solving a series of network flow problems.

The **main contributions** of this chapter are the following: Benders reformulations for both TLUFLP-MA and TLUFLP-SA variants are presented. These reformulations are obtained by projecting out a large set of continuous variables from the arc-based formulation introduced in Barros and Labbé (1994b) for the TLUFLP-MA and its extension introduced in Gendron et al. (2016) for the TLUFLP-SA. Several separation routines applicable to both problems for three classes of Benders cuts were developed: standard Benders optimality cuts, closing facility Benders cuts, and Pareto-optimal Benders optimality cuts. For the first class, we develop: i) a simple procedure that exploits the optimal solution of the primal subproblem to generate an optimal solution of dual subproblem using complementary slackness conditions, and *ii*) a more sophisticated procedure that relies on the solution of a bipartite matching problem to generate stronger cuts, not necessarily non-dominated. For the second class of cuts we use the cost structure to lift standard Benders optimality cuts in order to generate stronger cuts. Finally, we present a fast procedure to approximately generate non-dominated optimality cuts. Extensive computational experiments are performed on difficult and large-scale benchmark instances to assess the performance of the considered separation routines. Finally, we note that the ultimate goal of this work is not to present the most efficient exact algorithm for two-level facility location problems but to analyze and computationally compare several separation procedures for Benders optimality cuts applicable to this class of problems.

The reminder of the chapter is organized as follows. Sections 2.2 and Section 2.3

formally define the TLUFLP-MA and TLUFLP-SA, respectively, describe the Benders reformulations and present the separation routines for the three classes of considered Benders cuts. Section 2.4 presents the results of extensive computational experiments performed to compare the different separation procedures for Benders cuts. Conclusions follow in Section 2.5.

2.2 The two-level uncapacitated facility location problem with multiple assignments

Let K and J be the sets of candidate locations for the facilities of the first and second level, respectively, and let I be the customer set. For each customer $i \in I$, a demand d_i must be supplied by a facility selected within set K (first-level) through another facility chosen among set J (second-level). Unitary transportation costs between nodes $i \in I$ and $j \in J$, and between nodes $j \in J$ and $k \in K$ are given as c_{ij} and c_{jk} , respectively, whereas $c_{ijk} = d_i(c_{ij} + c_{jk})$ represents the supply cost of facility $k \in K$ serving customer $i \in I$ via facility $j \in J$. For $k \in K$ and $j \in J$, let f_k and a_j denote the fixed setup cost for the installation of first and second level facilities, respectively.

The TLUFLP-MA consists of locating first and second level facilities to serve all customers at minimal installation and transportation costs. While the TLUFLP-MA allows second-level installed facilities to interact with any number of first-level opened facilities, the TLUFLP-SA restricts it to only one.

For each $k \in K$ and $j \in J$, we define binary decision variables z_k and y_j to represent locational decisions in the first and second level, respectively. Let also the continuous variables $x_{ijk} \geq 0$ be equal to the percentage of demand of customer $i \in I$ served by first-level facility $k \in K$ via second-level facility $j \in J$. To easy presentation and readability of the chapter, variables will have their indexes suppressed throughout the text without loss of comprehension of their meaning whenever their domains are presented. Using these sets of variables, Barros and Labbé (1994b) propose an arcbased formulation (2.1)-(2.4) for the TLUFLP-MA.

Objective function (2.1) minimizes the total costs which is composed of transportation, and first and second level installation costs. Constraints (2.2) ensure that all customer demands are satisfied, whereas constraints (2.3) and (2.4) are activation constraints, i.e. customers can only be served by first and second level installed facilities, respectively.

$$\min_{\substack{\boldsymbol{x} \ge 0\\ \boldsymbol{y} \in \{0,1\}^{|J|} \\ \boldsymbol{z} \in \{0,1\}^{|K|}}} \sum_{k \in K} f_k z_k + \sum_{j \in J} a_j y_j + \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} c_{ijk} x_{ijk} \tag{2.1}$$

s.t.:
$$\sum_{j \in J} \sum_{k \in K} x_{ijk} = 1 \qquad \forall i \in I \qquad (2.2)$$

$$y_j - \sum_{k \in K} x_{ijk} \ge 0 \qquad \qquad \forall i \in I, j \in J \qquad (2.3)$$

$$z_k - \sum_{j \in J} x_{ijk} \ge 0 \qquad \qquad \forall \ i \in I, k \in K.$$
(2.4)

Formulation (2.1)-(2.4) has an interesting structure. When variables z and y are parameterized, the resulting system is a linear transportation problem that is easily solved by inspection. This linear transportation problem has a block-diagonal structure which can be decomposed into smaller, easier to solve subsystems, one for each customer $i \in I$. This makes this formulation suitable to be used within a decomposition method. One of such approaches is the well-known Benders decomposition method (Benders 1962) which has been successfully and widely used in different applications. An excellent survey on the Benders decomposition method can be found in Rahmaniani et al. (2017).

2.2.1 Benders reformulation for the TLUFLP-MA

Benders decomposition relies on problem partitioning, variable projection and constraint relaxation. It partitions the original problem into two smaller, easier to solve problems: a master problem (MP), and a linear subproblem (SP). The MP is the original problem with the continuous routing variables \boldsymbol{x} of formulation (2.1)-(2.4) are projected out and replaced by additional constraints known as Benders cuts (BCs). Although the number of BCs is exponential in size, most of them will not be binding in an optimal solution. Hence they can be initially relaxed and added to the MP iteratively on the fly by identifying which relaxed BCs are being violated by the current MP solution.

Violated BCs are separated by the SP, which is the subproblem obtained after the z and y variables are temporarily fixed in the original formulation with the current MP solution. The MP optimal solution values provide lower bounds (LB) on the optimal solution value of the original problem, whereas an upper bound (UB) can be easily obtained by combining the current MP and SP solutions. An optimal solution is obtained when the difference between the LB nd UB is within a threshold value.

Let $\mathbb{Y} = \mathbb{B}^{|J|} \times \mathbb{B}^{|K|}$ denote the set of binary vectors associated with the y and z

variables. When fixing the vector $(\bar{y}, \bar{z}) \in \mathbb{Y}$ in the original formulation (2.1)-(2.4), we obtain the Benders primal subproblem:

$$\min_{\boldsymbol{x} \ge 0} \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} c_{ijk} x_{ijk}$$
(2.5)

s.t.:
$$\sum_{j \in J} \sum_{k \in K} x_{ijk} = 1 \qquad \forall i \in I \qquad (2.6)$$

$$-\sum_{k \in K} x_{ijk} \ge -\bar{y}_j \qquad \forall i \in I, j \in J$$
(2.7)

$$-\sum_{j\in J} x_{ijk} \ge -\bar{z}_k \qquad \forall i \in I, k \in K.$$
(2.8)

Note that different $(\bar{y}, \bar{z}) \in \mathbb{Y}$ binary vectors affect the primal feasible space (2.6)-(2.8). Dualizing the primal subproblem (2.5)-(2.8) by using the dual variables $v_i \in \mathbb{R}$, $i \in I$, and $w_{ij} \geq 0$, $i \in I, j \in J$, and $u_{ik} \geq 0$, $i \in I, k \in K$ associated with constraints (2.6)-(2.8), respectively, we obtain the following Benders dual subproblem:

$$\max_{\substack{\boldsymbol{v}\in\boldsymbol{R}\\\boldsymbol{w},\boldsymbol{u}\geq0}} \sum_{i\in I} v_i - \sum_{i\in I} \sum_{j\in J} \bar{y}_j w_{ij} - \sum_{i\in I} \sum_{k\in K} \bar{z}_k u_{ik}$$
(2.9)

s.t.:
$$v_i - w_{ij} - u_{ik} \le c_{ijk}$$
 $\forall i \in I, j \in J, k \in K.$ (2.10)

From strong duality theory, we know that either the primal subproblem is feasible and bounded, or it is infeasible. It is important to establish conditions under which $(y, z) \in \mathbb{Y}$ binary vectors render feasible, bounded primal solutions. Proposition 1 presents such conditions.

Proposition 1. For any $(\bar{y}, \bar{z}) \in \mathbb{Y}$ such that $\sum_{j \in J} y_j \ge 1$ and $\sum_{k \in K} z_k \ge 1$, the primal and dual subproblems are feasible and bounded.

Proof. 1. For any vector (\bar{y}, \bar{z}) such that there exist at least one installed facility in both decision levels or $\sum_{j \in J} y_j \geq 1$ and $\sum_{k \in K} z_k \geq 1$, and since there is no capacity constraints, every client $i \in I$ can be supplied by the first-level installed facility via the second-level opened facility, i.e. there is at least one path for every client $i \in I$. Furthermore since c_{ijk} costs are finite and non-negative, and because of constraints (2.8), any primal subproblem's feasible solution is bounded, leading thus to a feasible, bounded dual subproblem due to strong duality.

Note that, for different $(\bar{y}, \bar{z}) \in \mathbb{Y}$ binary vectors, the dual feasible space (2.10) is unaffected, and, by letting \mathbb{D} denote the extreme points set of (2.10), that the dual

subproblem (2.9)-(2.10) can be restated as:

$$\max_{(\boldsymbol{v},\boldsymbol{w},\boldsymbol{u})\in\mathbb{D}} \sum_{i\in I} v_i - \sum_{i\in I} \sum_{j\in J} \bar{y}_j w_{ij} - \sum_{i\in I} \sum_{k\in K} \bar{z}_k u_{ik}.$$

Since the dual subproblem is decomposable by customers, it is possible to construct Benders optimality cuts for each $i \in I$. Using the auxiliary variables $\eta_i \ge 0$, $i \in I$, we obtain the following (multi-cut) Benders reformulation:

$$\min_{\substack{\boldsymbol{y} \ge 0\\ \boldsymbol{y} \in \{0,1\}^{|J|} \\ \boldsymbol{z} \in \{0,1\}^{|K|}}} \sum_{k \in K} f_k z_k + \sum_{j \in J} a_j y_j + \sum_{i \in I} \eta_i$$
(2.11)

s.t.:
$$\eta_i \ge \bar{v}_i - \sum_{j \in J} \bar{w}_{ij} y_j - \sum_{k \in K} \bar{u}_{ik} z_k \qquad \forall i \in I, (\bar{v}, \bar{w}, \bar{u}) \in \mathbb{D}$$
 (2.12)

$$\sum_{j \in J} y_j \ge 1 \tag{2.13}$$

$$\sum_{k \in K} z_k \ge 1. \tag{2.14}$$

Constraints (2.12) are the Benders optimality cuts. Observe that no Benders feasibility cuts are required because constraints (2.13) and (2.14) are enough to guarantee bounded and feasible primal and dual subproblems.

Note that the Benders reformulation has fewer variables, but many more constraints as compared to the arc-based formulation (2.1)-(2.4). However, using a cutting plane algorithm the Benders cuts can be dynamically added as needed until an optimal solution is obtained. A crucial ingredient in such cutting plane algorithm is an efficient separation routine capable of finding violated and useful Benders optimality cuts which are, in some sense, strong. In the next section, several separation routines for the Benders cuts are introduced.

2.2.2 Separation routines for Benders optimality cuts

Linear programs with a network flow structure, such as the SP, are usually degenerate, having multiple dual optimal solutions. When this is the case, the selections of dual optimal values to construct Benders optimality cuts have to be judiciously done. Magnanti and Wong (1981) developed a procedure to generate strong Benders cuts which are not dominated by any other cut and demonstrated their positive impact in improving the convergence of the overall Benders decomposition algorithm. However, one has to balance the computational effort on separating stronger cuts and on solving the MP with the iterations saved to attain optimality. In this section, we propose different separation procedures for three classes of Benders cuts which seek an equilibrium on cut strength versus computational effort.

2.2.2.1 Standard Benders optimality cuts

Solving the dual subproblem by specialized algorithms that do not rely on liner programming (LP) solvers is possible due to the structure of its associated primal subproblem (2.5)-(2.8). Two simple and fast separation procedures are presented to generate standard Benders cuts which are not necessarily non-dominated.

Let $O_z^h = \{k \in K : \bar{z}_k^h = 1\}$ $(C_z^h = \{k \in K : \bar{z}_k^h = 0\})$, and $O_y^h = \{j \in J : \bar{y}_j^h = 1\}$ $(C_y^h = \{j \in J : \bar{y}_j^h = 0\})$ be the installed (closed) facilities' sets for the first and second decision levels, respectively, for iteration h of the Benders decomposition algorithm. The primal subproblem (2.5)-(2.8) solution consists of selecting which pair of first and second level installed facilities will serve each customer at minimal cost or $\phi(\bar{z}^h, \bar{y}^h) = \sum_{i \in I} \phi_i(\bar{z}^h, \bar{y}^h) = \sum_{i \in I} c_{ij(i)k(i)}$, where $c_{ij(i)k(i)} = \min_{(j,k) \in O_y^h \times O_z^h} \{c_{ijk}\}$, and k(i) and j(i) are the first and second level installed facilities closest to customer $i \in I$, respectively, at iteration h, and $\phi(\bar{z}^h, \bar{y}^h)$ is the primal subproblem's optimal solution value at (\bar{z}^h, \bar{y}^h) .

Due to complementary slackness conditions, dual optimal values can be computed without relying on Simplex based solvers, giving the possibility of speeding up the solution process. The complementary slackness conditions are:

$$w_{ij}(\bar{y}_j - \sum_{k \in K} x_{ijk}) = 0 \qquad \forall i \in I, j \in J$$
$$u_{ik}(\bar{z}_k - \sum_{j \in J} x_{ijk}) = 0 \qquad \forall i \in I, k \in K$$
$$x_{ijk}(c_{ijk} - v_i + w_{ij} + u_{ik}) = 0 \qquad \forall i \in I, j \in J, k \in K,$$

leading to the following *natural* dual solution, for each $i \in I$:

$$v_i^h = c_{ij(i)k(i)} \tag{2.15}$$

$$u_{ik}^h = 0 \qquad \qquad \forall \ k \in O_z^h \tag{2.16}$$

$$w_{ij}^h = 0 \qquad \qquad \forall \ j \in O_y^h \tag{2.17}$$

$$w_{ij}^{h} \ge \max_{k \in O_{z}^{h}} \{ (v_{i}^{h} - c_{ijk})^{+} \} \qquad \forall j \in C_{y}^{h}$$
(2.18)

$$u_{ik}^{h} \ge \max_{j \in O_{y}^{h}} \{ (v_{i}^{h} - c_{ijk})^{+} \} \qquad \forall k \in C_{z}^{h},$$
(2.19)

where $(b)^+ = \max\{0, b\}$. Note that every feasible solution $(v, w, u) \in \mathbb{D}$ satisfying (2.15)-(2.19) is indeed an optimal solution of the dual subproblem.

It is possible to efficiently find an arbitrary optimal value for the variables (w, u)

associated with the first and second level closed facilities by adjusting their values on the fly when checking the feasibility of constraints (2.10), row by row, while taking into account the (w, u) lower bounds (2.18) and (2.19). Algorithm 1 shows, step by step, one of such dual variable adjustment techniques.

Algorithm 1 Solving dual subproblem by variable adjustment.

1: function SOLVINGDUALSUBPROBLEM $(i \in I, O_y^h, O_z^h, C_y^h, C_z^h)$ $v_{i}^{h} \leftarrow \min \{c_{ijk} : (j,k) \in O_{y}^{h} \times O_{k}^{h}\}$ $u_{ik}^{h} \leftarrow 0 \quad \forall \quad k \in O_{z}^{h}$ $w_{ij}^{h} \leftarrow 0 \quad \forall \quad j \in O_{y}^{h}$ $u_{ik}^{h} \leftarrow \max_{j \in O_{y}^{h}} \{0, v_{i}^{h} - c_{ijk}\} \quad \forall k \in C_{z}^{h}$ $w_{ij}^{h} \leftarrow \max_{k \in O_{z}^{h}} \{0, v_{i}^{h} - c_{ijk}\} \quad \forall j \in C_{y}^{h}$ for $(j,k) \in C_{y}^{h} \times C_{z}^{h}$ do $\Delta = (v_{j}^{h} - c_{ijk}) \quad (v_{j}^{h} - v_{jk})$ 2: 3: 4: 5:6: 7: $\Delta \leftarrow (v_i^h - c_{ijk}) - (u_{ik}^h + w_{ij}^h)$ 8: if $\Delta > 0$ then 9: $\text{if } w_{ij}^h > u_{ik}^h \text{ then } u_{ik}^h \leftarrow u_{ik}^h + \Delta \text{ else } w_{ij}^h \leftarrow w_{ij}^h + \Delta$ 10: 11: end if 12:end for return $(v, w, u)_i^h$ 13:14: end function

However dual optimal solutions $(v, w, u) \in \mathbb{D}$ with the smallest possible coefficients associated with (y, z) variables are preferable as they lead to stronger optimality cuts (2.12) (not necessarily non-dominated). We are thus interested in determining the smallest possible values for (v, w, u) such that they satisfy conditions (2.15)-(2.19). We propose the following approach. By introducing new dual variables \tilde{u} and \tilde{w} to transform inequalities (2.18) and (2.19) into equality equations or $u_{ik}^{h} = \max_{j \in O_y^{h}} \{\max\{0, v_i^{h} - c_{ijk}\}\} + \tilde{u}_{ik}^{h}$, for all $k \in C_z^{h}$, and $w_{ij}^{h} = \max_{k \in O_z^{h}} \{\max\{0, v_i^{h} - c_{ijk}\}\} + \tilde{u}_{ik}^{h}$, for all $k \in C_z^{h}$, for all $k \in C_z^{h}$, and w_{ij}^{h} , for all $k \in C_z^{h}$, and w_{ij}^{h} , for all $k \in C_z^{h}$, and w_{ij}^{h} , for all $k \in C_z^{h}$, and w_{ij}^{h} , for all $j \in C_y^{h}$ by solving the following auxiliary problem:

$$\begin{split} \min_{\tilde{w}^h, \tilde{u}^h \ge 0} & \sum_{j \in C_y^h} \tilde{w}_{ij}^h + \sum_{k \in C_y^h} \tilde{u}_{ik}^h \\ \text{s.t.:} & \tilde{w}_{ij}^h + \tilde{u}_{ik}^h \ge \tilde{c}_{ijk} \end{split} \qquad \forall j \in C_y^h, k \in C_z^h \end{split}$$

where $\tilde{c}_{ijk} = v_i^h - c_{ijk} - \max_{j \in O_y^h} \{ (v_i^h - c_{ijk})^+ \} - \max_{k \in O_z^h} \{ (v_i^h - c_{ijk})^+ \}.$

The dual of the above problem is the well-known bipartite maximum weighted matching problem (Wolsey 1998) which can be efficiently solved by the Hungarian method or the Jonker and Volgenant (1987) algorithm, known as JVC, for the linear assignment problem. Here the JVC method was chosen since it solves assignment problems through their dual form. Further, a JVC C++ source code is freely available at http://www.assignmentproblems.com/LAPJV.htm.

Our second separation routine, denoted as Algorithm 2, consists of replacing lines 7-11 of Algorithm 1 by the solution of the above matching problem.

2.2.2.2 Closing facility Benders cuts

Magnanti and Wong (1990) introduced a different class of Benders cuts, denoted as *closing facility Benders cuts*, for the well-known uncapacitated facility location problem. In this class of cuts, transportation cost increments produced by closing facilities are incorporated into standard Benders cuts. Note that this additional information is somehow complementary to the interpretation of the coefficients values of standard Benders cuts associated with the savings attributed to installing new facilities. The addition of this information can be seen as a simple lifting procedure for Benders cuts. Magnanti and Wong (1990) showed that optimality closing facility cuts either dominate or are equivalent to the standard Benders cuts for the uncapacitated facility location problem, and help to speed up the convergence of the Benders algorithm. We extend the closing facility Benders cuts for the case of TLUFLPs.

To simplify notation, let $\dot{c}_i = c_{ij(i)k(i)}$ represent the best serving cost for *i*. Let also $\ddot{c}_{k(i)} = \min\{c_{ijk} : (j,k) \in J \times K \land k \neq k(i)\}$ and $\ddot{c}_{j(i)} = \min\{c_{ijk} : (j,k) \in J \times K \land j \neq j(i)\}$ be the second best service costs for $i \in I$, if k(i) and j(i) are not present, i.e. excluding k = k(i) and j = j(i), respectively.

The idea is to assess how transportation cost increases if a first or second level installed facility is considered to be closed. For instance, whenever $(\ddot{c}_{j(i)} - \dot{c}_i > 0)$, customer $i \in I$ will have a cost increment of at least $(\ddot{c}_{j(i)} - \dot{c}_i)$ if the facility j(i)is closed. The same reasoning works for facility k(i). Hence, by summing theses cost increments, it is possible to estimate the overall cost augmentation if an installed facility is closed or $\bar{\alpha}_j^h = \sum_{i \in I: j(i)=j} (\ddot{c}_{j(i)} - \dot{c}_i)^+$, for all $j \in O_y^h$, and $\bar{\beta}_k^h = \sum_{i \in I: k(i)=k} (\ddot{c}_{k(i)} - \dot{c}_i)^+$, for all $k \in O_z^h$.

Which allows modifying the usual optimality Benders cuts into a closing facility optimality Benders cuts or:

$$\eta \ge \sum_{i \in I} \bar{v}_i^h + \sum_{j \in O_y^h} (1 - y_j) \alpha_j^h + \sum_{k \in O_z^h} (1 - z_k) \beta_k^h - \sum_{i \in I} \sum_{j \in C_y^h} y_j \bar{w}_{ij}^h - \sum_{i \in I} \sum_{k \in C_z^h} z_k \bar{u}_{ik}^h, \quad (2.20)$$

where $(\bar{v}, \bar{w}, \bar{v})^h$ are the optimal dual values for the dual subproblem associated with the MP's solution of iteration h, and coefficients α and β can be interpreted as penalties for closing an opened facility. Further cuts (2.20) can also be disaggregated into one for each client $i \in I$ or:

$$\eta_i \ge \bar{v}_i^h + (1 - y_{j(i)})(\ddot{c}_{j(i)} - \dot{c}_i)^+ + (1 - z_{k(i)})(\ddot{c}_{k(i)} - \dot{c}_i)^+ - \sum_{j \in C_y^h} y_j \bar{w}_{ij}^h - \sum_{k \in C_z^h} z_k \bar{u}_{ik}^h$$

In order to separate closing facility Benders cuts, we first use either Algorithm 1 or Algorithm 2 to obtain a Benders optimality cut and then lift the coefficients associated with the location variables that were open in the current solution h as described above.

2.2.2.3 Pareto-optimal cuts

 \mathbf{S}

Pareto-optimal cuts have been introduced by Magnanti and Wong (1981) which have demonstrated that whenever the dual subproblems have multiple optimal solutions, non-dominated Benders cuts, i.e Pareto-optimal cuts, can be separated.

According to the Magnanti and Wong (1981)'s concept of cut dominance, a Benders cut separated from the dual solution $(\bar{v}, \bar{w}, \bar{u})^a \in \mathbb{D}$ dominates another cut generated from the dual solution $(\bar{v}, \bar{w}, \bar{u})^b \in \mathbb{D}$ if and only if $\sum_{i \in I} \bar{v}_i^a - \sum_{i \in I} \sum_{j \in J} \bar{w}_{ij}^a y_j - \sum_{i \in I} \sum_{k \in K} \bar{u}_{ik}^a z_k \geq \sum_{i \in I} \bar{v}_i^b - \sum_{i \in I} \sum_{j \in J} \bar{w}_{ij}^b y_j - \sum_{i \in I} \sum_{k \in K} \bar{u}_{ik}^b z_k$, for all $(z, y) \in \mathbb{Y}$, with strict inequality for at least one (z, y). A Benders cut is said to be Pareto-optimal if no other Benders cut dominates it. For a better understanding of Pareto-optimal Benders cuts, please refer to Magnanti and Wong (1981).

To separate Pareto-optimal cuts, an auxiliary Pareto-optimal subproblem has to be solved, one for each client $i \in I$, or:

$$\max_{\substack{\boldsymbol{v}\in\boldsymbol{R}\\\boldsymbol{w},\boldsymbol{u}\geq0}} v_i - \sum_{j\in J} y_j^0 w_{ij} - \sum_{k\in K} z_k^0 u_{ik}$$
(2.21)

t. (2.10)
$$v_i - \sum_{j \in J} \bar{y}_j w_{ij} - \sum_{k \in K} \bar{z}_k u_{ik} = c_{ij(i)k(i)}, \qquad (2.22)$$

where $(z, y)^0 \in ri(\mathbb{Q})$ is a point belonging to the relative interior of polyhedron \mathbb{Q} formed by constraints (2.13) and (2.14), and $0 \leq z_k \leq 1$, for all $k \in K$, and $0 \leq y_j \leq 1$, for all $j \in J$. Constraint (2.22) guarantees that the optimal solution to the Pareto-optimal subproblem (2.21)-(2.22) is selected from the optimal solution set of the dual subproblem (2.9)-(2.10).

Pareto-optimal cuts greatly reduce the number of Benders iterations required to attain optimality (Magnanti and Wong 1981). However, the additional time required to solve |I| Pareto-optimal subproblems (2.21)-(2.22) by means of linear programming solvers may not compensate the reduction on the number of iterations. Moreover, the strategies devised in Section 2.2.2.1 cannot be directly applied here due to the real
valued coefficients $(z, y)^0$. A different approach is thus required to solve the Paretooptimal subproblem.

Instead of explicitly solving subproblem (2.21)-(2.22), an approximate solution is obtained by means of a procedure, which extends Magnanti and Wong (1981)'s ideas to the present case, that produces stronger optimality cuts, but not necessarily Paretooptimal.

After isolating v_i on equation (2.22) to replace it on the objective function (2.21), problem (2.21)-(2.22) can be expressed as the maximization of a piecewise-linear concave function of v_i when the dual variable v_i is parameterized.

$$L(v_i) = \max_{\boldsymbol{w}, \boldsymbol{u} \ge 0} c_{ij(i)k(i)} + \sum_{j \in J} (\bar{y}_j - y_j^0) w_{ij} + \sum_{k \in K} (\bar{z}_k - z_k^0) u_{ik}$$
(2.23)
s.t.: $w_{ij} + u_{ik} \ge v_i - c_{ijk}$ $\forall j \in J, k \in K,$ (2.24)

which allows to restate the Pareto-optimal subproblem as

$$\max_{v_i} F(v_i) = v_i - L(v_i).$$

Proposition 2. $F(v_i)$ is a piecewise-linear, concave function of v_i .

Proof. 2. By parameterizing dual variable v_i , they can be transferred to the right hand side of constraints (2.24) and interpreted as a perturbation on the right hand side of a linear program along an identity vector. From linear programming theory, parametric analysis (Bazaraa et al. 2009) leads to a piecewise-linear, concave function or that $L(v_i)$ and therefore $F(v_i)$ are piecewise-linear concave functions of v_i .

A parametric analysis on $F(v_i)$ determines linear segment ranges and break points at which optimal base changes take place in $L(v_i)$ concerning the v_i , having each linear segment slope given by its associated optimal basis' information. Here, instead of relying on computationally expensive Simplex pivot iterations, an approximate strategy is used to approximately solve $L(v_i)$ to produce stronger cuts, not necessarily Paretooptimal.

The procedure relies on the idea that for any $k \in O_z$ and $j \in O_y$, $\bar{z}_k = 1$ and $\bar{y}_j = 1$, and the coefficients $\varepsilon_k^z = (\bar{z}_k - z_k^0)$ and $\varepsilon_j^y = (\bar{y}_j - y_j^0)$ are strictly positive, while for any $k \in C_z$ and $j \in C_y$, $\bar{z}_k = 0$ and $\bar{y}_j = 0$, and the coefficients ε_k^z and ε_j^y are strictly negative. Hence the procedure seeks to increase as much as possible the dual variables w_{ij} and u_{ik} associated with O_y and O_z , and maintain as low as possible the ones associated with C_y and C_z .

To do so, the procedure estimates the function $F(v_i)$ by successively increasing v_i within the interval $c_{ij(i)k(i)} \leq v_i \leq \min\{\ddot{c}_{j(i)}, \ddot{c}_{k(i)}\}$ until $F(v_i)$ stops increasing or until $v_i = \min\{\ddot{c}_{j(i)}, \ddot{c}_{k(i)}\}$, i.e. when it is more interesting to serve client $i \in I$ through a second best installed facility of any level.

To calculate the values of dual variables for client $i \in I$ with value v_i , it is important to observe equation (2.22) and constraints (2.24). Equation (2.22) can be written as $\sum_{j \in O_y} w_{ij} + \sum_{k \in O_z} u_{ik} = v_i - c_{ij(i)k(i)}$, but as constraints (2.24) state that $w_{ij(i)} + u_{ik(i)} \ge$ $v_i - c_{ij(i)k(i)}$, this implies that $w_{ij(i)} + u_{ik(i)} = v_i - c_{ij(i)k(i)}$ and $w_{ij} = 0$ and $u_{ik} = 0$, for all $j \in O_y \setminus \{j(i)\}$ and $k \in O_z \setminus \{k(i)\}$, respectively.

Further for constraints with $w_{ij(i)} + u_{ik} \ge v_i - c_{ij(i)k}$, for all $k \in O_z \setminus \{k(i)\}$, and $w_{ij} + u_{ik(i)} \ge v_i - c_{ijk(i)}$, for all $j \in O_y \setminus \{j(i)\}$, upper bounds for $w_{ij(i)}$ and $u_{ik(i)}$ can be derived, respectively, with the aid of $w_{ij(i)} + u_{ik(i)} = v_i - c_{ij(i)k(i)}$. Isolating $w_{ij(i)}$ first $(w_{ij(i)} = v_i - c_{ij(i)k(i)} - u_{ik(i)})$, and replacing it into constraints $w_{ij(i)} + u_{ik} \ge v_i - c_{ij(i)k}$, for all $k \in O_z \setminus \{k(i)\}$, it is possible to conclude that $u_{ik(i)} \le c_{ij(i)k} - c_{ij(i)k(i)}$, for all $k \in O_z \setminus \{k(i)\}$, since $u_{ik} \ge 0$, or to obtain an upper bound $\Upsilon_{ik(i)}^u = \min\{c_{ij(i)k} - c_{ij(i)k(i)} : k \in K \setminus \{k(i)\}\}$. Likewise, the same reasoning leads to the inequalities $w_{ij(i)} \le c_{ijk(i)} - c_{ij(i)k(i)}$, for all $j \in O_y \setminus \{j(i)\}$ or an upper bound $\Upsilon_{ij(i)}^w = \min\{c_{ijk(i)} - c_{ij(i)k(i)} : j \in J \setminus \{j(i)\}\}$. Note that to ensure feasibility on variables $w_{ij(i)}$ and $u_{ik(i)}$ one can set them to $w_{ij(i)} = \Upsilon_{ij(i)}^w (v_i - c_{ij(i)k(i)}) / (\Upsilon_{ij(i)}^w + \Upsilon_{ik(i)}^w)$ and $u_{ik(i)} = \Upsilon_{ik(i)}^u (v_i - c_{ij(i)k(i)}) / (\Upsilon_{ij(i)}^w + \Upsilon_{ik(i)}^w)$.

Given that w_{ij} and u_{ik} are non-negative, hence only constraints (2.24) which have $\check{c}_{ijk} = v_i - c_{ijk} > 0$ are of interest to compute the remaining dual values, leading to a reduced subproblem:

$$\max_{\boldsymbol{w},\boldsymbol{u}\geq 0} \sum_{j\in C_y} \varepsilon_j^y w_{ij} + \sum_{k\in C_z} \varepsilon_k^z u_{ik}$$
(2.25)

s.t.:
$$w_{ij} + u_{ik} \ge \check{c}_{ijk}$$
 $\forall j \in C_y, k \in C_z : \check{c}_{ijk} > 0$ (2.26)

$$w_{ij} \ge \ell_{ij}^w \qquad \forall \ j \in C_y \tag{2.27}$$

$$u_{ik} \ge \ell^u_{ik} \qquad \forall \ k \in C_z, \tag{2.28}$$

where $\ell_{ij}^w = \max\{0, \max\{\check{c}_{ijk} - u_{ik} : k \in O_z\}\}$ and $\ell_{ik}^u = \max\{0, \max\{\check{c}_{ijk} - w_{ij} : j \in O_y\}\}$. Starting with the initial values $w_{ij} = \ell_{ij}^w$ and $u_{ik} = \ell_{ik}^u$, the reduced subproblem (2.25)-(2.28) can be solved by adjusting the dual variable values for each constraint (2.26) akin lines 7-11 of Algorithm 1.

Lower and upper bounds for the interval of valid values for v_i can be easily established. A lower bound can be derived from equality $\sum_{j \in O_y} w_{ij} + \sum_{k \in O_z} u_{ik} = v_i - c_{ij(i)k(i)}$, which can be read as $v_i = \sum_{j \in O_y} w_{ij} + \sum_{k \in O_z} u_{ik} + c_{ij(i)k(i)}$. But, as the dual variables w and u assume non-negative values, this leads to the following relation $v_i \ge c_{ij(i)k(i)}$. Moreover, an upper bound is also readily available by considering the second best installed facility of any level to serve client $i \in I$ or $v_i \leq \min\{\ddot{c}_{j(i)}, \ddot{c}_{k(i)}\}$. Having this interval of valid values for v_i discretized into μ equal size, smaller intervals allows the successive evaluation of $F(v_i) = v_i - (c_{ij(i)k(i)} + \sum_{j \in C_y} \varepsilon_j^y w_{ij} + \sum_{k \in C_z} \varepsilon_k^z u_{ik} + \varepsilon_{j(i)}^y w_{ij(i)} + \varepsilon_{ik(i)}^z u_{ik(i)})$ by the aforementioned scheme for each extreme point of these smaller intervals, thus efficiently and approximately solving the Pareto-optimal subproblem, herein referred to as Algorithm 3.

Another way to separate Pareto-optimal Benders cuts is by relying on Simplex based solvers when following Papadakos (2008)'s guidelines. Given a $(z, y)^0 \in ri(\mathbb{Q})$, Papadakos's Pareto-optimal subproblem consists of the objective function (2.21) and constraints (2.10) only, and a linear convex combination scheme to update the relative interior points prior to solve Papadakos's subproblem or $z_k^{0^h} = \lambda z_k^{0^{h-1}} + (1 - \lambda) z_k^h$, for all $k \in K$, and $y_j^{0^h} = \lambda y_j^{0^{h-1}} + (1 - \lambda) y_j^h$, for all $j \in J$, where $0 < \lambda < 1$, being usually set to $\frac{1}{2}$. Though computationally expensive, Papadakos's guidelines frequently provide good results in practice.

2.2.3 Algorithm enhancements

To speed up the Benders decomposition algorithm, McDaniel and Devine (1977) suggest performing some iterations with the MP variables' integrality requirements relaxed. In the first cycles, the MP has little or no information to attain the overall optimality. Hence, instead of spending computationally expensive branch-and-bound searches, Benders cuts are derived from linear solutions at a much cheaper computational cost. Usually only a few iterations are enough to improve the first lower bounds, accelerating thus the convergence of the algorithm.

Another alternative to accelerate the Benders algorithm is to generate Benders cuts within the branch-and-bound by means of callback functions. Nowadays most optimization solvers have callback functions which directly permit influencing the search behavior (Fortz and Poss 2009). Adding Benders cuts within the branch-and-bound nodes prevents re-exploring nodes already visited in previous cycles and allows the exploration of a single enumeration tree. In our algorithm, t_{iter} warm-start cycles are performed before executing only one branch-and-bound search for the MP, enhanced with Benders cuts separated via callback functions.

2.3 The two-level uncapacitated facility location problem with single assignments

The TLUFLP-SA imposes second-level facilities to interact with exactly one facility of the first-level. The TLUFLP-SA has been introduced by Gendron et al. (2016) who propose a formulation based on the TLUFLP-MA model of Section 2.2, but having additional variables $\pi_{jk} = \{0, 1\}$ to determine which links between first and second level facilities will be active in a solution. Using this set of variables together with the (x, z, y) variables form the previous model, we obtain the following formulation for the TLUFLP-SA:

$$\min_{\substack{\boldsymbol{x},\boldsymbol{z} \ge 0\\ \boldsymbol{y} \in \{0,1\}^{|J|} \\ \boldsymbol{\pi} \in \{0,1\}^{|J \times K|}}} \sum_{k \in K} f_k z_k + \sum_{j \in J} a_j y_j + \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} c_{ijk} x_{ijk} \tag{2.29}$$

s.t.:
$$\sum_{j \in J} \sum_{k \in K} x_{ijk} = 1 \qquad \forall i \in I \qquad (2.30)$$

$$z_k - \sum_{j \in J} x_{ijk} \ge 0 \qquad \qquad \forall \ i \in I, k \in K \tag{2.31}$$

$$\pi_{jk} - x_{ijk} \ge 0 \qquad \qquad \forall \ i \in I, j \in J, k \in K \quad (2.32)$$

$$\sum_{k \in K} \pi_{jk} - y_j = 0 \qquad \qquad \forall \ j \in J \tag{2.33}$$

$$z_k - \pi_{jk} \ge 0 \qquad \qquad \forall \ j \in J, k \in K.$$
(2.34)

Constraints (2.32) ensure that each client can only be served by active connections linking first to second level facilities, whereas constraints (2.33) guarantee that an installed second-level facility is single assigned to a first-level facility. Constraints (2.34) assure that active connections can only occur to installed first-level facilities. The remaining constraints have the same meaning as in Section 2.2. Note that when the π_{jk} variables are forced to be binary, the integrality conditions of variables z_k , $k \in K$, can now be relaxed due to constraints (2.34) and due the fact that the fixed costs f_k , $k \in K$, are strictly positive.

For fixed values for the variables z, y and π of formulation (2.29)-(2.34), the resulting subproblem is a transportation problem like in the TLUFLP-MA model (2.1)-(2.4). Further, different strategies of variable partitioning between the Benders master problem and the subproblem can be adopted. Variables y and π can be left in the MP, whereas variables x and z form the SP. Though this yields into a smaller MP, it prevents decomposing the SP into smaller subsystems, one for each client $i \in I$. Here variables z, y and π are kept in the MP, while variables x are maintained in the SP. Moreover, one can replace variables y throughout the formulation by using constraints (2.33) to obtain a more compact MP with fewer variables.

2.3.1 Benders reformulations for the TLUFLP-SA

Let $\mathbb{L} = \mathbb{R}^{|K|} \times \mathbb{B}^{|J|} \times \mathbb{B}^{|J \times K|}$ be the set of real and binary vectors associated to variables z and y and π . For any fixed vector $(\bar{z}, \bar{y}, \bar{\pi}) \in \mathbb{L}$ in the formulation (2.29)-(2.34), the following linear primal subproblem is obtained:

$$\min_{\boldsymbol{x} \ge 0} \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} c_{ijk} x_{ijk}$$
(2.35)

s.t.:
$$\sum_{j \in J} \sum_{k \in K} x_{ijk} = 1 \qquad \forall i \in I$$
(2.36)

$$-x_{ijk} \ge -\bar{\pi}_{jk} \qquad \forall \ i \in I, j \in J, k \in K$$

$$(2.37)$$

$$-\sum_{j\in J} x_{ijk} \ge -\bar{z}_k \qquad \forall i \in I, k \in K.$$
(2.38)

Using dual variables $v_i \in \mathbb{R}$, $s_{ijk} \geq 0$, and $u_{ik} \geq 0$ associated with constraints (2.36)-(2.38), respectively, we construct the following dual subproblem for each $i \in I$:

$$\max_{\substack{\boldsymbol{v}\in\mathcal{R}\\\boldsymbol{u},\boldsymbol{s}\geq0}} v_i - \sum_{j\in J} \sum_{k\in K} \bar{\pi}_{jk} s_{ijk} - \sum_{k\in K} \bar{z}_k u_{ik}$$
(2.39)

s.t.:
$$v_i - s_{ijk} - u_{ik} \le c_{ijk}$$
 $\forall j \in J, k \in K.$ (2.40)

Following the same reasoning as in Section 2.2, we obtain the following (multi-cut) Benders reformulation:

$$(MP_{z,y,\pi}) \min_{\substack{\eta,z \ge 0 \\ y \in \{0,1\}^{|J|} \\ \pi \in \{0,1\}^{|J|} \\ \pi \in \{0,1\}^{|J| \times K|}}} \sum_{k \in K} f_k z_k + \sum_{j \in J} a_j y_j + \sum_{i \in I} \eta_i$$
(2.41)
s.t.:(2.13),(2.14), (2.33) and (2.34)
$$\eta_i \ge \bar{v}_i - \sum_{j \in J} \sum_{k \in K} \pi_{jk} \bar{s}_{ijk} - \sum_{k \in K} z_k \bar{u}_{ik} \quad \forall \ i \in I, (\bar{v}, \bar{u}, \bar{s}) \in \mathbb{D}^{SA},$$
(2.42)

where \mathbb{D}^{SA} denotes the set of extreme points of (2.40).

An interesting feature about the MIP formulation (2.29)-(2.34) is that variables y_j , $j \in J$, can be removed from the formulation by using equations (2.33). This results in

a reduced Benders reformulation with fewer variables:

$$(MP_{z,\pi}) \min_{\substack{\eta,z \ge 0\\ \pi \in \{0,1\}^{|J \times K|}}} \sum_{k \in K} f_k z_k + \sum_{j \in J} \sum_{k \in K} a_j \pi_{jk} + \sum_{i \in I} \eta_i$$
(2.43)
s.t.:(2.14), (2.34) and (2.42)
$$\sum_{j \in J} \pi_{jk} - z_k \ge 0 \qquad \forall k \in K,$$
(2.44)

where constraints (2.44) are added to ensure a minimal connectivity between first and second level facilities. In the computational experiments, we will compare these two Benders reformulations for the TLUFLP-SA.

Proposition 3. For any $(\bar{y}, \bar{\pi}, \bar{z}) \in \mathbb{L}$ such that $\sum_{j \in J} y_j \geq 1$, and $\sum_{k \in K} z_k \geq 1$ and $\sum_{j \in J} \pi_{jk} \geq z_k$, for all $k \in K$, the primal and dual subproblems are feasible and bounded.

Proof. 3. For any vector $(\bar{y}, \bar{z}, \bar{\pi})$ such that there exist one installed facility in both decision levels or $\sum_{j \in J} y_j \geq 1$ and $\sum_{k \in K} z_k \geq 1$, and such that there is at least one active connection linking both decision levels or $\sum_{j \in J} \pi_{jk} \geq z_k$, for all $k \in K$, and since there is no capacity constraints, every client $i \in I$ can be supplied by the first-level installed facility connected via a second-level opened facility by an active connection π_{jk} , i.e. there is at least one path for every client $i \in I$. Note that due to constraints (2.34), an installed second-level facility is single allocated to an opened first-level one. Furthermore since c_{ijk} costs are finite and non-negative, and because of constraints (2.40), any primal subproblem's feasible solution is bounded, leading thus to a feasible, bounded dual subproblem due to strong duality.

2.3.2 Separation routines for Benders optimality cuts

Similar cut separation procedures described in Section 2.2 for the TLUFLP-MA can also be developed for the TLUFLP-SA using similar arguments. We thus develop similar separation routines for each of the three classes of Benders cuts. Note that there is no interaction between variables y and the dual subproblem (2.39)-(2.40). Therefore, the following separation procedures can be used for both Benders reformulations presented above.

2.3.2.1 Standard Benders optimality cuts

Solving the dual subproblem (2.39)-(2.40) by specialized algorithms is also possible. Let $O_{\pi}^{h} = \{(j,k) \in J \times K : \bar{\pi}_{jk} = 1\}$ and $C_{\pi}^{h} = \{(j,k) \in J \times K : \bar{\pi}_{jk} = 0\}$ be sets indicating active and inactive connections between first and second level facilities for iteration h of the Benders decomposition algorithm. Once again, complementary slackness conditions are used to compute the dual optimal values without relying on LP solvers. The complementary slackness conditions are:

$$v_i \left(\sum_{j \in J} \sum_{k \in K} x_{ijk} - 1 \right) = 0 \qquad \forall i \in I$$
$$u_{ik} \left(\bar{z}_k - \sum_{j \in J} x_{ijk} \right) = 0 \qquad \forall i \in I, k \in K$$
$$s_{ijk} (\bar{\pi}_{jk} - x_{ijk}) = 0 \qquad \forall i \in I, j \in J, k \in K$$
$$x_{ijk} (c_{ijk} - v_i + s_{ijk} + u_{ik}) = 0 \qquad \forall i \in I, j \in J, k \in K$$

The above conditions lead to the following *natural* solution of the dual subproblem, for each $i \in I$:

$$v_i^h = c_{ij(i)k(i)} = \min_{(j,k)\in O_\pi^h} \{c_{ijk}\}$$
(2.45)

$$u_{ik}^h = 0 \qquad \qquad \forall \ k \in O_z^h \tag{2.46}$$

$$s_{ijk}^h = (v_i^h - c_{ijk})^+ \qquad \forall (j,k) \in J \times K \qquad (2.47)$$

$$s_{ij(i)k(i)}^{n} = 0 (2.48)$$

$$u_{ik}^{h} = \left(\min_{j \in J} \{v_{i}^{h} - c_{ijk} - s_{ijk}^{h}\}\right)^{+} \qquad \forall k \in C_{z}^{h}.$$
 (2.49)

We note that in this case, contrary to the dual subproblem of the TLUFLP-MA, we now have a unique solution to the system of equations (2.45)-(2.49). Therefore, there is no need to develop a solution procedure to minimize the coefficients of the (z, π) variables in the Benders cuts.

2.3.2.2 Closing facility Benders cuts

Closing facility Benders cuts can also be separated for the TLUFLP-SA. The closing cost increase estimation β_k^h for a first-level opened facility $k \in O_z^h$ at iteration h of the Benders decomposition algorithm is computed in the same manner as in Section 2.2.2.2. To assess how the cost is affected when an active link $(j,k) \in O_{\pi}^h$, connecting a first and second level opened facilities is closed, let $\ddot{c}_{j(i)k(i)} = \min_{(j,k)\in J\times K\setminus\{(j(i),k(i)\}}\{c_{ijk}\}$ be the second best serving cost for a client $i \in I$ if connection (j(i), k(i)) is closed, and $\sigma_i = (\ddot{c}_{j(i)k(i)} - \dot{c}_i)^+$. The overall cost augmentation can then be written as $\gamma_{jk} =$

 $\sum_{i \in I: (j,k)=(j(i),k(i))} \sigma_i$, for all $(j,k) \in O^h_{\pi}$, which leads to the following Benders cuts:

$$\eta \ge \sum_{i \in I} \bar{v}_i^h + \sum_{(j,k) \in O_\pi^h} (1 - \pi_{jk}) \bar{\gamma}_{jk}^h - \sum_{i \in I} \sum_{(j,k) \in C_\pi^h} \pi_{jk} \bar{s}_{ijk}^h + \sum_{k \in O_z^h} (1 - z_k) \bar{\beta}_k^h - \sum_{i \in I} \sum_{k \in C_z^h} z_k \bar{u}_{ik}^h,$$

or in its disaggregated form, one for each $i \in I$:

$$\eta_i \ge \bar{v}_i^h + (1 - \pi_{j(i)k(i)})\bar{\sigma}_i^h - \sum_{(j,k)\in C_\pi^h} \pi_{jk}\bar{s}_{ijk}^h + (1 - z_{k(i)})(\ddot{c}_{k(i)} - \dot{c}_i)^+ - \sum_{k\in C_z^h} z_k\bar{u}_{ik}^h$$

To separate closing facility Benders cuts, we first use the natural solution (2.45)-(2.49) to generate a standard Benders cut and then, this cut is lifted with the location variables and activated links in the current solution h as described above.

2.3.2.3 Pareto-optimal cuts

 $\mathbf{s}.$

Pareto-optimal cuts can be generated by analyzing the Pareto-optimal auxiliary subproblem for each client $i \in I$:

$$\max_{\substack{v \in \mathbb{R} \\ u,s \ge 0}} v_i - \sum_{j \in J} \sum_{k \in K} \pi_{jk}^0 s_{ijk} - \sum_{k \in K} z_k^0 u_{ik}$$
(2.50)

t.: (2.40)
$$v_i - \sum_{j \in J} \sum_{k \in K} \bar{\pi}_{jk} s_{ijk} - \sum_{k \in K} \bar{z}_k u_{ik} = c_{ij(i)k(i)}, \qquad (2.51)$$

where $(z, \pi)^0 \in ri(\mathbb{Q})$ is also a point belonging to the relative interior of polyhedron \mathbb{Q} composed by constraints (2.14), (2.33) and (2.34), and $0 \leq z_k \leq 1$, for all $k \in K$, and $0 \leq \pi_{jk} \leq 1$, for all $j \in J$ and $k \in K$.

Following the same guidelines of Section 2.2.2.3, variable v_i can be isolated and replaced into the objective function (2.50) to attain a piecewise-linear concave function to be maximized, when v_i is parameterized.

Let $L(v_i) = \max_{u,s\geq 0} + \sum_{j\in J} \sum_{k\in K} e_{jk}^{\pi} s_{ijk} + \sum_{k\in K} e_k^z u_{ik}$, subject to $s_{ijk} + u_{ik} \geq v_i - c_{ijk}$, for all $j \in J, k \in K$, where $e_k^z = (\bar{z}_k - z_k^0)$ and $e_{jk}^{\pi} = (\bar{\pi}_{jk} - \pi_{jk}^0)$. $L(v_i)$ allows to restate the subproblem as $\max_{v_i} F(v_i) = v_i - L(v_i)$, which is a piecewise-linear concave function of v_i (see Proposition 2).

As before, coefficients e_k^z , $k \in O_z$, and e_{jk}^{π} , $(j,k) \in O_{\pi}$, are strictly positive, whereas e_k^z , $k \in C_z$, and e_{jk}^{π} , $(j,k) \in C_{\pi}$, are strictly negative. Hence dual variables associated with opened facilities and connections are of interest to be increased as much as possible. Conversely, the ones affiliated with closed facilities and links are to be kept as

low as possible. $F(v_i)$ can be estimated by successively increasing v_i within the range $c_{ij(i)k(i)} \leq v_i \leq \ddot{c}_{j(i)k(i)}$ until $F(v_i)$ stops augmenting or until $v_i = \ddot{c}_{j(i)k(i)}$.

Equation (2.51) can be restated as $\sum_{(j,k)\in O_{\pi}} s_{ijk} + \sum_{k\in O_z} u_{ik} = v_i - c_{ij(i)k(i)}$. But, as $s_{ij(i)k(i)} + u_{ik(i)} \ge v_i - c_{ij(i)k(i)}$, this leads to $s_{ij(i)k(i)} + u_{ik(i)} = v_i - c_{ij(i)k(i)}$, and $s_{ijk} = 0$, for all $(j,k) \in O_{\pi} \setminus \{(j(i), k(i))\}$, and $u_{ik} = 0$, for all $k \in O_z \setminus \{k(i)\}$. An upper bound $\Upsilon^s_{ij(i)k(i)}$ for the dual variable $s_{ij(i)k(i)}$ is readily available if $u_{ik(i)}$ is isolated in $s_{ij(i)k(i)} + u_{ik(i)} = v_i - c_{ij(i)k(i)}$ and replaced into constraints $s_{ijk(i)} + u_{ik(i)} \ge v_i - c_{ijk(i)}$, for all $j \in O_y \setminus \{j(i)\}$, leading to $s_{ij(i)k(i)} \le c_{ijk(i)} - c_{ij(i)k(i)}$, for all $j \in O_y \setminus \{j(i)\}$ or $\Upsilon^s_{ij(i)k(i)} = \min\{c_{ijk(i)} - c_{ij(i)k(i)} : j \in O_y \setminus \{j(i)\}\}$. An upper bound $\Upsilon^u_{ik(i)}$ for $u_{ik(i)}$ is analogously computed to $\S2.2.2.3$. Variables $s_{ij(i)k(i)}$ and $u_{ik(i)}$ are then set to $s_{ij(i)k(i)} = \Upsilon^u_{ij(i)k(i)}(v_i - c_{ij(i)k(i)})/(\Upsilon^s_{ij(i)k(i)} + \Upsilon^u_{ik(i)})$ and $u_{ik(i)} = \Upsilon^u_{ik(i)}(v_i - c_{ij(i)k(i)})/(\Upsilon^s_{ij(i)k(i)} + \Upsilon^u_{ik(i)})$ and $u_{ik(i)} = \Upsilon^u_{ik(i)}(v_i - c_{ij(i)k(i)})/(\Upsilon^s_{ij(i)k(i)} + \Upsilon^u_{ik(i)})$ and $u_{ik(i)} = \Upsilon^u_{ik(i)}(v_i - c_{ij(i)k(i)})/(\Upsilon^s_{ij(i)k(i)} + \Upsilon^u_{ik(i)})$. The remaining dual values are calculated using equations (2.45)-(2.49). The aforementioned procedure is henceforth named Algorithm 4.

One valid core-point $(z,\pi)^0 \in ri(\mathbb{Q})$ can be obtained by setting $\pi_{jk}^0 = \frac{z_k^0}{|K|}$, for all $j \in J$ and $k \in K$, where $z_k^0 = \frac{1}{2}$ is a valid point of the relative interior of the convex hull of \mathbb{Q} for variables z. By using the aforementioned $(z,\pi)^0$ as a starting corepoint, Papadakos approach can also be used to generate Pareto-optimal cuts. One has just to solve the dual subproblem (2.39)-(2.40) with the coefficient parameters $(\bar{z},\bar{\pi})$ replaced by $(z,\pi)^0$ on the objective function (2.39), and to update $(z,\pi)^0$ at every iteration by a convex combination or $z_k^{0h} = \lambda z_k^{0h-1} + (1-\lambda)z_k^h$, for all $k \in K$, and $\pi_{jk}^{0h} = \lambda \pi_{jk}^{0h-1} + (1-\lambda)\pi_{jk}^h$, for all $j \in J, k \in K$, where λ is usually set to $\frac{1}{2}$.

2.4 Computational experiments

In this section we present the results of computational experiments carried out to assess the performance of the different separation routines presented for both TLUFLP-MA and TLUFLP-SA using three sets of benchmark instances. The first set was generated following the guidelines suggested by Gendron et al. (2016), which are per se based on Landete and Marín (2009). In this set, 90 instances for the uncapacitated facility location problem (UFLP), which are available at http://www.math.nsc.ru/AP/benchmarks/UFLP/Engl/uflp_dg_eng.html and have 100 clients and 100 facilities, are transformed into $50 \times 50 \times 50$ TLUFLP instances, with each level having 50 nodes. This transformation gives rise to three different problem classes: GapA, GapB and GapC. Similarly, the second set consists of another 90 slightly larger instance, known as Large Gap (LGapA, LGapB and LGapC), of size $75 \times 75 \times 75$. Some instances were discarded since they lead to infeasible solutions, as mentioned by Gendron et al. (2016).

2. A COMPARISON OF SEPARATION ROUTINES FOR BENDERS OPTIMALITY CUTS FOR TWO-LEVEL UNCAPACITATED FACILITY LOCATION PROBLEMS

The third test set was proposed by Ro and Tcha (1984) and has distances randomly selected within a range of 100 to 5,000 units, but with different weight factors to represent the relative economies of scale for connecting locations of different levels. Transportation costs between first and second level facilities and between second-level facilities and customers are equal to 0.0125 and 0.0250 per distance unit, respectively. Further, fixed costs were randomly chosen within a range of 15,000 to 20,000 units, for the second facility level, and within the interval of 50,000 to 60,000 units, for the first-level. Customer's demands are also uniformly generated from the interval of 50 to 2,000 units. These instances were named as $|K| \times |J| \times |I|$ followed by a letter to indicate an instance with different values, but having the same size.

All algorithms were implemented in C++ using IBM Concert technology to have access to the ILOG CPLEX 12.7.1 solver on a desktop computer equipped with an Intel Xeon E5-2609 2.4GH processor and 98.0 GB RAM, running Ubuntu Linux operating system. A stopping criterion of 86,400 seconds (24 hours) was imposed, being then the optimality gap ((UB - LB)/UB) returned afterward. Only one thread was allowed to be executed, having the Benders cuts generated within the *LazyConstraintCallback* and *UserCutCallback* of CPLEX, thus having a single search tree of branch-and-bound. We use a total of $t_{iter} = 4$ rounds of warm-start iterations, i.e. iterations that have the integer master problem variables relaxed. All computational results of this chapter, in expanded, format are available in the Appendix A, while the consolidated results are presented below.

2.4.1 Results for the TLUFLP-MA

In the first set of computational experiments, we focus on a comparison among all proposed separation routines for the three classes of Benders optimality cuts introduced in Section 2.2 using the Gap and LGap instances. To provide a fair comparison for these experiments, Benders cuts were generated only at integer nodes and no warmstart phase was performed.

The different Benders algorithm variants are also compared with CPLEX (MA-CPX) using the original path-based formulation and the built-in Benders algorithm of CPLEX (MA-B-CPX). The six considered variants of the Benders algorithm differ in the used separation routine:

- i) Standard Benders cuts separated with Algorithm 1 (MA-I);
- ii) Closing facility Benders cuts separated with Algorithm 1 (MA-CF);
- iii) Pareto-optimal cuts approximately separated with Algorithm 3 (MA-MW);

- iv) Pareto-optimal cuts separated with Papadakos approach (MA-P);
- v) Standard Benders cuts separated with Algorithm 2 (MA-I-JVC);
- vi) Closing facility Benders cuts separated with Algorithm 2 (MA-CF-JVC).

Table 2.1 provides summary of this comparison. In particular, it provides the geometric average values for the linear programming optimality gaps (LR(%)), the CPU running times (CPU(s)), and the number of branch-and-bound nodes (Nodes) for all feasible Gap and LGap instances.

All devised algorithms were faster than MA-CPX for all instances. For the LGap test problems, the MA-MW, MA-I-JVC, and MA-CF-JVC variants are the ones that have a clear dominance of the MA-B-CPX algorithm. Though the MA-P variant separates Pareto-optimal cuts, it requires the additional computational effort to solve the associated subproblem via LP solvers. For larger instances, such as the LGap ones, this represents a significant burden when compared with the other variants. Moreover, MA-I and MA-CF are the only outperformed by MA-B-CPX, particularly for the LGapA instance group which has the largest linear programming optimality gaps. It is important to remark that both variants rely on the complementary slackness conditions to produce Benders cuts, but with a policy of all or nothing when computing the optimal values for the dual variables (lines 8-10 of Algorithm 1). This policy induces cuts with fewer master problem variables covered by non-null coefficients, differing from the JVC based variants, which most likely produce denser and stronger Benders cuts (MA-I-JVC and MA-CF-JVC). The MA-MW variant that separates near Pareto-Optimal cuts is very competitive for the all instances, though not clearly outperforming the other variants. Nevertheless, the MA-MW procedure has a better performance when combined with other accelerating techniques as will be seen in the next experiment.

A performance benchmarking profile (Dolan and Moré 2002) is reported in Figures 2.1 and 2.2 for the Gap and LGap instances, respectively. To evaluate the performance of different exact methods, Dolan and Moré created a methodology that uses the following definitions: Let M and T be the sets of all methods and test problems, respectively, and let s_{mt} be the solution time for method $m \in M$ to solve test problem $t \in T$. A performance ratio r_{mt} can be computed as $r_{mt} = s_{mt}/\min_{h \in M} \{s_{ht}\}$ and used in a cumulative distribution function $\psi_m(\tau) = \frac{1}{|T|} |\{t \in T : r_{mt} \leq \tau\}|, m \in M$, that represents the percentage of instances that method m is capable of solving within a given ratio τ of the best available method. Thus, the more to the left the benchmarking profile curve is drawn, the better its computational performance, since the method was able to solve a larger percentage of instances in an interval of 1 to τ , when compared to the others.



Figure 2.1: TLUFLP-MA Performance benchmark profiles for Gap instances.



Figure 2.2: TLUFLP-MA Performance benchmark profiles for LGap instances.

Algorithms MA-MW, MA-CF-JVC and MA-I-JVC are capable of solving all instances within ratios $\tau = 3.1$ and $\tau = 4.3$ for the Gap and LGap instance sets, respectively. The closer the plotted lines are to the vertical axis, the more efficient is the method. Therefore, as all Benders variants' curves are to the left of the MA-B-CPX one, they can be considered more efficient. Figures 2.1 and 2.2 do not have the MA-CPX algorithm because its computational performance was poorer than the others.

Instances	LR(%)		MA-CPX	MA-B-CPX	MA-I	MA-CF	MA-MW	MA-P	MA-I-JVC	MA-CF-JVC
GapA	7 17	CPU(s)	15.11	6.94	0.76	0.77	0.48	3.38	0.64	0.70
$50\times50\times50$	(.1)	Nodes	97.47	256.85	306.05	295.62	244.67	287.95	300.06	332.75
GapB	10.20	CPU(s)	36.37	8.51	1.79	1.61	1.23	4.83	1.29	1.35
$50\times50\times50$	12.32	Nodes	226.25	606.53	649.45	586.03	561.99	578.36	551.36	592.52
GapC	0 59	CPU(s)	24.98	8.12	1.09	1.10	0.86	3.69	0.86	0.93
$50\times50\times50$	9.53	Nodes	178.51	468.29	421.46	423.19	470.68	433.83	424.98	468.96
Geo. Ave. CPU(s)		24.73	7.88	1.18	1.14	0.83	3.98	0.92	0.98	
Geo.	Ave. No	\mathbf{des}	162.33	430.00	451.05	429.51	412.01	427.15	422.03	461.69
LGapA	91 20	CPU(s)	$5,\!092.01$	120.23	151.25	141.76	82.92	169.70	80.43	76.40
$75\times75\times75$	21.39	Nodes	3,343.29	$12,\!896.45$	$15,\!125.16$	$14,\!075.90$	$12,\!407.49$	$14,\!479.25$	$11,\!437.38$	$11,\!414.83$
LGapB	17.05	CPU(s)	3,348.60	86.84	80.35	75.97	48.00	111.02	51.49	46.32
$75\times75\times75$	17.20	Nodes	$2,\!574.79$	$7,\!653.71$	8,078.87	$8,\!105.17$	$7,\!590.70$	8,194.06	8,562.86	$7,\!687.56$
LGapC	15.05	CPU(s)	$1,\!682.65$	43.47	24.71	23.61	16.77	44.57	14.69	13.71
$75\times75\times75$	15.05	Nodes	$1,\!286.73$	$3,\!276.75$	$3,\!663.26$	$3,\!585.11$	3,342.46	$3,\!333.19$	$3,\!281.17$	2,872.09
Geo. A	ve. CP	U(s)	$3,\!125.20$	78.37	69.31	65.54	41.82	96.81	40.68	37.72
Geo.	Ave. No	\mathbf{des}	$2,\!271.76$	7,041.57	7,846.32	7,611.66	6,971.39	$7,\!542.65$	7,025.54	$6,\!490.65$

Table 2.1: Summary of computational experiments for TLUFLP-MA using Gap and LGap instances.

 $\left| \begin{array}{c} 30 \end{array} \right|$

In the second set of computational experiments, in order to solve the large-scale instances proposed by Ro and Tcha (1984), Benders cuts were also separated within the CPLEX UserCutCallback function allowing at least one round of separation per branch-and-bound node, and limited to a total maximum of C rounds (if needed). Moreover, warm-start cycles were also performed up to a total of W iterations. After some preliminary experiments, these numbers were set to C = 20 and W = 4.

The three previous best variants for the Gap and LGap instances (MA-MW, MA-I-JVC and MA-JVC) are now compared with the CPLEX solvers (MA-CPX and MA-B-CPX) when solving the Ro and Tcha test instances. Table 2.2 summarizes the obtained results.

Table 2.2: Summary of TLUFLP-MA computational experiments combining Benders cuts.

Instances	LR(%)		MA-CPX	MA-B-CPX	MA-MW	MA-I-JVC	MA-CF-JVC
Ro1	1.67	CPU(s)	19.42	21.25	10.93	11.11	10.56
$30\times50\times200$		Nodes	37.01	256.69	71.71	71.82	65.43
Ro2	3.59	CPU(s)	589.11	317.97	267.55	276.10	213.06
$30 \times 100 \times 200$		Nodes	322.23	$18,\!179.46$	$2,\!429.51$	$3,\!166.39$	$2,\!475.95$
Ro3	3.36	CPU(s)	979.79	445.50	290.82	356.77	334.91
$30 \times 100 \times 300$		Nodes	397.01	$18,\!690.43$	$2,\!136.73$	$2,\!903.05$	3,002.29
Ro4	3.65	CPU(s)	2278.47	908.73	519.59	464.53	555.98
$40\times100\times300$		Nodes	570.20	42,194.90	$3,\!948.42$	3,090.90	4,365.23
$\mathbf{Ro5}$	2.94	CPU(s)	*	4,714.18	$1,\!375.44$	$5,\!050.08$	3,227.46
$50 \times 100 \times 500$		Nodes	*	$84,\!453.35$	$1,\!330.19$	20,226.81	$12,\!466.86$
Geo Av	e. CPU	(\mathbf{s})	*	418.88	227.38	303.30	266.81
Geo A	ve. Nod	es	*	12,545.80	$1,\!143.51$	2,104.46	1,925.53

* Unsolved instances within time limit.

Table 2.2 indicates that the MA-MW variant performed better than the others in terms of the overall results reported by the geometric average values of the CPU running times and branch-and-bound nodes. Figure 2.3, a benchmark profile for these results, confirms this assessment, since all instances are solved within a $\tau < 5$ by the MA-MW variant, outperforming the others. It is also interesting to depict that the additional captured dual information by the closing facility process improves the overall performance of the Benders decomposition when a similar algorithm that does not rely on such approach, as can be observed when comparing the MA-CF-JVC and MA-I-JVC variants. These results confirm the Magnanti and Wong (1981) statement that closing facility cuts stronger than traditional ones.

To assess how the best overall Benders cut separation scheme (MA-MW) performs when the instances scale up so that further insight can be drawn from the experiments,



Figure 2.3: TLUFLP-MA Performance benchmark profiles for Ro and Tcha instances.

new instances having thousands of clients were created. The same guidelines and features suggested by Ro and Tcha (1984) were adopted but having instance $50 \times 100 \times 500$ as a baseline. Transportation and installation costs patterns, as well as the number of candidate facilities to be installed in each level, were kept the same, but the number of client nodes were varied within the set {1k, 2k, 3k, 4k, 5k, 10k, 20k, 30k}, wherein k represents 10^3 .

Table 2.3 reports the achieved results by presenting the name of the 8 instances, i.e. the instances' respective sizes, in the first column (**Instance**), followed by columns with the number of branch-and-bound nodes (**Nodes**), the computer running time spent in seconds (**CPU(s)**), the attained optimality gap after 24 hours (86,400 seconds) (**Gap(%)**), and the number of installed facilities in each level (1^{st} and 2^{nd}).

Instance	Nodes	CPU(s)	Gap(%)	$1^{\rm st}$	2^{nd}
$50\times100\times1{\rm k}$	$636,\!666$	86,400.00	1.47	14	53
$50\times100\times2k$	$951,\!760$	$86,\!400.00$	0.24	18	65
$50\times100\times3k$	90,029	8,715.79		25	74
$50\times100\times4k$	$27,\!230$	$1,\!130.64$		24	81
$50\times100\times5k$	1,500	402.03		28	80
$50\times100\times10{\rm k}$	818	351.44		33	91
$50\times100\times20{\rm k}$	$1,\!940$	505.48		40	94
$50\times100\times30{\rm k}$	625	684.38		39	99

Table 2.3: MA-MW variant's computational experiments for when the number of customers is scaled up.

Blank results refer to a zero value.

Note that, even though the number of clients were significantly increased, the computer running times did not increase as well, as one would expect, suggesting thus that the instances are easy to solve. Recall that the magnitude of installation costs were not scaled up along with the number of clients, which lead to solutions having a large number of installed facilities for both levels.

This implies that the burden of solving an instance lies not only in its size but at its cost structure as well. This can be observed by multiplying a scalar p to the installation costs so that a similar cost ratio of the fixed over the variable costs of the optimal solution of the Ro and Tcha instance $50 \times 100 \times 500$ is attained. Table 2.4 reports the attained results.

Table 2.4: MA-MW variant's computational experiments for when the number of customers and fixed cost are scaled up.

Instance	p	Nodes	$\operatorname{Gap}(\%)$	1^{st}	2^{nd}
$50\times100\times1{\rm k}$	2	$74,\!409$	1.19	10	38
$50\times100\times2k$	4	$23,\!802$	1.59	7	38
$50\times100\times3{\rm k}$	6	$7,\!587$	2.92	8	35
$50\times100\times4k$	8	$2,\!647$	2.72	7	39
$50\times100\times5{\rm k}$	10	$2,\!136$	3.06	9	38
$50\times100\times10k$	20	321	8.31	9	38
$50\times100\times20 k$	40	278	10.72	10	37
$50\times100\times30{\rm k}$	60	*	*	*	*
* Out of memory.					

The computer running times are not reported in Table 2.4 because no instances were solved to optimality within the given time limit of 24 hours. Recall that since the fixed costs were scaled up along with the number of client nodes, larger optimality gaps are perceived as the instances' sizes increased, even though the number of installed facilities for both levels varied little. It is noteworthy that for those cases that the number of installed facilities matched, the actual selected nodes were not the same though.

Observe also that the number of branch-and-bound nodes investigated decreases as the size of the instances increases, having the 30k instance exhausted all available memory. With larger instances, branch-and-bound nodes tend to demand for more memory. When these instances are more difficult to solve, a large number of branchand-bound nodes are expected to be explored requiring thus greater computational resources to store the search tree.

2.4.2 Results for the TLUFLP-SA

The performance of the two Benders reformulations introduced for the TLUFLP-SA are now assessed. Recall that the $MP_{z,y,\pi}$ has both sets of location variables z and y

and the link activation variables π , whereas $MP_{z,\pi}$ is a reduced formulation in which the location variables y are removed.

Similar to the previous section, we first focus on a comparison among all proposed separation routines for the three classes of Benders cuts introduced in Section 2.3 using the Gap and LGap instances. Benders cuts were generated only at integer nodes and no warm-start phase was performed. For both $MP_{z,y,\pi}$ and $MP_{z,\pi}$, we consider four variants of the Benders algorithm, which differ concerning the used separation routine:

- i) Standard Benders cuts separated by using the natural dual solution (SA-I);
- ii) Closing facility Benders cuts separated by using the natural dual solution (SA-CF);
- iii) Pareto-optimal cuts approximately separated with Algorithm 4 (SA-MW);
- iv) Pareto-optimal cuts separated with Papadakos approach (SA-P).

These variants were also compared with CPLEX (SA-CPX) using the original pathbased formulation and the built-in Benders algorithm of CPLEX (SA-B-CPX).

Tables 2.5 and 2.6 give a summary of this comparison for the $MP_{z,y,\pi}$ and $MP_{z,\pi}$ formulations, respectively. The content of these tables follow the same structure as the previous ones. Figures 2.4 to 2.7 present the performance benchmark profiles of the algorithms for Gap and LGap instance set.

As shown in Figures 2.4-2.5 and Table 2.5, for the small instances (Gap and LGap) Benders algorithms SA-I, SA-CF and SA-MW have a very similar performance when using $MP_{z,y,\pi}$ formulation. Once again, as for the case with multiple assignments, the performance of SA-P algorithm and CPLEX have a slower convergence when compared to the others. On the other hand, when using $MP_{z,\pi}$ formulation, the results given in Table 2.6 show that only the MSA-MW algorithm performed slightly better than the others. Note that the elimination of the variables y from the Benders reformulation resulted in a significant increase in both the CPU time and the number of branch-andbound nodes, when considering the Gap and LGap instances.

The second set of computational experiments present the results of the different Benders algorithms for the large-scale instances of Ro and Tcha. Similar to the case of TLUFLP-MA, Benders cuts were also separated within the CPLEX UserCutCallback function at the nodes of the enumeration tree. After some preliminary experiments, the number of rounds to generate cuts at each node was set to C = 10 and the number of warm-start cycles was set to W = 4. Tables 2.7 and 2.8, complemented by Figures 2.8 and 2.9, provide the summarized results when solving all Ro and Tcha instances using $MP_{z,y,\pi}$ and $MP_{z,\pi}$ formulations, respectively.

Instances	LR(%)		SA-CPX	SA-B-CPX	SA-I	SA-CF	SA-MW	SA-P
GapA	C 05	CPU(s)	9.76	1.74	0.71	0.70	0.73	3.42
$50\times50\times50$	0.95	Nodes	108.82	134.87	85.45	78.69	85.45	230.02
GapB	11 60	CPU(s)	36.91	3.24	1.08	1.13	1.11	4.22
$50\times50\times50$	11.08	Nodes	414.80	440.07	178.09	187.77	178.09	310.34
GapC	0.95	CPU(s)	21.00	2.35	0.92	0.97	0.94	3.91
$50\times50\times50$	9.25	Nodes	264.23	287.19	129.15	136.89	129.15	289.87
Geo. Ave. CPU(s)		20.61	2.43	0.90	0.93	0.93	3.86	
Geo.	Ave. No	\mathbf{des}	239.20	268.20	128.70	130.37	128.70	277.14
LgapA	10 56	CPU(s)	3,010.38	98.85	26.38	25.93	26.57	44.62
$75\times75\times75$	19.50	Nodes	3,078.19	5,503.80	$4,\!695.30$	$4,\!512.21$	$4,\!695.30$	$4,\!298.90$
LgapB	16.99	CPU(s)	$2,\!651.68$	53.27	19.07	17.77	19.25	41.76
$75\times75\times75$	10.32	Nodes	$2,\!971.02$	3,773.50	$3,\!391.44$	$3,\!070.25$	$3,\!391.44$	$3,\!498.13$
LgapC	14.00	CPU(s)	1,811.86	48.40	9.32	9.34	9.44	28.61
$75\times75\times75$	14.20	Nodes	1,793.60	2,313.72	1,264.46	$1,\!234.36$	1,264.46	$1,\!541.00$
Geo. A	we. CP	$\mathrm{U}(\mathrm{s})$	2,461.45	63.99	17.07	16.58	17.25	37.99
Geo.	Ave. No	\mathbf{des}	$2,\!571.53$	3,692.67	2,793.35	$2,\!642.54$	2,793.35	2,912.14

Table 2.5: Summary of computational experiments for TLUFLP-SA using $MP_{z,y,\pi}$ formulation.



Figure 2.4: $MP_{z,y,\pi}$ performance benchmark profiles for Gap instances.

Two different behaviors can be noticed due to the additional computational complexity of ensuring single assignments. For the Ro and Tcha test set, with their larger sizes, but smaller linear programming relaxation gaps, there is no clear distinction on which Benders variants, whether the MSA-MW or the MSA-CF, performed better. Nonetheless it is easily noticeable that all $MP_{z,y,\pi}$ variants were slower for these

Instances	LR(%)		MSA-CPX	MSA-B-CPX	MSA-I	MSA-CF	MSA-MW	MSA-P
GapA	C OF	CPU(s)	10.93	1.59	3.51	3.31	0.92	4.45
$50\times50\times50$	0.95	Nodes	135.20	173.56	251.21	238.08	251.21	898.28
GapB	11.60	CPU(s)	41.79	3.29	5.22	5.09	2.20	6.37
$50\times50\times50$	11.68	Nodes	494.67	565.67	931.33	920.10	931.33	$2,\!070.03$
GapC	0.05	CPU(s)	23.90	2.25	4.81	4.77	1.57	5.50
$50\times50\times50$	9.25	Nodes	327.92	379.19	642.20	579.19	642.20	$2,\!081.34$
Geo. Ave. CPU(s)		23.29	2.34	4.51	4.37	1.52	5.45	
Geo.	Ave. No	\mathbf{des}	292.44	347.72	555.05	526.42	555.05	$1,\!603.78$
LgapA	10 56	CPU(s)	*	531.93	414.24	460.37	372.65	453.00
$75\times75\times75$	19.50	Nodes	*	$44,\!694.33$	$97,\!045.91$	$105,\!575.59$	$97,\!045.91$	$97,\!496.19$
LgapB	16.99	CPU(s)	*	251.76	294.51	314.72	241.64	297.32
$75\times75\times75$	10.32	Nodes	*	$25,\!067.05$	$64,\!165.82$	$68,\!639.46$	$64,\!165.82$	$62,\!896.26$
LgapC	14.00	CPU(s)	6,958.25	167.91	172.43	174.25	126.13	191.93
$75\times75\times75$	14.20	Nodes	$11,\!380.72$	13,881.54	$31,\!058.43$	32,371.93	$31,\!058.43$	$34,\!197.14$
Geo. Ave. CPU(s)		*	287.35	280.57	298.68	229.31	300.12	
Geo.	Ave. No	\mathbf{des}	*	$25,\!471.33$	59,083.06	63,060.13	59,083.06	$60,\!553.47$

Table 2.6: Summary of computational experiments for TLUFLP-SA using $\mathrm{MP}_{z,\pi}$ formulation.

* Unsolved instances within time limit.

instances, as can be seen in Tables 2.7 and 2.8. However, for the Gap and LGap instances, with their smaller sizes, but larger linear programming relaxation gaps, the Benders algorithms based on $MP_{z,y,\pi}$ had a better performance than the other versions, i.e. the coupling between variables y and π on constraints (2.33) shortened the numbers of nodes. Once again, capturing the dual information from Magnanti and Wong (1981)'s Pareto-optimality helped strengthen the cuts yielding a better performance than the traditional and closing facility Benders cuts.

The same scalability experiment done for the TLUFLP-MA was carried out to assess the two overall Benders cut separation routines for the TLUFLP-SA, namely the SA-MW and the MSA-MW. The same instance $50 \times 100 \times 500$ was used as a baseline. Once again, client nodes were scaled up first, keeping the fixed installation costs unchanged. Table 2.9 reports the achieved results.

As the size grows, the MSA-MW cut separation scheme derived from the formulation with fewer variables performs better than the SA-MW cut scheme. The MSA-MW was almost 2 times faster than the SA-MW, on average. This implies that, for larger instances, strong Benders cuts derived from leaner, lighter and stronger formulations play an important role. Like in the multiple case, scaling only the number of clients led to solutions with a large number of facilities being installed for both levels, suggesting once again that the instances got easier when the sizes were increased.



Figure 2.5: $MP_{z,y,\pi}$ performance benchmark profiles for LGap instances.



Figure 2.6: $MP_{z,\pi}$ performance benchmark profiles for Gap instances.

To further assess the MSA-MW variant's performance, both the number of clients and the magnitude of the fixed costs were scaled up. The results are reported in Table 2.10. Note that once again, as in the multiple case, none of the instances were solved within the given time limit of 24 hours. The MSA-MW variant exhausted all of the available memory when solving the instance with 30k node clients as well.

Finally, it is worth noting that the attained optimality gaps for the single case (Table 2.10) were smaller than ones got for the multiple case (Table 2.4). Observe that the MSA-MW variant for the single case investigated more branch-and-bound nodes



Figure 2.7: $MP_{z,\pi}$ performance benchmark profiles for LGap instances.

Table 2.7: Summary of TLUFLP-SA computational experiments using $\mathrm{MP}_{z,y,\pi}$ formulation

Instances	LR(%)		SA-CPX	SA-B-CPX	SA-I	SA-CF	SA-MW
Ro1	1.48	CPU(s)	127.70	48.13	15.71	15.55	15.74
$30\times50\times200$		Nodes	40.03	122.02	47.38	47.57	48.51
Ro2	3.43	CPU(s)	$9,\!425.52$	248.91	132.60	119.61	128.01
$30\times100\times200$		Nodes	532.30	$2,\!671.34$	$1,\!826.60$	1,704.03	1,716.10
Ro3	3.24	CPU(s)	*	383.84	216.80	220.83	215.77
$30\times100\times300$		Nodes	*	4,368.84	3,022.15	2,732.42	$3,\!056.27$
Ro4	3.65	CPU(s)	*	564.96	364.14	325.97	376.34
$40\times100\times300$		Nodes	*	4,830.83	3,711.77	3,220.47	$3,\!520.52$
$\mathbf{Ro5}$	3.19	CPU(s)	*	$2,\!145.57$	2,869.21	2,967.02	2,938.95
$50 \times 100 \times 500$		Nodes	*	$12,\!041.40$	$17,\!791.63$	$20,\!177.49$	$19,\!117.54$
Geo Av	e. CPU	(s)	*	354.19	216.16	208.84	216.98
Geo A	ve. Node	es	*	$2,\!419.05$	1,767.97	1,704.63	1,764.91

 * Unsolved instances within time limit.

than the MA-MW version for the multiple case within the 24 hours. Most likely, the Benders cuts separated by the MSA-MW were better exploited by the cutting plane strategy of the CPLEX solver than the ones obtained by the MA-MW, impacting thus more positively on the branch-and-bound search.

Instances	LR(%)		MSA-CPX	MSA-B-CPX	MSA-I	MSA-CF	MSA-MW
Ro1	1.48	CPU(s)	150.67	49.22	17.35	17.22	14.70
$30\times50\times200$		Nodes	55.40	121.86	44.00	38.68	42.95
Ro2	3.43	CPU(s)	9,062.12	246.73	119.87	98.74	98.17
$30\times100\times200$		Nodes	508.91	$2,\!349.59$	$1,\!151.19$	806.51	$1,\!086.59$
Ro3	3.24	CPU(s)	*	501.26	171.49	170.15	150.03
$30\times100\times300$		Nodes	*	4,381.43	1,341.89	$1,\!384.85$	$1,\!394.39$
Ro4	3.65	CPU(s)	*	618.87	296.09	304.38	269.62
$40\times100\times300$		Nodes	*	4,362.52	$2,\!227.80$	1,912.83	2,235.28
$\mathbf{Ro5}$	3.19	CPU(s)	*	2,062.85	1,935.43	$1,\!246.50$	$1,\!628.30$
$50 \times 100 \times 500$		Nodes	*	$16,\!318.25$	9,111.93	4,336.31	8,016.41
Geo Av	e. CPU	(s)	*	378.53	182.85	161.48	156.89
Geo A	ve. Nod	es	*	$2,\!455.70$	1,066.48	814.46	1,031.18

Table 2.8: Summary of TLUFLP-SA computational experiments using $\mathrm{MP}_{z,\pi}$ formulation

 $\ast\,$ Unsolved instances within time limit.



Figure 2.8: TLUFLP-SA performance benchmark profiles for Ro and Tcha instances using $MP_{z,y,\pi}$ formulation.



Figure 2.9: TLUFLP-SA performance benchmark profiles for Ro and Tcha instances using ${\rm MP}_{z,\pi}$ formulation.

Table 2.9: SA-MW and MSA-MW variants' computational experiments for when the number of customers are scaled up.

	SA-MW		MSA			
Instance	Nodes	CPU(s)	Nodes	CPU(s)	1^{st}	2^{nd}
$50\times100\times1{\rm k}$	$184,\!521$	$23,\!505.00$	$109,\!675$	$12,\!485.78$	14	52
$50\times100\times2k$	$6,\!843$	$1,\!483.48$	$9,\!673$	$2,\!846.79$	19	65
$50\times100\times3k$	616	1,010.37	$3,\!181$	$1,\!800.90$	24	75
$50 \times 100 \times 4k$	338	$1,\!001.50$	883	415.50	24	81
$50\times100\times5k$	435	$1,\!546.25$	370	357.98	28	80
$50\times100\times10{\rm k}$	303	$3,\!234.49$	118	348.89	33	91
$50\times100\times20{\rm k}$	227	$2,\!528.57$	102	702.49	40	94
$50\times100\times30{\rm k}$	21	735.01	36	747.20	39	99
Geo. Ave.	843.62	2,066.85	956.02	1,077.74		

Instance	p	\mathbf{Nodes}	$\operatorname{Gap}(\%)$	$1^{\rm st}$	2^{nd}
$50\times100\times1{\rm k}$	2	$182,\!550$	0.33	9	36
$50\times100\times2k$	4	$27,\!925$	0.91	8	39
$50\times100\times3{\rm k}$	6	$4,\!131$	2.92	8	38
$50\times100\times4k$	8	$3,\!858$	2.64	8	40
$50\times100\times5{\rm k}$	10	$4,\!528$	2.62	8	40
$50\times100\times10{\rm k}$	20	731	7.06	10	39
$50\times100\times20{\rm k}$	40	342	7.18	9	35
$50\times100\times30{\rm k}$	60	*	*	*	*
* Out of memory					

Table 2.10: MSA-MW variant's computational experiments for when the number of customers and fixed cost are scaled up.

2.5 Conclusion

Different Benders cut separation schemes were investigate for the two-level uncapacitated facility location problem with single and multiple assignments, a class of discrete location problems that considers different hierarchies of facilities and their interactions. Exact algorithms based on Benders decomposition reformulations for both studied variants were devised considering several separation procedures for three classes of Benders cuts: standard optimality cuts, lifted optimality cuts, and non-dominated optimality cuts. The extensive computational experiment results confirmed the efficiency of all our Benders approaches, both in speed and in explored branch-and-bound nodes, when solving three different standard literature instance sets, specially when addressing the large-scale Ro and Tcha's instances. In particular, for both single and multiple assignment reformulations, using non-dominated optimality cuts was the most efficient overall cut separation routine. Finally, note that our Benders algorithms can be further improved by incorporating tailored heuristics or variable fixing and elimination procedures. Further, they can be also extended to address more elaborate problems such as considering capacities for the facilities or congestion effects by integrating Ramos and Sáez (2005) ideas for the single-source capacitated facility location problem, or de Camargo and Miranda (2012) for the single-allocation hub location problem, respectively.

Chapter 3

A decomposition approach for the dynamic two-level uncapacitated facility location problem with single and multiple allocations

Two variants of a dynamic or multi-period two-level uncapacitated facility location problem are here addressed. In this problem, first-level plants serve different demand patterns of scattered clients over a planning horizon via second-level facilities. In the first variant, second-level facilities can be supplied by only one of the plants (single assignment); whereas, in the second, they can be attended by any number of firstlevel plants (multiple allocations). As the client's demands vary over time, different configurations of operating plants and facilities, and client assignments need to be sought in each period to serve demands at minimal installation and transportation costs. Since both problem variants arise naturally within logistic and distribution systems, it is of interest to practitioners and researchers to have solution techniques at hand. To provide such a tool, an efficient decomposition approach was developed to solve the two problem variants. It relies on Benders decomposition reformulations while combined with a greedy randomized adaptive search procedure and different Benders cut separation procedures. Results indicate that the devised decomposition outperforms CPLEX general solver and its Benders built-in algorithm on solving two different large-scale instance sets.

3.1 Introduction

In many distribution systems, such as in electrical power and Internet distributions (Fortz 2015), banking and ATM branches (Min and Melachrinoudis 2001, Jayaraman et al. 2003, Genevois et al. 2015), and public safety and health care providers (Şahin and Süral 2007, Smith et al. 2009, Ahmadi-Javid et al. 2017), it is common to find a hierarchical network structure to serve clients (Ortiz-Astorquiza et al. 2018). In many of these, a two-level topology is present, in which first-level facilities serve geographically scattered customer nodes via intermediary second-level agents or transshipment points (Melo et al. 2009). Further, whenever these applications face demand variability over time, the underlying service network needs to be adjusted or adapted to properly cope with these variations to continue serving customers at suitable costs (Arabani and Farahani 2012).

These adjustments may require the opening of new facilities closer to customers, or the closing of existing ones so that the overall business survivability is sustained throughout time (Jena et al. 2016). These decisions have to be properly taken in a timely manner over a planning horizon. Moreover, company managers and customers may prefer to deal with a single or multiple suppliers to ease management on passing orders or to shorten lead times depending though on the service features (Gendron et al. 2016). Hence single or multiple assignments between levels may be an issue. One suitable way of designing the service network for such contexts is to model it as a multiperiod variant of the warehouse and plant location problem introduced by Kaufman et al. (1977), which is also known as the two-level uncapacitated facility location problem (TLUFLP) (Ortiz-Astorquiza et al. 2018). The problem consists of selecting a subset of facilities within a set of candidates partitioned into two levels to operate or not in each period throughout a planning horizon such that the costs of opening, closing, and operating the facilities, and serving the scattered costumers are minimized. The incorporation of dynamic decisions over a planning horizon gives rise to the dynamic two-level uncapacitated facility location problem (DTLUFLP).

Only a few variants of this problem has been previously studied in the literature. Hinojosa et al. (2000) and Hinojosa et al. (2008) propose Lagrangean relaxation approaches aided with constructive heuristics to solve a capacitated multi-product variant of the problem without and with inventory decisions, respectively. Instances with up to 75 (125) clients, 40 facility node candidates, 3 (12) products, and 4 (2) periods were solved with optimality gaps of 5% (15.18%), on average, by Hinojosa et al. (2000) (Hinojosa et al. 2008). Brunaud et al. (2018) devise four formulations that take into account: plant capacity, single assignment, discrete transportation costs, and safety stock considerations. Three small case studies with up to 15 customers, 36 periods, 14 modes of transportation, and 14 and 18 second and first-level facility node candidates, respectively, were solved by GUROBI running on GAMS.

As far as the authors have investigated, there is no work in the literature addressing the DTLUFLP per se up until now, nonetheless, its single-level counterpart has been well studied by the research community. Modeling dynamic decisions within facility location problems have been carried out by Ballou (1968), Roodman and Schwarz (1975), Wesolowsky and Truscott (1975), and Roy and Erlenkotter (1982), which have led to many variants and solution approaches for the single-level case such as Jena et al. (2014, 2015), Marufuzzaman et al. (2016), Jena et al. (2016, 2017), Correia and Melo (2017), Pearce and Forbes (2018), and Emirhüseyinoğlu and Ekici (2019) recently. For thorough surveys on facility location theory and its wide range of problem variants please refer to Melo et al. (2009), Arabani and Farahani (2012) and Ortiz-Astorquiza et al. (2018).

The main contributions of this chapter are listed as follow: (i) Here two variants of the DTLUFLP are investigated: One with single assignments or the DTLU-FLPS, in which each opened second-level facility can be served by at most one of the functioning first-level facilities in each period; and another with multiple assignments or the DTLUFLPM, in which the single assignment constraint is disregarded. Both multiple and single variants are modeled using the formulations of Barros and Labbé (1994b), and Gendron et al. (2016) as the underlying mathematical program, respectively. *(ii)* An exact solution framework based on a Benders and cut algorithm which projects out the continuous decision variables is devised to solve both variants. (iii) Different cut separation routines for different classes of Benders cuts (BC), not necessarily non-dominated, are delved into via simple inspection techniques and specialized network flow algorithms. (iv) Given the complexity of the problems (NP-hard, see Ortiz-Astorquiza et al. (2018)), an efficient and fast greedy randomized adaptive search procedure (GRASP) is also proposed to obtain near-optimal solutions to be supplied to the Benders and cut algorithm, and to used to separate Benders standard heuristic cuts as well as valid cut using the objective function information. (v) Finally, extensive computational experiments were carried out on large-scale instances to assess the performance of the proposed exact solution framework.

This work is organized as followed: Section 3.2 introduces the adopted notation, definitions and devised formulations; while section 3.3 presents the exact solution framework as well as the Benders cut separation procedures. The GRASP is shown in section 3.4. Sections 3.5 and 3.6 concludes the chapter with the computational experiments report and analyses, and final remarks, respectively.

Notation, definitions and formulations 3.2

The DTLUFLPM and DTLUFLPS use the following notation and definitions: Let Iand T be sets of customers scattered in a geographical area, and periods of a planning horizon, respectively. Each client $i \in I$ demands d_{it} units of a commodity in period $t \in T$ which are supplied by first-level facilities via second-level ones acting as transshipment points that are selected within sets K and J of candidate nodes, respectively. Whenever a first (second) level facility $k \in K$ $(j \in J)$ is opened, closed, or kept operating at a period $t \in T$ fixed costs $f_{kt}^o(a_{jt}^o), f_{kt}^c(a_{jt}^c)$ and $f_{kt}^f(a_{jt}^f)$, respectively, incur. Wherever a customer $i \in I$ is served by first-level facility $k \in K$ through second-level one $j \in J$, a serving cost $c_{ijkt} = d_{it}(\tilde{c}_{ijt} + \tilde{c}_{jkt})$ is accounted for, where \tilde{c} is the unit transportation cost between the involved nodes.

The underlying problem consists then in selecting which facilities will be opened, closed or operated at each level at each period of the planning horizon T so that customers are attended at the minimal total cost. For the DTLUFLPS, each operating second-level facility can only be assigned to one of the functioning first-level facilities; whereas the DTLUFLPM disregards this assumption. Figure 3.1 illustrates the single assignment case with an example having 3 periods, 2 first and 3 second-level facility candidates, and 4 customer nodes. As time evolves (t_1, t_2, t_3) , the example shows different operating facility configurations. It displays first and second level facilities being opened, closed and operated over time. Note that each second-level facility is linked to a single first-level facility; and that, from period t_1 to t_2 , only one node candidate is opened and closed in the second and first levels, respectively, while the remaining facilities, previously opened in period t_1 , still operate. Nonetheless, given the demand pattern throughout time, new facilities can be opened or closed to better serve clients as depicted in period t_3 .



Figure 3.1: An example of a dynamic two-level facility location problem with single assignments.

The example of Figure 3.1 is also a feasible solution for the DTLUFLPM, but not necessarily optimal. Note that savings stemmed from using multiple assignments can be attained only in the first period (t_1) , since more than one first-level facility is active. This allows operating second-level facilities to be served by more than one facility of the first-level. This example shows that the DTLUFLPS will always have optimal solutions that are equal or greater than the ones of DTLUFLPM, since, although the installation, closing and operating costs are identical for both cases, there may be serving cost savings when multiple assignments are allowed.

Both problems share the following decision variables: binary variables $z_{kt}^o(y_{jt}^o), z_{kt}^c(y_{jt}^c)$ and $z_{kt}^f(y_{jt}^f)$ being equal to 1 if a facility $k \in K$ $(j \in J)$ of first (second) level is opened, closed or operated at period $t \in T$, respectively; 0, otherwise, and variable $x_{ijkt} \geq 0$ representing the percentage of demand d_{it} served by facility $k \in K$ via $j \in J$ in period $t \in T$. For the sake of presentation and compactness, and whenever the context allows, variable indices will be suppressed throughout the text.

3.2.1 Formulations for the DTLUFLPM

Μ

The formulations for the DTLUFLPM are introduced first since it serves as a base for the DTLUFLPS model. Its first model M or formulation (3.1)-(3.8) can be written as:

$$\begin{cases}
\min_{\substack{x \ge 0 \\ z \in \{0,1\}^{|K \times T|} \\ y \in \{0,1\}^{|J \times T|}}} \sum_{t \in T} \sum_{k \in K} (f_{kt}^o z_{kt}^o + f_{kt}^c z_{kt}^c + f_{kt}^f z_{kt}^f) \\
+ \sum_{t \in T} \sum_{j \in J} (a_{jt}^o y_{jt}^o + a_{jt}^c y_{jt}^c + a_{jt}^f y_{jt}^f) \\
+ \sum_{t \in T} \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} c_{ijkt} x_{ijkt} \\
+ \sum_{t \in T} \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} c_{ijkt} x_{ijkt} \\
\end{cases} (3.1)$$

$$\begin{cases} \sum_{j \in J} x_{ijkt} \leq z_{kt}^{f} \\ \sum_{j \in J} x_{ijkt} \leq z_{kt}^{f} \\ \end{cases} \quad \forall t \in T, t \in I, k \in K \quad (3.3)$$

$$\sum_{t \in K} x_{ijkt} \le y_{jt}^f \qquad \forall t \in T, i \in I, j \in J \qquad (3.4)$$

$$z_{k1}^{o} - z_{k1}^{f} = 0 \qquad \forall k \in K \qquad (3.5)$$

$$z_{kt}^{f} - z_{kt}^{o} - z_{k(t-1)}^{f} + z_{kt}^{c} = 0 \qquad \forall t \in T \mid t > 1, k \in K \qquad (3.6)$$

$$y_{j1}^o - y_{j1}^f = 0 \qquad \qquad \forall \ j \in J \tag{3.7}$$

$$y_{jt}^f - y_{jt}^o - y_{j(t-1)}^f + y_{jt}^c = 0 \qquad \forall t \in T \mid t > 1, j \in J.$$
(3.8)

The objective function (3.1) minimizes the total costs of opening, closing and operating first and second level facilities, and serving demands over time. Constraints (3.2) ensure that all customers are served; while constraints (3.3) and (3.4) only allow customers to be served via active operating facilities of first and second levels, respectively.

tively, in each period. Finally, constraints (3.5)-(3.8) secure the proper opening, closing and operating balance of first and second level facilities between periods, respectively.

Formulation M can be simplified via constraints (3.5)-(3.8) in which variables z_{kt}^f and y_{jt}^f can be eliminated after being isolated for each period, and replaced throughout the formulation. This leads to formulation $M^{\tilde{y}\tilde{z}}$ which has fewer variables and constraints:

3.2.2 Formulations for the DTLUFLPS

To model the DTLUFLPS, an additional set of binary variables π_{jkt} is added to formulation M along with some new constraints to result in formulation S. Variable π_{jkt} is equal to 1 if the second-level facility $j \in J$ is single assigned to the first-level facility $k \in K$; 0, otherwise. Formulation S can be written as:

$$S \begin{cases} \min_{\substack{x \ge 0 \\ z \in \{0,1\}^{|K \times T|} \\ y \in \{0,1\}^{|J \times T|} \\ \pi \in \{0,1\}^{|J \times T|} \\ \pi \in \{0,1\}^{|J \times K \times T|} \end{cases}} + \sum_{t \in T} \sum_{k \in K} (f_{kt}^{f} z_{kt}^{f}) \\ + \sum_{t \in T} \sum_{j \in J} (a_{jt}^{o} y_{jt}^{o} + a_{jt}^{c} y_{jt}^{c}) \\ + \sum_{t \in T} \sum_{j \in J} (a_{jt}^{o} y_{jt}^{f}) + a_{jt}^{c} y_{jt}^{c}) \\ + \sum_{t \in T} \sum_{j \in J} \sum_{k \in K} c_{ijkt} x_{ijkt} \\ + \sum_{t \in T} \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} c_{ijkt} x_{ijkt} \\ \text{s.t.:} (3.2) - (3.3) \text{ and } (3.5) - (3.8) \\ \pi_{jkt} - x_{ijkt} \ge 0 \\ z_{kt}^{f} - \pi_{jkt} \ge 0 \\ \sum_{k \in K} \pi_{jkt} - y_{jt}^{f} = 0 \end{cases} \quad \forall \ t \in T, j \in J, k \in K \quad (3.13) \\ \forall \ t \in T, j \in J. \end{cases}$$

Constraints (3.13)-(3.15) replace constraints (3.4). Constraints (3.13) and (3.14) only allow flows by active assignments of operating first-level facilities, respectively. Constraints (3.15) guarantee that if a second-level facility is operating, then it must be connected to a first-level one.

By observing the equations and variables relations of formulation S, it is possible to get different reformulations, being three of them here investigated. Replacing variables y_{jt}^f by $\sum_{k \in K} \pi_{jkt}$ throughout formulation S, while adjusting the constraints, yields formulation $S^{\tilde{y}}$, which can be written as:

$$S^{\tilde{y}} \begin{cases} \min_{\substack{x \ge 0\\z \in \{0,1\}^{|K \times T|} \\ y^{o}, y^{c} \in \{0,1\}^{|J \times T|} \\ \pi \in \{0,1\}^{|J \times K \times T|} \end{cases}} \sum_{t \in T} \sum_{k \in K} (f_{kt}^{o} z_{kt}^{o} + f_{kt}^{c} z_{kt}^{c} + f_{kt}^{f} z_{kt}^{f}) \\ + \sum_{t \in T} \sum_{j \in J} (a_{jt}^{o} y_{jt}^{o} + a_{jt}^{c} y_{jt}^{c}) \\ + \sum_{t \in T} \sum_{j \in J} (a_{jt}^{f} \sum_{k \in K} \pi_{jkt}) \\ + \sum_{t \in T} \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} c_{ijkt} x_{ijkt} \\ \text{s.t.:} (3.2) - (3.3), (3.5) - (3.6) \text{ and } (3.13) - (3.14) \\ y_{j1}^{o} - \sum_{k \in K} \pi_{jk1} = 0 \\ \sum_{k \in K} \pi_{jkt} - y_{jt}^{o} - \sum_{k \in K} \pi_{jk(t-1)} + y_{jt}^{c} = 0 \\ \sum_{j \in J} i \in J : t > 1. \end{cases}$$

$$(3.16)$$

The last two formulations $S_a^{\tilde{y}\tilde{z}}$ and $S_b^{\tilde{y}\tilde{z}}$ are derived from replacing all variables y_{jt}^f and z_{kt}^f , at the same time. Formulation $S_a^{\tilde{y}\tilde{z}}$ is obtained by using $z_{kt}^f = \sum_{r=1}^t z_{kr}^o - \sum_{r=2}^t z_{kr}^c$, for all $k \in K$, $t \in T$, and $y_{jt}^f = \sum_{r=1}^t y_{jr}^o - \sum_{r=2}^t y_{jr}^c$, for all $j \in J$, $t \in T$; whereas $S_b^{\tilde{y}\tilde{z}}$ is generated via $z_{kt}^f = \sum_{r=1}^t z_{kr}^o - \sum_{r=2}^t z_{kr}^c$, for all $k \in K$, $t \in T$, and $y_{jt}^f = \sum_{k \in K} \pi_{jkt}$, for all $j \in J$, $t \in T$. Both formulations can be written as:

$$S_{b}^{\tilde{y}\tilde{z}} \begin{cases} \min_{\substack{x \geq 0 \\ z^{o}, z^{c} \in \{0,1\}^{|K \times T|} \\ y^{o}, y^{c} \in \{0,1\}^{|J \times T|} \\ \pi \in \{0,1\}^{|J \times K \times T|}} \end{cases} + \sum_{t \in T} \sum_{j \in J} (a_{jt}^{o} y_{jt}^{o} + a_{jt}^{c} y_{jt}^{c} + a_{jt}^{f} \sum_{k \in K} \pi_{jkt}) \\ + \sum_{t \in T} \sum_{j \in J} \sum_{k \in K} c_{ijkt} x_{ijkt} \\ + \sum_{t \in T} \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} c_{ijkt} x_{ijkt} \\ \text{s.t.}: (3.2), \ (3.10), \ (3.13), \ (3.17), \ (3.18) \text{ and } (3.21). \end{cases}$$
(3.19)

$$\mathbf{S}_{a}^{\tilde{y}\tilde{z}} \begin{cases} \min_{\substack{x \ge 0 \\ z^{o}, z^{c} \in \{0,1\}^{|K \times T|} \\ y^{o}, y^{c} \in \{0,1\}^{|J \times T|} \\ \pi \in \{0,1\}^{|J \times K \times T|}} \end{cases} \xrightarrow{t \in T} \sum_{k \in K} (f_{kt}^{o} z_{kt}^{o} + f_{kt}^{c} z_{kt}^{c}) \\ + \sum_{t \in T} \sum_{j \in J} (a_{jt}^{o} y_{jt}^{o} + a_{jt}^{c} y_{jt}^{c}) \\ + \sum_{t \in T} \sum_{j \in J} (a_{jt}^{o} y_{jt}^{o} + a_{jt}^{c} y_{jt}^{c}) \\ + \sum_{t \in T} \sum_{j \in J} \sum_{k \in K} f_{kt}^{f} (\sum_{r=1}^{t} z_{kr}^{o} - \sum_{r=2}^{t} z_{kr}^{c}) \\ + \sum_{t \in T} \sum_{j \in J} \sum_{k \in K} \sum_{j \in J} \sum_{k \in K} c_{ijkt} x_{ijkt} \\ + \sum_{t \in T} \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} c_{ijkt} x_{ijkt} \\ \text{s.t.:} (3.2), (3.10) \text{ and } (3.13) \\ \sum_{r=1}^{t} z_{kr}^{o} - \sum_{r=2}^{t} z_{kr}^{c} - \pi_{jkt} \ge 0 \\ \sum_{k \in K} \pi_{jkt} - (\sum_{r=1}^{t} y_{jr}^{o} - \sum_{r=2}^{t} y_{jr}^{c}) = 0 \quad \forall t \in T, j \in J, k \in K \quad (3.22) \end{cases}$$

It is noteworthy that all proposed formulations with multiple and single assignments yield easy-to-solve linear transportation subproblems, one for each customer $i \in I$ and period $t \in T$, whenever all integer variables are parameterized. This makes these formulations suitable to be solved by a decomposition framework, the subject of the next section.

3.3 Decomposition approaches

All the devised formulations have matrices with a staircase shape structure with the steps coupled with the integer variables. When these integer variables are parameterized, these matrices decompose into subsystems or linear transportation subproblems with only the x variables. This characteristic allows the x variables to be projected out and replaced by constraints, probably exponential in size, to yield an equivalent problem with fewer variables but many more constraints. This equivalent problem is known as the master problem (MP). Many of these constraints but a few will not be active in an optimal solution, suggesting thus an iterated procedure that relaxes all and then adds them on demand. The procedure alternates between solving the relaxed MP (RMP) and separating violated cuts via the dual of the projected out subsystems or dual subproblem (DP) with the integer variables parameterized to the values attained

by RMP. As the RMP is a relaxation of the MP, it produces a lower bound (LB) for the problem, whereas an upper bound (UB) is readily available by composing the solutions of the RMP and DP. This overall procedure iterates until the UB and LB converge to an optimal solution if one exists. The aforementioned strategy is known as the Benders decomposition method (Benders 1962).

Benders decomposition has been successfully applied to the TLUFLP (de Oliveira et al. 2020) and the multi-level facility location problem (Ortiz-Astorquiza et al. 2019), as well to a wide range of other applications. For a thorough survey on the technique please refer to Rahmaniani et al. (2017). Here the method is extended to the dynamic variant of the TLUFLP, being the underlying Benders reformulation for all formulations presented below.

3.3.1 Benders decomposition for the DTLUFLPM

Let $\mathbb{A} = \mathbb{B}^{|J \times T|} \times \mathbb{B}^{|K \times T|}$ denote the set of binary vectors associated with the y^f and z^f variables. For any fixed vector $(\bar{y}^f, \bar{z}^f) \in \mathbb{A}$ in the original M formulation, $|I \times T|$ linear transportation primal subproblems (PS_{it}^M), one for each $i \in I$ and $t \in T$, are obtained or:

$$\min_{\boldsymbol{x} \ge 0} \sum_{j \in J} \sum_{k \in K} c_{ijkt} x_{ijkt}$$
(3.23)

s.t.:
$$\sum_{j \in J} \sum_{k \in K} x_{ijkt} = 1$$
 (3.24)

$$-\sum_{j\in J} x_{ijkt} \ge -\bar{z}_{kt}^f \qquad \forall \ k \in K \qquad (3.25)$$

$$-\sum_{k\in K} x_{ijkt} \ge -\bar{y}_{jt}^f \qquad \forall j \in J.$$
(3.26)

These $|I \times T|$ subproblems are known as the Benders primal subproblem (PS^M). Note that the PS^M_{it} of formulations M and M^{$\tilde{y}\tilde{z}$} are similar except that the current \bar{z}^f_{kt} and \bar{y}^f_{jt} in M are replaced by $\sum_{r=1}^t \bar{z}^o_{kr} - \sum_{r=2}^t \bar{z}^c_{kr}$ and $\sum_{r=1}^t \bar{y}^o_{jr} - \sum_{r=2}^t \bar{y}^c_{jr}$, $k \in K$ and $t \in T$, respectively, in the M^{$\tilde{y}\tilde{z}$}. Associating the dual variables $v_{it} \in I\!\!R$, $u_{ikt} \ge 0$ and $w_{ijt} \ge 0, i \in I, j \in J, k \in K$ and $t \in T$, to constraints (3.24)-(3.26), respectively, yields the following dual subproblem (DS^M_{it}) of the PS^M_{it}:

$$\max_{\substack{v \in \mathcal{R} \\ u, w \ge 0}} v_{it} - \sum_{k \in K} \bar{z}^f_{kt} u_{ikt} - \sum_{j \in J} \bar{y}^f_{jt} w_{ijt}$$
(3.27)

s.t.:
$$v_{it} - u_{ikt} - w_{ijt} \le c_{ijkt}$$
 $\forall j \in J, k \in K.$ (3.28)

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The feasibility of the PS^M and therefore of the DS^M is ensured for any $(y^f, z^f) \in \mathbb{A}$ binary vector that respects Proposition 4.

Proposition 4. For any $(\bar{y}^f, \bar{z}^f) \in \mathbb{A}$, such that $\sum_{j \in J} y_{jt}^f \geq 1$ and $\sum_{k \in K} z_{kt}^f \geq 1$, for all $t \in T$, the PS^M and DS^M are always feasible and bounded.

Proof. 4. For any vector $(\bar{y}^f, \bar{z}^f) \in \mathbb{A}$ with at least one operating facility in each level for every period $t \in T$ or $\sum_{j \in J} y_{jt}^f \geq 1$ and $\sum_{k \in K} z_{kt}^f \geq 1$, every customer $i \in I$ can be served by one or more pairs of these operating first and second level facilities at each period $t \in T$ since there is no capacity constraints. Further, since c_{ijkt} costs are assumed to be finite and non-negative the PS^M will always yield feasible bounded solutions leading thus to feasible bounded dual solutions, i.e. the DS^M is also always bounded and feasible, due to strong duality.

Note that, for different $(y^f, z^f) \in \mathbb{A}$ binary vectors, the dual feasible space (3.28) is unaffected, and, by letting \mathbb{D}^M denote the set of extreme points of (3.28), the DS_{it}^M can be restated as:

$$\max_{(\boldsymbol{v},\boldsymbol{u},\boldsymbol{w})\in\mathbb{D}^M} v_{it} - \sum_{k\in K} z_{kt}^f u_{ikt} - \sum_{j\in J} y_{jt}^f w_{ijt}.$$

Which, with the aid of an auxiliary variable $\eta_{it} \ge 0$, $i \in I$ and $t \in T$, responsible for sub-estimating the transportation costs, allows the Benders MP of formulation M to be written as:

$$\min_{\substack{\boldsymbol{\eta} \ge 0\\ \boldsymbol{z} \in \{0,1\}^{|K|} \\ \boldsymbol{y} \in \{0,1\}^{|J|}}} \sum_{t \in T} \sum_{k \in K} (f_{kt}^{o} z_{kt}^{o} + f_{kt}^{c} z_{kt}^{c} + f_{kt}^{f} z_{kt}^{f}) \\
+ \sum_{t \in T} \sum_{j \in J} (a_{jt}^{o} y_{jt}^{o} + a_{jt}^{c} y_{jt}^{c} + a_{jt}^{f} y_{jt}^{f}) + \sum_{t \in T} \sum_{i \in I} \eta_{it} \\
\text{s.t.:} (3.5) - (3.8)$$
(3.29)

$$\eta_{it} \ge \bar{v}_{it} - \sum_{k \in K} z_{kt}^f \bar{u}_{ikt} - \sum_{j \in J} y_{jt}^f \bar{w}_{ijt} \qquad \forall \ (\bar{v}, \bar{u}, \bar{w}) \in \mathbb{D}^M \qquad (3.30)$$

$$\sum_{k \in K} z_{kt}^f \ge 1 \qquad \qquad \forall \ t \in T \qquad (3.31)$$

$$\sum_{j \in J} y_{jt}^f \ge 1 \qquad \qquad \forall \ t \in T.$$
(3.32)

Constraints (3.30) are known as the Benders optimality cuts. No further feasibility is required, i.e. no Benders feasibility cuts, because constraints (3.31)-(3.32) are sufficient to guarantee bounded and feasible PS^M and DS^M . Note that the MP of the $M^{\tilde{y}\tilde{z}}$ formulation is similar to (3.29)-(3.32) but having no z_{kt}^f and y_{jt}^f variables. Further, constraints (3.33)-(3.34) are added to it to ensure proper coupling between all facilities which are opened or closed in each level.

$$\sum_{r=1}^{t-1} (z_{kr}^o - z_{kr}^c) - z_{kt}^c \ge 0 \qquad \forall t \in T, k \in K$$
(3.33)

$$\sum_{r=1}^{c-1} (y_{jr}^o - y_{jr}^c) - y_{jt}^c \ge 0 \qquad \forall t \in T, j \in J.$$
(3.34)

3.3.2 Benders decomposition for the DTLUFLPS

The same rationality of the previous section can be extended to the formulations S, $S^{\tilde{y}}$, $S_a^{\tilde{y}\tilde{z}}$, and $S_b^{\tilde{y}\tilde{z}}$ of DTLUFLPS. Let $\mathbb{Y} = \mathbb{B}^{|J \times K \times T|} \times \mathbb{B}^{|J \times T|} \times \mathbb{B}^{|K \times T|}$ be the set of binary vectors concerning the π , y^f and z^f variables. For any fixed vector $(\bar{\pi}, \bar{y}^f, \bar{z}^f) \in \mathbb{Y}$ in the S formulation, the following $|I \times T|$ linear transportation PS_{it}^S , $i \in I$ and $t \in T$, are attained:

$$\min_{\boldsymbol{x} \ge 0} \sum_{j \in J} \sum_{k \in K} c_{ijkt} x_{ijkt}$$
(3.35)

s.t.:
$$\sum_{j \in J} \sum_{k \in K} x_{ijkt} = 1$$
 (3.36)

$$-\sum_{j\in J} x_{ijkt} \ge -\bar{z}_{kt}^f \qquad \forall \ k \in K$$
(3.37)

$$-x_{ijkt} \ge -\bar{\pi}_{jkt} \qquad \forall \ j \in J, k \in K.$$
(3.38)

The PS_{it}^S (3.35)-(3.38) differs from its multiple assignment counterpart (3.23)-(3.26) by constraints (3.38) which replace constraints (3.26). This difference modifies the associated dual problem. Let $s_{ijkt} \ge 0$ be the dual variables associated to constraints (3.38), and by using the same dual variables and associations of the previous section, the following DS_{it}^S is attained, one for each pair $i \in I$ and $t \in T$:

$$\max_{\substack{\boldsymbol{v}\in\boldsymbol{R}\\\boldsymbol{u},\boldsymbol{s}\geq\boldsymbol{0}}} v_{it} - \sum_{k\in\boldsymbol{K}} \bar{z}_{kt}^{f} u_{ikt} - \sum_{j\in\boldsymbol{J}} \sum_{k\in\boldsymbol{K}} \bar{\pi}_{jkt} s_{ijkt}$$
(3.39)

s.t.:
$$v_{it} - u_{ikt} - s_{ijkt} \le c_{ijkt}$$
 $\forall j \in J, k \in K.$ (3.40)

Note that the parameterized binary vector y^f plays no role in the in PS_{it}^S and DS_{it}^S . Again, the feasibility of PS^S and DS^S is guaranteed for any $(\pi, y^f, z^f) \in \mathbb{Y}$ that respects
Proposition 5.

Proposition 5. For any $(\bar{\pi}, \bar{y}^f, \bar{z}^f) \in \mathbb{Y}$ such that $\sum_{j \in J} y_{jt}^f \geq 1$ and $\sum_{k \in K} z_{kt}^f \geq 1$, $t \in T$, and $\sum_{j \in J} \pi_{jkt} \geq z_{kt}^f$, $k \in K, t \in T$, the PS^S and DS^S are always feasible and bounded.

Proof. 5. The rationality is the same as Proposition 4. For any vector $(\bar{\pi}, \bar{y}^f, \bar{z}^f) \in \mathbb{Y}$ with at least one operating facility in each level for every period $t \in T$ or $\sum_{j \in J} y_{jt}^f \geq 1$ and $\sum_{k \in K} z_{kt}^f \geq 1$ such that there is at least one active connection linking both decision levels or $\sum_{j \in J} \pi_{jkt} \geq z_{kt}^f$, $k \in K$, working together with constraints (3.15), for each period $t \in T$, every customer $i \in I$ can be supplied via only one of the active connections π_{jk} in each period $t \in T$ since there is no capacity constraints. Note that due to constraints (3.15) an operating second-level facility is single allocated to an operating first-level one in the single assignment formulations. Furthermore since c_{ijkt} costs are finite and non-negative, the PS^S will always be feasible and bounded which leads to bounded DS^S due to strong duality.

Once again the dual feasible space (3.40) is unaffected by the values of $(\bar{\pi}, \bar{y}^f, \bar{z}^f) \in$ \mathbb{Y} . By letting \mathbb{D}^S be the set of extreme points of (3.40), the DS_{it}^S can be rewritten as:

$$\max_{(\boldsymbol{v},\boldsymbol{u},\boldsymbol{s})\in\mathbb{D}^S} v_{it} - \sum_{k\in K} \bar{z}_{kt}^f u_{ikt} - \sum_{j\in J} \sum_{k\in K} \bar{\pi}_{jkt} s_{ijkt}.$$

This allows to reformulate formulation S for the DTLUFLPS as the following Benders MP:

$$\min_{\substack{\eta, z \ge 0 \\ y \in \{0,1\}^{|J|} \\ \pi \in \{0,1\}^{|J| \times K|}}} \sum_{t \in T} \sum_{k \in K} (f_{kt}^o z_{kt}^o + f_{kt}^c z_{kt}^c + f_{kt}^f z_{kt}^f) \\
+ \sum_{t \in T} \sum_{j \in J} (a_{jt}^o y_{jt}^o + a_{jt}^c y_{jt}^c + a_{jt}^f y_{jt}^f) + \sum_{t \in T} \sum_{i \in I} \eta_{it} \\
\text{s.t.:} (3.5) - (3.8) \text{ and } (3.31) - (3.32) \\
\eta_{it} \ge \bar{v}_{it} - \sum_{k \in K} z_{kt}^f \bar{u}_{ikt} - \sum_{j \in J} \sum_{k \in K} \pi_{jkt} \bar{s}_{ijkt} \quad \forall \ (\bar{v}, \bar{u}, \bar{s}) \in \mathbb{D}^S. \quad (3.42)$$

As before, variables $\eta_{it} \geq 0$ under-estimate the transportation costs. Formulations $S^{\tilde{y}}$, $S_a^{\tilde{y}\tilde{z}}$ and $S_b^{\tilde{y}\tilde{z}}$ render MPs that have all of their respective constraints with no vari-

ables x_{ijkt} , besides the Benders cuts (3.42). To ensure the feasibility of the PS^S and boundness of the DS^S, constraints (3.33)-(3.34) are added to their respective MPs.

Note that the Benders MPs have fewer variables but many more constraints than the original formulations. Since only a few of these Benders cuts will be active on an optimal solution, the cuts are relaxed to be dynamically generated via an iterative procedure, i.e. through a cutting plane algorithm, which alternates between the solution of the RMP and the dual subproblems until it converges to an optimal solution. The RMP provides a lower bound for the original problem, whereas an upper bound is readily available by composing the solutions of RMP and the dual subproblem of the current iteration. At each iteration, the lower bound is improved as the result of the addition of the Benders cuts.

3.3.3 Separation routines for different BCs

Linear programs with a network flow structure, such as the primal subproblems (3.23)-(3.26) and (3.35)-(3.38), are usually degenerate, having thus multiple dual optimal solutions (Hung et al. 1986, Sierksma 1996). As pointed out by Magnanti and Wong (1981), the strength of the Benders cuts depends on the selection of dual optimal values. Hence efficient separation routines capable of finding strong benders cuts play a crucial role in Benders decomposition algorithms. Nonetheless one has to balance the computational effort on separating stronger and/or denser cuts and the burden they put on the MP with the number of iterations they save to attain optimality. With this in mind, five procedures to separate Benders cuts are presented next.

3.3.3.1 Standard BCs

The structure of primal and dual subproblems of both single and multiple assignment formulations allows the dual optimal values to be obtained by analytical procedures without relying on Simplex based solvers. These inspection techniques can separate standard optimality Benders cuts very efficiently.

The analytical procedure uses the following definitions: Let $O_z^h = \{k \in K, t \in T : \bar{z}_{kt}^{fh} = 1\}$ and $O_y^h = \{j \in J, t \in T : \bar{y}_{jt}^{fh} = 1\}$, and $C_z^h = \{k \in K, t \in T : \bar{z}_{kt}^{fh} = 0\}$ and $C_y^h = \{j \in J, t \in T : \bar{y}_{jt}^{fh} = 0\}$ be the sets of installed and closed facilities for the first and second decision levels, respectively, for each period $t \in T$ at an iteration h of the Benders decomposition algorithm. Further, let also $O_\pi^h = \{(j, k, t) \in J \times K \times T : \bar{\pi}_{jkt}^h = 1\}$ and $C_\pi^h = \{(j, k, t) \in J \times K \times T : \bar{\pi}_{jkt}^h = 0\}$ be the sets of active and inactive connections, respectively, linking first and second level facilities for period t at an iteration h for the single assignment variant.

The multiple allocation case

The optimal solution of the PS^M consists in selecting which pair of the installed facilities in the first and second levels will serve each client $i \in I$ at minimal cost at each period $t \in T$ or $\phi(\bar{z}^{fh}, \bar{y}^{fh}) = \sum_{i \in I} \sum_{t \in T} \phi_{it}(\bar{z}^{fh}, \bar{y}^{fh}) = \sum_{i \in I} \sum_{t \in T} \dot{c}_{it}$, where $\dot{c}_{it} = \min_{(j,k) \in O_y^h \times O_z^h} \{c_{ijkt}\}$, and $\phi(\bar{z}^{fh}, \bar{y}^{fh})$ is the PS^M's optimal solution value for $(\bar{z}^{fh}, \bar{y}^{fh})$.

To find the optimal values for the variables of the DS^M , the complementary slackness conditions are used as shown in Algorithm 2. First, variables v_{it} are set to the minimal transportation cost for each client $i \in I$ considering only the installed facilities at each level (line 2). For these installed facilities, the values of dual variables u_{ikt} and w_{ijt} are set to zero (lines 3 and 4) due to the complementary slackness conditions. To ensure dual feasibility, i.e. to have the dual values respecting constraints (3.28), an initial value is first proposed (lines 5 and 6) for the remaining dual variables u_{ikt} and w_{ijt} referring to the closed facilities, and then adjusted accordingly to guarantee feasibility for each constraint (lines 7-16). A formal proof that this procedure yields dual optimal solutions can be found in de Oliveira et al. (2020) for the static version of the problem.

The single allocation case

Likewise, the optimal solution of the PS^S can be computed for $(\bar{z}^{fh}, \bar{\pi}^h)$ as $\phi(\bar{z}^{fh}, \bar{\pi}^h) = \sum_{i \in I} \sum_{t \in T} \min_{(j,k) \in O_{\pi}^h} \{c_{ijkt}\}$, while Algorithm 3 shows how the complementary slackness conditions can be used to compute dual optimal solutions for the DS^S_{it}. Initially variables v_{it} are set to the active pair $(j,k) \in O_{\pi}^h$ which yields the least transportation cost (line 2), followed by zeroing the variables u_{ikt} and s_{ijkt} related to the operating first-level facilities $k \in O_z^h$, and active pairs $(j,k) \in O_{\pi}^h$ (lines 3-4), respectively. As the matrix of the dual problem is underdetermined, different strategies to propose values to the remaining variables are possible. Here, it was chosen to determine the *s* variables before *u* variables. For all inactive pairs $(j,k) \in C_{\pi}^h$, variables s_{ijkt} are set to the greatest value between zero and the difference between the v_{it} and corresponding transportation cost c_{ijkt} (line 6). Finally, the *u* variables are adjusted accordingly to ensure dual feasibility (line 9).

Algorithm 3 Solving the DS_{it}^S analytically

1: function DSSIN $(i \in I, t \in T, O_{\pi}^{h}, O_{z}^{h}, C_{\pi}^{h}, C_{z}^{h})$ $\begin{array}{l} v_{it}^{h} \leftarrow \min \ \{c_{ijkt} : (j,k) \in O_{\pi}^{h}\} \\ u_{ikt}^{h} \leftarrow 0 \quad \forall \ k \in O_{z}^{h} \\ s_{ijkt}^{h} \leftarrow 0 \quad \forall \ (j,k) \in O_{\pi}^{h} \end{array}$ 2: 3: 4: for $(j,k) \in C^h_{\pi}$ do $s^h_{ijkt} \leftarrow \max \{0, v^h_{it} - c_{ijkt}\}$ 5:6:end for 7: for $k \in C_z^h$ do 8: $u_{ikt}^{h} \leftarrow \max \left\{ 0, \min_{i \in J} \{ v_{it}^{h} - c_{ijkt} - s_{ijkt}^{h} \} \right\}$ 9: 10: end for return $(v, u, s)_{it}^h$ 11: 12: end function

3.3.3.2 Closing facility BCs

Magnanti and Wong (1981) have shown that instead of generating BCs from the savings attained by installing new facilities, as the standard separation procedure does, it is possible to separate BCs derived from the cost increase produced by closing facilities (CF). These CF cuts are somehow complementary to the standard BCs, in which their separation can be seen as a simple lifting procedure (Magnanti and Wong 1990). Magnanti and Wong have demonstrated that the CF cuts either dominate or are equivalent to the standard BCs for the well-known uncapacitated facility location problem, helping thus in the convergence of the method. Here they are extended to the DTLUFLP for both single and multiple variants.

The multiple allocation case

Let $\dot{c}_{it} = c^h_{ij(it)k(it)t}$ be as defined in section 3.3.3.1 or the minimal cost of serving client $i \in I$ at period $t \in T$ in iteration h, where j(it) and k(it) correspond to the indices of the first and second level installed facilities that return this minimal cost; and let also $\ddot{c}_{k(it)} = \min\{c_{ijkt} : (j,k) \in J \times K \land k \neq k(it)\}$ and $\ddot{c}_{j(it)} = \min\{c_{ijkt} : (j,k) \in J \times K \land k \neq k(it)\}$ be the best service costs when k(it) and j(it) are not present within their respective candidate sets, respectively.

The idea is to assess how the service cost increases if a first or second-level installed facility is considered closed instead. Whenever $(\ddot{c}_{j(it)} - \dot{c}_{it}) > 0$, customer $i \in I$ at period $t \in T$ will face a cost increment of at least $(\ddot{c}_{j(it)} - \dot{c}_{it})$ if the second-level facility j(it) is closed. Likewise, the same reasoning works for the first-level facility k(it). It is then possible to calculate coefficients $\alpha_{j(it)} = (\ddot{c}_{j(it)} - \dot{c}_{it})^+$, $j \in O_y^h$, and $\beta_{k(it)} = (\ddot{c}_{k(it)} - \dot{c}_{it})^+$, $k \in O_z^h$, to represent penalties for closing an operating facility, where operator ()⁺ returns the greatest value between the argument and zero.

To separate CF BCs, first a standard BC is separated from the solution $(\bar{v}, \bar{u}, \bar{w})^h \in \mathbb{D}^M$ attained by Algorithm 2 in iteration h. Then this cut is lifted by computing the values of α and β as described above to get the following CF BC:

$$\eta_{it} \ge \bar{v}_{it}^h + (1 - y_{j(it)}^{fh})\alpha_{j(it)} + (1 - z_{k(it)}^{fh})\beta_{k(it)} - \sum_{j \in C_y^h} y_{jt}^{fh}\bar{w}_{ijt}^h - \sum_{k \in C_z^h} z_{kt}^{fh}\bar{u}_{ikt}^h.$$
(3.43)

The single allocation case

To separate CF BCs for the single assignment case, a similar approach to the multiple allocation version is carried out. For each client $i \in I$, a penalization coefficient $\gamma_{j(it)k(it)}^{h} = (\ddot{c}_{j(it)k(it)} - \dot{c}_{it})^{+}$ is computed for the active pair $(j,k) \in O_{\pi}^{h}$ serving i in period $t \in T$ at iteration h, where $\ddot{c}_{j(it)k(it)} = \min_{(j,k)\in J\times K\setminus\{(j(it),k(it))\}}\{c_{ijkt}\}$ is the best serving cost for client i attained by a pair of first and second level facilities that is different than the pair (j(it), k(it)). The idea here is the same or to calculate the cost increase if an active pair serving a client goes inactive. To separate such cut, first a standard BC is generated through the optimal solution $(\bar{v}, \bar{u}, \bar{s})^{h} \in \mathbb{D}^{S}$ obtained via Algorithm 3. Then, the penalization coefficient is determined as described before to produce the following BC:

$$\eta_{it} \ge \bar{v}_{it}^{h} + (1 - \pi_{j(it)k(it)}^{h})\gamma_{j(it)k(it)}^{h} + (1 - z_{k(it)}^{fh})\beta_{k(it)}^{h} - \sum_{(j,k)\in C_{\pi}^{h}} \pi_{jkt}^{h}\bar{s}_{ijkt}^{h} - \sum_{k\in C_{\pi}^{h}} z_{kt}^{fh}\bar{u}_{ikt}^{h}.$$
(3.44)

3.3.3.3 Pareto-optimal BCs

Magnanti and Wong (1981) have demonstrated that whenever the dual subproblems are degenerate, non-dominated BCs can be separated. For the DTLUFLPM, a BC separated from a dual solution $(\bar{v}, \bar{u}, \bar{w})^a \in \mathbb{D}^M$ is said to dominate another cut generated from the dual solution $(\bar{v}, \bar{u}, \bar{w})^a \in \mathbb{D}^M$, if and only if, $\bar{v}_{it}^a - \sum_{k \in K} \bar{u}_{ikt}^a z_{kt}^f - w_{ijt}^a y_{jt}^f \geq$ $\bar{v}_{it}^b - \sum_{k \in K} \bar{u}_{ikt}^b z_{kt}^f - w_{ijt}^b y_{jt}^f$, for all $(y^f, z^f) \in \mathbb{A}$, with strict inequality for at least one (y^f, z^f) . Likewise, the same definition can be extended to DTLUFLPS. These nondominated BCs are known as *Pareto-optimal BCs*. For a formal definition of Paretooptimal cuts, please refer to Magnanti and Wong (1981). To separate these cuts, three different schemes are proposed. The first, here labeled as MW, follows the guidelines suggested by Magnanti and Wong (1981) for the uncapacitated facility location problem. The second, named MW_f, uses an equivalent network flow algorithm adapted from Magnanti et al. (1986) to solve the dual subproblem (MW_f). The last one, designated as P, uses the Papadakos (2008) dual subproblem.

- The MW scheme for the multiple allocation case

To separate BCs via the MW scheme an auxiliary Pareto-optimal subproblem needs to be solved for each customer $i \in I$ and period $t \in T$ in an iteration h:

$$\max_{\substack{v \in R \\ u,w \ge 0}} v_{it} - \sum_{j \in J} \mathring{y}_{jt}^{f} w_{ijt} - \sum_{k \in K} \mathring{z}_{kt}^{f} u_{ikt}$$
(3.45)
s.t.:(3.28)
$$v_{it} - \sum_{j \in J} \bar{y}_{jt}^{f} w_{ijt} - \sum_{k \in K} \bar{z}_{kt}^{f} u_{ikt} = \dot{c}_{it},$$
(3.46)

where $(\mathring{z}^f, \mathring{y}^f) \in ri(\mathbb{Q})$ is a point belonging to the relative interior of polyhedron \mathbb{Q} formed by constraints (3.31) and (3.32), and $0 \leq y_{jt}^f \leq 1$, $j \in J$, and $0 \leq z_{kt}^f \leq 1$, $k \in K$, and $t \in T$. For sake of compactness, the *h* index was omitted from formulation (3.45)-(3.46). Constraint (3.46) ensures that the optimal values of the dual variables of subproblem (3.45)-(3.46) will yield the same optimal solution of the DS_{it}^M (3.27)-(3.28). Instead of explicitly solving this auxiliary subproblem via a Simplex solver, an approximate alternative solution approach is chosen to produce stronger, not necessarily Pareto-optimal, BCs but much faster.

After isolating v_{it} on constraint (3.46) and replacing it on the objective function (3.45), the problem can then be expressed as a maximization of a piecewise-linear concave function of v_{it} , $i \in I$ and $t \in T$, or:

$$L(v_{it}) = \max_{\boldsymbol{u}, \boldsymbol{w} \ge 0} \dot{c}_{it} + \sum_{k \in K} (\bar{z}_{kt}^f - \dot{z}_{kt}^f) u_{ikt} + \sum_{j \in J} (\bar{y}_{jt}^f - \dot{y}_{jt}^f) w_{ijt}$$
(3.47)

s.t.:
$$u_{ikt} + w_{ijt} \ge v_{it} - c_{ijkt}$$
 $\forall j \in J, k \in K.$ (3.48)

Note that v_{it} is now parameterized, allowing to restate the Pareto-optimal subproblem as $\max_{v_{it}} F(v_{it}) = v_{it} - L(v_{it})$.

Proposition 6. $F(v_{it})$ is a piecewise-linear, concave function of v_{it} .

Proof. 6. Once the dual variable v_{it} is parameterized, it can be transferred to the righthand side of constraints (3.48) and interpreted as a perturbation on the right-hand side of a linear program. From linear programming theory, parametric analysis (Bazaraa et al. 2009) leads to a piecewise-linear, concave function, i.e. $L(v_{it})$ and therefore $F(v_{it})$ are piecewise-linear concave functions of v_{it} .

A parametric analysis on $F(v_{it})$ determines linear segment ranges and break points at which optimal base changes take place in $L(v_{it})$ concerning the v_{it} , with each linear segment slope given by its associated optimal basis' information (Bazaraa et al. 2009). To perform this analysis, observe that, for any operating facility $k \in O_z$ and $j \in O_y$, coefficients $\varepsilon_{kt}^z = (\bar{z}_{kt}^f - \mathring{z}_{kt}^f)$ and $\varepsilon_{jt}^y = (\bar{y}_{jt}^f - \mathring{y}_{jt}^f)$ are strictly positive; whereas, for any closed ones $k \in C_z$ and $j \in C_y$, coefficients ε_{kt}^z and ε_{jt}^y are strictly negative, at period $t \in T$. Hence dual variables associated with all operating facilities in O_z and O_y are of interest to be increased as much as possible; whereas, conversely, the ones affiliated with closed facilities in C_z and C_y are to be kept as low as possible.

To accomplish that, the function $F(v_{it})$ is estimated by augmenting v_{it} successively within the range $\dot{c}_{it} \leq v_{it} \leq \min\{\ddot{c}_{j(it)}, \ddot{c}_{k(it)}\}$ until $F(v_{it})$ stops increasing or until $v_{it} = \min\{\ddot{c}_{j(it)}, \ddot{c}_{k(it)}\}$. The idea is to seek a point in which it is more interesting to serve client $i \in I$ through a second-best installed facility of any level at period $t \in T$. When v_{it} is increased, the dual variables u_{ikt} and w_{ijt} are adjusted accordingly. By restating constraint (3.46) as $\sum_{j \in O_y} w_{ijt} + \sum_{k \in O_z} u_{ikt} = v_{it} - \dot{c}_{it}$, and noting that constraints (3.48) lead to $w_{ij(it)t} + u_{ik(it)t} \geq v_{it} - \dot{c}_{it}$ or $w_{ij(it)t} + u_{ik(it)t} = v_{it} - \dot{c}_{it}$, it is easy to see that $w_{ijt} = 0$ and $u_{ikt} = 0$, for all $j \in O_y \setminus \{j(it)\}$ and $k \in O_z \setminus \{k(it)\}$. Further, for constraints $w_{ij(it)t} + u_{ikt} \ge v_{it} - c_{ij(it)kt}$, $k \in O_z \setminus \{k(it)\}$, and $w_{ijt} + u_{ik(it)t} \ge v_{it} - c_{ijk(it)t}$, $j \in O_y \setminus \{j(it)\}$, upper bounds for $u_{ik(it)t}$ and $w_{ij(it)t}$ can be derived, respectively, with the aid of $w_{ij(it)t} + u_{ik(it)t} = v_{it} - \dot{c}_{it}$. Isolating $w_{ij(it)t}$ first $(w_{ij(it)t} = v_{it} - \dot{c}_{it} - u_{ik(it)t})$, and replacing it into constraints $w_{ij(it)t} + u_{ikt} \ge v_{it} - c_{ij(it)kt}$, $k \in O_z \setminus \{k(it)\}$, it is possible to conclude that $u_{ik(it)t} \le c_{ij(it)kt} - \dot{c}_{it}$, $k \in O_z \setminus \{k(it)\}$, which leads to a proper upper bound $\Upsilon_{k(it)}^u = \min\{c_{ij(it)kt} - \dot{c}_{it} : k \in K \setminus \{k(it)\}\}$ for variable $u_{i(k(it)t}$. Repeating the same reasoning yields the upper bound $\Upsilon_{j(it)}^w = \min\{c_{ijk(it)t} - \dot{c}_{it} : j \in J \setminus \{j(it)\}\}$ for variable $w_{ij(it)t}$. To ensure feasibility on variables $u_{ik(it)t}$ and $w_{ij(it)t}$, one can set them to $u_{ik(it)t} = \Upsilon_{k(it)}^u (v_{it} - \dot{c}_{it})/(\Upsilon_{k(it)}^w + \Upsilon_{j(it)}^w)$.

As variables u_{iktj} and w_{ijt} are non-negative, then only constraints (3.48) which have $\check{c}_{ijkt} = v_{it} - c_{ijkt} > 0$ are of interest to compute the remaining dual values via the following reduced subproblem:

$$\max_{\boldsymbol{w},\boldsymbol{u}\geq 0} \sum_{j\in C_y} \varepsilon_{jt}^y w_{ijt} + \sum_{k\in C_z} \varepsilon_{kt}^z u_{ikt}$$
(3.49)

s.t.:
$$w_{ijt} + u_{ikt} \ge \check{c}_{ijkt}$$
 $\forall j \in C_y, k \in C_z : \check{c}_{ijkt} > 0$ (3.50)

$$w_{ijt} \ge \ell_{ijt}^w \qquad \forall \ j \in C_y \tag{3.51}$$

$$u_{ikt} \ge \ell_{ikt}^u \qquad \forall \ k \in C_z, \tag{3.52}$$

where $\ell_{ijt}^w = \max\{0, \max\{\check{c}_{ijkt} - u_{ikt} : k \in O_z\}\}$ and $\ell_{ikt}^u = \max\{0, \max\{\check{c}_{ijkt} - w_{ijt} : j \in O_y\}\}$. Instead of relying on a Simplex solver, the reduced subproblem (3.49)-(3.52) can be solved by adjusting the remaining dual variable values for each constraint (3.50) akin the lines 7-16 of Algorithm 2, with the initial values set to $w_{ijt} = \ell_{ijt}^w$ and $u_{ikt} = \ell_{ikt}^u$. Finally, by discretizing the interval $\dot{c}_{it} \leq v_{it} \leq \min\{\ddot{c}_{j(it)}, \ddot{c}_{k(it)}\}$ into μ equal size intervals, it is possible to evaluate $F(v_{it}) = v_{it} - (\dot{c}_{it} + \sum_{j \in C_y} \varepsilon_{jt}^y w_{ijt} + \sum_{k \in C_z} \varepsilon_{kt}^z u_{ikt} + \varepsilon_{j(it)t}^y w_{ij(it)t} + \varepsilon_{ik(it)t}^z u_{ik(it)t})$ for each extreme point of these smaller intervals by the aforementioned scheme, thus efficiently and approximately solving the Pareto-optimal subproblem, herein referred to MW.

The MW scheme for the single allocation case

A similar auxiliary subproblem to (3.45)-(3.46) can be generated for the single allocation case, but using the specific information of the DS_{it}^S . Let $(\mathring{z}^f, \mathring{\pi}) \in ri(\mathbb{Q})$ be real valued coefficients belonging to the relative interior of polyhedron \mathbb{Q} . As done before for the multiple case, after isolating and eliminating the variable v_{it} , the following maximization piecewise-linear concave function concerning the v_{it} , $i \in I$ and $t \in T$, is obtained:

$$L(v_{it}) = \max_{u,s\geq 0} \dot{c}_{it} + \sum_{k\in K} (\bar{z}_{kt}^f - \dot{z}_{kt}^f) u_{ikt} + \sum_{j\in J} \sum_{k\in K} (\bar{\pi}_{jkt} - \dot{\pi}_{jkt}) s_{ijkt}$$
(3.53)

s.t.:
$$u_{ikt} + s_{ijkt} \ge v_{it} - c_{ijkt}$$
 $\forall j \in J, k \in K.$ (3.54)

Again, as v_{it} is parameterized, the Pareto-optimal subproblem can be restated as $\max_{v_{it}} F(v_{it}) = v_{it} - L(v_{it})$ in which Proposition 6 is still valid. Therefore dual variables associated with coefficients $\varepsilon_{kt}^z = (\bar{z}_{kt}^f - \mathring{z}_{kt}^f)$ and $\varepsilon_{jkt}^\pi = (\bar{\pi}_{jkt} - \mathring{\pi}_{jkt})$, when $k \in O_z$ and $(j,k) \in O_\pi$, are of interested to be increased; whereas those variables associated with coefficients related to $k \in C_z$ and $(j,k) \in C_\pi$ are to be kept as small as possible.

Like before, $F(v_{it})$ can be estimated by discretizing the interval $\dot{c}_{it} \leq v_{it} \leq \ddot{c}_{j(it)k(it)}$ into μ equal size intervals, and evaluating $F(v_{it}) = v_{it} - (\dot{c}_{it} + \sum_{(j,k)\in C_{\pi}} \varepsilon_{jkt}^{\pi} s_{ijkt} + \sum_{k\in C_{z}} \varepsilon_{kt}^{z} u_{ikt} + \varepsilon_{j(it)k(it)t}^{\pi} s_{ij(it)k(it)t} + \varepsilon_{ik(it)t}^{z} u_{ik(it)t})$ in each of these intervals until $F(v_{it})$ stops increasing or until v_{it} reaches $\ddot{c}_{j(it)k(it)}$. Upper bounds for the dual variables $u_{ik(it)t}$ and $s_{ij(it)k(it)t}$ can be derived similarly to the multiple allocation case or $\Upsilon_{k(it)}^{u} = \min\{c_{ij(it)kt} - \dot{c}_{it} : k \in K \setminus \{k(it)\}\}$ and $\Upsilon_{j(it)k(it)}^{s} = \min\{c_{ijk(it)t} - \dot{c}_{it} : j \in J \setminus \{j(it)\}\}$, which allow to set the dual variables $u_{ik(it)t} = \Upsilon_{k(it)}^{u}(v_{it} - \dot{c}_{it})/(\Upsilon_{k(it)}^{s} + \Upsilon_{j(it)k(it)}^{s})$ and $s_{ij(it)k(it)t} = \Upsilon_{j(it)k(it)}^{s}(v_{it} - \dot{c}_{it})/(\Upsilon_{j(it)k(it)}^{s} + \Upsilon_{k(it)}^{u})$ to ensure feasibility. To compute the remaining dual variables an equivalent reduced subproblem akin (3.49)-(3.52) containing those constraints (3.54) with $\check{c}_{ijkt} = v_{it} - c_{ijkt} > 0$ can be assembled and be efficiently solved by means of lines 5-10 of Algorithm 3, instead of a Simplex solver. As, in the multiple case, the aforementioned solves the Pareto-optimal subproblem efficiently, but approximately.

- The MW_f scheme for the multiple case

The second way to separate Pareto-optimal BCs comes from the structural characteristics of the subproblems PS_{it}^{M} and DS_{it}^{M} . Magnanti et al. (1986) have shown that it is possible to use minimum cost flow algorithms to solve the Pareto-optimal subproblem for the uncapacitated facility location problem. Here their strategy is extended to the DTLUFLP.

To separate Pareto-Optimal Benders cuts with the MW_f scheme, constraint (3.46) of the auxiliary subproblem (3.45)-(3.46) is first replaced by $v_{it} - \sum_{k \in K} \bar{z}_{kt}^f u_{ikt} - \sum_{j \in J} \bar{y}_{jt}^f w_{ijt} \geq \dot{c}_{it}$. The resulting problem is then dualized to obtain the following linear program for each client $i \in I$ and period $t \in T$:

$$\min_{\boldsymbol{x},\boldsymbol{\delta_0} \ge 0} \sum_{j \in J} \sum_{k \in K} c_{ijkt} x_{ijkt} - \dot{c}_{it} \delta_0 \tag{3.55}$$

s.t.:
$$\sum_{j \in J} \sum_{k \in K} x_{ijkt} = 1 + \delta_0$$
 (3.56)

$$\sum_{j \in J} x_{ijkt} \le \mathring{z}_{kt}^f + \delta_0 \bar{z}_{kt}^f \qquad \forall k \in K \qquad (3.57)$$

$$\sum_{k \in K} x_{ijkt} \le \mathring{y}_{jt}^f + \delta_0 \bar{y}_{jt}^f \qquad \forall j \in J.$$
(3.58)

Note that $\delta_0 \ge 0$ is the dual variable associated with the replacement of constraint (3.46).

The new auxiliary subproblem (3.55)-(3.58) can be seen as a parametric minimum cost flow problem concerning a scalar parameter represented by δ_0 , which affects the right-hand-side of the constraints. To solve (3.55)-(3.58) with δ_0 parameterized, an auxiliary graph $G_{it}(N, A)$ is constructed. One fictitious node representing an artificial source for the demand $1 + \delta_0$ of client *i* is created and connected via arcs with cost and capacity set to zero and $1 + \delta_0$, respectively, to each first-level facility. Each facility is then split into an arc with zero cost and with capacity equal to $\mathring{z}_{kt}^f + \delta_0 \overline{z}_{kt}^f$ or $\mathring{y}_{jt}^f + \delta_0 \overline{y}_{jt}^f$ depending of its level. The idea is thus to route the demand through the network underlined by the graph at minimal flow cost.

The demand flowing through the arcs depends on the their capacities. Arcs associated to operating facilities have at most $\hat{z}_{kt}^f + \delta_0$, $k \in O_z$, or $\hat{y}_{jt}^f + \delta_0$, $j \in O_y$, units of demand passing through them; whereas those derived from closed facilities allows at most \hat{z}_{kt}^f , $k \in C_z$, or \hat{y}_{jt}^f , $j \in C_y$, units of flow. Once the original unitary demand of $1 + \delta_0$ is served, there may be an incentive to increase the value of δ_0 until no improvement on the objective function (3.55) is perceived. Note that for the closed facilities the total available capacity is $\Gamma^C = \sum_{j \in C_y} \hat{y}_{jt}^f + \sum_{k \in C_z} \hat{z}_{kt}^f$, $t \in T$, which means that at most Γ^C units of the demand $1 + \delta_0$ will be flowing through these arcs. The remaining flow of $1 + \delta_0$ will have to go through arcs associated to operating facilities, which have the spare capacity of $\Gamma^O = \sum_{j \in O_y} \hat{y}_{jt}^f + \sum_{k \in O_z} \hat{z}_{kt}^f$ for them. Hence any value for δ_0 that ensure $\delta_0 \geq \Gamma^C + \Gamma^O$ must be an optimal for (3.55)-(3.58). As the auxiliary problem is solved as a minimum cost flow problem, whose optimal dual variables will determine the coefficients for the Pareto-optimal Benders cuts. For more information on the reasoning of the scheme, please refer to Magnanti et al. (1986).

- The MW_f scheme for the single case

For the single case, constraint (3.46) is replaced by $v_{it} - \sum_{k \in K} \bar{z}_{kt}^{f} u_{ikt} - \sum_{j \in J} \bar{\pi}_{jkt}^{f} s_{ijkt} \geq \dot{c}_{it}$ instead. The graph construction is the same as before, but now only the first-level facilities are split, while the inter-level connections $(j,k) \in J \times K$ have capacities equal to $\dot{\pi}_{jkt} + \delta_0 \bar{\pi}_{jkt}$. Further, the same logic of before leads to δ_0 being at least $\delta_0 \geq \sum_{k \in K} \dot{z}_{kt}^{f} + \sum_{j \in J} \sum_{k \in K} \dot{\pi}_{jkt}$ to yield an optimal solution for the new auxiliary subproblem, which is once again solved as a minimum cost flow problem, whose optimal dual variables will determine the coefficients for the Pareto-optimal Benders cuts.

- The P scheme for the multiple and single cases

The last proposed scheme to separate Pareto-optimal BCs is by relying on the Simplex method to solve the Papadakos (2008)' dual subproblem. This subproblem have the same objective function (3.45) but it is only subject to constraints (3.28). At each new iteration, a linear convex combination is used to update the relative interior point $(\mathring{z}^f, \mathring{y}^f) \in ri(\mathbb{Q})$ prior of solving the Papadakos' subproblem or $\mathring{z}_{kt}^{fh} = \lambda \mathring{z}_{kt}^{f(h-1)} + (1 - \lambda) z_{kt}^{fh}$, $k \in K$, and $\mathring{y}_{jt}^{fh} = \lambda \mathring{y}_{jt}^{f(h-1)} + (1 - \lambda) y_{jt}^{fh}$, $j \in J$ and $t \in T$, where $0 < \lambda < 1$, being usually set to $\frac{1}{2}$. For the single case, the Papadakos' subproblem is assembled accordingly but using the following linear convex combination $\mathring{z}_{kt}^{fh} = \lambda \mathring{z}_{kt}^{f(h-1)} + (1 - \lambda) z_{kt}^{fh}$, and $\mathring{\pi}_{jkt}^{h} = \lambda \mathring{\pi}_{jkt}^{(h-1)} + (1 - \lambda) \pi_{jkt}^{h}$, $k \in K$, $j \in J$, and $t \in T$, to update the relative interior point $(\mathring{z}^f, \mathring{\pi}) \in ri(\mathbb{Q})$.

Finally, all Pareto-optimal Benders cut separation schemes described above require an initial valid relative interior point, which was here set to $\mathring{y}_{jt} = \frac{1}{2}$, $\mathring{z}_{kt} = \frac{1}{2}$ and $\mathring{\pi}_{jkt} = \frac{\mathring{z}_{kt}^f}{|K|}$, $j \in J$, $k \in K$ and $t \in T$, depending of the variant being addressed.

3.3.4 Algorithm enhancements

One manner to accelerate a Benders decomposition algorithm further is to properly and explicitly select the branching priority order for the MP's variables, rather than letting the choice to the optimization solver. Some preliminary tests were carried out for both single and multiple variants of DTLUFLP. The chosen priority was set to branch on the first-level variables z_{kt}^o , z_{kt}^f and z_{kt}^c , $k \in K$, followed by the second-level variables y_{jt}^o , y_{jt}^f and y_{jt}^c , $j \in J$, and $t \in T$, in this order. This rule saved the computational solution time of the MPs for all formulations.

Another way to speed up a Benders algorithm is to perform some initial iterations (warm-start cycles) with the MP's variables integrality requirements relaxed (McDaniel and Devine 1977). In the beginning, the MP has little or no information to attain the overall optimality in the first cycles. Hence warm-start cycles attenuate the use of

computationally expensive branch-and-bound searches and allow BCs to be generated from linear solutions at a much cheaper computational cost. Although it is possible to include BCs until the linear relaxation solution of the original problem is attained, a few iterations are enough to improve the first lower bounds, accelerating thus the convergence of the algorithm.

Finally, a modern approach of implementing a Benders algorithm is to embed the separation of BCs within the branch-and-bound search tree using callback functions (Fortz and Poss 2009), available in most optimization solvers. Separating BCs at the branch-and-bound nodes prevents re-exploring nodes already visited in the previous iterations, which allows the exploration of a single enumeration tree. In this work, a predefined number of warm-start cycles is performed before calling just one branch-and-bound search tree for the MP, enhanced with different types of BCs separated via the callback functions.

3.4 GRASP algorithm

To aid the proposed Benders decomposition algorithms to attain better and faster upper bounds, a Greedy Randomized Adaptive Search Procedure (GRASP) (Feo and Resende 1989) was embedded into the solution framework. The devised GRASP iterates between the generation of partially greedy initial solutions followed by a local search refining process, consisted of different neighborhoods, to achieve better solutions. The procedure iterates until two stop criteria are met: The maximum running time or the maximum number of rounds is reached.

The algorithm has four input parameters: τ_{max} and I_{max} are the maximum running time and maximum number of iterations of the algorithm, respectively; α_{max} is a standard variability parameter of the classic GRASP algorithm to indicate the maximum allowed tolerance percentage for solutions to be considered, as a candidate improving solution within the local search phase; and γ is a threshold to characterize demand pattern trend between two consecutive periods, specific for local searches. If the total period's demand is less than the previous one by at least γ percent, i.e. if there is a decreasing demand trend, then closing neighborhoods are prioritized; otherwise, opening ones are favored.

The devised GRASP constructs an initial solution for each iteration by randomly selecting a solution from a restricted candidate list (RCL) \mathbb{L} . The RCL \mathbb{L} is build from set \mathbb{S} of solutions having only one first and one second level installed facilities, fixed for all periods, or $\mathbb{L} = \{s \in \mathbb{S} : \phi(s) \leq \phi_{min} + \alpha(\phi_{max} - \phi_{min})\}$, where $\phi_{min} = \min_{s \in \mathbb{S}} \phi(s)$ and $\phi_{max} = \max_{s \in \mathbb{S}} \phi(s)$, and $\phi(s)$ is the objective function value of solution S, while

 α is randomly selected within $[0, \alpha_{max}]$ to control the size of \mathbb{L} .

A solution s consists of two sets and two assigning vectors that represent which facilities are opened and which nodes are served at each level, respectively. Once an initial solution is randomly selected from \mathbb{L} , it is then refined by a local search procedure, shown in Algorithm 4.

Algorithm 4 Local search
1: function LocalSearch(γ, s)
2: for $t \in T$ do
3: if $(t > 1) \land (\sum_{i \in I} d_{i(t-1)} > \gamma \sum_{i \in I} d_{it})$ then $h \leftarrow D$ else $h \leftarrow I$
4: for $n \in \mathcal{P}^h$ do $s \leftarrow \mathcal{N}^n(\gamma, s)$ end
5: end for
6: return s
7: end function

The local search consists of six neighborhoods $\mathcal{N}^n(\gamma, s)$, $n \in \{o^1, o^2, o^{12}, c^1, c^2, c^{12}\}$, organized in a variable neighborhood descent search (Mladenović and Hansen 1997). Neighborhoods represented by o have strategies to open facilities, whereas the ones depicted by c have schemes to close them. Superscripts 1, 2, and 12 refer to solution modifications being done at first, and second, and both levels (pairwise) simultaneously, respectively. Depending of the adopted γ parameter used to characterize the demand trend between two consecutive periods, the neighborhoods are organized in sorted sets as $\mathcal{P}^I = \{o^2, o^1, o^{12}, c^2, c^1, c^{12}\}$, if an augmenting demand trend is perceived, or as $\mathcal{P}^D = \{c^2, c^1, c^{12}, o^2, o^1, o^{12}\}$, otherwise.

Note that, for both sorted sets, we start in the second-level (2) first, since they connect first-level facilities to clients and have a greater impact on the overall cost of a solution. Further, whenever a facility or a pair of first-second-level facilities is opened or closed, installed second-level facilities and clients are re-assigned to the nearest opened first and second level facilities, respectively. A restoration procedure, executed after each movement, fixes solutions with isolated facilities. The incumbent current solution is updated in a traditional greedy way whenever the local search in each neighborhood is completed. Here the best movement policy, instead of the first improving move one, was implemented. It searches for a better solution within a neighborhood as long as it is possible to update the incumbent solution before proceeding to the next local search.

Three different strategies to start the devised Benders decomposition algorithms with the attained GRASP upper bounds were investigated: (i) The incumbent solution of the branch-and-bound search tree of the MP was started with the GRASP solution. (ii) Inspection BCs via Algorithms 2 or 3, depending of the problem variant being

addressed, were added to the MP. (iii) An upper bound for the MP's objective function was established using the valid constraint (3.59).

$$\sum_{t \in T} \left[\sum_{k \in K} (f_{kt}^o z_{kt}^o + f_{kt}^c z_{kt}^c + f_{kt}^f z_{kt}^f) + \sum_{j \in J} (a_{jt}^o y_{jt}^o + a_{jt}^c y_{jt}^c + a_{jt}^f y_{jt}^f) + \sum_{i \in I} \eta_{it} \right] \le \text{UB.} \quad (3.59)$$

3.5 Computational experiments

Computational experiments were designed to assess the devised GRASP and Benders decomposition algorithms as well as the proposed formulations. All algorithms were coded in C++ using IBM Concert technology to have access to the ILOG CPLEX 12.8.1 solver. CPLEX was run on only one thread with its default configurations set. All tests were carried out on an Intel Core i7-8700 3.2GHz processor with 16.0GB RAM running a 64 bits Linux environment.

All Benders algorithms separated BCs from integer and fractional MP's solutions via the *LazyConstraintCallback* and *UserCutCallback* functions of CPLEX, respectively. A stopping criterion of 86,400 seconds (24 hours) was imposed at which point the optimality gap $\frac{UB-LB}{UB}$ was informed. After a preliminary computational test, three rounds of warm-start BCs, where BCs are created from a MP having its integer variables relaxed, were performed before running the one tree Benders algorithms. Appendix B reports the full detailed computational results, while the next subsections bring them abridged but commented.

3.5.1 Benchmark Instances

Two different sets of Benchmark instances were adapted for the DTLUFLP. The first one was derived from the two-level uncapacitated facility location problem proposed by Ro and Tcha (1984). This set has facilities' and customers' distances randomly selected within a range of 100 to 5,000 units, but with different weight factors to represent the relative economies of scale for connecting locations of different levels. The weight transportation costs for links connecting first and second level facilities and second-level facilities and customers are equal to 0.0125 and 0.0250 per unit of distance, respectively. For all periods, the same fixed installation costs were randomly chosen within the ranges 15,000 to 20,000, and 50,000 to 60,000 units, for the second and first levels, respectively. Operating and closing costs were set to be 30% and 10% of the installation costs, respectively.

Instances having three different patterns for the customers' demands were created: Random (R), Increasing (I) and Decreasing (D). The R pattern has demands generated uniformly from the interval of 50 to 2,000 units; while the I and D patterns uniformly select the demand for client $i \in I$ and period $t \in T$ using the following rule $d_{it} = U(50, \tau \frac{2,000}{|T|})$, where $\tau = t$ or $\tau = |T| + (1-t)$ depending of the pattern being produced, respectively. A total of 48 instances were created and named after R,I or D followed by $|K| \times |T|$ and a letter ("a" to "d") to indicate an instance with different values, but having the same size. Note that the numbers of second-level facilities |J|, and of customers |I| were fixed to 100 and 200, respectively, for all instances.

The second set was adapted from the instances of the dynamic capacitated facility location problem proposed by Torres-Soto and Üster (2011). Coordinates $[a_i, b_i]$ are uniformly selected for each customer $i \in I$ within ranges $a_i \in U[0, 150]$ and $b_i \in$ U[0, 100]. Each client's coordinate is also candidate places to operating a first and second level facilities over time. Depending of its a-coordinate, each customer $i \in I$ is assigned to a region A, B, or C delimited within values [0, 50], (50, 100], and (100, 150], respectively.

Fixed installation facility costs were randomly chosen within ranges from 100,000 to 150,000, and from 25,000 to 37,500, for the first and second levels. As in Ro and Tcha (1984), operating and closing costs were set to 30% and 10% of the opening costs. Again, three different demand patterns were used, but now changing the random label R to S, for steady. The procedure to generate the customer's demand values was the same as Torres-Soto and Üster (2011), which takes into account the region (A, B or C), period and demand pattern of the instances. For further information, please refer to http://ise.tamu.edu/LNS/dcflp-data.html. For each type of pattern S, I and D, 16 instances were created, summing 48 in total. These instances were named similarly as before, but having the values for |J| and |I| fixed to 50 and 100 instead.

3.5.2 Tuning the devised GRASP

The devised GRASP requires tuning its parameters to achieve better performance. Preliminary computational experiments were carried out to understand the behavior of the GRASP when subjected to changes in the α_{max} and I_{max} parameters. First, the parameter α_{max} was varied from 20 to 30%, in increments of five percent, while I_{max} and γ were set to 10 and 0.15, respectively, to evaluate the impact on the devised GRASP. Each instance was solved 30 times after which the shifted geometric mean (SGM) of the computer running times and optimality percentage gaps were reported. The SGM with the shifted parameter set to 10 and 0.01 when referring to computational times and gaps, respectively, was adopted to avoid interference of outliers in the comparisons (Achterberg 2007). For the GRASP, percentage gaps for the best (gap^b), worst (gap^w), and SGM (gap^g) of the achieved solutions concerning the optimal ones were also reported.



Figure 3.2: The GRASP benchmarking profile concerning the percentage gaps of the best-attained solutions (gap^b) for when α_{max} is varied for all the instances.



Figure 3.3: The attained percentage gaps for the Ro and Tcha's instance I-10-5-B, when the I_{max} is varied within the set {10, 50, 100, 150}.

Figure 3.2 shows the benchmarking profile (Dolan and Moré 2002) of the percentage gap of the best-attained solutions (gap^b) by the GRASP for different values of α_{max} . To plot Figure 3.2, the following definitions were used: Let M and Q be the sets of all possible configurations for the GRASP with different α_{max} values, and instances, respectively. Let also g_{mq} be the attained percentage best gap (gap^b) for algorithm $m \in M$ when solving test problem $q \in Q$. A performance ratio r_{mq} can then be computed as $r_{mq} = g_{mq}/\min_{h \in M} \{g_{hq}\}$, to be used in a cumulative distribution function $\psi_m(\tau) = \frac{1}{|Q|} |\{q \in Q : r_{mq} \leq \tau\}|, m \in M$, that represents the percentage of instances that algorithm M is capable to approximate to the optimal solution within a given ratio τ of the best available GRASP configuration.

Figure 3.2 reveals that the proposed GRASP tends to find solutions closer to the optimal ones when α_{max} is increased from 20 to 30%. Note that the closer the method's curve is to the y-axis the better it is its computational performance, i.e. the GRASP with α_{max} set to 30% performed better than others. On the other hand, for larger values of α_{max} , poor average gaps were attained, since a higher degree of perturbation led to a more random behavior during the exploration of each neighborhood, degrading thus the efficiency of the local search.

Figure 3.3 reports the impact in the devised GRASP when the number of maximum iterations (I_{max}) is varied to values in the set {10, 50, 100, 150}. To illustrate this effect, the randomly selected instance I-10-5-B was solved 30 times with γ and α_{max} parameters set to 0.15 and 0.2, respectively. It is noteworthy that as I_{max} increases, from 10 to 150, the variability of the attained gaps reduces. For greater I_{max} values, the bars for the gap^w and gap^g get smaller. Nonetheless, despite the number of iterations (I_{max}) , the devised GRASP is unable to escape non-promising neighborhoods as can be seen in the gap^b bars. This indicates the need for additional neighborhoods to further and better explore the search space, and therefore a future research path to be taken. On the other hand, even with fewer iterations, the proposed GRASP still manages to achieve high-quality solutions that are within 0.5% of an optimal one, see the gap^b bars, though consuming much less computational time. Given the aforementioned results and that the GRASP's goal is to supply an initial upper bound to the Benders algorithms, a time limit of one second was set as a stopping criterion provided that at least one complete iteration takes place and that I_{max} is equal to 10.

Moreover, the iRace package (López-Ibáñez et al. 2016) was used to efficiently and automatically assess the most appropriate values for α_{max} and γ of the devised GRASPs. The iRace package was coupled to the statistical software R version 3.3.3 with the following configuration: The budget of experiments for the tuning (maxExperiments) was set to 10,000; while the chosen statistical test type was the *F*-test, with a confidence level equal to 0.95 for the elimination test. Eight parallel calls to the script (targetRunner) were allowed for each GRASP's configuration. The number of instances that needs to be solved before the first elimination (firstTest) and between elimination tests (eachTest) was set to ten and one, respectively. Moreover, values for α_{max} and γ were pre-set as categorical types to be selected within {0.15, 0.20, ..., 0.35}, i.e. values between 15 to 35%, and {0.10, 0.15, ..., 0.30}, i.e. values between 10 to 30%, respectively. The iRace automatic calibration procedure returned the three best combinations for the GRASP parameters (α_{max} , γ) or (0.2, 0.15), (0.25, 0.2), and (0.3, 0.25) ranked by performance, i.e. $\alpha_{max} = 0.2$ and $\gamma = 0.15$ were adopted for the next set of computational experiments.

3.5.3 Computational performance of the exact framework

The final computational experiments consist of two parts. The first compares the computational performance of the formulations for the multiple and single assignment variants, and the devised Benders cut separation routines of section 3.3.3. The second one assesses how the best overall algorithms of the previous experiment perform when the instances scale. For this intent, the largest instances of Ro and Tcha (1984) and Torres-Soto and Üster (2011) were chosen as a test set. Further, the same random seed was adopted for all tests so as not to distort the results of the CPLEX solver and proposed Benders algorithms, i.e. all assessed methods share the same initial solution or upper bound obtained by the devised GRASP when solving a given instance.

Henceforth, the acronym CPX will represent the performance of the original formulations solved via CPLEX; while label I will identify separation routines using Algorithms 2 or 3, when addressing the multiple or single case, respectively. CF will name the closing facility BC scheme. Moreover, MW, MW_f and P will refer to the three different strategies to separate Pareto-optimal BCs or the Magnanti and Wong's approximate inspection alternative, the dual subproblem solved via the network flow algorithm of the LEMON library (http://lemon.cs.elte.hu/), and the Papadakos's approach, respectively.

Tables 3.1 and 3.2 summarize the results of the first part of the experiments. They report the shifted geometric mean values for the computer running times (**CPU(s)**) and number of branch-and-bound nodes (**Nodes**), respectively, for all 48 tested instances: 24 based on Ro and Tcha, and 24 extracted from Torres-Soto and Üster. Further, Tables 3.1 and 3.2 consider only the multiple assignment formulations M and $M^{\tilde{y}\tilde{z}}$; whereas Tables 3.3 and 3.4 bring the results for the single case or formulations S, $S^{\tilde{y}}$, $S_a^{\tilde{y}\tilde{z}}$, and $S_b^{\tilde{y}\tilde{z}}$. For the unabridged results, please refer to Tables B.1-B.4 in Appendix B.

The results of Tables 3.1 and 3.2 show that formulation M outperforms, on average, the $M^{\tilde{y}\tilde{z}}$ one for all the investigated solution strategies, for both computers running times and number of explored branch-and-bound nodes. Though formulation $M^{\tilde{y}\tilde{z}}$ has fewer decision variables and constraints, being thus considered a lighter formulation, the M one has a better coupling of the variables and constraints (3.5)-(3.8) yielding, therefore, better linear relaxations. This better coupling greatly aids in the convergence of the investigated methods. For the single problem case, please refer to Tables 3.3 and 3.4, formulation S also outperforms the other formulations for the same reasons.

A benchmarking profile, shown in Figures 3.4 and 3.5, was carried out concerning

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				Formul	ation M	[Formulation $M^{\tilde{y}\tilde{z}}$							
		CPX	Ι	\mathbf{CF}	MW	MW_{f}	Р	CPX	Ι	\mathbf{CF}	MW	MW_{f}	Р		
	R-10-5	15.36	11.48	12.61	23.99	16.31	12.71	16.76	11.08	18.85	16.28	14.90	13.26		
cha	R-10-10	34.36	91.73	84.51	76.61	96.72	61.07	29.67	99.07	95.03	85.68	107.66	67.14		
Ĕ	I-10-5	35.03	19.63	18.08	17.64	18.47	13.38	32.32	23.08	28.99	27.45	43.83	20.54		
anc	I-10-10	633.88	186.44	182.70	205.72	198.78	126.86	761.02	556.37	460.05	508.21	371.81	302.03		
\mathbf{Ro}	D-10-5	14.19	16.42	14.29	19.34	15.63	11.31	12.89	15.94	18.95	16.83	19.63	11.46		
	D-10-10	219.69	158.79	154.76	177.74	158.61	105.27	807.67	306.77	290.64	365.56	375.29	234.14		
	SGM	65.22	51.99	49.92	57.75	54.52	38.30	83.02	74.11	78.59	78.84	83.94	56.89		
\mathbf{er}	S-50-5	3.28	5.15	5.24	6.84	2.72	6.18	2.43	4.66	5.00	5.14	3.12	5.80		
Üst	S-50-10	9.08	12.69	13.83	12.19	8.92	13.52	8.91	13.89	14.27	16.10	7.86	11.60		
pu	I-50-5	3.88	4.08	4.17	5.40	3.66	5.53	2.97	4.86	4.49	4.60	2.76	5.32		
es a	I-50-10	12.06	16.00	18.95	21.00	10.86	15.75	10.73	23.60	25.30	26.46	16.63	19.37		
orr	D-50-5	3.42	3.83	3.50	4.80	2.62	6.39	3.28	4.18	4.04	5.61	3.17	5.58		
Г	D-50-10	8.80	12.36	13.47	15.51	8.25	15.39	10.32	26.10	27.74	37.53	12.00	15.79		
	SGM	6.42	8.41	9.01	10.17	5.84	9.97	6.04	11.15	11.50	13.20	6.87	9.88		
	GSGM	25.14	23.78	23.75	26.97	21.97	21.05	28.63	32.18	33.64	35.40	29.81	26.47		

Table 3.1: The SGM of the computer running times for formulations M and $M^{\tilde{y}\tilde{z}}$ solved by CPLEX and the devised Benders algorithm with different types of BCs.

the computational running times to better illustrate the dominance of formulations M and S over the other ones. Formulations M and S display the overall best performances when solved by CPLEX since their curve is closer to the y-axis. Further, these plots also show that formulations M and S would take at most $\tau = 1.85$ of the time of the best method to solve an instance. The test problems that took longer to be solved by formulations M and S were instances D-10-5-c (Ro and Tcha) and R-10-5-a (Torres-Soto and Üster), respectively.



Figure 3.4: The benchmarking profile for formulations M and $M^{\tilde{y}\tilde{z}}$ solved by CPLEX, using the results of Table B.1 in Appendix B.

Table 3.2: The SGM of the number of explored branch-and-bound nodes for formulations M and $M^{\tilde{y}\tilde{z}}$ solved by CPLEX and the devised Benders algorithm with different types of BCs.

			1	Formula	tion M			Formulation $M^{\tilde{y}\tilde{z}}$							
		CPX	Ι	\mathbf{CF}	MW	MW_{f}	Р	CPX	Ι	\mathbf{CF}	MW	MW_{f}	Р		
	R-10-5	10.60	29.42	43.35	51.13	32.08	34.56	12.05	33.36	49.43	37.38	37.18	41.50		
cha	R-10-10	13.44	32.71	35.92	46.14	57.79	31.71	10.73	49.04	50.87	95.72	60.19	62.28		
Ĕ	I-10-5	20.75	72.95	64.25	78.79	64.47	48.01	32.86	108.81	118.04	140.62	105.06	97.71		
anc	I-10-10	514.36	414.94	454.64	462.51	327.30	340.89	319.40	847.55	900.31	983.43	493.08	1163.46		
\mathbf{Ro}	D-10-5	8.12	43.15	53.15	69.32	49.41	36.47	6.30	41.58	44.75	58.83	36.90	32.33		
	D-10-10	164.05	261.98	297.56	284.26	202.68	245.45	700.18	808.14	762.38	895.16	566.42	1048.21		
	SGM	72.74	107.26	118.25	129.08	101.15	94.73	97.20	182.26	191.52	221.68	149.95	209.06		
\mathbf{er}	S-50-5	0.00	67.39	72.24	145.75	32.65	34.72	0.00	85.66	104.71	103.82	44.54	34.14		
Üst	S-50-10	4.66	56.86	71.22	57.82	54.20	38.58	1.47	95.72	117.58	72.80	47.19	37.24		
pu	I-50-5	0.00	64.28	68.64	98.30	49.26	36.22	0.00	134.85	108.70	132.37	54.45	32.79		
es a	I-50-10	0.00	83.17	129.80	131.40	58.41	45.23	0.00	184.64	231.11	263.56	102.31	52.03		
orr	D-50-5	0.00	53.84	48.69	80.07	37.13	38.38	0.00	72.29	70.85	130.18	51.49	35.93		
Г	D-50-10	0.00	72.38	81.82	85.58	46.44	35.27	0.00	138.36	159.48	292.49	60.89	31.10		
	SGM	0.76	66.04	77.14	97.57	46.07	38.02	0.24	115.36	126.90	154.04	59.07	37.04		
	GSGM	31.93	85.51	96.62	112.74	71.41	63.94	40.60	146.55	157.19	185.87	99.40	105.80		

Tables 3.1 and 3.2 also show that the Benders cut separation routines MW_f and P were more efficient on average than the others, when using formulation M, for both computational running time and number of branch-and-bound nodes. Further, though scheme P performed better that MW_f on the number of branch-and-bounds nodes, MW_f is much faster than P for the Torres-Soto and Üster's instances. To understand this behavior better, the density of the cuts or the number of covered variables on the Benders cuts separated by the MW_f and P routines is investigated. The average percentage of the variables with non-zero coefficients on the cuts were recorded during the solution of the instances.

Figure 3.6 shows that the P scheme produces denser Benders cuts for the Ro and Tcha's instances, whereas the MW_f routine yields much denser cuts than the P strategy for the Torres-Soto and Üster's test problems. Denser cuts tend to yield better linear bounds and to shorten the branch-and-bound tree size, but at the possibility of demanding a greater computational effort to solve each branch-and-bound node. Here they helped speed up the convergence of the Benders algorithms. Note that instances with demand patterns I and D had a higher percentage of the variables covered, on average, than the instances R and S. The separation routines P and MW_f produce Benders cuts that captured the trend of the demand patterns I and D, facilitating the solution of these instances when compared with those that were randomly created.

Table 3.3: The SGM of the computational running times for formulations S, $S^{\tilde{y}}$, $S_a^{\tilde{y}\tilde{z}}$ and $S_b^{\tilde{y}\tilde{z}}$ solved by CPLEX and the devised Benders algorithm with different types of BCs.

_		Formulation S							Fo	ormulat	tion $S^{\tilde{y}}$				I	Formulat	ion $S_a^{\tilde{y}}$	E		Formulation $S_b^{\tilde{y}\tilde{z}}$					
	Instances	CPX	Ι	\mathbf{CF}	MW	MW_{f}	Р	CPX	Ι	\mathbf{CF}	MW	MW_{f}	Р	CPX	Ι	\mathbf{CF}	MW	MW_{f}	Р	CPX	Ι	\mathbf{CF}	MW	MW_{f}	Р
	R-10-5	62.73	13.56	13.45	13.65	12.80	15.05	63.82	14.29	13.44	14.28	15.84	14.51	47.27	12.92	12.56	12.62	15.53	13.84	57.26	12.98	13.25	13.06	15.96	14.19
ha	R-10-10	116.02	53.67	68.00	59.94	51.33	35.61	130.13	55.76	75.57	56.24	52.22	34.92	93.67	59.23	85.18	59.18	60.75	31.71	129.29	71.70	72.17	71.83	61.55	34.81
I Tc	I-10-5	106.60	16.31	15.71	16.35	20.15	16.69	102.01	16.83	16.80	17.01	22.01	17.87	115.91	19.31	18.19	19.27	21.99	19.04	135.48	17.84	17.38	18.29	20.59	18.41
anc	I-10-10	2,287.66	140.01	121.20	138.47	160.23	101.81	2,651.94	149.08	140.93	152.01	108.91	124.20	2,755.53	226.42	183.65	191.01	214.45	150.77	3,737.04	186.84	190.66	171.80	204.57	162.24
Ro	D-10-5	59.49	16.23	16.73	16.28	16.10	17.04	48.03	16.20	15.49	16.48	16.50	16.51	67.15	15.10	14.64	15.11	20.04	15.76	55.68	14.35	15.77	14.46	15.67	15.51
	D-10-10	992.15	103.82	97.47	100.51	126.47	74.27	1,258.94	112.58	102.17	115.90	104.70	78.29	2,409.89	147.96	134.04	163.94	216.02	118.16	2,034.24	125.70	146.78	118.01	150.39	105.32
	SGM	225.59	41.04	41.06	41.56	44.28	34.51	237.01	42.89	43.41	43.50	41.48	36.13	259.83	49.32	48.87	48.53	56.70	39.84	286.95	46.91	49.05	45.86	50.74	39.99
	S-50-5	7.11	90.46	94.12	92.19	113.44	97.64	7.15	90.34	92.84	88.63	104.69	96.39	6.35	77.21	71.14	76.97	92.90	107.92	6.27	85.76	89.85	86.83	99.80	105.45
ster	S-50-10	21.00	313.34	406.00	338.43	376.95	311.82	20.90	383.28	437.38	393.31	459.27	345.02	25.26	726.84	506.29	756.41	493.19	773.85	20.94	614.93	655.38	609.56	819.77	715.08
μ	I-50-5	8.45	66.89	70.85	66.72	83.97	130.74	8.72	81.52	79.25	81.21	90.74	114.10	7.85	65.85	70.44	66.14	75.19	97.72	8.35	61.45	64.09	62.04	80.84	111.50
s ar	I-50-10	32.83	647.71	871.64	633.67	623.67	904.32	32.76	669.78	634.20	694.81	858.83	848.19	43.25	877.99	1,065.54	921.57	775.55	1,220.92	45.13	1,134.14	915.11	1,179.03	984.05 1	1,511.97
orre	D-50-5	7.61	95.15	77.40	95.06	75.88	116.30	7.73	77.22	79.57	77.74	100.30	110.11	8.80	74.80	67.95	74.93	80.11	114.21	8.76	69.59	63.88	70.48	94.51	125.32
F	D-50-10	17.01	557.34	592.73	538.23	673.44	810.41	16.66	700.32	755.24	722.11	721.94	911.22	39.96	832.76	853.94	870.03	982.54	1265.69	36.08	897.95	956.30	936.62	928.91	1211.67
	SGM	14.17	204.72	223.63	205.90	224.65	268.03	14.19	221.04	227.90	224.02	259.17	266.32	18.31	250.06	239.99	255.89	250.14	343.22	17.58	255.92	252.22	260.47	295.14	359.84
	GSGM	65.46	94.68	99.23	95.51	102.85	101.24	67.30	100.54	102.72	101.90	107.71	102.90	77.40	114.21	111.31	114.75	121.73	122.68	80.50	113.02	114.44	112.92	126.14	125.97

Table 3.4: The SGM of the number of explored branch-and-bound nodes for formulations S, $S^{\tilde{y}}$, $S_a^{\tilde{y}\tilde{z}}$ and $S_b^{\tilde{y}\tilde{z}}$ solved by CPLEX and the Benders algorithm different types of BCs.

	Formulation S									Formu	lation S	ŷ				Formula	tion $S_a^{\tilde{y}\tilde{z}}$			Formulation $S_b^{\tilde{y}\tilde{z}}$					
	Instances	\mathbf{CPX}	Ι	\mathbf{CF}	MW	MW_{f}	Р	CPX	Ι	\mathbf{CF}	MW	MW_{f}	Р	CPX	Ι	\mathbf{CF}	MW	MW_{f}	Р	CPX	Ι	CF	MW	MW_{f}	Р
	R-10-5	10.79	38.97	41.01	38.97	38.28	32.49	14.10	61.47	44.77	61.47	48.74	39.80	7.40	45.31	36.18	41.89	69.02	40.91	12.48	47.23	41.42	47.23	39.93	37.49
ha	R-10-10	10.03	52.48	69.28	62.53	22.28	58.79	14.65	66.79	77.54	66.53	10.56	48.62	10.84	54.92	67.83	54.92	14.23	35.34	12.83	68.94	112.76	72.16	17.02	39.93
1 Tc	I-10-5	10.91	49.30	45.08	49.03	43.98	42.26	11.04	62.79	50.37	62.54	62.66	51.07	11.97	86.56	81.72	87.80	73.52	54.33	16.96	73.92	69.25	73.87	74.60	66.03
and	I-10-10	402.14	282.67	245.22	279.20	204.67	290.30	325.58	356.47	289.10	357.07	159.90	356.11	165.42	518.95	548.32	434.24	318.60	498.08	282.39	472.21	540.94	463.25	291.46	466.14
$\mathbf{R}_{\mathbf{C}}$	D-10-5	9.53	47.34	51.74	47.34	49.89	53.32	6.29	51.43	37.39	51.43	44.77	42.30	12.02	49.88	44.28	49.88	51.85	39.08	8.37	40.10	47.22	40.82	49.01	41.62
	D-10-10	120.31	192.26	173.76	200.39	122.30	167.03	138.61	212.69	191.76	207.96	107.35	177.82	438.17	397.76	393.78	502.62	463.28	366.51	253.80	352.57	395.02	316.98	246.73	339.40
	SGM	59.36	93.28	91.72	95.88	70.67	90.52	58.21	113.52	98.01	112.91	65.93	95.95	66.53	140.59	140.15	141.66	122.08	120.27	67.09	132.25	148.92	129.41	96.65	119.73
5	S-50-5	0.00	487.61	510.23	486.92	508.99	470.48	0.00	508.85	500.14	508.59	586.28	438.52	0.00	591.13	432.07	591.13	575.32	523.30	0.00	517.36	542.78	516.83	535.94	581.49
jste:	S-50-10	2.64	420.00	496.71	421.89	585.21	298.08	2.18	633.95	663.55	633.66	587.88	354.38	1.23	1,163.40	768.57	1,157.60	879.22	1,309.69	1.23	761.69	1,259.18	764.41	1,246.04	985.71
nd ť	I-50-5	0.00	300.62	299.68	300.62	361.65	515.13	0.00	343.20	304.47	343.20	384.97	542.43	0.00	331.07	376.63	331.07	369.22	410.75	0.00	330.56	290.37	330.56	382.64	497.94
es a	I-50-10	0.00	645.33	906.07	645.17	567.46	946.50	0.00	820.92	754.69	820.39	977.48	1,042.98	0.00	1,305.58	1,476.68	1,321.22	949.91	1,437.19	0.00	1,292.49	1,211.46	1,290.79	1,214.75	1,797.48
Lorr	D-50-5	0.00	410.30	286.60	410.30	313.92	458.94	0.00	280.71	314.06	280.71	342.47	452.50	0.00	315.61	279.09	315.61	272.16	491.64	0.00	274.08	238.54	274.08	323.96	487.58
	D-50-10	0.00	606.83	497.99	604.44	693.77	783.23	0.00	745.31	646.33	741.49	662.22	822.42	0.00	860.37	1,016.64	859.38	1,042.45	1,415.57	0.00	1,116.81	1,114.87	1,121.13	914.79	1,448.81
	SGM	0.44	466.09	468.75	465.98	490.15	545.25	0.36	523.40	504.82	522.79	560.72	571.36	0.20	671.68	626.48	672.38	619.31	823.06	0.20	624.97	654.14	625.52	684.83	856.12
	GSGM	26.51	230.78	230.22	232.97	217.37	250.62	26.01	264.84	246.07	264.14	231.11	262.70	29.18	330.88	317.69	332.04	299.68	350.91	29.40	310.33	333.26	307.97	292.85	358.35

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Figure 3.5: The benchmarking profile for formulations S, $S^{\tilde{y}}$, $S_a^{\tilde{y}\tilde{z}}$ and $S_b^{\tilde{y}\tilde{z}}$ solved by CPLEX, using the results of Table B.3 in Appendix B.



Figure 3.6: The SGM of the percentage of covered variables of the Benders cuts separated via MW_f and P routines.

For the single case, there is no clear dominance of a separation routine over the others. Note that the Benders algorithms with routines I, CF and MW were faster but explored a lot more nodes than the MW_f scheme, on average, though there were cases that the opposite occurred. Please, refer to Tables 3.3 and 3.4. Again, the density of the separated cuts was investigated to understand this behavior. Figure 3.7 shows the percentage of covered variables for the different separation routines. Note that though the P and MW_f strategies yielded denser cuts than the other variants, these greater coverages did not translate into a better overall performance nonetheless or imply into computational running time savings. The denser cuts most likely impacted negatively on the solution time of the branch-and-bound nodes.

Finally, in the second and last set of experiments, the instances' sizes were scaled up to assess the performances of the most efficient separation routines of the previous



Figure 3.7: The SGM of the percentage of covered variables of the Benders cuts separated via I, CF, MW, MW_f and P routines.

computational tests. Strategies MW_f and P, and CF, I, MW, P and MW_f based on the M and S formulations, respectively, were elected to be further investigated. Note that for formulation M, routines MW_f and P had the overall best performances, while there was no clear scheme outshining the others for the S one. Moreover, to make the assessment more interesting and insightful, the built-in Benders algorithm of CPLEX, here labeled BD-CPX, was included in the experiments which are summarized in Tables 3.5 and 3.6.

Table 3.5: The SGM for the number of branch-and-bound nodes and computational running times for routines MW_f and P based on formulation M comparing with the CPLEX and CPLEX's built-in Benders.

			No			CPU	J (s)			
	Instances	CPX	BD-CPX	MW_{f}	Р	CPX	BD-CPX	MW_{f}	Р	
	R-20-5	127.48	563.40	189.62	253.46	236.77	132.85	138.47	115.94	
cha	R-20-10	311.73	2072.44	469.34	541.30	1408.54	550.86	809.49	611.28	
Ĕ	I-20-5	569.15	2042.32	425.23	350.75	1601.98	361.33	462.83	208.15	
anc	I-20-10	*	*	1515.04	1703.59	*	*	2748.77	2601.30	
\mathbf{Ro}	D-20-5	143.75	1591.31	255.17	250.62	401.82	277.81	246.55	151.25	
	D-20-10	*	4602.12	832.05	1045.86	*	1597.05	3585.25	1881.24	
	SGM	*	*	499.24	548.00	*	*	715.97	478.52	
\mathbf{er}	S-100-5	0.00	0.00	52.25	18.13	36.17	77.89	36.51	42.31	
Üst	S-100-10	0.00	*	23.64	7.61	84.88	*	116.86	183.13	
pu	I-100-5	0.00	0.00	22.82	10.23	48.92	78.12	32.89	55.83	
es a	I-100-10	0.00	*	38.81	9.27	166.64	*	198.47	133.15	
orre	D-100-5	0.00	0.00	28.59	7.59	43.57	77.57	32.74	50.60	
Ч	D-100-10	0.00	*	26.54	5.61	113.24	*	122.58	174.95	
	SGM	0.00	*	31.72	9.67	71.86	*	71.77	91.09	
	GSGM *		*	180.94	166.58	*	*	233.65	212.22	

* Not calculated due to incomplete data.

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In both Tables 3.5 and 3.6, symbol '*' represents that the studied group of instances has not been fully solved, either an out-of-memory error occurred or the referred method did not convergence to an optimal solution on one or more instances within the 24-hour time limit. For the detailed results, please see Tables B.5 and B.6 in Appendix B. The Benders algorithms using the devised separation routines were capable of solving all of the instances within the given time limit. With few instance group exceptions, the proposed methods outperformed both CPLEX and CPLEX's built-in Benders for both variants of the problem. Overall, routines P and CF based on the M and S formulations, respectively, had a slightly better performance than the other examined methods. They were 10% and 14.5% faster on average than the other routines, respectively.

To better highlight the performance of the devised separation routines and the comparison with the other methods, a benchmarking profile concerning the computational running times was carried out and reported in Figures 3.8 and 3.9. For the multiple allocation problem variant, the CPX and BD-CPX methods were added to the comparison, while for the single version, they were omitted since they were unable to solve all instances within the given time limit of 24h. Figure 3.8 confirms that, for the multiple assignment problem version, the P separation routine outperformed the others since it could solve all instances with the smallest $\tau < 2.7$. For the single case, though the CF scheme induces less dense cuts when compared with the MW, MW_f and P routines, it was able to outperform these strategies by solving all instances with $\tau < 2.6$. The additional dual information captured by the Benders cuts made the difference in closing the optimality gaps faster. Finally, it is noteworthy that the GRASP attained relatively small optimality gaps given the short computational running time and small number of iterations allowed for it to run.

Table 3.6: The SGM for the number of branch-and-bound nodes and computational running times for all routines based on formulation S comparing with the CPLEX and CPLEX's built-in Benders.

					Nodes							CPU (s)			
		CPX	BD-CPX	Ι	CF	MW	MW_{f}	Р	CPX	BD-CPX	Ι	CF	MW	MW_{f}	Р
	R-20-5	64.78	158.70	151.17	150.45	145.69	111.02	187.44	2288.14	337.36	90.00	90.06	89.95	85.50	109.39
cha	R-20-10	*	*	529.95	446.44	532.00	464.50	445.13	*	*	490.01	437.12	494.01	459.46	451.60
Ŭ	I-20-5	*	1072.20	770.00	553.67	770.00	569.68	330.56	*	575.93	337.58	258.72	342.29	294.58	181.89
anc	I-20-10	*	*	1444.29	1283.48	1644.37	1200.26	1000.68	*	*	1646.48	1580.33	1986.20	2181.51	1266.48
\mathbf{Ro}	D-20-5	100.75	330.34	234.25	226.40	234.28	180.36	187.71	5425.16	415.63	133.07	139.96	132.96	153.37	134.59
	D-20-10	*	*	696.39	620.17	698.91	648.35	669.99	*	*	869.75	789.51	931.83	1629.29	912.74
	SGM	*	*	519.61	454.58	530.68	428.38	404.31	*	*	381.91	353.12	400.28	437.35	338.81
er	S-100-5	0.00	*	1041.64	949.39	1041.83	880.55	850.28	87.35	*	1698.08	1515.14	1871.91	1572.95	1722.90
Üste	S-100-10	*	*	764.49	792.16	763.43	1180.96	1259.47	*	*	5464.13	6415.83	5558.32	9349.03	10789.55
pu	I-100-5	0.00	*	1394.31	1190.49	1387.18	1443.75	1345.48	147.21	*	2709.08	2352.62	2747.28	2995.01	3495.83
esa	I-100-10	*	*	1286.31	1083.68	1254.11	1558.83	1556.88	*	*	14562.93	13176.41	14074.58	18961.67	24111.79
orre	D-100-5	0.00	*	1085.36	1017.52	1071.76	1204.23	1018.95	115.02	*	2616.07	2772.61	2528.48	2796.96	2713.45
Н	D-100-10	*	*	1630.62	1134.76	1499.00	1170.16	1465.10	*	*	18220.32	12096.01	16744.50	12388.14	19981.44
	SGM	*	*	1169.91	1019.96	1144.77	1221.60	1225.30	*	*	5096.80	4653.39	5076.00	5545.29	6635.95
	GSGM	*	*	787.05	688.10	786.03	735.65	717.53	*	*	1404.71	1291.29	1434.53	1566.44	1512.55

* Not calculated due to incomplete data.

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Figure 3.8: The benchmarking profile concerning the computational running time for separation routines MW_f and P based on formulation M comparing with CPX, and BD-CPX on solving larger instances (Table B.5 in Appendix B).



Figure 3.9: The benchmarking profile concerning the computational running time for all separation routines based on formulation S on solving larger instances (Table B.6 in Appendix B). CPX and BD-CPX curves omitted since they were unable to solve all instances within the given time limit of 24h.

3.6 Conclusion

In this work, a dynamic two-level uncapacitated facility location problem was studied while considering two different forms of inter-level facility interconnections, i.e. if single or multiple allocations between facilities of different levels are allowed. These problems belong to a class of discrete multi-period facility location problem that considers different hierarchies of facilities and their interactions. Mixed-integer formulations for

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the multiple and single cases were extended from the single-period arc-based formulation proposed by Barros and Labbé (1994b) and Gendron et al. (2016), respectively. Given their mathematical structure, the devised formulations were reformulated and simplified to yield new ones with fewer variables and constraints. The matrix structure of the proposed formulations permitted the deployment of a Benders decomposition reformulation, which, combined with a fast GRASP and different Benders cut separation routines, was developed to solve standard test instances adapted from Ro and Tcha (1984) and Torres-Soto and Üster (2011). At all, five Benders cuts separation strategies were designed and investigated for each problem variant: standard and lifted (closing facility) optimality cuts obtained via analytical procedures and three different classes of Pareto-optimal (non-dominated) optimality cuts.

An extensive computational experiment showed the efficiency of the implemented Benders decomposition algorithm on solving the instances for both variants of the problem when compared with the CPLEX solver and its Benders built-in. Further, the proposed GRASP was able to generate good and fast initial solutions to the developed Benders algorithm. In particular, for the multiple allocation case, the separation routine based on the Papadakos's approach was the most efficient; while, for the single case, less dense Bender cuts attained by the strategy of gathering saving stemmed from the dual information of closing facilities performed better. Other enhancements, e.g. variable fixing procedures or different branching strategies, can be incorporated into the devised Benders algorithm to further improve its performance. Finally, as a future research opportunity, the developed decomposition will be extended to handle uncertainty in the data via a robust optimization approach.

Chapter 4

The hierarchical two-level facility location problem under the supply and congestion costs effects

This chapter studies the hierarchical two-level facility location problem, in which facilities are subject to nonlinear congestion effects caused by the volume of customer requests from a large-scale supply network. This problem is assessed from three different supply chain patterns: multi-assignments, single-assignments or single-assignmentspaths between facilities and customers. The first, we can bind each customer to one or more facilities by level, while the second allows only one first-level facility to be linked to each second-level facility. The last one establishes a single pair of facilities, one by level, to serve each customer, i.e. there is a unique path between the customer and the first facility level. These approaches aim to minimize the total service costs, which include opening facilities, transport operations and also the congestion effects in the facilities. Three different techniques for addressing congestion on facility location problems are developed: the Outer-Approximation method (OA); the OA coupled to the Benders Decomposition method (OA-BD); and the Generalized Benders Decomposition method (GBD). Computational experiments indicate that OA outperforms the CPLEX general solver and other methods on solving a set of Benchmark instances with different dimensions and subject to the classic nonlinear congestion functions of the literature.

4.1 Introduction

The productive resource management system brings together a series of decisionmaking that require sufficient organizational and operational intelligence to support strategic decisions commonly embedded into an integrated supply chain (Melo et al. 2009). This management decision process is closely related to the type of product or service provided and it costs (Hajiaghayi et al. 2003). A supply network can have several types of resource constraints, starting with the location of supply sources and transport modes, followed by potential barriers caused by the high volume of orders or limitations inherent in the physical distribution system (Garcia and You 2015).

These peculiarities aroused in the scientific community a significant interest in the development of computational strategies able to represent and include geographical, temporal and structural aspects of real logistic chains, either by deterministic or stochastic optimization models depending on the characteristics of the problems (Elhedhli 2006, Belotti et al. 2013, Ortiz-Astorquiza et al. 2018). One way of modeling these problems that is widespread in the literature is the so-called *Facility Location Problems* (FLP) introduced by Weber (1909).

Many logistics systems can be represented through hierarchical FLPs that enable the physical transportation and distribution of products or services over an integrated network, provided strategic supply points are installed across a given geographic region to serve all customer requests (Ortiz-Astorquiza et al. 2018). Nevertheless, and due to difficulties of interpretation and knowledge of facilities capacity, as well as uncertainty aspects associated with the volume of customer requests, many cases are initially treated as problems without capacity constraints, or uncapacitated problems (Kaufman et al. 1977). When we are dealing with the hierarchical problem of only two-level facilities we refer to the *two-level uncapacitated facility location problem* (TLUFLP) (Barros and Labbé 1994b). A computational advantage of uncapacitated problems in their optimal configuration has its customers assigned to the nearest operating facilities (Boffey et al. 2007).

Conversely, even when facilities have an unlimited supply, delays or accumulation of orders can be generated. Therefore, a re-planning of logistics activities and operations should be performed to minimize costs and improve the quality of service (Elhedhli 2006). These delays in logistics systems cause a ripple effect that establishes a queue of activity, also known as congestion (Desrochers et al. 1995). Examples of these congestion effects in facility location problems are noticeable in several environments: *(i)* health-care emergency service systems (fire, ambulance, police) Zhang et al. (2009), Berman and Krass (2015); *(ii)* postal delivery services and production and distribution systems (Narula 1986, Daskin 2011, Farahani et al. 2014); and *(iii)* loading and unloading service in seaports (Meersman et al. 2012). In all cases, the same facility is responsible to serve many customers at the same time, which makes the service less qualified (Boffey et al. 2007). Moreover, congestion effects in location problems have convex cost functions, usually quadratic, which can lead to diseconomies of scale for the installed facilities, as (nonlinear) congestion costs tend to grow faster than (linear) transport and installation costs (Desrochers et al. 1995).

These FLP problems under congestion can be conveniently modeled as a mixedinteger nonlinear programming (MINLP), i.e. it combines both the combinatorial pattern of discrete variable optimization and the particularities caused by nonlinear functions (Belotti et al. 2013). To solve convex MINLP many commercial solvers offer limited alternatives for smooth problems, where the nonlinear functions are continuously differentiable (Kronqvist et al. 2019). On the other hand, according to Belotti et al. (2013) the use of congestion function linearization procedures and decomposition techniques are also widespread alternatives in the literature, e.g. Outer-approximation (Duran and Grossmann 1986, Fletcher and Leyffer 1994) and Generalized Benders decomposition (Geoffrion 1972, Van Roy 1983).

The state-of-the-art on location and network flow problems under congestion has been continuously expanded since Grove and O'Kelly (1986)'s work, in which the relationship between hub-and-spoke networks and congestion is analyzed in the airline industry. More specifically in facility location problems, Desrochers et al. (1995) are pioneers using a column generation method within a branch-and-bound algorithm to solve a single-level capacitated problem. Boffey et al. (2007) presents a review of facility location under congestion models with immobile servers, while heuristic approaches based on a greedy algorithm on elastic demand problems and four different heuristic procedures used to solve the breast cancer screening center network problem in Montreal are proposed by Fang et al. (2009) and Zhang et al. (2009), respectively.

In recent studies, Şelfun (2011) propose different outer-approximation algorithms for the congested p-median problem, while Lu et al. (2014) have obtained good bounds for a class of location problems, through a Lagrangian lower bound combining with a heuristic solution a heuristic coupled to a branch-and-price algorithm. Fischetti et al. (2016) propose a Benders decomposition approach incorporated into a branch-andcut mixed-integer programming solver for a single-level linear and congested variants, which contains convex but non-separable quadratic terms. Ljubić and Moreno (2018) presents a branch-and-cut algorithm that combines two types of cutting planes: the outer-approximation and submodular cuts; for the maximum capture facility location problems with random utilities.

The **main contributions** of this chapter are the following: Three variants of the TLUFLP which the facilities are under congestion effects (CTLUFLP) are investigated: One with single assignments between levels or CTLUFLP-SS, in which each client can be served by only one pair of opened first and second level facility; another with a single allocation only between the facility levels or CTLUFLP-SM; and a multiple assignment variant or CTLUFLP-MM, in which the service flow can be fully splittable. All variants

are adaptations of the multiple and single mathematical programming models proposed by Barros and Labbé (1994b) and Gendron et al. (2016), respectively. Three different decomposition methods are developed to solve the problems: an Outer-Approximation method (OA) (Duran and Grossmann 1986, Fletcher and Leyffer 1994); a hybrid Outer-Approximation/Benders Decomposition algorithm (OA-BD) (de Camargo et al. 2011); and a Generalized Benders Decomposition method (GBD) (Geoffrion 1972, Van Roy 1983). Computational experiments were carried out on large-scale instances to assess and highlight the behavior of the models, subject to different congestion functions when their parameters are changed.

This chapter is organized as follows: Section 4.2 describes the notation, definitions, and devised formulations, and provides the adopted congestion functions. Section 4.3 introduces the decomposition approaches based on adding different cut-plane separation schemes. Section 4.4 presents and discusses the results of computational experiments performed to compare all the proposed solution strategies. Finally, Section 4.5 concludes and remarks on the chapter.

4.2 Notation, definitions and formulations

Let K and J be sets of candidate facilities to be opened in the first and second levels, respectively, and responsible for supplying a set of customers I scattered in a specific geographical area. These three sets are organized into a hierarchical supply chain, where first-level facilities in K assumes the role of resource-generating agent and are connected to one (single) or more (multiple) second-level facilities in J, which are responsible for the transshipment of all the customer's demand d_i , $i \in I$. This chain structure implies direct operating and transportation costs, i.e. fixed cost components f_k and a_j generated from the facility location at levels K and J, respectively, and unitary transportation costs c_{ijk} obtained through the logistics service between the facilities levels \tilde{c}_{jk} , $j \in J$ and $k \in K$, and the freight from the customers' provision for the second-level facilities \tilde{c}_{ij} , $i \in I$ and $j \in J$, or $c_{ijk} = \tilde{c}_{ij} + \tilde{c}_{jk}$ are characteristic parameters of the problem.

Now, considering that customer requests occur concurrently, a natural service backlog, at the same instant of time, cause delays in the customer supply process. One way of modeling these problems is based on the idea of accounting for novel costs arising from delays from first and second facility-level services. Let $\tau_k(h_k)$ and $\check{\tau}_j(g_j)$ be the nonlinear cost functions to represent the congestion effects on the active facilities, where h_k and g_j indicate the cumulative volume orders supplied by the facilities $k \in K$ and $j \in J$, respectively. Thus, h_k and g_j must account for the sum of all products or services that comes from a facility, while $\tau_k(h_k)$ and $\check{\tau}_j(g_j)$ must be able to represent the costs arising from the limitation in the immediate supply of all customers for a facility, although there is no type of explicit supply capacity constraint of the facilities in the proposed formulations. Let also $z_k \in \{0, 1\}$ and $y_j \in \{0, 1\}$ be binary decision variables to indicate if a facility $k \in K$ and $j \in J$, respectively, is active (1) or not (0). Continuous variables $x_{ijk} \geq 0$ can be incorporated into the problem to couple the percentage of demand of customer $i \in I$ served by first-level facility $k \in K$ via second-level facility $j \in J$. Thus, the models consist of locating first (z_k) and second (y_j) level facilities, which are under congestion effect conditions, to serve all customers $i \in I$ at minimal installation, transportation, and congestion costs.

Figure 4.1 illustrates an example of TLUFLP having single assignments between levels through a set of nodes and edges that make up a graph. Figure 4.1a shows all sets and possibilities of connections between them, where the arrows indicate the direction of the service flow, i.e. it is a network with a rigid hierarchy. Note also that every facility node in operation and the percentage of total demand that flows through each edge between levels are highlighted in Figures 4.1b and 4.1c, although this information is used only to set up Figure 4.1c. When a facility supplies more than one customer at a time (k_3) , or the order volume of a single customer is relatively high $(k_1 \text{ and } j_1)$, there is a network overhead, which may result in new facilities being opened, provided the congestion costs exceed fixed installation costs, as shown in the proposed amendment from Figure 4.1b to 4.1c.



Figure 4.1: Example of single-and-single assignment problem

Also, it is necessary to define the type of relationship between the hierarchical levels that one wishes to model. Three different variants of the supply chain patterns are studied: (i) multi-assignments (MM) adapted from the arc-based TLUFLP formulation (Barros and Labbé 1994b), whose supply flow can be splittable between the levels; (ii) single-assignments (SM), introduced by Gendron et al. (2016), which limits each second-level facility to be linked to only one first-level facility; and (iii) singleassignments-paths (SS), in which there is only one path between the source (first-level) and the destination (client).

4.2.1 CTLUFLP formulations

The MM formulation may be formally presented by formulation (4.1)-(4.6).

$$\begin{array}{l}
\min_{\substack{x,h,g \ge 0\\ y \in \{0,1\}^{|J|}\\ z \in \{0,1\}^{|K|}}} \sum_{k \in K} [f_k z_k + \tau_k(h_k)] + \sum_{j \in J} [a_j y_j + \check{\tau}_j(g_j)] \\
+ \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} d_i c_{ijk} x_{ijk} \\
\end{array} \tag{4.1}$$

s.t.:
$$\sum_{j \in J} \sum_{k \in K} x_{ijk} = 1 \qquad \forall i \in I \qquad (4.2)$$

$$\operatorname{MM}\left\{ \sum_{j\in J}\sum_{i\in I}d_{i}x_{ijk} \leq h_{k} \quad \forall k \in K \quad (4.3) \right.$$

$$\sum_{k \in K} \sum_{i \in I} d_i x_{ijk} \le g_j \qquad \qquad \forall \ j \in J \qquad (4.4)$$

$$z_k - \sum_{j \in J} x_{ijk} \ge 0 \qquad \qquad \forall \ i \in I, k \in K \qquad (4.5)$$

$$y_j - \sum_{k \in K} x_{ijk} \ge 0 \qquad \qquad \forall \ i \in I, j \in J.$$
 (4.6)

The objective (4.1) is to minimize all the supply chain costs, subject to the set of constraints (4.2)-(4.6). Constraints (4.2) guarantee that all customer demands are satisfied, whereas constraints (4.3) and (4.4) are used to account for the outbound traffic of the first and second level facilities, respectively. Constraints (4.5) and (4.6) ensure that customers can only be served by an active first and second level facility, respectively. By introducing the binary variables $\pi_{jk} = \{0, 1\}, j \in J$ and $k \in K$, and replacing constraints (4.6) to (4.8)-(4.10) of MM, we obtain a Gendron et al. problem variant, which taking into account the congestion effects on the facilities, as shown by the formulation SM.

Constraints (4.8) ensure that each client can only be served by active connections linking first to second level facilities, whereas constraints (4.9) and (4.10) assure that active connections between the facility levels can only occur to installing first-level facilities, and a second-level facility is single assigned to a first-level facility, respectively. Note that the coupling caused by the constraints (4.10) can be perfectly satisfied without the use of the variables y_j , $j \in J$, but adding constraints (4.12), and then rendering a SM variant with fewer variables, which we named SM^{\tilde{y}}. Note that constraints (4.12) are used to ensure minimal connectivity between active first and second level facilities, whereas the objective (4.1) was rewritten without the variables y_j , as shown in objective function (4.11).

$$SM \begin{cases} \min_{\substack{x,z,h,g \ge 0 \\ y \in \{0,1\}^{|J|} \\ \pi \in \{0,1\}^{|J| \times K|}}} \sum_{k \in K} [f_k z_k + \tau_k(h_k)] \\ + \sum_{j \in J} [a_j y_j + \check{\tau}_j(g_j)] \\ + \sum_{j \in J} \sum_{j \in J} \sum_{k \in K} d_i c_{ijk} x_{ijk} \\ + \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} d_i c_{ijk} x_{ijk} \end{cases}$$
(4.7)

$$\pi_{jk} - x_{ijk} \ge 0 \qquad \forall i \in I, j \in J, k \in K \qquad (4.8)$$
$$z_k - \pi_{jk} \ge 0 \qquad \forall j \in J, k \in K \qquad (4.9)$$

$$\forall k - \pi_{jk} \ge 0 \qquad \qquad \forall j \in J, k \in K \tag{4.9}$$

$$\sum_{k \in K} \pi_{jk} - y_j = 0 \qquad \qquad \forall \ j \in J.$$
(4.10)

$$SM^{\tilde{y}} \begin{cases} \min_{\substack{x,z,h,g \ge 0 \\ y \in \{0,1\}^{|J|} \\ \pi \in \{0,1\}^{|J \times K|}}} \sum_{k \in K} [f_k z_k + \tau_k(h_k)] + \sum_{j \in J} [a_j (\sum_{k \in K} \pi_{jk}) + \check{\tau}_j(g_j)] \\ + \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} d_i c_{ijk} x_{ijk} \\ + \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} d_i c_{ijk} x_{ijk} \\ \text{s.t.:} (4.2) - (4.5) \text{ and } (4.8) - (4.9) \\ \sum_{j \in J} \pi_{jk} - z_k \ge 0 \\ \end{cases} \quad \forall \ k \in K. \quad (4.12)$$

The latest two variants exploited in this chapter come from the SM and $SM^{\tilde{y}}$ formulations, but with an exclusive relationship between customers and second-level facilities. Let's introduce a set of binary variables $\sigma_{ii} = \{0, 1\}$ for linking each customer to a single second-level facility. Thus, remodeling SM is possible to obtain the SS variant.

Constraints (4.14)-(4.16) override constraints (4.5) to ensure only one path between each client and its source at first-level. Constraints (4.14) guarantee that each client can only be served by active connections linking between the client and the second-level facilities, while (4.15) assure that there is only one path between each customer and the second-level facility. Constraints (4.16) ensure that active connections can only occur to installed second-level facilities. Using a similar way to obtain $SM^{\tilde{y}}$ formulation, it is possible to remove all the variables $y_i, j \in J$ of the formulation SS to get $SS^{\tilde{y}}$. Note that the constraints (4.16) need to be restructured, as shown by constraints (4.18).

$$SS \begin{cases} \min_{\substack{x,z,h,g \ge 0 \\ y \in \{0,1\}^{|J|} \\ \pi \in \{0,1\}^{|J \times X|} \\ \sigma \in \{0,1\}^{|I \times J|} \\ \end{array}} \sum_{k \in K} [f_k z_k + \tau_k(h_k)] \\ + \sum_{i \in I} [a_j y_j + \check{\tau}_j(g_j)] \\ + \sum_{j \in J} \sum_{j \in J} \sum_{k \in K} d_i c_{ijk} x_{ijk} \\ + \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} d_i c_{ijk} x_{ijk} \\ \text{s.t.:} (4.2) \cdot (4.4) \text{ and } (4.8) \cdot (4.10) \\ \sigma_{ij} - x_{ijk} \ge 0 \qquad \forall i \in I, j \in J, k \in K \quad (4.14) \end{cases}$$

$$\sum_{i \in J} \sigma_{ij} = 1 \qquad \forall i \in I \qquad (4.15)$$

$$y_j - \sigma_{ij} \ge 0 \qquad \qquad \forall \ i \in I, j \in J. \tag{4.16}$$

$$SS^{\tilde{y}} \begin{cases} \min_{\substack{x,z,h,g \ge 0\\\pi \in \{0,1\}^{|J \times K|} \\ \sigma \in \{0,1\}^{|I \times J|} \end{cases}} \sum_{k \in K} [f_k z_k + \tau_k(h_k)] \\ + \sum_{j \in J} [a_j(\sum_{k \in K} \pi_{jk}) + \check{\tau}_j(g_j)] \\ + \sum_{j \in J} \sum_{j \in J} \sum_{k \in K} d_i c_{ijk} x_{ijk} \\ \text{s.t.:} (4.2) - (4.4), \ (4.8) - (4.9) \ \text{and} \ (4.14) - (4.15) \\ \sum_{k \in K} \pi_{jk} - \sigma_{ij} \ge 0 \\ \end{cases} \quad \forall \ i \in I, j \in J. \quad (4.18) \end{cases}$$

Figure 4.2 shows examples of feasible solutions to each problem. Note that Figure 4.2a allows splitting the flow between levels. Figure 4.2b all second-level facility is linked to a single first-level facility, while more than one second-level facility can serve each client. Finally, Figure 4.2c presents the situation when each client must be serviced to only a single active facility pair.

For better understanding of the impact of allowing single or multiple relationships between levels presented in Figure 4.2, Table 4.1 provides a comparison of objective function (OF) values, the number of branch-and-bound nodes explored (Nodes) and the computer running times (CPU(s)) of a standard TLUFLP literature instance (Ro and Tcha 1984) and its congestion variants subjected to the effect of a classic congestion function (Elhedhli and Hu 2005). This instance has 50 clients, as well as 5 and 15 candidate facilities to be opened at the first and second levels, respectively.


Figure 4.2: Examples of different supply patterns in a CTLUFLP

Note that the solution presented in SS can be seen as an upper bound for SM. The same statement is true for SM compared to MM.

Formulation	OF	Nodes	CPU(s)	Open at 1^{st} level	Open at 2^{nd} level
TLUFLP	1136714.05	0	0.01	$\{1, 5\}$	$\{1, 4, 9, 11, 13, 15\}$
MM	1595457.37	25	0.61	$\{1, 2, 3, 5\}$	$\{1, 2, 4, 5, 7, 9, 12, 13, 15\}$
SM	1595820.31	65	1.36	$\{1, 2, 3, 5\}$	$\{1, 2, 4, 5, 7, 9, 12, 13, 15\}$
SS	1595915.62	74	2.61	$\{1, 2, 3, 5\}$	$\{1, 2, 4, 5, 7, 9, 12, 13, 15\}$

Table 4.1: A comparison between different customers supply patterns

From Table 4.1 it is noticeable that there is a tendency to increase the complexity of the problem when models require single assignments. Although the open facilities are identical in all optimal solutions, getting a single configuration it's harder, as evidenced by CPUs and the number of nodes of this particular example. Note that no distinction has been made between single and multiple solutions in the non-congestion model (TLUFLP) since for this particular case the optimal solution of all is identical. Note also that cases under congestion conditions have the same facilities opened at each level. On the other hand, the number of clients served by each of them varies, i.e. the requirement for single connections modifies the percentage of total demand that each facility supplies, as shown by Figures 4.3 and 4.4 related to the first and second level facility, respectively.

A feature easily apparent from Figures 4.3 and 4.4 is that congestion costs imply a more even distribution of supply because of opening a larger volume of facilities. By summing the number of customers that are served by all facilities, 54 (MM), 52 (SM) and 50 (SS), it is clear that some of the customers are assigned to more than one pair of facilities, i.e. non-integer x variables, resulting in savings for the objective function. To better discuss other particularities of each of the problem variants and



Figure 4.3: Attained percentage of total demand $\left(\frac{\Omega(\%)}{100}\right)$ that each 1^{st} level facility (Y-axis) and the respective number of customers linked to it (X-axis).

their formulations consistently, different types of congestion function will be studied, as presented in the following subsection.

4.2.2 Congestion functions

Two different nonlinear cost functions are here used to represent the congestion effects in the facility levels, generated from the cumulative of customer requests: (i) a Powerlaw function (Elhedhli and Hu 2005); and (ii) a Kleinrock average delay function (Kleinrock 1964). The Elhedhli and Hu's function can be represented by $\tau_k(h_k) = \varrho^b$ and $\check{\tau}_j(g_j) = \check{\varrho}^b$, first and second level facility, respectively. Power-law function can be increased quickly on $[0, +\infty)$, as more customers are supplied by a facility, and it is commonly characterized as proper convex and smooth, where parameters ϱ and $\check{\varrho}$ are scalars that need to be set to greater than 0 and $b \geq 1$. For real applications in delay costs estimate examples, please refer Gillen and Levinson (1999).

Moreover, the Power-law function can be designed to consider congestion effects



Figure 4.4: Attained percentage of total demand $\left(\frac{\Omega(\%)}{100}\right)$ that each 2^{nd} level facility (Y-axis) and the respective number of customers linked to it (X-axis).

only when a given flow threshold γ_k and $\check{\gamma}_j$, both set to about 80% of the facility nominal capacity has trespassed (de Camargo et al. 2011). Then γ_k and $\check{\gamma}_j$ functions can be transformed into $\tau_k(h_k) = \rho(max\{0, (h_k - \gamma_k)\})^b$ or $\check{\tau}_j(g_j) = \check{\rho}(max\{0, (g_j - \check{\gamma}_j)\})^b$, respectively, without loss of generality, whereas γ_k and $\check{\gamma}_j$ can be modified to any value that hinders the natural flow in the supply chain.

The Kleinrock function or $\tau_k(h_k) = \vartheta \frac{h_k}{(\Gamma_k - h_k)}$ works as a M/M/1 queue in steadystate conditions for the first facility level $k \in K$, where $h_k < \Gamma_k$ and $\vartheta > 0$ (Guldmann and Shen 1997, Elhedhli and Wu 2010). Note that this function can also be seen as proper convex and smooth, but requires some adjustments and considerations. Let $\tau_k(h_k) = \{\frac{h_k}{(\Gamma_k - h_k)}, \text{ if } h_k \in [0, \rho \Gamma_k]; \theta_k(h_k), \text{ if } h_k > \Gamma_k\}$, whilst $\theta_k(h_k)$ is a linear function. The τ_k and θ_k values are attained when their first derivative match at the point $h_k = \rho \Gamma_k$, whereas ρ can be set to 0.99 (de Camargo et al. 2011). Likewise, $\check{\tau}_j(g_j) = \check{\vartheta} \frac{g_j}{(\check{\Gamma}_j - g_j)},$ $\check{\rho}\check{\Gamma}_j$ and $\check{\theta}_j(g_j)$ can be extended to the second-level facility $j \in J$. Additional capacity constraints (4.19)-(4.20) need to be incorporated into all formulations whenever we solve problems with Kleinrock functions.

$$\sum_{j \in J} \sum_{i \in I} d_i x_{ijk} \le \Gamma_k - \varepsilon \qquad \forall k \in K$$
(4.19)

$$\sum_{k \in K} \sum_{i \in I} d_i x_{ijk} \le \check{\Gamma}_j - \varepsilon \qquad \forall j \in J.$$
(4.20)

The parameter ε set to small value prevents the facilities $k \in K$ and $j \in J$ reaching its nominal capacity Γ_k and $\check{\Gamma}_j$, respectively, both for (4.19)-(4.20), i.e. it ensures that the objective function does not reach extremely high values, close to infinity, whenever the facility capacity limit is reached in Kleinrock functions. Other particularities should also be incorporated into the formulations depending on the solution method used, which will be set out in more detail in section 4.3.

4.3 Decomposition approaches for CTLUFLPs

According to Belotti et al. (2013), the most common solution strategies for solving MINLPs are based on linearization procedures, approximations and relaxation of formulations of nonlinear functions via iterative methods, such as Outer-Approximation algorithm – OA (Geoffrion 1972), generalized Benders decomposition method – GBD (Duran and Grossmann 1986) and the extended cutting-plane method (Westerlund and Pettersson 1995), which can be combined with specialized Branch-and-Bounds algorithms.

These approaches are iterative procedures between a mixed-integer program (MIP), also known as the relaxed master problem (RMP), and its respective subproblems. The first one provides lower-bounds for the optimal solution, and the second is responsible for generating and adding cuts violated to the RMP in each cycle until the optimal solution is reached. Fischetti et al. (2016) and Ljubić and Moreno (2018), as well as de Camargo et al. (2011) and Camargo and Miranda Jr (2012) have demonstrated that these decomposition strategies are effective for solving different variants of facility and hub location problems, respectively, but for single-level problems. On the other hand, improper coupling of the method to the problem can result in a high computational effort depending on MINLP size its constraint matrix structure (Duran and Grossmann 1986, de Camargo and Miranda 2012, Kronqvist et al. 2019).

A natural way to conduct the research comes from investigations into the structural characteristics of the problems when subjected to different decomposition approaches, i.e. a strong match between the RMP and its subproblems. We selected three different decomposition approaches: (i) OA; (ii) GBD and (iii) a hybrid OA and Benders Decomposition algorithm (OA-BD), to solve all the proposed formulations and compare

its computational performance. Also, to be clear, to assist the reader and to facilitate the individual highlights of each formulation and method, Table 4.2 summarizes the symbols used herein.

Table 4.2: Sets, parameters and variables of the decomposition approaches.

Symbol	Description
Sets	•
K	Set of first-level facility locations
J	Set of second-level facility locations
I	Set of customers
O_z	Set of opened second-level facility locations at the iteration <i>l</i>
O_{π}^{y}	Set of opened arcs between the first and second level facility locations at the iteration l
O_{σ}	Set of opened arcs between the customers and second-level facility locations at the iteration l
C_z	Set of closed first-level facility locations at the iteration l
C_y	Set of closed second-level facility locations at the iteration l
C_{π}	Set of closed arcs between the first and second level facility locations at the iteration t
C_{σ}	Set of closed arcs between the customers and second-level facinity locations at the iteration t
Parame	ters
\tilde{c}_{jk}	Transportation costs between each first (k) and the second (j) level facility
c_{ij}	Transportation costs between the customers i and each second level facility j Transportation total costs when the customer i is supplied by a pair of first and second level facility (i, k) or $c_{ij} = c_{ij} + c_{ij}$
d_i	Transportation total costs when the customer i is supplied by a pair of instand second level facility (j, κ) , of $c_{ijk} - c_{jk} + c_{ij}$ Demand of each customer i
b^{α_i}	Number of represent the power of the Power-law function (Elhedhli and Hu 2005), in our case set to 2
ρ	Parameter of the Power-law function related to the first-level
ě	Parameter of the Power-law function related to the second-level
ϑ	Parameter of the Kleinrock function related to the first-level
ϑ	Parameter of the Kleinrock function related to the second-level
Γ_k $\check{\Gamma}$	Capacity available for a first-level facility at location k , in the Kleinrock function
Γ_j	Capacity available for a second-level facility at location j , in the Kleinrock function
Υk Ž	The percentage now threshold of the first second facility nominal capacity at location k_1 in the Kleinrock function
D D	Fractional parameter between 0 and 1 in the Kleinrock function related to the first-level
ρ	Fractional parameter between 0 and 1 in the Kleinrock function related to the second-level
l	Current iteration of the decomposition approach
Ω	The sum of all customer demands, or $\sum_{i \in I} d_i$
λ	Defines the configuration of the convex combination between the MP ^{\dagger} variables of an iteration l and its previous iteration $(l-1)$
ε	Parameter set to 0.001 to prevent the facilities $k \in K$ and $j \in J$ reaching its nominal capacity Γ_k and Γ_j
Variable	es of the original problems
x_{ijk}	Fraction of demand shipped from a pair of first and second level facility (j,k) to the customer i, in the interval [0, 1]
z_k	Binary variable set to 1 if the first-level facility k is in operation and 0 otherwise
y_j	Binary variable set to 1 if the second-level facility j is in operation and 0 otherwise
π_{jk}	Binary variable set to 1 if the arc between the first and second level facility (j,k) is in operation and 0 otherwise Dinary warble set to 1 if the arc between the sustances and second level facility (j,k) is in operation and 0 otherwise
h_{k}	Cumulative demand flow in each first-level facility k
q_i	Cumulative demand flow in each second-level factory if i
$\tau_k(h_k)$	Function that represents the various congestion patterns in the first-level facility
$\check{\tau}_j(g_j)$	Function that represents the various congestion patterns in the second-level facility
ρ	Variable of the Power-law function (Elhedhli and Hu 2005) related to the first-level, that can be replaced by h_k
<u>è</u>	Variable of the Power-law function (Elhedhli and Hu 2005) related to the second-level, that can be replaced by g_j .
$\check{\sigma}_k$	A linear function defined from τ_k when their first derivative coincide at the point $n_k = \rho_k$, in the Kleinrock function
v_j	A mean function defined from τ_j when then first derivative conclude at the point $g_j = \rho_{1k}$, in the Kleinfock function
Variable	es used in decomposition approaches
$\tau'_k(h_k)$	First derivative of function $\tau_k(h_k)$
$\tau_j(g_j)$	First derivative of function $\tau_j(g_j)$ Dual variable of constraint 4.2 when the variables $\tau_{i,j}$ are parameterized
O_i	Dual variable of constraint 4.3 when the variables τ_{ijk} are parameterized
β_i	Dual variable of constraint 4.4 when the variables x_{ijk} are parameterized
u_{ik}	Dual variable of constraint 4.5 when the variables x_{ijk}^{-} are parameterized
w_{ij}	Dual variable of constraint 4.6 when the variables x_{ijk} are parameterized
s_{ijk}	Dual variable of constraint 4.8 when the variables x_{ijk} are parameterized
r_{ijk}	Dual variable of constraint 4.14 when the variables x_{ijk} are parameterized
Uk Wi	Dual variable of constraint 4.19 when the variables x_{ijk} are parameterized Dual variable of constraint 4.20 when the variables x_{ijk} are parameterized
ξ_k	Variable that replaces $\tau_k(h_k)$ when the Outer-Approximation technique is used
$\tilde{\zeta}_j$	Variable that replaces $\tau_k(h_k)$ when the Outer-Approximation technique is used
η	Auxiliary variable introduced to generate the Benders optimality cuts
ϖ_{jk}	Additional variable of the Benders $MP_{\downarrow}^{\dagger}$ when only the variables x_{ijk} are parameterized in all formulations except MM
ν_{ij}	Additional variable of the Benders MP [†] when only the variables x_{ijk} are parameterized in SS and SS ^{\tilde{y}} and formulations
\tilde{z}_k	Core points variables that override z_k whenever the Papadakos's dual subproblem in the Benders method is chosen Core points variables that override z_k whenever the Papadakos's dual subproblem in the Benders method is chosen
y_j	Core points variables that override y_j whenever the Papadakos's dual subproblem in the Benders method is chosen Core points variables that override x_j , whenever the Papadakos's dual subproblem in the Benders method is chosen
$\ddot{\sigma}_{ij}$	Core points variables that override σ_{ij} whenever the Papadakos's dual subproblem in the Benders method is chosen

 † Master problem of the Benders decomposition algorithms.

4.3.1 Outer-Approximation

The Outer-Approximation (OA) technique is a polyhedral cut-plane approach that, decomposes the original MINLP into a sequence of mixed-integer programming (MILP) and nonlinear programming (NLP) relaxations to reach the optimality. (Duran and Grossmann 1986, Fletcher and Leyffer 1994). This is an iterative method in which the polyhedron of the MILP problem, also known as the relaxed master problem (RMP), is modified by cuts from the linearization of NLPs subproblems to obtain lower bounds of the MINLP problem, while upper bounds are found by combining current information from RMP and NLPs subproblems (Belotti et al. 2013). The iterative procedure ends when the upper and lower bounds match. For more details, please refer to Grossmann and Kravanja (1995).

To better understand the development of the OA technique for CTLUFLPs, we present the following guidelines. Let's first extract the nonlinear part of the objective functions for all the original formulations presented in section 4.2.1 or $\sum_{k \in K} \tau_k(h_k) + \sum_{j \in J} \check{\tau}_j(g_j)$. This reformulation require to replace of $\tau_k(h_k)$ and $\check{\tau}_j(g_j)$ by $\xi_k \ge 0$ and $\zeta_j \ge 0$, for all $k \in K$ and $j \in J$, respectively, both responsible for underestimating congestion costs. Now, by fixing the binary variable sets of the original formulations for some iteration l and linearizing the functions $\tau_k(h_k)$ and $\check{\tau}_j(g_j)$, it is possible to obtain an approximate solution of the NLP subproblems, which can be integrated into the RMP via cutting planes. To illustrate this procedure, the equivalent RMP of MM formulation can be represented by formulation (4.21)-(4.23).

$$\min_{\substack{\boldsymbol{x},\boldsymbol{h},\boldsymbol{g},\boldsymbol{\xi},\boldsymbol{\zeta}\geq 0\\\boldsymbol{y}\in\{0,1\}^{|J|}\\\boldsymbol{z}\in\{0,1\}^{|K|}}} \sum_{k\in K} [f_k z_k + \xi_k] + \sum_{j\in J} [a_j y_j + \zeta_j] + \sum_{i\in I} \sum_{j\in J} \sum_{k\in K} d_i c_{ijk} x_{ijk} + \sum_{i\in I} \sum_{j\in J} \sum_{j\in J} \sum_{k\in K} d_i c_{ijk} x_{ijk} + \sum_{i\in I} \sum_{j\in J} \sum_$$

$$\xi_k \ge \tau_k (h_k^l) + \tau'_k (h_k^l) [h_k - h_k^l] \qquad \forall \ k \in K, l = 1...L$$
(4.22)

$$\zeta_j \ge \check{\tau}_j(g_j^l) + \check{\tau}'_j(g_j^l)[g_j - g_j^l] \qquad \forall \ j \in J, l = 1...L.$$
(4.23)

Constraints (4.22)-(4.23) are added to the problem until the method reaches convergence. Note that $\tau'_k(h^l_k)$ and $\check{\tau}'_j(g^l_j)$ are used to symbolize the gradient of the functions $\tau_k(h^l_k)$ and $\check{\tau}_j(g^l_j)$, respectively. Note also that, when the congestion functions are proper convex for every RMP, then constraints (4.22)-(4.23) are necessary and sufficient to outer approximate the feasible region. Similar formulations are obtained when the above procedure is replicated for single assignment problems.

4.3.2 Benders decomposition approaches

Two decomposition approaches based on the original method proposed by Benders (1962) are explored here. Both have as their basic principle to parameterize a set of variables from the original problem, resulting in the partition of the problem into a Master Problem (MP), which provides lower bounds for the original problem and a set of subproblems (SP), responsible for supplying the MP with the known Benders cuts until optimization. In other words, when the original problem is decomposed, non-parameterized components are extracted from the original problem, so whenever a prefixed configuration of the MP is obtained the SP underestimates (minimization problems) a portion of the problem information, which configures an interactive cycle (Benders 1962). Moreover, when addressing convex MINLPs the Benders method should be suitably refined (Geoffrion 1972).

We present two alternatives for projecting out the non-parameterized variables of the problem. The first one, called OA-BD, combines classic Benders method with OA technique, which only flow variables x are projected out the original formulations. The second project out the variables that account for the service flow in the network, or hand g, for the first and second level facilities, respectively, plus the large-scale variables x, denoted by GBD.

4.3.2.1 OA-BD algorithm

The aforementioned reformulations, section 4.3.2, can be too large to be efficiently solved. Note that the large size of x variables set may represent a computational burden that may eventually overload the OA method when solving its RMP, so projecting out these variables results in a lighter RMP. This procedure is the central idea of the Benders method (Benders 1962). The Benders algorithm is an attractive alternative when there is a balance between the computational effort for SPs resolution and how fast RMP reaches good bounds. The rapid growth of bounds depends on the quality of the Benders cuts (BCs) generated from the SPs, which may be stronger or weaker depending on the problem (Rahmaniani et al. 2017).

The OA congestion function linearization process coupled to the Benders method, also known in the literature as OA-BD algorithm, is based on parameterizing the variables corresponding to the facility location (de Camargo and Miranda 2012). For single assignment cases, the parameterization of the variables also includes the variables that link the levels, i.e. σ and/or π . Observing the constraints (4.3)-(4.4), it is noticeable these constraints are naturally removed from the OA RMP when performing the xvariables projection procedure. Moreover, it is also discernible that whenever Kleinrock functions are solved, constraints (4.19)-(4.20) are eliminated from the OA RMP. An outspread of the method, considering the particularities of the multiple and single assignment cases studied here are presented below.

The multiple assignments case

Let $\mathbb{A} = \mathbb{B}^{|J|} \times \mathbb{B}^{|K|}$ denote the set of binary vectors associated with the y and z variables. For any fixed vector $(\bar{y}^l, \bar{z}^l) \in \mathbb{A}$ at some iteration l in the OA RMP, a linear transportation primal SP is obtained as presented by formulation (4.24)-(4.29).

$$\min_{\boldsymbol{x} \ge 0} \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} d_i c_{ijk} x_{ijk}$$

$$(4.24)$$

s.t.:
$$\sum_{j \in J} \sum_{k \in K} x_{ijk} = 1 \qquad \forall i \in I \qquad (4.25)$$

$$-\sum_{j\in J}\sum_{i\in I}d_ix_{ijk} \ge -\bar{h}_k^l \qquad \forall k \in K$$
(4.26)

$$-\sum_{k\in K}\sum_{i\in I}d_ix_{ijk} \ge -\bar{g}_j^l \qquad \forall j \in J$$
(4.27)

$$-\sum_{k \in K} x_{ijk} \ge -\bar{y}_j^l \qquad \forall i \in I, j \in J \qquad (4.28)$$

$$-\sum_{j\in J} x_{ijk} \ge -\bar{z}_k^l \qquad \forall i \in I, k \in K.$$
(4.29)

Note that there is an interdependence between the selection of x values caused by constraints (4.26)-(4.27). This peculiarity precludes the primal SP be breaking down into multiple SPs, one for each client, as in cases where the non-congestion problem variants are solved (de Oliveira et al. 2020). Now, associating the dual variables $v_i \in \mathbb{R}$, $\alpha_k \geq 0, \ \beta_j \geq 0, \ w_{ij} \geq 0$ and $u_{ik} \geq 0, \ i \in I, j \in J, \ k \in K$ to constraints (4.25)-(4.29), respectively, yields its corresponding Benders dual SP (4.30)-(4.31).

$$\max_{\substack{v \in R \\ w,u,\alpha,\beta \ge 0}} \sum_{i \in I} \left[v_i - \sum_{j \in J} \bar{y}_j^l w_{ij} - \sum_{k \in K} \bar{z}_k^l u_{ik} \right] \\
- \sum_{j \in J} \bar{g}_j^l \beta_j - \sum_{k \in K} \bar{h}_k^l \alpha_k$$
(4.30)

s.t.:
$$v_i - w_{ij} - u_{ik} - d_i(\alpha_k + \beta_j) \le d_i c_{ijk} \quad \forall i \in I, j \in J, k \in K.$$
 (4.31)

From dual SP (4.30)-(4.31) it is important to establish what conditions are necessary to ensure that its primal SP under which $(\bar{y}^l, \bar{z}^l) \in \mathbb{A}$ binary vectors render feasible, bounded primal solutions, for any iteration l, considering the strong duality theory. Proposition 7 presents such conditions. **Proposition 7.** For any iteration l whose $(\bar{y}^l, \bar{z}^l) \in \mathbb{A}$ such that $\sum_{j \in J} y_j^l \geq 1$, $\sum_{k \in K} z_k^l \geq 1$, $\sum_{j \in J} g_j^l = \Omega$ and $\sum_{k \in K} h_k^l = \Omega$, where Ω is total customer demand, the primal and dual SPs, formulations (4.24)-(4.29) and (4.30)-(4.31), respectively, are always feasible and bounded.

Proof. 7. For any iteration l whose (\bar{y}^l, \bar{z}^l) such that there exist at least one installed facility in both decision levels or $\sum_{j \in J} y_j^l \geq 1$ and $\sum_{k \in K} z_k^l \geq 1$, and all customer demand Ω can be supplied taking into account the impacts of congestion or $\sum_{j \in J} g_j^l = \Omega$ and $\sum_{k \in K} h_k^l = \Omega$ and since there is no capacity constraints, every client $i \in I$ can be supplied by the first-level installed facility via the second-level opened facility, i.e. there is at least one supply path for every client $i \in I$. Furthermore, since c_{ijk} are assumed to be finite and non-negative, and because of constraints (4.28) and (4.29), any primal SPs will always produce feasible and bounded solutions resulting to feasible bounded dual SPs solutions due to strong duality.

A brief alternative for rewriting formulation (4.30)-(4.31) is to consider that different $(\bar{y}^l, \bar{z}^l) \in \mathbb{A}$ binary vectors does not affect the dual feasible space (4.31). So letting \mathbb{D}^{MM} denote the set of extreme points of (4.31), the Benders dual SP can be restated as:

$$\max_{(\boldsymbol{v},\boldsymbol{u},\boldsymbol{w},\boldsymbol{\alpha},\boldsymbol{\beta})\in\mathbb{D}^{MM}} \sum_{i\in I} \left[v_i - \sum_{j\in J} \bar{y}_j^l w_{ij} - \sum_{k\in K} \bar{z}_k^l u_{ik} \right] - \sum_{j\in J} \bar{g}_j^l \beta_j - \sum_{k\in K} \bar{h}_k^l \alpha_k.$$
(4.32)

The new RMP design requires introducing an auxiliary variable $\eta \geq 0$, responsible under-estimating the transportation costs, and adding other constraints that ensure a feasible solution in each iteration l of the OA-BD algorithm, as explicit by formulation (4.33)-(4.40).

Constraints (4.34) are the BCs, which are incorporated into the problem by the iterative process of the OA-BD algorithm. Constraints (4.35)-(4.40) are required to ensure valid lower bounds (minimization) for OA RMP. Constraints (4.35)-(4.38) together guarantee the distribution of all customer demand, $\Omega = \sum_{i \in I} d_i$, among the facilities in operation, while constraints (4.39) and (4.40) assure a minimum amount of operating facilities at first and second level, respectively.

When Kleinrock functions are being solved the primal and dual SPs are modified by adding capacity constraints (4.19)-(4.20) in the primal. Thus, a set of variables $\iota_k \geq 0$ and $\varphi_j \geq 0$ must be binded to constraints (4.19) and (4.20), respectively, to obtain the Benders dual SP denoted by formulation (4.41)-(4.42).

$$\begin{array}{ll}
\min_{\substack{h,g,\xi,\eta\geq 0\\ y\in\{0,1\}^{|J|}\\ z\in\{0,1\}^{|K|}}} &\sum_{\substack{k\in K}} [f_k z_k + \xi_k] \\
&+ \sum_{j\in J} [a_j y_j + \zeta_j] + \eta \quad (4.33) \\
\text{s.t.:}(4.22) - (4.23) \\
\eta \geq \sum_{i\in I} \overline{v}_i^l - \sum_{i\in I} \sum_{j\in J} y_j \overline{w}_{ij}^l \\
&- \sum_{i\in I} \sum_{k\in K} z_k \overline{u}_{ik}^l - \sum_{j\in J} g_j \overline{\beta}_j^l \\
&- \sum_{k\in K} h_k \overline{\alpha}_k^l \quad \forall (\bar{v}, \bar{u}, \bar{w}, \bar{\alpha}, \bar{\beta}) \in \mathbb{D}^{MM}, l = 1...L \quad (4.34) \\
&- h_k \geq -\Omega z_k \quad \forall k \in K \quad (4.35) \\
&- g_j \geq -\Omega y_j \quad \forall j \in J \quad (4.36) \\
&\sum_{k\in K} h_k = \Omega \quad (4.37)
\end{array}$$

$$\sum_{j \in J} g_j - \Omega \tag{4.30}$$

$$\sum_{j \in J} z_k > 1 \tag{4.39}$$

$$\sum_{k \in K} y_j \ge 1. \tag{4.40}$$

$$\max_{\substack{\boldsymbol{v}\in I\!\!R\\ \boldsymbol{w},\boldsymbol{u},\boldsymbol{\alpha},\boldsymbol{\beta}\geq 0\\ \boldsymbol{\iota},\boldsymbol{\varphi}\geq 0}} \sum_{i\in I} \left[v_i - \sum_{j\in J} \bar{y}_j w_{ij} - \sum_{k\in K} \bar{z}_k u_{ik} \right] \\
- \sum_{j\in J} \left[\bar{g}_j \beta_j + (\check{\Gamma}_j - \varepsilon) \varphi_j \right] \\
- \sum_{k\in K} \left[\bar{h}_k \alpha_k + (\Gamma_k - \varepsilon) \iota_k \right]$$
(4.41)

s.t.:
$$v_i - w_{ij} - u_{ik} - d_i(\alpha_k + \beta_j + \iota_k + \varphi_j) \le d_i c_{ijk} \quad \forall i \in I, j \in J, k \in K.$$
 (4.42)

These capacity barriers modify the BCs (4.34) to (4.43).

$$\eta \geq \sum_{i \in I} \left[\bar{v}_i^l - \sum_{j \in J} y_j \bar{w}_{ij}^l - \sum_{k \in K} z_k \bar{u}_{ik}^l \right] - \sum_{j \in J} [g_j \bar{\beta}_j^l + (\check{\Gamma}_j - \varepsilon) \bar{\varphi}_j] - \sum_{k \in K} [h_k \bar{\alpha}_k^l + (\Gamma_k - \varepsilon) \bar{\iota}_k] \qquad \forall \ (\bar{v}, \bar{u}, \bar{w}, \bar{\alpha}, \bar{\beta}, \bar{\iota}, \bar{\varphi}) \in \mathbb{D}^{MM}, l = 1...L.$$
(4.43)

The single assignments between facility levels case

The same arguments of the multiple assignment case can be extended for single assignment formulations SM and SM^{\tilde{y}} of CTLUFLP. Let $\mathbb{Y} = \mathbb{B}^{|J \times K|} \times \mathbb{B}^{|J|} \times \mathbb{B}^{|K|}$ be the set of binary vectors related to π , y and z variables, respectively. When fixing the vector $(\bar{\pi}^l, \bar{y}^l, \bar{z}^l) \in \mathbb{Y}$ at some iteration l in a single OA RMP of SM, we obtain formulation (4.44)-(4.49).

$$\min_{\boldsymbol{x} \ge 0} \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} d_i c_{ijk} x_{ijk}$$

$$\tag{4.44}$$

s.t.:
$$\sum_{j \in J} \sum_{k \in K} x_{ijk} = 1 \qquad \forall i \in I \qquad (4.45)$$

$$-\sum_{j\in J}\sum_{i\in I}d_ix_{ijk} \ge -\bar{h}_k^l \qquad \forall \ k\in K$$
(4.46)

$$-\sum_{k\in K}\sum_{i\in I}d_ix_{ijk} \ge -\bar{g}_j^l \qquad \forall j \in J$$

$$(4.47)$$

$$-\sum_{j\in J} x_{ijk} \ge -\bar{z}_k^l \qquad \forall i \in I, k \in K$$
(4.48)

$$-x_{ijk} \ge -\bar{\pi}_{jk}^l \qquad \forall i \in I, j \in J, k \in K.$$
(4.49)

The previous SP is very similar to (4.24)-(4.29) but without the y variables. Now, let v_i , α_k , β_j , u_{ik} and s_{ijk} be the set of dual variables associated to constraints (4.45) to (4.49), respectively. Then, dualizing from (4.44)-(4.49) yields a dual SP (4.50)-(4.51).

$$\max_{\substack{\boldsymbol{v}\in\boldsymbol{I}\\\boldsymbol{u},\boldsymbol{s},\boldsymbol{\alpha},\boldsymbol{\beta}\geq0}} \sum_{i\in I} \left[v_i - \sum_{k\in K} \bar{z}_k^l u_{ik} - \sum_{j\in J} \sum_{k\in K} \bar{\pi}_{jk}^l s_{ijk} \right] \\
- \sum_{j\in J} \bar{g}_j^l \beta_j - \sum_{k\in K} \bar{h}_k^l \alpha_k$$
(4.50)

s.t.:
$$v_i - u_{ik} - s_{ijk} - d_i(\alpha_k + \beta_j) \le d_i c_{ijk} \quad \forall i \in I, j \in J, k \in K.$$
 (4.51)

A contracted form (4.52) of formulation (4.50)-(4.51) can be obtained by estab-

lishing a set of extreme points of (4.51) or \mathbb{D}^{SM} resulting from the Benders interactive process, which defines the binary vectors $(\bar{\pi}^l, \bar{y}^l, \bar{z}^l) \in \mathbb{Y}$ whenever OA RMP is solved. Proposition 8 show under what conditions primal and dual SPs are feasible and bounded.

$$\max_{(\boldsymbol{v},\boldsymbol{u},\boldsymbol{s},\boldsymbol{\alpha},\boldsymbol{\beta})\in\mathbb{D}^{SM}}\sum_{i\in I}\left[v_i - \sum_{k\in K}\bar{z}_k^l u_{ik} - \sum_{j\in J}\sum_{k\in K}\bar{\pi}_{jk}^l s_{ijk}\right] - \sum_{j\in J}\bar{g}_j^l \beta_j - \sum_{k\in K}\bar{h}_k^l \alpha_k.$$
 (4.52)

Proposition 8. For any iteration l whose $(\bar{\pi}^l, \bar{y}^l, \bar{z}^l) \in \mathbb{Y}$ such that $\sum_{j \in J} y_j^l \geq 1$, $\sum_{k \in K} z_k^l \geq 1$, $\sum_{j \in J} \pi_{jk}^l \geq z_k \forall k \in K$, $\sum_{j \in J} g_j^l = \Omega$ and $\sum_{k \in K} h_k^l = \Omega$, where $\Omega = \sum_{i \in I} d_i$, the primal and dual SPs, formulations (4.44)-(4.49) and (4.50)-(4.51), respectively, are always feasible and bounded.

Proof. For any iteration l whose vector $(\bar{\pi}^l, \bar{y}^l, \bar{z}^l) \in \mathbb{Y}$ with at least one opening facility in each level or $\sum_{j \in J} y_j^l \geq 1$ and $\sum_{k \in K} z_k^l \geq 1$ such that there is at least one active connection linking both decision levels or $\sum_{j \in J} \pi_{jk}^l \geq z_k^l$, $k \in K$, and all customer demand Ω can be supplied taking into account the congestion effects or $\sum_{j \in J} g_j^l = \Omega$, and $\sum_{k \in K} h_k^l = \Omega$, every customer $i \in I$ can be supplied via a single active connection π_{jk} , since there is no capacity constraints and the constraints (4.10) are being respected. Furthermore, since c_{ijk} costs are finite and non-negative, and because of constraints (4.48) and (4.49), the primal SPs will always be feasible and bounded, which leads to bounded dual SPs due to strong duality.

Thus, structuring the OA-BD RPM requires the incorporation of a set of variables ϖ_{jk} , $j \in J$ and $k \in K$, responsible for ensuring feasible solutions for the SM, as presented by formulation (4.53)-(4.57).

Note that constraints (4.55)-(4.57) have been added to ensure that g_j^l , $j \in J$, and h_k^l , $k \in K$, values have synergy with the supply paths π_{jk}^l , $j \in J$, $k \in K$, in operation and also assure full distribution of service flow across the network. Similarly, a OA-BD RMP from SM^{\tilde{y}} can be obtained, since the variables y^l are not necessary. Constraints (4.59) are included to ensure congestion costs do not messed up single connections properties. Both SM and SM^{\tilde{y}} BCs are changed, constraints (4.54) to (4.60), when Kleinrock congestion functions are adopted, since constraints (4.19)-(4.20) are taken into account.

$$\min_{\substack{\boldsymbol{\varpi}, h, g, \xi, \zeta, \eta \ge 0\\ y \in \{0, 1\}^{|J|} \\ z \in \{0, 1\}^{|J|} \\ \pi \in \{0, 1\}^{|J| \times K|}}} \sum_{k \in K} [f_k z_k + \xi_k] + \sum_{j \in J} [a_j y_j + \zeta_j] + \eta$$

$$+ \sum_{j \in J} [a_j y_j + \zeta_j] + \eta$$

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$$+ \sum_{i \in I} [a_i$$

$$\sum_{k \in K} \varpi_{jk} = g_j \qquad \forall \ j \in J$$
(4.56)

$$-\varpi_{jk} \ge -\Omega \pi_{jk} \qquad \forall \ j \in J, k \in K.$$

$$(4.57)$$

$$\min_{\substack{\boldsymbol{\omega},\boldsymbol{h},\boldsymbol{g},\boldsymbol{\xi},\boldsymbol{\zeta},\boldsymbol{\eta}\geq 0\\\boldsymbol{z}\in\{0,1\}^{|K|}\\\boldsymbol{\pi}\in\{0,1\}^{|J\times K|}}} \sum_{k\in K} [f_k z_k + \xi_k] + \sum_{j\in J} [a_j(\sum_{k\in K} \pi_{jk}) + \zeta_j] + \eta \tag{4.58}$$
s.t.:(4.9), (4.12), (4.22)-(4.23), (4.36)-(4.40)
and (4.54)-(4.57)
$$\sum_{k\in K} \pi_{jk} \leq 1 \qquad \forall j \in J. \tag{4.59}$$

$$\eta \geq \sum_{i \in I} \bar{v}_i^l - \sum_{i \in I} \sum_{k \in K} z_k \bar{u}_{ik}^l$$

$$- \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} \pi_{jk} \bar{s}_{ijk}^l$$

$$- \sum_{j \in J} [g_j \bar{\beta}_j^l + (\check{\Gamma}_j - \varepsilon) \bar{\iota}_k]$$

$$- \sum_{k \in K} [h_k \bar{\alpha}_k^l + (\Gamma_k - \varepsilon) \bar{\varphi}_j] \quad \forall \; (\bar{v}, \bar{u}, \bar{w}, \bar{\alpha}, \bar{\beta}, \bar{\iota}, \bar{\varphi}) \in \mathbb{D}^{SM}, l = 1...L.$$

$$(4.60)$$

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The full single assignments case

An analogous process of the OA-BD method, but specifically directed to the SS and $SS^{\tilde{y}}$ formulations, can be obtained when the primal SP (4.61)-(4.66) and its respective dual SP (4.67) are introduced.

$$\min_{\boldsymbol{x} \ge 0} \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} d_i c_{ijk} x_{ijk}$$

$$\tag{4.61}$$

s.t.:
$$\sum_{i \in I} \sum_{k \in K} x_{ijk} = 1 \qquad \forall i \in I \qquad (4.62)$$

$$-\sum_{j\in J}\sum_{i\in I}d_ix_{ijk} \ge -\bar{h}_k^l \qquad \forall k \in K$$

$$(4.63)$$

$$-\sum_{k\in K}\sum_{i\in I}d_ix_{ijk} \ge -\bar{g}_j^l \qquad \forall j \in J$$
(4.64)

$$-x_{ijk} \ge -\bar{\pi}_{jk}^l \qquad \forall i \in I, j \in J, k \in K$$

$$(4.65)$$

$$-x_{ijk} \ge -\bar{\sigma}_{ij}^l \qquad \forall i \in I, j \in J, k \in K.$$
(4.66)

$$\max_{(\boldsymbol{v},\boldsymbol{s},\boldsymbol{r},\boldsymbol{\alpha},\boldsymbol{\beta})\in\mathbb{D}^{SS}}\sum_{i\in I} \left[v_i - \sum_{j\in J}\sum_{k\in K} (\bar{\pi}_{jk}^l s_{ijk} + \bar{\sigma}_{ij}^l r_{ijk}) \right] - \sum_{j\in J} \bar{g}_j^l \beta_j - \sum_{k\in K} \bar{h}_k^l \alpha_k.$$
(4.67)

Here, a fixed vector $(\bar{\pi}^l, \bar{\sigma}^l, \bar{y}^l, \bar{z}^l) \in \mathbb{E}$ is generated for each iteration l, while variables r_{ijk} are associated to constraints (4.66) and \mathbb{D}^{SM} symbolizes the set of extreme points of the convex hull of the dual SP constraints. Proposition 9 highlights in which situations both primal and dual previously mentioned are feasible and bounded.

Proposition 9. For any iteration l whose $(\bar{\pi}^l, \bar{\sigma}^l, \bar{y}^l, \bar{z}^l) \in \mathbb{E}$ such that $\sum_{j \in J} y_j^l \geq 1$, $\sum_{k \in K} z_k^l \geq 1$, $\sum_{j \in J} \pi_{jk}^l \geq z_k \forall k \in K$, $y_j - \sigma_{ij} \geq 0$, $i \in I$, $j \in J$, $\sum_{j \in J} g_j^l = \Omega$ and $\sum_{k \in K} h_k^l = \Omega$, where $\Omega = \sum_{i \in I} d_i$, the primal and dual SPs, formulations (4.61)-(4.66) and (4.67), respectively, are always feasible and bounded.

Proof. For any iteration l whose vector $(\bar{\pi}^l, \bar{\sigma}^l, \bar{y}^l, \bar{z}^l) \in \mathbb{E}$ with at least one opening facility in each level or $\sum_{j \in J} y_j^l \geq 1$ and $\sum_{k \in K} z_k^l \geq 1$ such that there is a single supply path for each customer $i \in I$ via a single connection between facility levels or $y_j - \sigma_{ij} \geq 0, i \in I, j \in J, \sum_{j \in J} \pi_{jk}^l \geq z_k^l, k \in K$, and all customer demand Ω can be supplied taking into account the congestion effects or $\sum_{j \in J} g_j^l = \Omega$, and $\sum_{k \in K} h_k^l = \Omega$, every customer $i \in I$ can be fully supplied, since there is no capacity constraints and the constraints (4.10) and (4.15) are being respected. Furthermore, since c_{ijk} costs are finite and non-negative, and because of constraints (4.65) and (4.66), the primal and dual SPs will always be feasible and bounded, due to strong duality. \Box

An OA-BD RMP can be generate by introducing a new set of variables ν_{ij} , responsible for guarantee single allocations between the customers and the second-level facilities as shown by formulation (4.68)-(4.72) from SS formulation and it's variant without the variables y^l denoted by $SS^{\tilde{y}}$.

$$\min_{\substack{\boldsymbol{\omega},\boldsymbol{\nu},\boldsymbol{h},\boldsymbol{g},\boldsymbol{\xi},\boldsymbol{\zeta},\boldsymbol{\eta}\geq 0\\ \boldsymbol{y}\in\{0,1\}^{|J|}\\\boldsymbol{z}\in\{0,1\}^{|J|\times K|}\\\boldsymbol{\sigma}\in\{0,1\}^{|J|\times K|}}} \sum_{\substack{\boldsymbol{k}\in K} [\boldsymbol{f}_{\boldsymbol{k}}\boldsymbol{z}_{\boldsymbol{k}} + \boldsymbol{\xi}_{\boldsymbol{k}}]} + \sum_{j\in J} [a_{j}\boldsymbol{y}_{j} + \boldsymbol{\zeta}_{j}] + \eta \quad (4.68)$$

$$+ \sum_{j\in J} [a_{j}\boldsymbol{y}_{j} + \boldsymbol{\zeta}_{j}] + \eta \quad (4.68)$$

$$s.t.:(4.9)-(4.10), (4.22)-(4.23)$$

$$and (4.35)-(4.40)$$

$$\boldsymbol{\eta} \geq \sum_{i\in I} \overline{v}_{i}^{l} - \sum_{i\in I} \sum_{j\in J} \sum_{\boldsymbol{k}\in K} \pi_{j\boldsymbol{k}} \overline{s}_{ij\boldsymbol{k}}^{l}$$

$$- \sum_{i\in I} \sum_{j\in J} \sum_{\boldsymbol{k}\in K} \sigma_{ij} \overline{r}_{ij\boldsymbol{k}}^{l}$$

$$- \sum_{j\in J} g_{j} \overline{\beta}_{j}^{l} - \sum_{\boldsymbol{k}\in K} h_{\boldsymbol{k}} \overline{\alpha}_{\boldsymbol{k}}^{l} \quad \forall \ (\bar{v}, \bar{u}, \bar{s}, \bar{\alpha}, \bar{\beta}) \in \mathbb{D}^{SS}, l = 1...L \quad (4.69)$$

$$\sum_{j\in J} \nu_{ij} = d_{i} \quad \forall i \in I \quad (4.70)$$

$$-\nu_{ij} \ge d_i \sigma_{ij} \qquad \forall \ i \in I, j \in J$$

$$(4.71)$$

$$\sum_{i \in I} \nu_{ij} = h_k \qquad \forall \ j \in J.$$
(4.72)

For the SS^{\tilde{y}} formulation, an adjustment similar to that made for the SM^{\tilde{y}} formulation, which replaces y_j^l with $\sum_{k \in K} \pi_{jk}$, for all $j \in J$, and constraints (4.59) are added. When it comes to the use of Kleinrock functions, constraints (4.19)-(4.20) modify the BCs from (4.69) to (4.73).

$$\eta \geq \sum_{i \in I} \left[\bar{v}_i^l - \sum_{j \in J} \sum_{k \in K} (\pi_{jk} \bar{s}_{ijk}^l + \sigma_{ij} \bar{r}_{ijk}^l) \right] - \sum_{j \in J} [g_j \bar{\beta}_j^l + (\check{\Gamma}_j - \varepsilon) \bar{\iota}_k] - \sum_{k \in K} [h_k \bar{\alpha}_k^l + (\Gamma_k - \varepsilon) \bar{\varphi}_j] \qquad \forall (\bar{v}, \bar{s}, \bar{r}, \bar{\alpha}, \bar{\beta}, \bar{\iota}, \bar{\varphi}) \in \mathbb{D}^{SS}, l = 1...L \quad (4.73)$$

4.3.2.2 Generalized Benders decomposition method

The GBD algorithm is based on the process of projected out all fractional variables, i.e. x, h and g of the original problem, while the integer variables z, y, π and σ depending on the problem type, also known as complicating variables, are kept in RMP resulting into an equivalent model with fewer variables, but many more constraints. Although the number of constraints is much larger, the method does not require all constraints to be bind to achieve optimization due to redundancy and/or overlapping rates when constructing the RMP convex hull.

In this sense, a formal description of the RMP and its SPs regarding the GBD approach will now be exposed. Starting with the MM formulation, when the variables x, h and g are projected out we get the primal SP (4.74)-(4.79).

$$\min_{\boldsymbol{x},\boldsymbol{h},\boldsymbol{g}\geq 0} \sum_{i\in I} \sum_{j\in J} \sum_{k\in K} d_i c_{ijk} x_{ijk} + \sum_{k\in K} \tau_k(h_k) + \sum_{j\in J} \check{\tau}_j(g_j)$$
(4.74)

s.t.:
$$\sum_{j \in J} \sum_{k \in K} x_{ijk} = 1 \qquad \forall i \in I \qquad (4.75)$$

$$h_k - \sum_{j \in J} \sum_{i \in I} d_i x_{ijk} \ge 0 \qquad \forall k \in K$$
(4.76)

$$g_j - \sum_{k \in K} \sum_{i \in I} d_i x_{ijk} \ge 0 \qquad \forall j \in J \qquad (4.77)$$

$$-\sum_{k\in K} x_{ijk} \ge -\bar{y}_j^l \qquad \qquad \forall \ i\in I, j\in J \qquad (4.78)$$

$$-\sum_{j\in J} x_{ijk} \ge -\bar{z}_k^l \qquad \qquad \forall \ i \in I, k \in K.$$
(4.79)

Now, by dualizing constraints (4.76) and (4.77) via α_k and β_j , respectively, the primal SP (4.1)-(4.6) is reformulated to $\Theta^{\text{MM}}(\bar{z}^l, \bar{y}^l, \alpha, \beta)$.

$$\Theta^{\mathrm{MM}}(\bar{z}^{l}, \bar{y}^{l}, \alpha, \beta) \begin{cases} \min_{\boldsymbol{x}, \boldsymbol{h}, \boldsymbol{g}, \alpha, \beta \ge 0} \sum_{i \in I} \sum_{j \in J} \sum_{k \in K} (c_{ijk} + \alpha_{k} + \beta_{j}) d_{i} x_{ijk} \\ + \sum_{k \in K} [\tau_{k}(h_{k}) - h_{k} \alpha_{k}] + \sum_{j \in J} [\check{\tau}_{j}(g_{j}) - g_{j} \beta_{j}] \\ \text{s.t.:} (4.75) \text{ and } (4.78) \text{-} (4.79). \end{cases}$$
(4.80)

Note that, the primal SP $\Theta^{\text{MM}}(\bar{z}^l, \bar{y}^l, \alpha, \beta)$ can be subdivided into two SP groups: non-linear SPs $\phi_{\text{NL}}^{\text{MM}}(\bar{z}^l, \bar{y}^l, \alpha, \beta)$, having just the h_k and g_j variables; and a set of linear SPs $\phi_{\text{L}}^{\text{MM}}(\bar{z}^l, \bar{y}^l, \bar{\alpha}, \bar{\beta})$, having only the x_{ijk} variables and fixed $\bar{\alpha}$ and $\bar{\beta}$ values. The $\phi_{\text{NL}}^{\text{MM}}(\bar{z}^l, \bar{y}^l, \alpha, \beta)$ is presented by Eq. (4.81).

$$\phi_{\mathrm{NL}}^{\mathrm{MM}}(\bar{z}^l, \bar{y}^l, \alpha, \beta) = \min_{\boldsymbol{h}, \boldsymbol{g}, \alpha, \beta \ge 0} \sum_{k \in K} [\tau_k(h_k) - h_k \alpha_k] + \sum_{j \in J} [\check{\tau}_j(g_j) - g_j \beta_j].$$
(4.81)

As long as Eq. (4.81) be convex and differentiable, its Karush-Kuhn-Tucker conditions are being respected, and since the problem has no constraints, a simple way to find α^l and β^l that guarantees the minimum objective function value is through the partial derivatives of $\phi_{\rm NL}^{\rm MM}(\bar{z}, \bar{y}, \alpha, \beta)$, for each h^l and g^l variables at iteration l, as shown in Eq. (4.82)-(4.83).

$$\alpha_k^l = \tau_k'(h_k^l) \qquad \forall \ k \in K \tag{4.82}$$

$$\beta_j^l = \check{\tau}_j'(g_j^l) \qquad \qquad \forall \ j \in J.$$
(4.83)

Fixed values of α^l and β^l or $\bar{\alpha}^l$ and $\bar{\beta}^l$ are necessary elements to properly solve $\phi_{\mathrm{L}}^{\mathrm{MM}}(\bar{z}, \bar{y}, \bar{\alpha}, \bar{\beta})$ or a set of |I| SPs, one for each customer $i \in I$, named $\phi_{\mathrm{L}}^{\mathrm{MM}}(\bar{z}, \bar{y}, \bar{\alpha}, \bar{\beta})$, corresponding to the cheapest supply path, but taking into account the congestion effects in the network, see formulation (4.84)-(4.87).

$$\lim_{x \ge 0} \sum_{j \in J} \sum_{k \in K} (c_{ijk} + \bar{\alpha}_k + \bar{\beta}_j) d_i x_{ijk}$$
(4.84)

$$\phi_{\mathrm{L}\ i}^{\mathrm{MM}}(\bar{z},\bar{y},\bar{\alpha},\bar{\beta}) \begin{cases} \mathrm{s.t.:} \sum_{j\in J} \sum_{k\in K} x_{ijk} = 1 \\ -\sum_{k\in K} x_{ijk} \ge -\bar{y}_{j}^{l} \\ -\sum_{k\in K} x_{ijk} \ge -\bar{z}_{i}^{l} \end{cases} \quad \forall j \in J \quad (4.85)$$

$$(4.85)$$

$$(4.85)$$

$$\forall j \in J \quad (4.86)$$

$$(4.86)$$

$$-\sum_{k\in K} x_{ijk} \ge -\bar{y}_j^l \qquad \qquad \forall \ j \in J \qquad (4.86)$$

$$-\sum_{j\in J} x_{ijk} \ge -\bar{z}_k^l \qquad \forall \ k \in K.$$
(4.87)

On the other hand, since the values of h_k^l and g_j^l depend on the service flow through facility $k \in K$ and $j \in J$, respectively, obtaining an optimal solution to the $\Theta^{\rm MM}(\bar{z}^l, \bar{y}^l, \alpha, \beta)$ by using $\phi^{\rm MM}_{\rm NL}(\bar{z}^l, \bar{y}^l, \alpha, \beta)$ and $\phi^{\rm MM}_{\rm L}(\bar{z}, \bar{y}, \bar{\alpha}, \bar{\beta})$ SPs can be constructed iteratively with the aid of a Flow Deviation Algorithm 5 adapted from the state-of-the-art algorithm proposed by Kleinrock (1964).

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Algorithm 5 Flow Deviation algorithm for MM 1: procedure $FD(I,J,K,O_u,O_z)$ $t \leftarrow 0; \phi^{\text{FD}^t}(\bar{z}^l, \bar{y}^l) \leftarrow 0; \ \alpha_k^t \leftarrow 0 \quad \forall \ k \in K; \ \beta_i^t \leftarrow 0 \quad \forall \ j \in J; \text{gr} \leftarrow \frac{(sqrt(5)+1)}{2}$ for $(i \in I)$ do $x_{ijk}^t \leftarrow \mathrm{MCF}(d_i, c_{ijk}, \alpha_k^t, \beta_j^t, O_y, O_k)$ $\phi^{\mathrm{FD}^t}(\bar{z}^l, \bar{y}^l) \leftarrow \phi^{\mathrm{FD}^t}(\bar{z}^l, \bar{y}^l) + \sum_{i \in Jk \in K} d_i c_{ijk} x_{ijk}^t$ end for $\begin{array}{ll} h_k^t \leftarrow \sum_{i \in I, j \in J} d_i x_{ijk}^t & \forall \; k \in K \\ g_j^t \leftarrow \sum_{i \in I, k \in K} d_i x_{ijk}^t & \forall \; j \in J \end{array}$ $\phi^{\mathrm{FD}^{t}}(\bar{z}^{l},\bar{y}^{l}) \leftarrow \phi^{\mathrm{FD}^{t}}(\bar{z}^{l},\bar{y}^{l}) + \sum_{k \in K} \tau_{k}(h_{k}^{t}) + \sum_{j \in J} \check{\tau}_{j}(g_{j}^{t})$ do $\alpha_k^t \leftarrow \tau_k'(h_k^t) \quad \forall \ k \in K; \ \beta_j^t \leftarrow \check{\tau'}_j(g_i^t) \quad \forall \ j \in J$ $\phi^{\text{FD}}(\bar{z}^l, \bar{y}^l) \leftarrow \phi^{\text{FD}^t}(\bar{z}^l, \bar{y}^l)$ for $(i \in I)$ do $\tilde{x}_{ijk} \leftarrow \mathrm{MCF}(d_i, c_{ijk}, \alpha_k^t, \beta_j^t, O_y, O_k)$ $\phi^{\mathrm{FD}^{t}}(\bar{z}^{l}, \bar{y}^{l}) \leftarrow \phi^{\mathrm{FD}^{t}}(\bar{z}^{l}, \bar{y}^{l}) + \sum_{j \in J, k \in K} d_{i} c_{ijk} \tilde{x}_{ijk}$ end for $h_k \leftarrow \sum_{i \in I, j \in O_y} d_i \tilde{x}_{ijk} \quad \forall \ k \in O_z$
$$\begin{split} \tilde{g}_{j} &\leftarrow \sum_{i \in I, k \in O_{z}} d_{i} \tilde{x}_{ijk} \quad \forall \ j \in O_{y} \\ ll \leftarrow 0; \ lla \leftarrow 0; \ llb \leftarrow 1; \ llc \leftarrow \frac{llb - (llb - lla)}{\mathrm{gr}}; \ lld \leftarrow \frac{lla + (llb - lla)}{\mathrm{gr}} \end{split}$$
while $(abs(llc - lld) > 10^{-7})$ do $llc_{\phi^{\text{FD}^{t}}(\bar{z}^{l},\bar{y}^{l})} \leftarrow \sum_{i \in I, j \in O_{y}, k \in O_{z}} d_{i}c_{ijk}(x_{ijk}^{t} + llc * (\tilde{x}_{ijk} - x_{ijk}^{t}))$ $lld_{\phi^{\mathrm{FD}^{t}}(\bar{z}^{l},\bar{y}^{l})} \leftarrow \sum_{i \in I, j \in O_{y}, k \in O_{z}} d_{i}c_{ijk}(x_{ijk}^{t} + lld * (\tilde{x}_{ijk} - x_{ijk}^{t}))$ $\mathbf{if} \ (llc_{\phi^{\mathrm{FD}^{t}}(\bar{z}^{l},\bar{y}^{l})} < lld_{\phi^{\mathrm{FD}^{t}}(\bar{z}^{l},\bar{y}^{l})}) \mathbf{then} \ llb \leftarrow lld \mathbf{\ else} \ lla \leftarrow llc$ $llc \leftarrow \frac{llb - (llb - lla)}{\mathrm{gr}}; \ lld \leftarrow \frac{lla + (llb - lla)}{\mathrm{gr}};$ end while $\phi^{\mathrm{FD}^t}(\bar{z}^l, \bar{y}^l) \leftarrow 0; \ t \leftarrow t+1; \ ll \leftarrow \frac{(lla+llb)}{2}$ for $(i \in I)$ do $\begin{aligned} \hat{x}_{ijk}^t \leftarrow x_{ijk}^{t-1} + lld * (\tilde{x}_{ijk} - x_{ijk}^{t-1}) \\ \phi^{\text{FD}^t}(\bar{z}^l, \bar{y}^l) \leftarrow \phi^{\text{FD}^t}(\bar{z}^l, \bar{y}^l) + \sum_{j \in O_y, k \in O_z} d_i c_{ijk} x_{ijk}^t \end{aligned}$ end for $\begin{array}{ll} h_k^t \leftarrow \sum_{i \in I, j \in O_y} d_i x_{ijk}^t & \forall \; k \in O_z \\ g_j^t \leftarrow \sum_{i \in I, k \in O_z} d_i x_{ijk}^t & \forall \; j \in O_y \end{array}$

32: $\phi^{\mathrm{FD}^{t}}(\bar{z}^{l},\bar{y}^{l}) \leftarrow \phi^{\mathrm{FD}^{t}}(\bar{z}^{l},\bar{y}^{l}) + \sum_{k \in K} \tau_{k}(h_{k}^{t}) + \sum_{j \in J} \check{\tau}_{j}(g_{j}^{t})$ 33: while $(abs(\phi^{FD^{t}}(\bar{z}^{l}, \bar{y}^{l}) - \phi^{FD}(\bar{z}^{l}, \bar{y}^{l})) > 10^{-5})$ 34: 35: end procedure

Algorithm 5 works as follows: First, a set of variables and parameters are initialized (Line 2). For fixed facility configuration (\bar{z}^l, \bar{y}^l) from the RMP at iteration l, it's possible to find an initial solution to the problem by solving a set of Minimum Cost Flow problems (MCF), one for each customer $i \in I$, but disregards the congestion costs, since $\alpha_k^t, k \in K$ and $\beta_j^t, j \in J$ are set to zero (Lines 3 to 6). Note that if variables \bar{z}^l and \bar{y}^l are not integer or there are capacity constraints for the facilities than a capacitated MCF must be solved. The next step is to establish the congestion costs of the initial

configuration, and hence get the value of the objective function $\phi^{\text{FD}}(\bar{z}^l, \bar{y}^l)$ (Lines 7 to 9). Finally, an iterative procedure based on the Golden Section search strategy is performed to obtain the minimum cost solution to the problem (Lines 10 to 34). In other words, given initial α_k^t and β_i^t values (Line 11) it is possible to recalculate service costs to obtain a new current solution t to the problem or $\phi^{\text{FD}^t}(\bar{z}^l, \bar{y}^l)$ (Lines 13 to 16). So, considering that x_{ijk}^t , h_k and \tilde{g}_j have been defined individually for each customer $i \in I$, the next step is to perform a flow deviation procedure to minimize the aggregate transport and congestion costs (Lines 19 to 33). Figure 4.5 illustrates this process of flow deviation which is possible to obtain an aggregate minimum cost solution for a given α_k^t and β_i^t parameters configuration.



Figure 4.5: Flow deviation algorithm convergence process via Golden Section search

Once Algorithm 5 provides the optimal primal solution, fixed α_k^t and β_j^t values, $k \in K$ and $j \in J$, are used to solve the dual SP (4.88)-(4.89), where v, w and u are the dual variable associated to constraints (4.85), (4.86) and (4.87), respectively.

$$\max_{\substack{\boldsymbol{v}\in\boldsymbol{R}\\\boldsymbol{w},\boldsymbol{u}\geq0}} \sum_{i\in I} \left[v_i - \sum_{j\in J} \bar{y}_j^l w_{ij} - \sum_{k\in K} \bar{z}_k^l u_{ik} \right]$$
(4.88)

s.t.:
$$v_i - w_{ij} - u_{ik} \le d_i (c_{ijk} + \bar{\alpha}_k^t + \bar{\beta}_j^t) \qquad \forall i \in I, j \in J, k \in K$$
 (4.89)

The dual SP (4.88)-(4.89) can be easily solved by inspection-specific algorithms, as formal proof provided by de Oliveira et al. (2020). Once defined the optimal $\Theta^{\rm MM}(\bar{z}^l, \bar{y}^l, \alpha, \beta)$ and using the auxiliary variable $\eta \geq 0$ we obtain the RMP associated with the GBD technique or formulation (4.90)-(4.91).

$$\min_{\substack{\boldsymbol{\eta} \ge 0\\ \boldsymbol{y} \in \{0,1\}^{|J|} \\ \boldsymbol{z} \in \{0,1\}^{|K|}}} \sum_{k \in K} f_k z_k + \sum_{j \in J} a_j y_j + \eta \tag{4.90}$$

s.t.:(4.39)-(4.40)

$$\eta \ge \phi^{\text{FD}}(\bar{z}^l, \bar{y}^l) - \sum_{j \in J} \bar{W}^l_j (y_j - \bar{y}^l_j) - \sum_{k \in K} \bar{U}^l_k (z_k - \bar{z}^l_k) \quad \forall \ l = 1...L. \quad (4.91)$$

Constraints (4.91) are the Benders optimality cuts, since $\bar{W}_j^l = \sum_{i \in I} \bar{w}_{ij}^l$ and $\bar{U}_k^l = \sum_{i \in I} \bar{u}_{ik}^l$, $j \in J$ and $k \in K$, respectively. In addition, when it comes to the Kleinrock functions one must take into account constraints (4.19) and (4.20) and their respective dual variables ι_k and φ_j , $k \in K$ and $j \in J$, respectively, to assemble the dual SP and its BCs (4.92).

$$\eta \ge \phi^{\text{FD}}(\bar{z}^l, \bar{y}^l) - \sum_{j \in J} [\bar{W}^l_j(y_j - \bar{y}^l_j) + (\check{\Gamma}_j - \varepsilon)\bar{\varphi}^l_j] - \sum_{k \in K} [\bar{U}^l_k(z_k - \bar{z}^l_k) + (\Gamma_k - \varepsilon)\bar{\iota}^l_k] \qquad \forall \ l = 1...L.$$
(4.92)

A similar procedure, but considering its particularities can be extended to all formulations with single assignments. Algorithm 5, for example, can be adapted to SM variants provided that the variables z, y and π are parameterized instead of only z and y in MM cases. The same goes for SS formulations, but using z, y, π and σ . Therefore, making variables s_{ijk}^l and its sum $\bar{S}_{jk}^l = \sum_{i \in I} s_{ijk}^l$ associated with constraints (4.8) related to formulations SM, SM^{\tilde{y}}, SS and SS^{\tilde{y}}, and also variables r_{ijk}^l and its sum $\bar{R}_{ij}^l = \sum_{k \in K} r_{ijk}^l$ linked to constraints (4.14) for SS and SS^{\tilde{y}} will have the BCs (4.93) to SM and SM^{\tilde{y}} and (4.94) to SS and SS^{\tilde{y}}.

$$\eta \ge \phi^{\rm FD}(\bar{z}^l, \bar{\pi}^l) - \sum_{k \in K} \bar{U}^l_k(z_k - \bar{z}^l_k) - \sum_{j \in J} \sum_{k \in K} \bar{S}^l_{jk}(\pi_{jk} - \bar{\pi}^l_{jk}) \qquad \forall \ l = 1...L \quad (4.93)$$

$$\eta \ge \phi^{\rm FD}(\bar{\pi}^l, \bar{\sigma}^l) - \sum_{j \in J} \sum_{k \in K} \bar{S}^l_{jk}(\pi_{jk} - \bar{\pi}^l_{jk}) + \sum_{i \in I} \sum_{j \in J} \bar{R}^l_{ij}(\sigma_{ij} - \bar{\sigma}^l_{ij})] \quad \forall \ l = 1...L.$$
(4.94)

4.3.3 Acceleration methods

The literature shows that there are computational strategies that may eventually accelerate the convergence process of Benders decomposition algorithms. Among them, Pareto-Optimal cuts based on Papadakos's ideas, heuristics, a warm start procedure, and additional features of the commercial solvers were used herein.

4.3.3.1 Pareto-optimal cuts

According to Magnanti and Wong (1981) whenever the dual SPs are degenerate, nondominated or Pareto-optimal Benders optimality cuts can be separated, i.e. given a fixed configuration of the RMP variables, (\bar{y}^l, \bar{z}^l) for the MM variant, for example, if the dual SP is degenerate, there is at least one stronger cut that can dominate all other BCs, keeping the same optimal value for the objective function.

A widespread scheme to separate Pareto-optimal BCs brings with it the use of *core* point variables instead of the RMP parameterized variables to solve dual SP (Papadakos 2008). The subproblem proposed by Papadakos is identical to Benders' dual SP except that the original (parameterized) variables are replaced by their respective core points, either for the OA-BD or GBD method. The core point variables used here are \dot{z}^l , \dot{y}^l , $\dot{\pi}^l$, $\dot{\sigma}^l$, depending of the variant being addressed.

Furthermore, for each iteration $l \in L$, a linear convex combination is used to update the relative interior point prior to solving the Papadakos' SP. To update the relative interior point $(\mathring{z}^l, \mathring{y}^l) \in ri(\mathbb{Q})$ related to the MM variant, for example, we have $\mathring{z}_k^l = \lambda \mathring{z}_k^{(l-1)} + (1-\lambda)z_k^l$, $k \in K$, and $\mathring{y}_j^l = \lambda \mathring{y}_j^{(l-1)} + (1-\lambda)y_j^l$, $j \in J$, where $0 < \lambda < 1$, being usually set to $\frac{1}{2}$. Finally, it is still necessary to establish what are the initial valid core points, which in our case are set to $\mathring{z}_k^l = \frac{1}{2}$, $\mathring{y}_j^l = \frac{1}{2}$, $\mathring{\pi}_{jk}^l = \frac{\mathring{z}_k^l}{|K|}$ and $\mathring{\sigma}_{ij}^l = 1$, for all $i \in I$, $j \in J$ and $k \in K$.

4.3.3.2 Heuristic for CTLUFLP

To initialize the Benders algorithms with good and fast upper bounds a heuristic algorithm based on Greedy procedure coupled to a local search refining process was developed, as presented by Algorithm 6.

Algorithm 6 Greedy heuristic						
1: function GREEDY (I, J, K, O_y, O_z)						
2: $of_{\min} \leftarrow +\infty$						
3: for $(j,k) \mid j \in J, k \in K$ do						
4: of $\leftarrow \min\{\text{of} \mid (z_k, y_j) = 1\}$						
5: if $of_{\min} > of$ then $of_{\min} \leftarrow of; k_{\min} \leftarrow k; j_{\min} \leftarrow j$						
6: end for						
7: $s \leftarrow (z_{k_{\min}}, y_{j_{\min}}) = 1$						
8: for $n \in \mathcal{P}$ do $s \leftarrow \mathcal{N}^n(s)$ end						
9: $s \leftarrow FD(I,J,K,O_y,O_z)$						
10: return s						
11: end function						

A solution s in Algorithm 6 consists of two sets and two assigning vectors that represent which facilities are opened and which nodes are served in each level, respectively. Algorithm 6 works as follows: First an initial solution is obtained from a minimum cost setting associated with a single facility pair in operation, where only one facility per level is active (Lines 2 to 7); A local search procedure built from six different neighborhood structures $\mathcal{N}^n(s)$, $n \in \mathcal{P} = \{o^2, o^1, o^{12}, c^2, c^1, c^{12}\}$, and organized in a variable neighborhood descent search (Mladenović and Hansen 1997), is performed aiming to achieve better solutions (Line 8). The neighborhoods denoted by o try to open new facilities, whereas c aims to close them. The superscript numbers 1, 2, and 12 refer to solution modifications being done at first, second or both facility levels, respectively; Finally, a flow deviation procedure (Algorithm 5) is performed to obtain a suitable solution, where the congestion costs are taken into account, i.e a CTLUFLP solution s (Line 9).

When it comes to the local search procedure, it is also important to highlight other particularities. The best movement policy has been adopted during local searches, while the incumbent current solution is updated whenever the local search in each neighborhood is completed. Further, whenever a facility is opened or closed a solution restoration procedure must be performed to correct solutions with disconnected facilities. Note also that the local search procedure starts in the second-level, because they are cheaper and have a larger volume of open facilities than the first-level, either in real or fictitious problems. Moreover, for Kleinrock functions, either for the initial solution or for local searches, capacity constraints are also checked to avoid infeasible solutions.

The choice of a simpler heuristic was due to the bounds offered in preliminary tests and the fact that it does not require parameter calibration. Thus, we assumed that a fast solution with good upper bounds was sufficient to initialize the devised Benders decomposition algorithm. Both for OA-BD and GBD, three strategies for using the attained heuristic solution were adopted: (i) heuristic BCs were added to the RMP; (ii) An upper bound for the RMP's objective function was established via a valid constraint or RMP objective function \leq UB; and (iii) the incumbent solution s was the starting point of the branch-and-bound search tree of the RMP.

4.3.3.3 Other enhancements

To speed up a Benders algorithm other three different strategies were developed. One manner is to properly and explicitly select the branching priority order for the RMP's variables, rather than letting the choice to the solver. For the CTLUFLPs the variables corresponding to the first-level facilities were prioritized over those of the second-level for all single and multiple variants. This rule was defined through some preliminary tests, where it was noticed average time savings to solve the RMPs.

Another common way, introduced by McDaniel and Devine (1977), is to perform some initial iterations of the Benders algorithm, but with the RMP's variables with integrality requirements relaxed, well known as warm-start cycles. At the beginning of the Benders algorithm, as RMP has little information, warm-start cycles allow us to insert BCs from linear solutions at a much more attractive computational cost. Note that, although it is possible to include BCs until the linear relaxation solution of the original problem is attained, a few cycles is sufficient to achieve a significant gain in convergence to the overall solution of the problem.

The third and last strategy is to generate BCs within the branch-and-bound via callback functions (Fortz and Poss 2009), available in most commercial solvers. The idea is to prevent re-exploring nodes already visited along with the branch-and-bound procedure, i.e. a single enumeration tree is explored. All our Benders algorithms were implemented within structures that allow you to add BCs from integer and fractional RMP's solutions.

4.4 Computational experiments

All previously presented methods and algorithms have been coded in C++ using IBM Concert technology to have access to the ILOG CPLEX 12.8.1 solver. Computational experiments were designed to run on only one thread with its default CPLEX configurations set, all of them were carried out on an Intel Core i7-8700 3.2GHz processor with 16.0GB RAM running a 64 bits Linux environment. Further, all the algorithms were developed in a one tree structure that allows you to insert cuts from the integer (*LazyConstraintCallback*) and fractional (*UserCutCallback*) RMP solutions, available at CPLEX solver. Preliminary computational tests were performed to define the number of warm-start cycles that would be performed, which was a total of 4 rounds. A stopping criterion of 24 hours (86,400 seconds) was imposed at which point the optimality gap $\frac{UB-LB}{UB}$ was informed.

A standard TLUFLP literature instance set proposed by Ro and Tcha (1984) was selected to incorporate the congestion costs for both Power-Law (Elhedhli and Hu 2005) and Kleinrock functions. The instances have the following characteristics: *(i)* distances between the facilities and customers randomly chosen within a range of 100 to 5,000 units, but with different weight factors depending on the connecting locations of different levels; *(ii)* transportation costs set to 0.0125 and 0.0250 per distance unit, for connections between first and second level facilities, and between second-level facilities and customers, respectively; *(iii)* fixed costs randomly selected within a range of 50,000 to 60,000 units and 15,000 to 20,000 units, for the first and second facility level, respectively; *(iv)* customer's demands uniformly set from the interval of 50 to 2,000 units. To make it easier to characterize instance dimensions by their size we have named them as $|K| \times |J| \times |I|$.

We divide the computational experiments into three parts: (i) assessing and compare the computational performance of the three different proposed methods for Ro and Tcha CTLUFLP instances; (ii) using the best performing algorithm in (i) to perform an instance scalability process, whether it is just the number of customers or the network as a whole, to confront the proposed method with the commercial CPLEX solver; and (iii) to highlight the impact of changes in Power-Law and Kleinrock parameters on the convergence of the algorithm with the best computational performance.

4.4.1 Comparing the methods

In this first testing step, we selected a base instance of size $5 \times 5 \times 50$, and from there new facilities and clients at all levels were added on the network to compare the computational performance of the proposed algorithms (OA, OA-BD, and GBD). The idea was to understand the behavior of the algorithms when facing changes in the dimension/scale of the instances. Moreover, the impact of using Papadakos Pareto-optimal BCs was also verified for both OA-BD and GBD algorithms, which we refer to OA-BD-P and GBD-P, respectively.

Figures 4.6 to 4.9 summarize the results of the this part of the experiments, where the shifted geometric mean (SGM) values for the computer running times (**CPU(s)**) and number of branch-and-bound nodes (**Nodes**), respectively, are reported for three variants and its formulations (MM, SM, SM^{\tilde{y}}, SM and SS^{\tilde{y}}) of the CTLUFLP. The shift values were set to 0.01 for optimality gaps and 10 for CPU and Nodes (Achterberg 2007). Figures 4.6 to 4.7 show the behavior of algorithms when using Power-Law congestion functions, while Figures 4.8 to 4.9 illustrate the results for the Kleinrock functions. Note that in all cases the parameters of congestion functions were previously set at $\rho = 1 \times 10^{-5}$, $\check{\rho} = 1 \times 10^{-4}$, $\vartheta = 1 \times 10^4$, $\check{\vartheta} = 1 \times 10^4$ and $\rho = \check{\rho} = 0.99$, to standardize the experiments. To access expanded full results, please refer to Tables C.1-C.10 in Appendix C. Other data, such as the Objective Function (**OF**) value, the percentage of cost per level subdivided between installation (**Inst.**), transportation (**Trans.**) and congestion (**Cong.**), and the average cost of each demand unit (**Ave./unit**)) are also available in expanded results.

As shown in Figures 4.6 to 4.9, the complexity of CTLUFLP variants increases when single assignments are required between network levels, which is proven for both



Figure 4.6: The SGM of the computer running times for solving a set of Ro and Tcha CTLUFLP instances under Power-Law congestion function costs via different formulations and methods.



Figure 4.7: The SGM of the number of explored branch-and-bound nodes for solving a set of Ro and Tcha CTLUFLP instances under Power-Law congestion function costs via different formulations and methods.

CPU times and branch-and-bound nodes, i.e. MM tend to be easier than SM and $SM^{\tilde{y}}$, which in turn tend to be easier than SM and $SS^{\tilde{y}}$ except when it comes to the GBD method, related to the CPU running times. This particularity of GBD must be directly related to the fact that its linear subproblems are easier to solve, although the resulting BCs are weaker due to the σ variables parameterized by the RMP, which is confirmed by the large number of branch-and-bound nodes explored.

Comparing the performance of the algorithms, there is a strong dominance of OA over OA-BD and GBD. Looking at performance as the problem grows, this dominance profile becomes even more accentuated (see Tables C.1-C.10 in Appendix C). Therefore, the idea of maintaining a lighter RMP, that is, with fewer variables and constraints, as in the case of the OA-BD and GD algorithms, was not effective for the acceleration of convergence of the algorithms.

When it comes to comparing the type of BC separation routines, Pareto-optimal or not, it appears that Pareto-optimal BCs exploit fewer branch-and-bound nodes in the vast majority of cases, i.e. Pareto-optimal BCs are dense. On the other hand, Paretooptimal BCs have not been able to provide CPU time savings for the GBD algorithm, although it is believed that further scaling up of the instances can save time.



Figure 4.8: The SGM of the computer running times for solving a set of Ro and Tcha CTLUFLP instances under Kleinrock congestion function costs via different formulations and methods.



Figure 4.9: The SGM of the number of explored branch-and-bound nodes for solving a set of Ro and Tcha CTLUFLP instances under Kleinrock congestion function costs via different formulations and methods.

4.4.2 Scalability experiments

In a second set of experiments, we used only the best-performing algorithm from previous tests (OA) to further scale up the problems, whether it is just total customers or the network as a whole. Here we also use the CPLEX commercial solver to solve problems, but only for Power-Law congestion functions, since the solver is only able to solve nonlinear problems with a degree of 1 or 2. Figures 4.3 to 4.4 summarize the results related to customer expansion and increased network size, respectively, while Tables C.11 to C.16 in Appendix C present the complete data. For these experiments, it is worth noting that a Ro and Tcha instance with $10 \times 50 \times 100$ dimensions was used as a base and its data were scaled up.

From Tables 4.3 to 4.4, it can be noted that both Power-Law and Kleinrock congestion functions have a significant increase in CPU times as CTLUFLP is extended, either for clients only or for the entire network. This feature is even more evident for single variants. Evaluating only the expansion of total clients, it's easy to see that the OA algorithm outperforms CPLEX when it comes to CPUs while exploring a bit more branch-and-bound nodes. Note that CPLEX was unable to solve instances with 1600 clients for all single variants, and 800 for SS and SS^{\tilde{y}}, due to lack of additional computer memory. Table 4.3: Summary of computational results when only total customers is expanded, considering a Power-Law function with $\rho = 1 \times 10^{-5}$ and $\check{\rho} = 1 \times 10^{-4}$, while Kleinrock functions have $\vartheta = 1 \times 10^5$, $\check{\vartheta} = 1 \times 10^4$ and $\rho = \check{\rho} = 0.99$.

			Power	Kleinrock				
Instance		CPLEX		0	DA	OA		
		Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	
MM	$10 \times 50 \times 200$	37	70.24	45	13.20	1	1.40	
	$10 \times 50 \times 400$	15	30.72	37	20.81		1.90	
	$10 \times 50 \times 800$	23	35.82	23	18.46		4.20	
	$10 \times 50 \times 1600$	12	49.31	16	43.13		9.71	
	SGM	20.39	44.59	28.59	22.24	0.24	3.96	
$_{\rm SM}$	$10 \times 50 \times 200$	44	189.38	78	54.14		4.29	
	$10 \times 50 \times 400$	31	608.92	47	51.32		8.37	
	$10 \times 50 \times 800$	20	$4,\!115.51$	68	91.42		20.07	
	$10 \times 50 \times 1600$	†	t	16	146.37		58.56	
	SGM	30.50^*	788.48^{*}	46.48	78.87		17.12	
	$10 \times 50 \times 200$	42	329.95	89	50.59		3.10	
$I^{\tilde{y}}$	$10 \times 50 \times 400$	33	848.63	74	72.67		4.80	
S_{IS}	$10 \times 50 \times 800$	27	$4,\!478.27$	32	56.06		13.62	
	$10 \times 50 \times 1600$	†	†	14	115.73		42.63	
	SGM	33.57^{*}	$1,\!084.21^*$	43.81	70.31		12.16	
	$10 \times 50 \times 200$	45	$1,\!813.43$	118	173.29	31	298.78	
S	$10 \times 50 \times 400$	42	$7,\!431.51$	34	122.45		1,349.28	
<i>O</i> ₂	$10 \times 50 \times 800$	†	†	212	229.49		$5,\!834.57$	
	$10 \times 50 \times 1600$	†	†	160	383.22		$14,\!690.99$	
$\mathrm{SS}^{ ilde{y}}$	SGM	43.48^{*}	$3,\!673.62^*$	110.74	208.66	4.23	$2,\!440.55$	
	$10 \times 50 \times 200$	68	1,366.3	192	187.04	20	204.66	
	$10 \times 50 \times 400$	46	8,221.39	171	234.58		934.85	
	$10 \times 50 \times 800$	†	†	249	281.43		$3,\!252.77$	
	$10 \times 50 \times 1600$	†	†	216	554.62		$16,\!036.24$	
	SGM	56.09^{*}	$3,\!355.84^*$	205.08	288.41	3.16	1,795.17	

* SGM for the fully solved instances.

† Out-of-memory.

Blank results refer to a zero value.

When the network was expanded, Table 4.4, both OA and CPLEX had difficulty in solving the CTLUFLPs. Again the commercial solver was limited by the memory capacity of the computer. On the other hand, the OA algorithm just didn't solve all instances optimally, i.e. it presented only the optimality gap (**Gap** (%)) because the experiments were interrupted after 24 hours of machine processing, both for Power-Law and Kleinrock cases.

4.4.3 Analysis of congestion function parameters

The last set of experiments consisted of changing the parameter values of congestion functions to understand their dynamics and to show that it is not just the instance size that directly influences the complexity of problems. Therefore, a single instance with dimensions $10 \times 50 \times 100$ and the OA algorithm was used in this step, as reported by Tables C.17 to C.18 in the Appendix C. The Bubble Graph is shown in Figure 4.10 summarizes the characteristic behavior of this set of experiments.

Table 4.4: Summary of computational results when instance sizes are increased at all levels, considering a Power-Law function with $\rho = 1 \times 10^{-5}$ and $\check{\rho} = 1 \times 10^{-4}$, while Kleinrock functions have $\vartheta = 1 \times 10^5$, $\check{\vartheta} = 1 \times 10^4$ and $\rho = \check{\rho} = 0.99$.

		Power-Law					Kleinrock			
		CPLEX OA				OA				
	Instance	Nodes	CPU(s)	$\operatorname{Gap}(\%)$	Nodes	CPU(s)	Gap(%)	Nodes	CPU(s)	$\operatorname{Gap}(\%)$
MM	$15 \times 75 \times 150$	271	558.60		197	81.51		88	49.84	
	$20 \times 100 \times 200$	1535	39,261.74		779	$2,\!480.44$		66	192.82	
	$25 \times 150 \times 250$	205	*	8.51	2,396	*	4.02	246	$2,\!596.71$	
	$30 \times 200 \times 300$	2	*	51.01	975	*	11.28	2,42	$70,\!319.21$	
	SGM	172.94	N.C.	0.45	778.76	N.C.	0.25	250.90	1,211.33	
SM	$15 \times 75 \times 150$	1011	6,038.68		2,791	$21,\!165.13$		270	186.29	
	$20 \times 100 \times 200$	1,083	*	2.63	1,786	*	3.73	358	2,562.79	
	$25 \times 150 \times 250$	124	*	11.43	675	*	9.80	1,296	*	1.07
	$30 \times 200 \times 300$	†	†	†	243	*	14.95	464	*	4.83
	SGM	520.78^{*}	N.C.	0.66^{*}	956.29	N.C.	1.52	492.55	N.C.	0.14
	$15 \times 75 \times 150$	986	5,782.97		1,383	6,204.89		177	129.51	
$I^{\tilde{y}}$	$20 \times 100 \times 200$	677	*	5.03	2,500	*	2.98	200	$1,\!443.13$	
SI_{SI}	$25 \times 150 \times 250$	143	*	10.63	932	*	8.61	1,8	*	1.38
	$30 \times 200 \times 300$	†	†	†	368	*	15.28	680	*	4.76
	SGM	461.31^{*}	N.C.	0.80^{*}	$1,\!046.31$	N.C.	1.40	460.59	N.C.	0.15
	$15 \times 75 \times 150$	1,185	$16,\!545.78$		$4,\!659$	*	2.18	2,716	4,790.28	
S	$20 \times 100 \times 200$	874	*	5.24	909	*	6.34	$2,\!123$	$34,\!707.28$	
\mathbf{v}	$25 \times 150 \times 250$	t	†	†	926	*	11.46	$1,\!32$	*	3.63
	$30 \times 200 \times 300$	†	†	†	406	*	16.46	57	*	51.17
	SGM	$1,\!017.80^{*}$	N.C.	0.22^{*}	$1,\!126.91$	N.C.	7.15	838.42	N.C.	0.36
	$15 \times 75 \times 150$	718	10,932.35		$11,\!417$	*	1.10	$2,\!571$	$2,\!656.13$	
$\mathrm{SS}^{ ilde{y}}$	$20 \times 100 \times 200$	543	*	4.78	4,751	*	5.28	$4,\!157$	$33,\!594.41$	
	$25 \times 150 \times 250$	t	†	†	$1,\!374$	*	10.91	903	*	4.08
	$30 \times 200 \times 300$	ť	†	†	320	*	16.61	30	*	10.32
	SGM	624.50^{*}	N.C.	0.21^{*}	$2,\!222.65$	N.C.	5.70	781.65	N.C.	0.24

* SGM for the fully solved instances.

 \star Time limit of 86,400.00 seconds

N.C. Not calculated due to incomplete data.

† Out-of-memory.

Blank results refer to a zero value.

Figure 4.10 was elaborated from the data from Table C.17, but with an adjustment of proportionality according to the range of CPU times values by a variant of the problem. Note that as ρ and $\check{\rho}$ are enlarged, the time required for the convergence of the OA algorithm grows exponentially. This same, but smoother, behavior can also be observed for the Kleinrock congestion functions, provided that ϑ and $\check{\vartheta}$ be modified (see Table C.18). However, it is believed that the significant difference in the resolution complexity of the single variants is due to the impossibility of distributing flow to supply customers, making the combinatorial problem even more difficult.



Figure 4.10: Bubble chart of the SGM of CPU running times for solving a $10 \times 50 \times 100$ CTLUFLP instance under Power-Law congestion function costs via OA algorithm, when ρ and $\check{\rho}$ parameters are changed.

4.5 Conclusion

This chapter assessed three different supply chain patterns for the hierarchical twolevel facility location problem, where the facilities are under nonlinear congestion functions: multi-assignments, single-assignments or single-assignments-paths between facilities and customers. The first one allows that each customer can be linked to one or more facilities by level. The second approach requires single connections between facility levels, while the third demand that each customer is connected only by a single facility pair, i.e. only one per level.

We developed three different algorithms able to solve all the investigated variants: the Outer-Approximation method (OA); the OA coupled to the Benders Decomposition method (OA-BD); and the Generalized Benders Decomposition method (GBD). The differences/particularities regarding the three variants of the problem were also exposed, considering each of the proposed methods. Moreover, Power-Law (Elhedhli and Hu 2005) and Kleinrock functions were used to evaluate the efficiency of the proposed solution strategies.

An extensive computational experiment showed the efficiency of the proposed decomposition methods on solving instances for the three variants analyzed, especially the OA algorithm that outperformed the others, including the CPLEX general solver. It has also been found that the degree of complexity of problems tends to increase when single assignments are required. Further, it has been noted that in lighter single formulations, i.e. having fewer variables and constraints, whether only between facility levels or the network as a whole, there is a significant reduction in the number of branch-and-bound nodes exploited, but with a higher computational running time than the more robust formulations.

Finally, as goals for future work, other enhancements can be made, such as the improvement of the proposed heuristic, aiming to obtain better starting points for the decomposition algorithms or the incorporation of other uncertainty elements in the problems, to be closer to reality. Besides, investigating other queuing policies on congestion systems can also be a very interesting way to study.

Chapter 5

Conclusion

This thesis aimed at developing specialized decomposition algorithms to efficiently solve three different variants of the hierarchical two-level facility location problem: (i) the single-period uncapacitated facility problem; (ii) the multi-period (dynamic) uncapacitated facility problem; and (iii) the single-period problem under the congestion effects. Multiple or single assignments between facilities and customers were investigated in all the studied problems. For all cases, extensive computational experiments were carried out to demonstrate the efficacy of the proposed formulations and their respective algorithms.

Chapter 1 presented a brief but consistent contextualization of the problems addressed, highlighting the author's main contributions to the literature, and also served as the basis for opening discussion of the themes that would be addressed in subsequent chapters.

Chapter 2 were shown different Benders cut separation schemes for the two-level uncapacitated facility location problem, both for single and multiple assignments. Exact decomposition Benders algorithms were devised, considering several separation procedures for three classes of Benders cuts: standard optimality cuts, lifted optimality cuts, and non-dominated optimality cuts. Three different standard literature instance sets were used to demonstrate that non-dominated optimality cuts were the most efficient overall cut separation routine, for both single and multiple assignment problems.

Mixed-integer formulations for the multiple and single dynamic two-level uncapacitated facility location problem were introduced in Chapter 3, as an extension of the single-period arc-based formulation proposed by Barros and Labbé (1994b) and Gendron et al. (2016), respectively. Benders decomposition reformulation combined with a fast greedy randomized adaptive search procedure (GRASP) were developed, including five Benders cut separation routines, to solve two benchmarking literature test instances. The computational experiment demonstrated the efficiency of the proposed algorithms when compared with the commercial CPLEX solver and its Benders builtin. For the multiple allocation case, it was checked that a non-dominated separation routine based on the Papadakos approach was the most efficient; while, for the single case, Benders cuts attained by the strategy of gathering saving stemmed from the dual information of closing facilities performed better.

Chapter 4 studied the hierarchical two-level facility location problem, wherein the facilities were under nonlinear congestion conditions caused by the volume of customer orders. Three different customer service supply chain patterns were evaluated, considering multiple or single assignments. The Outer-Approximation (OA), the OA coupled to the Benders Decomposition method (OA-BD) and Generalized Benders Decomposition method (GBD) were implemented to all the problem variants. The OA method outperformed the others in all variants studied, whether for smaller or larger scale problems, including the commercial solver. Also, it was found that the instance difficulty degree does not depend solely and exclusively on their size, but also the pre-defined parameters for the congestion functions.

Finally, as suggestions for future research, it is possible to extend this work to other problem variants, such as problems that incorporate economic aspects related to uncertainty, whether in terms of the degree of demand sensitivity to prices or that considers the balance in the networks; or problems that carry reliability information in the supply process, for example. Another interesting approach to study later is when single assignments between the second-level facilities and customers are required. Further, it is also possible to enlarge the range of solution methods for the problems addressed here by using other exact or heuristic approaches, as well as incorporating other strategies for improving the proposed decomposition methods, such as carrying out variable fixing procedures or the improvement of the steps for obtaining nondominated Benders optimality cuts.

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Appendix A Appendices of the Chapter 2

The following tables are complete data from the computational experiments related to the Chapter 2.

Tata	OE	I: OE	ID	N A (NDV	MAD	CDV	24	т	3.6.4	CE	200	N # X X 7	244	D	NA T	IVC	MAG	
Instances	OF	Lin. OF		MA-0	JPX N 1	MA-B-	-CPX	(DU())	1-1 N 1	MA-	CF	MA-	M W	MA CDU()	-P	MA-I-	JVC	MA-CI	-JVC
	10100	00010.10	(%)	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes
332-A	42189	38810.43	8.01	7.68	30	6.26	81	0.60	205	0.41	123	0.39	189	2.60	100	0.46	268	0.49	312
432-A	54119	51572.56	4.71	7.90	35	5.91	127	0.53	192	0.67	220	0.25	74	2.85	113	0.35	122	0.34	108
532-A	51183	46872.33	8.42	18.30	118	10.05	602	1.08	297	1.52	596	0.55	250	5.08	475	0.42	159	0.62	205
632-A	54238	52050.71	4.03	13.96	95	7.15	194	0.72	264	0.54	191	0.53	141	3.15	343	0.45	201	0.75	310
832-A	51144	47488.48	7.15	10.84	53	5.10	81	0.41	140	0.40	128	0.32	120	4.14	230	0.69	272	0.61	236
1032-A	57120	51384.77	10.04	18.92	208	6.42	369	1.00	844	1.09	886	0.37	426	2.84	305	0.84	652	0.56	291
1132-A	57133	51988.56	9.00	20.28	242	7.31	412	0.57	420	0.65	396	0.73	468	2.97	410	0.80	523	0.88	645
1332-A	54176	52660.00	2.80	4.68	35	5.45	65	0.19	87	0.20	97	0.26	165	2.26	111	0.33	157	0.35	158
1432-A	54149	50369.44	6.98	15.46	134	6.07	299	0.67	304	0.69	298	0.52	355	3.81	313	1.05	551	0.72	342
1532-A	54142	48899.78	9.68	37.22	425	6.91	821	2.07	1145	2.49	1178	1.22	743	3.51	1066	1.73	1482	1.81	1647
1632-A	45150	43947.47	2.66	6.19	16	5.89	42	0.41	102	0.38	103	0.19	93	2.11	97	0.25	83	0.28	124
1732-A	51191	47844.02	6.54	15.09	70	7.54	275	1.28	464	0.97	258	0.63	287	4.45	513	0.60	154	1.02	375
1832-A	57131	52453.60	8.19	13.78	148	6.79	367	1.08	465	1.29	556	0.48	209	3.13	233	0.52	321	0.67	388
1932-A	42121	38509.20	8.57	9.63	44	6.63	95	0.49	115	0.45	136	0.58	243	3.59	287	0.27	96	0.55	196
2032-A	48112	43884.58	8.79	17.52	124	8.01	436	0.67	370	0.98	416	0.64	290	4.03	619	0.80	450	0.77	373
2232-A	54133	50644.94	6.44	12.58	86	6.75	162	0.47	313	0.44	214	0.46	331	2.46	210	0.66	383	0.54	416
2432-A	51153	47347.72	7.44	21.18	164	6.54	289	1.06	442	1.02	451	0.72	351	3.32	302	0.78	410	0.88	403
2532-A	54182	50346.69	7.08	22.45	164	6.79	411	0.86	363	0.62	270	0.36	279	3.51	391	0.81	480	1.09	521
2632-A	51175	45769.09	10.56	26.91	168	5.91	249	1.77	427	2.51	629	0.85	497	3.27	597	0.82	320	1.70	691
2732-A	48136	40192.99	16.50	82.13	573	11.23	1366	3.68	1532	3.75	1368	2.26	1188	7.62	1066	2.55	980	2.21	970
2932-A	51138	44314.00	13.34	57.41	438	9.67	2475	1.26	582	0.97	482	0.87	508	4.56	416	1.23	586	1.23	716
3032-A	48191	44914.57	6.80	9.94	56	7.35	134	0.44	159	0.48	209	0.23	85	3.00	198	0.38	138	0.61	264
3132-A	48148	45082.25	6.37	6.53	33	7.41	219	0.79	245	0.78	201	0.24	77	3.56	149	0.53	203	0.42	145
3232-A	48161	45301.34	5.94	10.86	53	6.29	345	0.38	141	0.45	111	0.24	165	2.74	135	0.64	332	0.42	190
Geo.Ave.			7.17	15.11	97.47	6.94	256.85	0.76	306.05	0.77	295.62	0.48	244.67	3.38	287.95	0.64	300.06	0.70	332.75
				-															

Table A.1: TLUFLP-MA computational experiments to GapA instances

Instances	OF	Lin. OF	LR	MA-0	CPX	MA-B-	-CPX	MA	A-I	MA-	CF	MA-	MW	MA	-P	MA-I-	JVC	MA-CI	F-JVC
			(%)	CPU(s)	Nodes														
331-B	45157	41276.89	8.59	14.06	109	7.38	193	0.81	333	1.29	330	0.49	199	3.02	267	0.83	418	0.68	319
431-B	45170	37725.81	16.48	38.80	228	9.23	1805	3.79	1077	1.99	588	1.70	809	5.67	750	1.93	727	2.05	688
531-B	45170	39185.46	13.25	35.60	167	7.41	636	2.48	530	2.76	726	1.45	540	6.15	707	1.16	594	1.39	645
631-B	45120	38015.38	15.75	38.00	318	9.50	764	2.76	1137	3.48	1008	1.72	811	4.25	932	2.68	1067	2.23	782
731-B	48122	40282.08	16.29	75.08	510	8.56	706	2.50	1102	3.51	1511	1.54	940	5.30	1101	1.62	1278	1.51	794
831-B	42150	37150.76	11.86	16.32	81	5.28	285	0.53	213	0.59	673	0.45	203	5.23	367	0.63	394	0.49	307
931-B	48095	41424.79	13.87	39.91	370	9.03	886	1.36	700	1.24	801	0.99	591	4.39	1068	1.06	477	1.28	624
1031-B	42177	34868.95	17.33	107.76	669	10.01	1066	3.33	1088	3.09	900	2.15	936	7.84	1482	3.12	1655	5.46	2608
1131-B	42191	37065.54	12.15	17.22	100	6.50	487	1.81	617	0.81	263	0.70	314	4.27	300	0.64	245	1.20	478
1231-B	48123	41489.05	13.79	64.25	389	13.23	1796	4.08	1003	3.02	1037	2.72	1463	7.63	1123	1.98	895	1.40	715
1331-B	42160	37804.91	10.33	45.32	236	8.95	594	1.93	600	1.91	600	1.39	646	4.73	371	1.14	266	1.01	328
1431-B	45110	39991.19	11.35	32.33	179	7.75	251	0.67	226	0.76	259	1.05	535	3.57	324	1.20	444	0.94	426
1531-B	48163	42700.35	11.34	36.51	289	7.68	1071	1.97	906	2.45	1854	0.91	424	6.99	1067	1.37	504	0.93	433
1631-B	45198	42879.00	5.13	7.39	37	5.52	63	0.40	145	0.35	136	0.50	186	2.12	93	0.40	122	0.53	202
1731-B	45183	40461.30	10.45	20.94	112	7.70	383	1.38	458	1.34	320	1.90	771	3.75	395	1.02	390	1.04	497
1831-B	45200	40277.08	10.89	40.13	244	9.10	1029	1.88	611	0.85	275	1.67	654	4.46	460	1.20	378	2.19	991
1931-B	39170	33353.45	14.85	26.22	110	9.41	427	2.11	625	0.98	260	0.76	268	4.91	258	0.98	297	0.88	253
2031-B	45106	37736.43	16.34	108.01	813	10.31	1493	2.39	1928	2.84	1499	2.48	1372	7.57	1436	4.11	1820	6.02	2550
2131-B	48143	39987.39	16.94	89.41	681	9.59	974	4.32	1729	4.00	1445	2.40	1095	9.04	1233	3.34	1546	3.23	1528
2231-B	48163	42444.71	11.87	69.16	432	12.43	1598	2.72	774	1.67	486	2.63	1071	5.56	669	0.89	309	1.34	609
2331-B	48138	39570.53	17.80	116.73	1012	14.10	3478	7.88	3494	6.11	1974	4.50	2072	8.01	2131	6.45	3408	5.70	2592
2431-B	45147	43544.78	3.55	6.88	24	6.17	88	0.52	118	0.69	162	0.30	101	1.96	26	0.17	47	0.18	58
2531-B	45131	38596.14	14.48	39.38	226	7.99	638	1.52	437	2.54	711	1.19	517	5.91	629	1.07	469	1.08	432
2631-B	48154	44547.03	7.49	10.28	51	6.03	85	0.38	174	0.32	160	0.31	126	2.03	220	0.41	170	0.48	231
2731-B	42124	37335.71	11.37	24.97	152	8.28	362	1.22	426	1.05	362	0.66	285	2.87	577	0.82	399	0.85	356
2831-B	48139	43253.44	10.15	18.20	166	6.58	384	1.04	397	1.05	392	0.70	452	2.70	310	0.65	532	0.75	580
2931-B	48139	39997.85	16.91	134.34	952	13.17	2328	5.83	2375	3.86	1724	4.34	2176	10.20	2331	6.36	2007	5.65	1992
3031-B	42123	34567.70	17.94	49.42	301	9.87	1084	2.66	1252	1.97	680	1.23	639	5.51	760	1.55	818	1.04	469
3131 - B	42163	35504.52	15.79	46.83	279	7.65	663	2.25	954	1.75	753	1.36	563	4.72	1122	1.98	922	2.25	1010
3231-B	48143	40583.49	15.70	58.00	451	8.79	716	2.57	823	2.52	893	2.00	1114	7.84	1431	1.87	919	1.92	957
Geo.Ave.			12.32	36.37	226.25	8.51	606.53	1.79	649.45	1.61	586.03	1.23	561.99	4.83	578.36	1.29	551.36	1.35	592.52

Table A.2: TLUFLP-MA computational experiments to GapB instances

Instances	OF	Lin. OF	LR	MA-0	CPX	MA-B-	-CPX	MA	-I	MA-	CF	MA-	MW	MA	-P	MA-I-	JVC	MA-CI	F-JVC
			(%)	CPU(s)	Nodes														
333-C	54163	48808.50	9.89	24.42	201	7.91	477	0.83	338	1.10	375	0.57	359	3.51	505	0.81	605	0.77	547
433-C	45140	40159.35	11.03	25.70	130	7.23	278	1.36	384	1.29	317	1.71	721	3.91	617	1.04	493	0.71	285
533-C	51138	47514.97	7.08	10.40	82	6.50	212	0.88	397	0.63	266	0.55	423	2.28	199	0.52	295	0.54	419
633-C	57134	52421.18	8.25	18.25	190	6.33	269	0.27	202	0.25	164	0.35	335	2.08	193	0.33	240	0.38	217
733-C	51157	46620.00	8.87	17.90	122	6.40	175	0.68	219	0.71	319	0.94	551	4.22	429	0.41	214	0.62	342
833-C	48127	38821.41	19.34	176.03	1416	17.66	4036	7.73	3060	5.97	2261	5.62	2607	13.17	3801	3.03	1984	3.72	2167
933-C	54118	50773.88	6.18	9.36	63	6.49	161	0.45	160	0.63	171	0.49	294	2.23	260	0.39	188	0.38	253
1033-C	54170	51154.76	5.57	16.19	141	8.90	541	0.77	222	0.38	92	0.77	342	2.60	413	0.35	108	0.64	250
1133-C	51204	44350.03	13.39	99.37	674	16.39	2071	1.84	740	2.29	893	1.54	672	4.96	946	2.55	1204	3.53	1784
1233-C	54146	49226.07	9.09	18.89	159	8.15	497	0.83	352	0.64	311	0.86	603	4.21	393	1.03	452	0.95	380
1333-C	51138	45836.86	10.37	44.32	289	9.70	417	1.20	445	1.33	598	1.21	575	5.26	648	0.91	444	1.16	691
1433-C	48159	43315.04	10.06	45.83	242	10.46	810	2.27	696	1.38	505	0.70	382	4.55	392	1.31	511	1.45	504
1533-C	54161	51155.00	5.55	14.72	121	8.08	228	1.01	421	0.70	219	0.43	197	2.40	363	0.50	244	0.58	297
1633-C	57151	53178.67	6.95	6.25	69	5.62	218	0.36	271	0.56	418	0.57	621	2.15	144	0.55	392	0.78	809
1833-C	48179	42918.83	10.92	27.91	194	7.09	633	1.55	377	2.66	1103	0.81	382	7.19	882	1.17	414	1.15	409
2133-C	51166	46623.79	8.88	21.64	161	7.16	371	0.93	370	0.99	377	0.63	289	3.04	392	1.14	1003	1.08	628
2233-C	51139	46038.10	9.97	36.71	292	7.17	808	1.11	610	1.38	526	1.16	684	4.88	660	1.08	632	1.10	659
2333-C	45125	38220.26	15.30	60.57	352	9.96	1528	2.86	1002	4.01	1761	1.44	696	5.15	1228	2.94	1642	1.73	983
2533-C	51141	43721.89	14.51	49.82	437	9.22	815	1.63	695	1.63	788	1.44	838	5.26	646	1.36	718	1.53	833
2733-C	51130	45999.95	10.03	22.72	176	7.63	434	1.15	423	1.24	500	0.79	529	4.06	724	0.88	438	0.89	374
2833-C	48159	44910.28	6.75	14.25	60	6.47	151	1.24	441	0.87	206	0.66	237	2.38	85	0.27	76	0.52	183
2933-C	48149	43734.71	9.17	13.59	68	7.41	292	0.87	288	0.83	337	0.39	245	2.58	236	0.76	303	1.06	485
3033-C	51164	45160.36	11.73	31.68	260	7.90	886	1.03	326	1.58	551	1.90	541	3.91	351	2.04	764	1.08	334
3233-C	45132	40202.21	10.92	18.78	107	7.42	384	1.23	417	1.14	415	0.58	331	2.64	207	0.55	235	0.54	221
Geo.Ave.			9.53	24.98	178.51	8.12	468.29	1.09	421.46	1.10	423.19	0.86	470.68	3.69	433.83	0.86	424.98	0.93	468.96

Table A.3: TLUFLP-MA computational experiments to GapC instances

Instances	OF	Lin. OF	LR	MA-0	CPX	MA-I	B-CPX	Μ	A-I	MA	-CF	MA	-MW	Μ	A-P	MA-	I-JVC	MA-C	CF-JVC
			(%)	CPU(s)	Nodes	$\mathrm{CPU}(\mathbf{s})$	Nodes	$\mathrm{CPU}(\mathbf{s})$	Nodes	$\mathrm{CPU}(\mathbf{s})$	Nodes	$\mathrm{CPU}(\mathbf{s})$	Nodes	$\mathrm{CPU}(\mathbf{s})$	Nodes	$\mathrm{CPU}(\mathbf{s})$	Nodes	$\mathrm{CPU}(\mathbf{s})$	Nodes
GapA0	45248	37341.57	17.47	1437.06	919	85.87	8593	106.17	11708	58.26	5420	56.36	7920	111.00	8622	53.22	7715	27.59	4297
GapA1	45202	34845.42	22.91	2766.01	1926	116.83	9303	94.34	9628	73.18	6168	43.88	6683	77.60	5486	33.42	4784	35.90	4127
GapA2	45214	35090.72	22.39	6570.68	3253	155.88	17357	218.02	18214	114.41	10462	86.46	12015	237.49	14367	54.95	7498	47.31	6975
GapA3	48225	37990.37	21.22	9949.88	6285	216.60	19181	300.07	22239	304.24	22013	223.34	36004	240.66	16980	185.53	17751	168.25	19400
GapA4	45267	36519.43	19.32	1362.04	987	48.17	2907	57.65	5489	57.05	4914	22.46	3853	53.91	3668	54.51	6512	45.35	4986
GapA5	45163	35774.76	20.79	2580.10	2078	65.04	9692	97.40	10402	99.27	9709	78.13	13235	83.20	6354	46.85	8332	52.51	8403
GapA6	48164	37235.20	22.69	15524.09	11056	182.58	34286	765.17	63172	341.64	40640	308.84	40679	388.33	37891	194.92	29804	285.80	38631
GapA7	42213	34120.66	19.17	4007.35	1487	95.85	7804	41.17	4880	117.57	11052	15.17	1878	67.75	5411	35.76	3937	13.43	2261
GapA8	51151	38080.36	25.55	27833.01	24643	543.00	71639	1471.67	144987	1206.27	117964	446.05	77629	887.51	84902	287.82	56639	314.22	65241
GapA9	42250	35390.20	16.24	955.69	491	29.59	1836	32.25	1903	26.86	2227	26.44	4123	97.73	4353	19.53	1588	23.33	2442
GapA10	48190	38619.08	19.86	6763.92	4549	122.24	19566	107.25	14255	119.60	15031	89.74	13787	138.86	19953	121.30	18308	97.76	18512
GapA11	48195	37301.61	22.60	11223.28	7646	226.02	31280	274.72	33172	280.93	31428	223.83	22638	628.01	40973	162.74	22419	165.62	22722
GapA12	48184	37608.87	21.95	9641.82	6591	148.06	16593	255.28	29327	278.76	26135	166.95	20695	342.83	31730	141.07	16674	122.13	15659
GapA13	48194	39055.88	18.96	1803.04	1214	52.26	6936	57.68	6225	58.68	8719	24.84	4599	56.72	4241	24.33	5485	27.14	7665
GapA14	48219	38499.29	20.16	7178.58	4690	75.31	7657	107.94	10539	97.44	10429	51.87	8419	107.43	11481	56.59	9757	62.12	12428
GapA15	48156	37010.10	23.15	7342.15	4838	144.48	16184	223.94	24422	137.70	15354	82.65	13558	218.33	17883	119.69	18153	92.00	16915
GapA16	51195	39142.98	23.54	12216.26	8245	289.00	20059	236.69	25698	331.16	26819	254.28	31364	398.62	39109	128.32	16825	121.87	16419
GapA17	45208	36836.64	18.52	1389.96	897	43.16	3170	25.41	2699	18.09	2311	29.66	3844	73.70	4183	15.22	2802	49.06	10259
GapA18	48167	36215.54	24.81	15398.30	11839	259.38	41865	234.24	35484	359.75	33896	252.70	40360	328.30	48867	233.42	30263	205.92	29428
GapA19	48237	37726.24	21.79	3124.19	2789	73.59	7835	134.52	14061	119.59	11898	45.10	9214	105.86	10908	61.02	6604	58.83	6198
GapA0U	48160	34959.88	27.41	21542.17	17085	342.46	54532	580.07	64016	462.45	50817	436.05	68504	703.08	74952	325.13	70069	273.92	50902
GapA1U	48163	36631.83	23.94	11676.15	8597	223.30	27239	345.59	34007	261.90	32494	143.48	23240	286.98	28480	212.11	28862	184.11	24565
GapA2U	48206	38079.52	21.01	9577.58	6068	145.63	15606	167.44	11259	202.44	14622	222.03	26822	129.71	13620	110.33	17363	166.40	24955
GapA3U	48163	36064.61	25.12	8365.06	5004	109.32	20354	262.80	31603	254.77	31258	82.64	18643	194.54	16115	87.84	17298	97.62	16911
GapA4U	48222	37374.83	22.49	8649.18	5098	147.28	14197	155.08	23806	184.82	30197	100.24	14113	471.23	35640	91.07	14372	115.86	19797
GapA5U	45213	35556.38	21.36	2457.22	1351	152.00	10403	92.47	8216	105.23	9424	40.96	5876	156.52	14403	94.33	11850	35.24	4852
GapA6U	45175	34825.96	22.91	3087.85	2159	107.70	12054	126.21	9153	74.38	9400	69.68	10064	90.50	9076	53.61	5825	56.37	7232
GapA7U	45277	36601.49	19.16	1793.42	1203	109.19	9672	166.07	13141	272.42	13360	45.43	6345	118.58	7835	81.49	9060	78.44	8413
GapA8U	45171	34667.25	23.25	5759.23	3697	75.93	12338	140.69	14623	113.33	10436	77.53	11209	93.02	14040	63.43	10792	62.27	11397
GapA9U	45279	37652.98	16.84	1372.23	791	62.46	4280	60.27	5415	60.67	5415	22.04	3152	101.28	6893	39.40	5414	28.76	3304
Geo.Ave.			21.39	5092.01	3343.29	120.23	12896.45	151.25	15125.16	141.76	14075.90	82.92	12407.49	169.70	14479.25	80.43	11437.38	76.40	11414.83

Table A.4: TLUFLP-MA computational experiments to LGapA instances

Table A	1.5: '	TLUFL	P-MA	computational	experiments	to LGa	pB instances
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Instances	OF	Lin. OF	LR	MA-0	CPX	MA-E	-CPX	M	A-I	MA	-CF	MA-	·MW	MA	A-P	MA-l	-JVC	MA-C	F-JVC
			(%)	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes
GapB0	54217	45801.93	15.52	2228.51	1808	79.82	8384	64.46	7012	57.94	7695	43.58	6584	82.02	5398	27.74	5017	29.42	4301
GapB1	54203	43569.71	19.62	13204.75	10539	211.73	26024	490.64	40927	382.31	32142	177.67	24830	359.58	31285	187.83	30502	151.13	27043
GapB2	51247	42799.73	16.48	1881.89	1973	47.34	4834	30.89	3111	27.96	3778	22.17	6178	76.37	5385	19.73	4117	14.37	2869
GapB3	57208	49046.02	14.27	1885.67	2153	56.57	4773	25.54	4568	20.37	3437	11.52	2762	49.07	4138	10.40	2364	21.00	4833
GapB4	54206	43288.98	20.14	2919.87	2705	82.55	9574	48.25	5382	83.47	9621	27.39	4874	64.85	7711	34.62	7347	34.58	7280
GapB5	51226	44256.68	13.61	901.05	634	28.67	2388	20.68	1763	26.15	1937	11.02	1525	33.86	1026	18.28	2163	10.37	1285
GapB6	51199	41818.97	18.32	6137.71	4175	86.82	7614	69.70	8479	70.37	8766	69.80	8019	142.24	12330	52.60	11657	34.97	5427
GapB7	51201	38502.62	24.80	43710.63	33569	1043.53	108095	2298.08	146318	2286.71	167229	693.79	98582	1454.50	107037	959.79	114075	594.29	63759
GapB8	51181	42615.60	16.74	1163.30	833	55.55	3367	21.21	2349	21.63	3335	15.33	2641	62.94	3338	38.26	5416	30.40	4306
GapB9	51215	40074.93	21.75	11511.65	7213	295.97	25702	360.37	22195	302.03	30820	199.30	23267	591.55	34429	227.99	22971	207.77	28896
GapB10	51232	43954.62	14.20	1453.51	988	48.07	3355	46.73	4488	20.58	2392	26.75	4091	56.06	4708	21.85	3245	26.32	4937
GapB11	51185	43043.27	15.91	1241.23	1152	39.95	2685	14.60	1907	15.81	2472	8.79	2236	43.73	3038	15.29	2955	17.05	3483
GapB12	48221	42621.27	11.61	296.27	184	26.73	1287	8.65	862	14.50	1844	2.96	426	23.18	635	7.74	1350	2.75	568
GapB13	51235	43949.47	14.22	955.52	636	41.26	2016	25.45	2216	23.25	2008	14.82	2914	38.23	2676	13.52	2218	16.55	3169
GapB14	57176	46351.23	18.93	20110.45	18406	379.34	43801	530.98	83270	436.84	55185	294.67	46894	573.16	51719	229.06	38717	262.77	50537
GapB15	51294	42472.20	17.20	2812.88	1747	89.66	6840	72.74	5967	128.66	11055	112.61	17885	130.47	11897	307.66	40477	281.89	29140
GapB16	57190	44953.54	21.40	25307.43	25487	395.32	69836	677.02	85345	695.61	82429	311.16	64019	433.41	50717	387.88	64231	390.60	68244
GapB17	54204	44689.55	17.55	6035.25	4707	99.97	9081	113.55	12607	122.46	12053	73.95	11426	152.30	15390	80.04	13396	83.90	11201
GapB18	51292	44169.35	13.89	1171.44	754	45.17	2327	30.47	2996	32.71	2858	36.53	3964	69.82	5769	19.06	3015	17.15	2385
GapB19	54188	43870.46	19.04	9985.19	8146	108.64	12186	140.60	15806	150.29	15017	96.56	16115	155.32	18195	88.76	16779	100.36	19084
GapB0U	51200	41258.09	19.42	2735.16	2211	91.01	9426	52.42	5744	67.82	6184	39.42	6366	71.96	7458	28.35	7264	26.63	4821
GapB1U	51223	42253.50	17.51	2102.54	1719	65.79	4935	50.74	5143	43.19	4603	20.44	3915	76.50	5031	18.56	4426	30.38	6218
GapB2U	48187	40026.32	16.94	1394.16	936	36.00	2334	54.37	5105	29.07	3379	23.95	2794	62.20	4095	13.91	2389	11.19	3566
GapB3U	51233	42672.44	16.71	1548.00	1323	45.52	3497	38.78	4317	41.13	5209	21.45	3560	54.60	3585	15.74	3582	20.61	4254
GapB4U	54172	44855.90	17.20	2444.32	1989	73.63	7157	57.93	5861	49.37	4927	42.71	5814	72.14	5541	62.65	10662	32.78	6953
GapB5U	54216	43705.05	19.39	8418.29	6368	110.87	15131	235.52	21129	204.82	21919	293.25	33365	284.78	23274	124.72	18386	139.73	18586
GapB6U	51214	44148.87	13.80	1431.61	1060	54.42	3450	72.42	6432	37.19	3211	23.46	3441	79.59	5939	37.71	6549	21.76	3999
GapB7U	51203	40262.43	21.37	12092.88	7800	204.65	21760	208.94	19851	203.57	18800	109.04	18900	348.52	18690	160.99	23598	204.07	25564
GapB8U	51185	41552.77	18.82	3948.31	3076	52.97	7457	112.04	9166	118.99	9524	35.47	5614	104.76	7095	67.24	7648	80.00	9613
GapB9U	51252	41962.72	18.12	6263.21	3755	137.77	13814	186.73	16999	109.99	11464	236.84	32546	94.98	8209	158.69	19470	57.59	6298
Geo.Ave.			17.25	3348.60	2574.79	86.84	7653.71	80.35	8078.87	75.97	8105.17	48.00	7590.70	111.02	8194.06	51.49	8562.86	46.32	7687.56

Table A	A .6:	TL	UFL	Ъ-	MA	computa	ational	expe	eriments	s to	LC	lap(2	instaı	nces
						-									

Instances	OF	Lin. OF	LR	MA-	CPX	MA-B	-CPX	MA	4-I	MA	-CF	MA-	MW	MA	-P	MA-I	-JVC	MA-C	F-JVC
			(%)	$\operatorname{CPU}(s)$	Nodes	$\operatorname{CPU}(\mathbf{s})$	Nodes	$\mathrm{CPU}(\mathbf{s})$	Nodes	$\operatorname{CPU}(\mathbf{s})$	Nodes	CPU(s)	Nodes	$\operatorname{CPU}(\mathbf{s})$	Nodes	$\operatorname{CPU}(\mathbf{s})$	Nodes	$\operatorname{CPU}(\mathbf{s})$	Nodes
GapC0	48243	42219.14	12.49	721.25	448	35.22	2519	6.41	811	10.80	1167	2.52	664	24.65	1561	6.52	2004	7.47	1711
GapC1	51214	41486.38	18.99	2965.93	2428	59.56	6645	63.26	6352	64.61	6696	33.38	7238	99.03	9520	36.80	6969	29.84	5505
GapC2	51193	42070.09	17.82	8638.47	5352	124.50	16139	151.97	20661	166.33	20707	98.94	16055	212.24	24657	115.44	20518	100.45	16542
GapC4	48211	40031.55	16.97	2978.24	2615	59.00	5973	45.11	6452	49.19	6469	61.42	10331	61.51	6076	31.43	6292	30.35	5074
GapC5	45356	39578.15	12.74	514.34	251	53.79	4202	38.17	3176	25.79	2847	9.16	1400	40.18	2146	12.90	1917	20.36	2739
GapC6	51153	41791.03	18.30	5686.76	4539	57.78	8652	62.85	9251	74.92	16065	46.02	15469	68.55	10706	32.76	11497	31.15	9665
GapC7	48243	41546.97	13.88	1269.76	773	43.07	3405	21.39	2484	21.34	2483	13.78	2584	37.02	2316	15.12	2285	26.38	2914
GapC8	48180	38720.27	19.63	7720.20	6104	72.58	8538	81.82	13447	80.24	13195	81.29	12539	59.78	14930	51.14	9929	48.92	9832
GapC9	45189	37868.94	16.20	1480.74	1270	38.01	3301	12.88	2580	12.96	2593	18.18	4418	47.21	2841	17.15	4729	12.77	2492
GapC10	48229	40556.41	15.91	1225.02	914	30.97	2247	22.78	2510	22.60	2548	7.23	1419	29.67	2883	8.91	2185	9.23	2069
GapC11	51188	43049.41	15.90	4913.64	4079	40.04	4957	34.31	8980	24.83	6411	40.05	8707	76.00	8322	39.96	9244	35.21	7756
GapC12	48225	38465.59	20.24	3232.91	2506	58.91	4660	45.42	8175	39.90	7606	21.84	4097	74.10	4618	30.88	4505	25.89	4681
GapC13	48250	41286.24	14.43	1611.75	1437	36.44	3440	21.80	3838	33.55	5708	16.35	3049	28.02	4315	7.25	2161	8.27	2209
GapC14	45185	38744.29	14.25	838.76	679	23.77	1301	9.33	2196	13.64	2697	6.59	1456	16.80	1193	4.21	1189	3.55	1007
GapC15	45195	37124.91	17.86	8427.27	4400	66.33	7788	121.87	12470	63.41	7534	56.31	6429	110.09	9227	75.86	14552	37.58	6014
GapC16	51220	42761.80	16.51	2294.73	2600	55.31	4444	34.48	4051	38.00	5479	18.96	5508	49.87	4184	20.16	5841	17.32	3846
GapC18	51267	44557.77	13.09	518.27	443	37.33	1938	19.78	3538	10.28	1452	10.28	2236	39.92	1736	5.22	1723	3.81	881
GapC0U	45232	40480.55	10.50	343.57	258	25.31	876	6.29	916	4.68	640	1.93	536	15.75	512	1.91	472	2.47	516
GapC1U	51175	43300.33	15.39	2073.59	2221	43.65	3975	40.10	4623	33.74	5116	31.69	4364	37.82	3498	20.26	4007	15.14	3254
GapC2U	51228	43917.65	14.27	1036.76	888	28.84	1896	29.74	4337	16.50	2613	10.63	2735	29.12	1725	9.34	2046	7.32	1664
GapC3U	51215	42167.48	17.67	9821.38	6317	154.54	15111	86.19	12827	84.32	12517	62.49	15006	234.96	19816	74.01	15396	81.24	18025
GapC4U	48208	42002.94	12.87	583.54	497	27.07	1280	6.75	1091	6.20	1189	11.10	2000	18.02	1283	4.88	1686	4.92	1686
GapC5U	48181	40374.09	16.20	5379.13	3315	46.61	4264	41.54	4197	53.64	7490	35.46	4642	59.30	5848	19.14	3178	20.44	4055
GapC6U	48222	43234.30	10.34	313.80	285	26.14	679	5.46	1227	3.31	547	2.87	665	18.31	571	3.41	786	1.64	396
GapC7U	45274	38397.92	15.19	1097.26	798	28.46	2190	14.70	2138	17.20	2369	12.35	2139	29.20	1823	11.92	2011	9.88	1799
GapC8U	48240	41344.59	14.29	792.98	727	32.07	1652	7.09	1224	11.08	1919	13.00	1913	40.48	1862	6.62	1434	7.50	1810
GapC9U	48214	42938.49	10.94	330.08	215	23.31	704	4.36	1003	4.13	847	4.76	1324	22.40	766	3.65	811	4.22	1041
Geo.Ave.			15.05	1682.65	1286.73	43.47	3276.75	24.71	3663.26	23.61	3585.11	16.77	3342.46	44.57	3333.19	14.69	3281.17	13.71	2872.09

Instances	OF	Lin OF	IR	м	A T	MA	C10	MA	[C 20	MAIN	NA C10	MAIN	V4 C20	MAIW	TR C10	MATW	IR C20
mstances	OF	Lin. Of	(%)	CPU(s)	Nodes												
30-50-200	2702434.06	2631564.39	2.62	27.87	2831	15.92	630	17.19	461	22.74	419	21.99	284	18.06	156	18.90	136
30-50-200-A	2567372.43	2540152.61	1.06	15.31	1419	4.63	71	4.66	71	8.65	38	8.69	38	10.95	32	10.80	32
30-50-200-B	2824350.58	2787357.51	1.31	18.60	2552	8.51	217	9.99	199	7.98	40	7.95	40	12.83	61	12.68	61
30-50-200-C	2739287.77	2677162.99	2.27	30.61	3134	9.30	228	10.72	188	12.69	92	12.40	92	16.89	89	16.75	89
30-50-200-D	2750655.84	2707905.01	1.55	13.73	1351	6.05	155	6.99	121	8.92	37	8.94	37	10.30	25	10.28	25
Geo.Ave.			1.67	20.17	2125.75	8.12	202.80	9.03	171.46	11.22	73.66	11.10	68.14	13.46	58.37	13.48	56.79
30-100-200	2779218.00	2667586.85	4.02	2809.11	123147	1856.27	50048	1206.92	23474	584.38	15906	523.51	6850	1547.12	18579	1558.85	16646
30-100-200-A	2412877.98	2307840.23	4.35	752.52	21892	309.45	7977	189.24	2602	604.79	12009	416.93	6270	1141.96	19289	795.96	8740
30-100-200-B	2627461.14	2516863.23	2.91	1669.31	35431	615.41	9503	765.13	7312	203.70	3754	168.92	1792	280.84	3134	252.11	1732
30-100-200-C	2610127.69	2534284.63	3.42	685.67	23221	109.18	1862	80.73	774	86.68	972	89.54	701	83.16	421	80.67	281
30-100-200-D	2579724.75	2491466.26	3.42	711.58	31033	233.40	5606	163.39	2717	96.69	1432	103.86	1032	170.84	1713	183.06	1382
Geo.Ave.			3.59	1114.79	36945.32	389.88	8308.91	296.85	3931.45	227.05	3979.55	202.78	2234.29	371.22	3816.75	341.13	2501.02
30-100-300	3420062.08	3279956.09	4.10	1983.05	37224	444.98	7902	403.16	4261	441.12	4746	455.41	3451	667.28	5818	727.47	6690
30-100-300-A	3456442.66	3342171.86	3.31	641.51	12620	160.69	2176	159.06	1626	132.96	929	119.96	559	171.57	936	174.35	776
30-100-300-B	3409859.59	3289018.33	3.54	1246.93	21325	963.15	17064	865.51	11100	263.25	4012	229.38	2803	295.19	2141	269.29	1529
30-100-300-C	3647069.87	3509548.18	2.99	55255.97	1013549	6387.03	74715	4003.81	38010	2287.45	26976	2485.70	24228	7234.18	68407	3344.52	19167
30-100-300-D	3367121.02	3266508.22	2.99	1904.35	96991	227.22	3449	267.84	2960	148.07	1796	133.55	1072	134.21	749	140.31	581
Geo.Ave.			3.36	2782.92	62902.73	630.89	9456.18	568.76	6129.55	349.70	3860.09	334.05	2688.43	504.90	3591.28	437.50	2450.67
40-100-300	3399890.22	3252221.54	4.34	23699.31	208193	5529.60	43034	3767.84	22044	2756.73	29865	1939.36	13018	7413.38	47336	8745.13	51947
40-100-300-A	3292450.69	3193524.24	3.00	734.14	13541	380.09	3716	313.80	2177	183.22	673	214.28	666	241.68	839	235.88	540
40-100-300-B	3381330.15	3257178.20	3.67	4173.79	106897	1024.68	16847	746.50	7042	354.36	2929	402.01	2226	631.10	3435	634.99	2763
40-100-300-C	3427186.43	3300776.28	3.69	2004.50	47345	594.86	10439	396.79	3804	272.15	2260	354.64	2473	346.65	2583	314.41	1717
40-100-300-D	3466509.83	3339807.77	3.66	10968.32	353978	831.66	14156	646.48	8190	359.40	3693	415.96	2414	2073.60	22602	1708.14	16663
Geo.Ave.			3.65	4371.58	87230.14	1012.76	13182.62	742.98	6374.91	445.29	3453.64	476.81	2584.05	959.39	6028.79	932.07	4668.44
50-100-500	4804176.09	4642949.19	3.36	*	*	29553.94	154248	16597.90	82028	13861.38	108413	7838.12	40506	11465.35	55112	9560.05	40882
50-100-500-A	4925340.42	4756778.21	3.42	*	*	46188.37	369637	13280.21	71670	5049.13	28836	4446.50	20461	15747.30	63382	17459.53	60227
50-100-500-B	4928096.69	4774447.53	3.12	*	*	9018.30	42620	5341.29	19991	5743.16	26130	10843.65	44125	10412.63	41649	8725.17	26608
50-100-500-C	4861224.99	4756953.04	2.14	54551.36	711322	439.16	2142	427.55	1234	456.32	612	485.46	461	548.28	547	636.61	685
50-100-500-D	4907174.79	4766892.06	2.86	*	*	35534.27	225695	14226.77	67055	4281.24	23665	2732.47	8932	7186.85	29006	5470.73	18921
Geo.Ave.			2.94	*	*	11394.85	65161.33	5902.00	24979.06	3793.17	16390.90	3467.55	10853.16	5942.09	18735.20	5508.55	15338.89
Gl.Geo.Ave.			2.93	*	*	470.46	6718.36	367.29	3661.31	272.57	2297.76	262.36	1629.24	428.10	2461.52	400.72	1902.51

Table A.7: TLUFLP-MA computational experiments using UserCutCallback and warm-start iterations to Ro and Tcha instances

	OF	Lin OF	I D	MAG	UDV.	мат	CDV	N. A. N. T. X. 7	W4 C20	MA T 137	7 W4 C90	MACE	IVC WA COO
Instances	OF	Lin. Of	LR (07)	CDU(-)	Nadaa	CDU(-)	N-J	CDU(-)	Nadaa	CDU(-)	Nadaa	CDU(-)	JVC-W4-C20
20 50 000	0700424.00	0091504.90	(70)	0PU(s)	Nodes	0F 0(s)	1101	14.07	nodes	14.74	nodes	16.50	1 47
30-50-200	2702434.06	2031504.39	2.62	39.23	96	25.50	1121	14.27	135	14.74	130	10.52	147
30-50-200-A	2567372.43	2540152.61	1.06	13.46	20	18.46	72	8.92	53	8.94	56	9.02	51
30-50-200-B	2824350.58	2787357.51	1.31	11.86	18	19.03	132	9.85	62	10.08	62	8.90	47
30-50-200-C	2739287.77	2677162.99	2.27	30.91	67	24.78	467	12.95	95	12.75	92	11.75	92
<u>30-50-200-D</u>	2750655.84	2707905.01	1.55	14.26	30	19.52	224	9.61	45	9.98	44	8.43	37
Geo.Ave.			1.67	19.42	37.01	21.25	256.69	10.93	71.71	11.11	71.82	10.56	65.43
30-100-200	2779218.00	2667586.85	4.02	948.95	616	524.14	16171	1014.20	13875	1096.76	18786	568.24	10271
30-100-200-A	2412877.98	2307840.23	4.35	763.88	396	514.16	52639	528.43	4751	284.38	2837	408.05	6152
30-100-200-В	2627461.14	2516863.23	2.91	1474.52	753	668.34	44988	324.90	3992	562.69	9688	211.08	2142
30-100-200-C	2610127.69	2534284.63	3.42	207.37	98	115.46	5099	67.44	361	76.27	602	77.04	535
30-100-200-D	2579724.75	2491466.26	3.42	320.12	193	156.29	10169	116.74	891	119.86	1024	116.44	1285
Geo.Ave.			3.59	589.11	322.23	317.97	18179.46	267.55	2429.51	276.10	3166.39	213.06	2475.95
30-100-300	3420062.08	3279956.09	4.10	1447.36	622	596.97	28538	404.53	3471	627.74	8184	418.05	6193
30-100-300-A	3456442.66	3342171.86	3.31	507.44	176	205.59	8204	161.07	1122	182.55	1241	187.69	1489
30-100-300-B	3409859.59	3289018.33	3.54	895.77	317	374.34	16202	204.50	1576	236.34	1676	323.19	3191
30-100-300-C	3647069.87	3509548.18	2.99	3693.40	1662	2394.69	131170	1514.45	14427	1907.01	23029	1841.98	18340
30-100-300-D	3367121.02	3266508.22	2.99	371.60	171	159.50	4584	103.09	503	111.91	526	90.20	452
Geo.Ave.			3.36	979.79	397.01	445.50	18690.43	290.82	2136.73	356.77	2903.05	334.91	3002.29
40-100-300	3399890.22	3252221.54	4.34	6634.15	1379	3414.44	155808	2672.48	29119	2090.65	16557	2393.35	17368
40-100-300-A	3292450.69	3193524.24	3.00	1027.95	206	340.17	11500	238.60	1102	252.15	1211	219.04	998
40-100-300-B	3381330.15	3257178.20	3.67	1665.14	504	625.19	25422	408.90	2928	352.92	1897	424.19	3062
40-100-300-C	3427186.43	3300776.28	3.69	1984.31	704	674.66	40329	228.10	1850	284.92	2342	451.62	5909
40-100-300-D	3466509.83	3339807.77	3.66	2725.23	598	1264.90	72809	636.77	5521	408.06	3167	528.97	5054
Geo.Ave.			3.65	2278.47	570.20	908.73	42194.90	519.59	3948.42	464.53	3090.90	555.98	4365.23
50-100-500	4804176.09	4642949.19	3.36	22516.84	2103	19109.64	548485	12934.12	64124	24005.14	133446	2976.58	11344
50-100-500-A	4925340.42	4756778.21	3.42	*	*	4219.52	45999	314.87	208	8685.82	54547	6184.84	39336
50-100-500-B	4928096.69	4774447.53	3.12	20991.47	2526	6566.30	125266	254.58	12	10077.58	43559	8319.38	36575
50-100-500-C	4861224.99	4756953.04	2.14	3440.37	344	522.67	7607	501.39	587	510.60	781	572.84	968
50-100-500-D	4907174.79	4766892.06	2.86	16665.05	1037	8413.35	178700	9469.95	44326	3061.54	13672	3991.45	19062
Geo.Ave.			2.94	*	*	4714.18	84453.35	1375.44	1330.19	5050.08	20226.81	3227.42	12466.86
Gl.Geo.Ave.			2.93	*	*	418.88	12545.80	227.38	1143.51	303.30	2104.46	266.81	1925.53
			-										

Table A.8: TLUFLP-MA computational experiments to Ro and Tcha instances

Instances	OF	Lin. OF	LR	SA-C	PX	SA-B-	CPX	SA	-I	SA-	CF	SA-N	ΛW	SA	-P	MA-I-	JVC	MA-CI	F-JVC
			(%)	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes
332-A	42189	39042.36	7.46	5.85	45	1.84	87	0.56	47	0.69	49	0.57	47	3.81	50	0.81	605	0.77	547
432-A	54119	51624.88	4.61	4.74	34	1.34	56	0.52	37	0.57	39	0.53	37	3.50	187	1.04	493	0.71	285
532-A	51183	46885.09	8.40	14.03	168	1.90	157	1.08	213	0.89	150	1.12	213	3.46	241	0.52	295	0.54	419
632-A	54238	52216.39	3.73	5.81	43	1.46	108	0.57	43	0.58	43	0.58	43	2.71	151	0.33	240	0.38	217
832-A	51144	47550.52	7.03	7.80	60	1.43	70	0.54	29	0.56	29	0.55	29	3.73	170	0.41	214	0.62	342
1032-A	57120	51389.31	10.03	10.37	366	1.76	354	0.88	259	0.92	227	0.91	259	3.42	355	3.03	1984	3.72	2167
1132-A	57133	52000.09	8.98	15.74	503	1.80	585	0.78	206	0.90	213	0.81	206	3.55	1582	0.39	188	0.38	253
1332-A	54176	52660.00	2.80	3.44	22	1.30	43	0.34	25	0.40	29	0.36	25	2.34	54	0.35	108	0.64	250
1432-A	54149	50371.94	6.98	9.46	142	1.75	169	0.69	86	0.72	121	0.71	86	3.78	657	2.55	1204	3.53	1784
1532-A	54142	49039.50	9.42	21.07	571	1.81	442	1.13	465	0.93	316	1.16	465	3.57	854	1.03	452	0.95	380
1632-A	45150	44079.43	2.37	3.44	25	1.11	32	0.34	21	0.35	21	0.35	21	2.46	32	0.91	444	1.16	691
1732-A	51191	47887.70	6.45	13.80	160	1.60	97	0.85	102	0.95	136	0.87	102	2.39	103	1.31	511	1.45	504
1832-A	57131	52455.63	8.18	7.31	177	1.72	243	0.74	189	0.62	139	0.76	189	4.15	582	0.50	244	0.58	297
1932-A	42121	38595.72	8.37	7.22	50	1.86	90	0.59	40	0.74	48	0.63	40	3.16	98	0.55	392	0.78	809
2032-A	48112	43894.87	8.77	10.13	100	1.82	101	0.87	91	0.68	77	0.90	91	2.94	160	1.17	414	1.15	409
2232-A	54133	50846.63	6.07	5.62	62	1.73	147	0.66	83	0.72	57	0.69	83	3.23	402	1.14	1003	1.08	628
2432-A	51153	47359.28	7.42	11.96	136	1.82	207	0.81	98	0.84	123	0.82	98	3.22	309	1.08	632	1.10	659
2532-A	54182	50549.65	6.70	18.98	187	1.81	120	1.37	333	0.75	109	1.40	333	3.85	406	2.94	1642	1.73	983
2632-A	51175	45981.44	10.15	22.00	185	1.96	239	0.91	110	0.94	119	0.93	110	4.16	274	1.36	718	1.53	833
2732-A	48136	40224.05	16.44	59.61	766	4.07	852	1.52	384	1.40	298	1.54	384	6.62	705	0.88	438	0.89	374
2932-A	51138	44451.85	13.07	56.68	829	3.35	587	1.14	192	1.19	184	1.17	192	4.68	527	0.27	76	0.52	183
3032-A	48191	45065.79	6.49	4.98	34	1.62	52	0.60	34	0.61	34	0.63	34	3.46	174	0.76	303	1.06	485
3132-A	48148	45087.06	6.36	3.55	29	1.33	43	0.34	18	0.35	18	0.36	18	3.80	141	2.04	764	1.08	334
3232-A	48161	45695.52	5.12	6.69	54	1.45	51	0.52	47	0.45	37	0.54	47	2.31	129	0.55	235	0.54	221
Geo.Ave.			6.95	9.76	108.82	1.74	134.87	0.71	85.45	0.70	78.69	0.73	85.45	3.42	230.02	0.86	424.98	0.93	468.96

Table A.9: TLUFLP-SA computational experiments to GapA instances

Instances	OF	Lin. OF	LR	SA-C	CPX	SA-B-	CPX	SA	-I	SA-	CF	SA-1	MW	SA	-P	MA-I-	-JVC	MA-CI	F-JVC
			(%)	CPU(s)	Nodes														
331-B	45157	41278.82	8.59	8.46	143	1.72	154	0.57	49	0.59	62	0.59	49	3.98	277	0.83	418	0.68	319
431-B	45170	38025.35	15.82	46.70	539	3.64	683	1.28	322	1.28	228	1.31	322	5.00	326	1.93	727	2.05	688
531-B	45170	39693.12	12.13	45.58	507	2.82	416	1.36	307	1.39	301	1.39	307	4.83	284	1.16	594	1.39	645
631-B	45120	38571.54	14.51	38.95	759	3.03	680	1.12	457	1.49	485	1.15	457	4.55	394	2.68	1067	2.23	782
731-B	48122	40651.16	15.52	116.77	2240	7.45	2564	1.17	252	1.19	271	1.19	252	3.91	393	1.62	1278	1.51	794
831-B	42150	37233.74	11.66	18.63	200	2.11	199	0.96	136	1.15	162	0.99	136	4.13	148	0.63	394	0.49	307
931-B	48095	41660.39	13.38	23.40	484	2.60	597	0.93	209	0.97	215	0.99	209	4.15	493	1.06	477	1.28	624
1031-B	42177	35472.92	15.90	234.93	2101	7.12	1327	2.13	642	3.21	1238	2.18	642	4.52	466	3.12	1655	5.46	2608
1131-B	42191	37261.20	11.68	28.99	342	2.30	188	0.98	129	1.12	165	1.00	129	3.48	172	0.64	245	1.20	478
1231-B	48123	41672.14	13.40	68.57	710	4.42	899	1.73	437	1.72	380	1.75	437	4.41	520	1.98	895	1.40	715
1331-B	42160	38354.91	9.03	42.81	408	2.25	138	0.86	63	1.04	127	0.88	63	4.44	237	1.14	266	1.01	328
1431-B	45110	40027.83	11.27	28.17	307	3.01	453	1.11	181	1.17	204	1.15	181	4.32	234	1.20	444	0.94	426
1531 - B	48163	42811.97	11.11	20.01	246	2.60	289	1.12	165	1.15	158	1.21	165	4.54	387	1.37	504	0.93	433
1631-B	45198	42905.82	5.07	4.38	29	1.13	45	0.31	12	0.32	12	0.32	12	2.70	51	0.40	122	0.53	202
1731-B	45183	40646.42	10.04	15.49	137	2.37	257	1.32	211	1.01	122	1.36	211	4.15	336	1.02	390	1.04	497
1831-B	45200	40385.35	10.65	17.58	167	2.81	253	1.22	134	1.20	108	1.26	134	4.59	167	1.20	378	2.19	991
1931-B	39170	33960.13	13.30	26.97	202	2.19	254	0.96	118	0.86	108	0.99	118	3.51	106	0.98	297	0.88	253
2031-B	45106	38128.65	15.47	114.35	1747	7.65	2061	1.97	640	1.87	597	2.01	640	5.42	1125	4.11	1820	6.02	2550
2131-B	48143	40236.96	16.42	89.35	1253	4.24	1162	1.70	613	1.89	620	1.74	613	6.14	822	3.34	1546	3.23	1528
2231-B	48163	42596.61	11.56	130.41	1374	6.72	1240	1.08	151	1.20	231	1.09	151	4.21	303	0.89	309	1.34	609
2331-B	48138	40133.64	16.63	138.48	1587	7.13	1664	2.06	1026	2.17	1051	2.10	1026	5.40	1238	6.45	3408	5.70	2592
2431-B	45147	43720.23	3.16	5.88	26	1.64	47	0.43	18	0.36	12	0.45	18	2.87	75	0.17	47	0.18	58
2531-B	45131	38672.84	14.31	21.83	208	2.31	232	0.97	111	1.15	152	0.99	111	4.16	212	1.07	469	1.08	432
2631-B	48154	45121.66	6.30	7.17	71	1.91	103	0.58	35	0.58	41	0.59	35	3.83	358	0.41	170	0.48	231
2731-B	42124	37515.36	10.94	22.89	264	2.34	233	0.87	127	0.90	132	0.91	127	2.88	124	0.82	399	0.85	356
2831-B	48139	43404.92	9.83	18.63	198	2.13	193	0.77	91	0.78	91	0.78	91	4.25	610	0.65	532	0.75	580
2931-B	48139	40511.07	15.85	212.42	2683	7.03	2457	2.07	645	2.08	620	2.12	645	6.03	1014	6.36	2007	5.65	1992
3031-B	42123	35036.66	16.82	70.40	784	5.07	986	1.17	271	1.12	267	1.19	271	3.83	291	1.55	818	1.04	469
3131 - B	42163	35784.21	15.13	105.73	1195	4.82	1006	1.34	340	1.25	340	1.34	340	5.16	304	1.98	922	2.25	1010
3231-B	48143	40902.45	15.04	69.58	1051	4.70	1218	1.25	262	1.47	337	1.29	262	3.44	540	1.87	919	1.92	957
Geo.Ave.			11.68	36.91	414.80	3.24	440.07	1.08	178.09	1.13	187.77	1.11	178.09	4.22	310.34	1.29	551.36	1.35	592.52

Table A.10: TLUFLP-SA computational experiments to GapB instances

Instances	OF	Lin. OF	LR	SA-C	PX	SA-B-	CPX	SA	-I	SA-	CF	SA-N	ЛW	SA-	·P	MA-I-	JVC	MA-CH	F-JVC
			(%)	CPU(s)	Nodes														
333-C	54163	49092.88	9.36	25.03	436	1.76	256	0.83	118	0.76	96	0.85	118	3.28	325	0.81	605	0.77	547
433-C	45140	40427.38	10.44	56.67	672	2.35	263	1.06	132	1.05	123	1.08	132	4.59	184	1.04	493	0.71	285
533-C	51138	47598.87	6.92	8.67	102	1.77	90	0.75	95	0.76	94	0.80	95	3.32	380	0.52	295	0.54	419
633-C	57134	52431.91	8.23	7.84	104	1.38	97	0.59	75	0.57	68	0.60	75	3.78	208	0.33	240	0.38	217
733-C	51157	46769.40	8.58	12.95	104	2.04	113	0.58	59	0.60	57	0.59	59	4.14	273	0.41	214	0.62	342
833-C	48127	38915.39	19.14	203.36	1926	10.61	2597	2.35	666	2.45	596	2.41	666	6.51	1156	3.03	1984	3.72	2167
933-C	54118	50787.13	6.15	8.72	137	1.37	97	0.56	56	0.60	52	0.58	56	3.04	90	0.39	188	0.38	253
1033-C	54170	51298.50	5.30	12.58	158	1.88	153	0.83	79	1.00	118	0.86	79	2.58	77	0.35	108	0.64	250
1133-C	51204	44444.24	13.20	67.34	1157	5.92	1279	1.54	402	1.86	575	1.56	402	3.89	391	2.55	1204	3.53	1784
1233-C	54146	49352.47	8.85	12.54	150	1.54	154	0.96	190	0.96	156	0.99	190	5.15	341	1.03	452	0.95	380
1333-C	51138	45958.34	10.13	32.32	373	2.90	485	0.88	144	0.84	110	0.90	144	4.26	546	0.91	444	1.16	691
1433-C	48159	43495.05	9.68	36.57	271	2.58	313	1.12	175	1.24	191	1.13	175	4.62	197	1.31	511	1.45	504
1533-C	54161	51155.50	5.55	8.89	114	1.60	168	0.82	105	0.86	127	0.83	105	4.05	292	0.50	244	0.58	297
1633-C	57151	53182.44	6.94	5.62	206	1.39	92	0.43	51	0.50	57	0.45	51	3.53	493	0.55	392	0.78	809
1833-C	48179	43230.34	10.27	34.59	493	2.93	608	1.40	277	1.44	324	1.43	277	2.96	336	1.17	414	1.15	409
2133-C	51166	46730.81	8.67	11.65	108	1.91	189	0.86	91	0.88	91	0.89	91	4.82	505	1.14	1003	1.08	628
2233-C	51139	46044.13	9.96	19.75	322	2.70	449	0.94	195	0.94	208	0.95	195	4.19	536	1.08	632	1.10	659
2333-C	45125	38314.35	15.09	134.06	1576	6.53	2019	1.71	285	1.90	356	1.80	285	5.66	313	2.94	1642	1.73	983
2533-C	51141	44038.82	13.89	38.13	602	2.55	556	1.37	216	1.84	590	1.41	216	2.77	219	1.36	718	1.53	833
2733-C	51130	46203.25	9.64	22.90	368	2.84	426	1.02	219	0.98	167	1.03	219	5.04	731	0.88	438	0.89	374
2833-C	48159	44994.91	6.57	8.17	43	2.07	317	0.60	26	0.62	26	0.61	26	3.27	99	0.27	76	0.52	183
2933-C	48149	43865.62	8.90	15.30	150	1.68	144	0.91	125	0.87	116	0.94	125	3.70	183	0.76	303	1.06	485
3033-C	51164	45378.76	11.31	23.63	321	2.52	346	0.91	126	0.97	127	0.94	126	3.85	380	2.04	764	1.08	334
3233-C	45132	40640.00	9.95	14.08	195	1.58	215	0.79	86	0.83	106	0.80	86	3.37	185	0.55	235	0.54	221
Geo.Ave.			9.25	21.00	264.23	2.35	287.19	0.92	129.15	0.97	136.89	0.94	129.15	3.91	289.87	0.86	424.98	0.93	468.96

Table A.11: TLUFLP-SA computational experiments to GapC instances

Instances	OF	Lin OF	LB	SA-	CPX	SA-B	-CPX	SA	T	SA	-CF	SA-	MW	SA	-P
motunees	01	2 01	(%)	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes
GapA0	45248	38172.79	15.64	2605.78	2343	102.68	6315	15.05	2405	11.76	1292	15.16	2405	29.31	1994
GapA1	45202	35413.90	21.65	2144.56	1923	43.56	1937	9.40	1017	9.66	1051	9.45	1017	28.71	1568
GapA2	45214	36237.63	19.85	2151.06	1775	158.71	9297	22.70	3993	29.05	5437	22.79	3993	35.11	2564
GapA3	48225	39023.86	19.08	2639.79	2471	94.36	6494	33.88	6601	47.55	9585	33.86	6601	73.95	8153
GapA4	45267	37262.02	17.68	1373.30	1186	52.98	2866	10.23	1304	9.92	1195	10.42	1304	24.59	1356
GapA5	45163	36916.15	18.26	2450.11	2301	102.28	4994	14.90	2099	12.93	2042	15.09	2099	42.90	3993
GapA6	48164	38119.05	20.86	5978.70	6768	141.54	8110	46.03	11568	61.07	12585	46.25	11568	56.90	8286
GapA7	42213	35225.25	16.55	1155.24	740	66.60	1527	16.23	2216	9.31	1019	16.28	2216	15.20	563
GapA8	51151	38970.25	23.81	9543.85	18113	585.35	37126	145.19	30839	110.80	22829	146.14	30839	157.95	27231
GapA9	42250	36149.78	14.44	1845.38	1735	46.47	1787	6.94	643	8.15	873	7.10	643	23.00	966
GapA10	48190	38988.61	19.09	4675.88	4962	108.46	8704	41.78	11517	34.44	6432	42.01	11517	54.60	8241
GapA11	48195	38214.74	20.71	3903.56	4436	175.55	8522	49.08	10872	61.49	17055	49.19	10872	77.19	10088
GapA12	48184	38411.05	20.28	3817.68	4106	120.11	8773	42.75	7904	37.19	7199	43.06	7904	71.35	7927
GapA13	48194	40009.92	16.98	2011.27	1948	46.62	3239	9.98	1376	10.78	1393	10.03	1376	34.65	2833
GapA14	48219	39205.21	18.69	2762.47	2551	78.13	5525	17.89	3230	16.36	2501	18.00	3230	32.19	3110
GapA15	48156	37696.10	21.72	2889.96	2855	105.93	7820	51.77	9410	52.95	9934	52.31	9410	44.31	5616
GapA16	51195	40008.00	21.85	4360.09	5060	150.27	11358	32.14	7082	36.41	7496	32.32	7082	68.18	9794
GapA17	45208	37492.52	17.07	1664.00	2142	55.77	2653	8.89	1168	10.02	1459	9.04	1168	28.06	1615
GapA18	48167	36982.10	23.22	8041.47	9574	245.28	16458	49.33	9945	54.45	12155	49.85	9945	105.66	15895
GapA19	48237	38307.32	20.59	2661.00	3337	51.53	3692	15.15	2575	14.23	2242	15.34	2575	31.96	3808
GapA0U	48160	36091.43	25.06	8612.74	11679	269.48	14810	297.24	88969	203.54	54286	297.25	88969	120.82	17609
GapA1U	48163	37272.27	22.61	5146.00	8533	210.67	16467	51.93	10406	42.88	8752	52.15	10406	64.00	8062
GapA2U	48206	38941.48	19.22	4254.47	4641	141.60	7320	39.45	8617	39.02	7669	39.64	8617	46.24	6808
GapA3U	48163	36780.39	23.63	3060.39	3351	88.08	5545	22.90	5176	22.42	5230	22.99	5176	46.32	5167
GapA4U	48222	38464.55	20.23	5614.87	5925	116.15	6351	46.92	8702	38.60	8331	46.91	8702	49.83	5744
GapA5U	45213	36622.39	19.00	2382.73	1560	56.12	1669	23.75	3282	35.97	5268	23.97	3282	43.41	3098
GapA6U	45175	35815.79	20.72	2451.40	2180	73.90	3668	16.79	2290	17.17	2730	16.95	2290	36.73	3467
GapA7U	45277	37273.38	17.68	1682.02	1506	64.44	3854	23.58	5290	29.77	7116	23.68	5290	26.43	2427
GapA8U	45171	35611.14	21.16	1878.24	1724	72.21	3870	20.59	5360	20.27	4721	20.87	5360	41.27	4475
GapA9U	45279	38521.06	14.93	1693.00	1458	51.27	1996	15.87	2345	11.04	1553	15.96	2345	30.58	2208
Geo.Ave.			19.56	3010.38	3078.19	98.85	5503.80	26.38	4695.30	25.93	4512.21	26.57	4695.30	44.62	4298.90

Table A.12: TLUFLP-SA computational experiments to LGapA instances

Instances	OF	Lin. OF	LR	SA-C	CPX	SA-B	-CPX	SA	A-I	SA	-CF	SA-	MW	SA	-P
			(%)	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes
GapB0	54217	46194.42	14.80	2800.50	2915	39.80	3001	14.84	2751	10.65	1649	14.93	2751	27.70	2800
GapB1	54203	44082.08	18.67	5025.01	7252	113.45	10304	64.83	17057	68.63	21518	65.31	17057	63.89	7817
GapB2	51247	42960.75	16.17	953.02	1353	23.06	1813	7.69	1337	7.07	1379	7.76	1337	23.32	1304
GapB3	57208	49421.72	13.61	1301.29	1928	25.61	2200	7.50	1010	7.02	966	7.67	1010	21.46	1576
GapB4	54206	43551.43	19.66	2518.26	3291	41.01	3465	27.07	5544	24.49	4791	27.39	5544	29.99	2838
GapB5	51226	44667.10	12.80	611.90	849	18.11	1272	6.51	1240	6.55	993	6.61	1240	18.23	909
GapB6	51199	42480.98	17.03	4159.74	4622	91.37	7544	22.72	4589	33.33	7967	22.89	4589	71.52	10415
GapB7	51201	39597.73	22.66	22672.66	24393	704.19	39684	274.75	48178	231.56	41720	274.86	48178	256.19	31507
GapB8	51181	42899.53	16.18	1440.90	1394	28.06	1540	8.94	1417	7.65	1211	9.06	1417	26.03	1675
GapB9	51215	40861.46	20.22	4931.56	4962	157.09	9406	31.55	5004	25.83	4645	31.61	5004	83.45	8621
GapB10	51232	44207.28	13.71	1538.94	1489	26.04	1997	8.65	1250	9.08	1332	8.85	1250	34.41	3657
GapB11	51185	43797.14	14.43	1317.41	2107	30.68	2255	8.97	1396	7.67	1097	9.23	1396	25.65	1329
GapB12	48221	42995.83	10.84	433.08	445	14.66	918	3.92	266	3.57	198	4.00	266	14.30	292
GapB13	51235	44512.57	13.12	1346.29	1111	34.28	2071	7.52	1324	7.78	1502	7.57	1324	28.34	1218
GapB14	57176	46799.73	18.15	10142.62	17395	172.46	19450	84.10	24502	156.27	48366	84.28	24502	146.34	21904
GapB15	51294	42856.37	16.45	1971.66	1771	42.93	2492	20.08	3368	11.97	1920	20.30	3368	64.54	7783
GapB16	57190	45472.88	20.49	12579.71	17799	214.71	20163	94.42	23444	86.79	22281	94.98	23444	150.22	27933
GapB17	54204	45158.57	16.69	2895.01	3508	52.84	3923	21.15	3180	15.33	2917	21.21	3180	42.98	3663
GapB18	51292	44678.80	12.89	1915.58	1655	36.99	2228	18.84	4208	20.96	4151	18.94	4208	50.86	4620
GapB19	54188	44548.44	17.79	6891.33	7323	111.19	7537	38.72	9598	27.97	6453	38.93	9598	49.44	7728
GapB0U	51200	41692.19	18.57	1859.74	1813	50.79	3302	13.34	2252	14.61	2269	13.33	2252	40.98	3869
GapB1U	51223	42666.11	16.71	2106.33	2309	33.77	2750	9.25	1224	10.35	1240	9.32	1224	22.35	1296
GapB2U	48187	40654.86	15.63	1326.01	1041	44.81	2578	8.72	1474	8.84	1501	8.78	1474	24.34	1357
GapB3U	51233	43263.55	15.56	2177.99	2512	31.69	1633	6.71	792	8.41	1042	6.84	792	27.47	1700
GapB4U	54172	45152.62	16.65	2135.54	3089	41.36	3269	12.44	2564	11.80	2255	12.51	2564	32.91	3133
GapB5U	54216	44321.25	18.25	5214.37	5178	74.53	6230	27.74	6586	34.86	7132	27.98	6586	59.02	6216
GapB6U	51214	44334.73	13.43	1294.50	1168	34.26	2653	13.04	2263	12.33	1486	13.29	2263	35.29	2589
GapB7U	51203	40837.24	20.24	6080.00	6065	136.62	8207	100.61	17225	55.99	8794	101.06	17225	62.29	8091
GapB8U	51185	41928.91	18.08	3671.35	3464	48.26	3402	29.84	6489	14.87	3004	30.07	6489	32.90	1849
GapB9U	51252	42608.76	16.86	6809.62	8243	47.03	2677	27.08	5691	25.85	5024	27.29	5691	46.03	4000
Geo.Ave.			16.32	2651.68	2971.02	53.27	3773.50	19.07	3391.44	17.77	3070.25	19.25	3391.44	41.76	3498.13

Table A.13: TLUFLP-SA computational experiments to LGapB instances

Instances	OF	Lin. OF	LR	SA-0	CPX	SA-B	-CPX	SA	-I	SA	-CF	SA-	MW	SA	-P
			(%)	CPU(s)	Nodes	$\mathrm{CPU}(\mathbf{s})$	Nodes	CPU(s)	Nodes	$\mathrm{CPU}(\mathbf{s})$	Nodes	CPU(s)	Nodes	$\mathrm{CPU}(\mathbf{s})$	Nodes
GapC0	48243	42732.64	11.42	1591.70	1075	28.01	755	6.99	858	3.90	254	7.11	858	13.20	331
GapC1	51214	41919.33	18.15	2887.40	2584	63.79	3641	16.50	2945	19.38	2677	16.66	2945	36.14	3434
GapC2	51193	42457.84	17.06	6274.50	7683	141.34	7181	47.27	8641	41.30	8003	47.72	8641	79.00	8328
GapC4	48211	40428.02	16.14	2126.81	1906	86.97	4806	20.89	4186	27.96	5758	21.12	4186	43.69	3363
GapC5	45356	40199.41	11.37	1456.52	978	39.86	948	5.03	423	5.30	510	5.09	423	22.47	661
GapC6	51153	42128.37	17.64	2938.63	3192	174.96	13146	19.75	4907	18.33	4380	19.68	4907	41.59	4627
GapC7	48243	41972.63	13.00	1838.10	1178	51.39	1638	10.42	962	10.44	944	10.53	962	26.79	1243
GapC8	48180	39042.18	18.97	3849.94	4453	78.32	5094	16.49	3736	18.79	4727	16.58	3736	48.56	5825
GapC9	45189	38476.07	14.86	1511.37	1111	61.56	2556	12.75	1887	11.34	1667	12.97	1887	31.60	2177
GapC10	48229	40934.82	15.12	1379.00	983	42.88	1814	7.42	772	7.55	775	7.58	772	21.97	877
GapC11	51188	43332.23	15.35	2245.65	4699	72.14	6145	11.51	2537	11.50	2697	11.57	2537	44.54	6876
GapC12	48225	38943.37	19.25	3098.35	2556	70.97	3366	12.31	1541	12.35	1541	12.37	1541	38.63	2025
GapC13	48250	41568.60	13.85	1783.20	2747	39.27	2261	9.03	1618	8.85	1606	9.11	1618	27.52	1401
GapC14	45185	38859.14	14.00	1436.63	1388	38.53	2090	5.10	685	6.23	688	5.19	685	20.60	819
GapC15	45195	37623.27	16.75	3485.26	2182	68.09	2129	16.42	2306	16.82	2369	16.46	2306	36.60	2941
GapC16	51220	43346.84	15.37	2415.82	2973	71.11	3457	10.26	1755	10.86	1770	10.37	1755	27.77	2803
GapC18	51267	44791.69	12.63	989.53	1018	26.78	1399	6.00	760	6.04	760	6.08	760	25.73	803
GapC0U	45232	40590.67	10.26	445.62	862	12.00	901	3.35	334	3.28	334	3.40	334	15.08	389
GapC1U	51175	43486.38	15.02	1658.35	1458	39.73	2464	9.18	1175	8.12	1159	9.32	1175	28.57	1724
GapC2U	51228	44575.98	12.99	1297.39	1162	44.55	2063	6.36	852	6.69	798	6.49	852	20.17	763
GapC3U	51215	42496.20	17.02	5474.36	5537	133.44	7334	31.20	6111	31.65	5499	31.28	6111	61.51	6480
GapC4U	48208	42434.75	11.98	929.79	2121	31.35	973	4.70	416	4.70	461	4.85	416	23.36	1144
GapC5U	48181	40815.81	15.29	3092.80	1976	55.72	2581	11.00	1531	10.21	1502	11.09	1531	31.18	2220
GapC6U	48222	43403.41	9.99	879.01	1072	15.03	890	3.32	225	3.75	259	3.45	225	19.35	404
GapC7U	45274	38838.83	14.21	1461.86	906	37.94	1179	6.71	898	6.82	917	6.88	898	24.48	724
GapC8U	48240	41793.75	13.36	1452.50	1490	41.36	2170	4.87	614	5.22	676	4.96	614	18.98	761
GapC9U	48214	43232.60	10.33	575.33	657	16.18	776	3.55	264	3.58	264	3.64	264	17.04	441
Geo.Ave.			14.26	1811.86	1793.60	48.40	2313.72	9.32	1264.46	9.34	1234.36	9.44	1264.46	28.61	1541.00

Table A.14: TLUFLP-SA computational experiments to LGapC instances

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Instances	OF	Lin OF	LB	MSA-	CPX	MSA-I	B-CPX	MS	A_I	MSA	-CF	MSA.	MW	MSA	A-P	MA-I	IVC	MA-CE	F- IVC
motanees	01	Liii. 01	(%)	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes
332-A	42189	39042.36	7.46	7 69	63	1.13	62.00	2.16	127	2.17	128	0.59	127	3 73	1141	0.81	605	0.77	547
432-A	54119	51624.88	4.61	5.29	37	1.24	75.00	2.23	48	1.42	66	0.48	48	2.63	188	1.04	493	0.71	285
532-A	51183	46885.09	8.40	12.10	146	1.45	133.00	5.45	548	5.23	680	1.51	548	4.44	654	0.52	295	0.54	419
632-A	54238	52216.39	3.73	8.56	58	1.61	108.00	3.21	277	3.24	268	0.86	277	4.91	653	0.33	240	0.38	217
832-A	51144	47550.52	7.03	6.55	56	1.45	128.00	2.82	315	3.33	375	0.86	315	2.99	540	0.41	214	0.62	342
1032-A	57120	51389.31	10.03	12.65	415	1.66	458.00	3.02	395	3.97	516	0.85	395	8.82	13281	3.03	1984	3.72	2167
1132-A	57133	52000.09	8.98	19.49	645	1.92	614.00	5.46	754	6.49	732	1.52	754	5.65	1056	0.39	188	0.38	253
1332-A	54176	52660.00	2.80	3.63	44	1.09	51.00	2.73	41	3.56	26	0.38	41	3.90	181	0.35	108	0.64	250
1432-A	54149	50371.94	6.98	11.46	211	1.61	234.00	4.14	345	2.09	278	0.99	345	5.24	1154	2.55	1204	3.53	1784
1532-A	54142	49039.50	9.42	30.74	873	2.06	977.00	6.21	1235	5.87	1422	2.04	1235	7.41	4348	1.03	452	0.95	380
1632-A	45150	44079.43	2.37	2.83	16	1.07	44.00	3.37	36	3.38	36	0.42	36	2.62	78	0.91	444	1.16	691
1732-A	51191	47887.70	6.45	13.45	150	1.38	102.00	3.36	279	2.49	266	1.02	279	2.89	254	1.31	511	1.45	504
1832-A	57131	52455.63	8.18	8.40	224	1.77	329.00	2.60	156	2.61	147	0.63	156	4.41	1248	0.50	244	0.58	297
1932-A	42121	38595.72	8.37	11.88	109	1.57	111.00	3.22	132	3.30	147	0.66	132	5.00	448	0.55	392	0.78	809
2032-A	48112	43894.87	8.77	10.26	98	1.86	207.00	5.55	453	3.53	184	1.28	453	4.88	1242	1.17	414	1.15	409
2232-A	54133	50846.63	6.07	6.05	73	1.48	149.00	3.92	203	2.93	135	0.79	203	3.68	1432	1.14	1003	1.08	628
2432-A	51153	47359.28	7.42	20.29	347	1.99	357.00	4.10	336	3.85	337	1.10	336	4.96	1842	1.08	632	1.10	659
2532-A	54182	50549.65	6.70	14.34	172	1.39	249.00	2.43	354	2.20	367	0.85	354	3.85	1452	2.94	1642	1.73	983
2632-A	51175	45981.44	10.15	23.64	223	1.65	305.00	1.98	388	2.55	395	1.00	388	3.72	987	1.36	718	1.53	833
2732-A	48136	40224.05	16.44	53.34	664	4.00	1101.00	11.36	3599	9.14	2668	6.34	3599	10.98	3896	0.88	438	0.89	374
2932-A	51138	44451.85	13.07	45.62	732	2.64	722.00	5.25	1067	5.22	989	2.12	1067	7.56	3301	0.27	76	0.52	183
3032-A	48191	45065.79	6.49	4.36	45	1.58	58.00	2.49	67	2.50	67	0.52	67	3.57	380	0.76	303	1.06	485
3132-A	48148	45087.06	6.36	10.15	116	1.23	50.00	2.01	137	2.17	127	0.64	137	3.27	424	2.04	764	1.08	334
3232-A	48161	45695.52	5.12	5.60	41	1.27	63.00	3.75	85	3.77	87	0.61	85	3.62	1122	0.55	235	0.54	221
Geo.Ave.			6.95	10.93	135.20	1.59	173.56	3.51	251.21	3.31	238.08	0.92	251.21	4.45	898.28	0.86	424.98	0.93	468.96

Table A.15: TLUFLP-MSA computational experiments to GapA instances

Instances	OF	Lin. OF	LR	MSA-	CPX	MSA-I	B-CPX	MS	A-I	MSA	-CF	MSA-	MW	MS	A-P	MA-I-	-JVC	MA-CI	F-JVC
			(%)	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes
331-B	45157	41278.82	8.59	7.50	139	1.51	149.00	5.13	277	3.63	272	1.00	277	5.26	862	0.83	418	0.68	319
431-B	45170	38025.35	15.82	59.02	768	3.38	698.00	5.10	1356	5.13	1252	2.73	1356	7.00	2053	1.93	727	2.05	688
531-B	45170	39693.12	12.13	43.83	428	3.12	588.00	5.20	1433	6.09	1895	2.44	1433	6.86	2321	1.16	594	1.39	645
631-B	45120	38571.54	14.51	44.22	682	3.34	1038.00	6.15	1796	6.04	1989	2.97	1796	8.00	7265	2.68	1067	2.23	782
731-B	48122	40651.16	15.52	238.09	3503	11.65	3899.00	13.22	10184	9.73	6652	10.65	10184	12.71	10021	1.62	1278	1.51	794
831-B	42150	37233.74	11.66	17.23	208	1.83	217.00	2.35	469	2.41	485	1.01	469	3.50	810	0.63	394	0.49	307
931-B	48095	41660.39	13.38	28.45	641	2.47	737.00	6.38	1502	5.97	1448	2.27	1502	5.34	2538	1.06	477	1.28	624
1031 - B	42177	35472.92	15.90	101.94	1226	8.08	2194.00	4.37	2244	4.41	2308	3.60	2244	15.45	7597	3.12	1655	5.46	2608
1131-B	42191	37261.20	11.68	17.77	178	2.16	259.00	3.32	228	3.33	222	0.95	228	6.99	1670	0.64	245	1.20	478
1231-B	48123	41672.14	13.40	294.50	2770	11.01	2676.00	9.07	3623	7.58	2917	5.91	3623	11.75	6933	1.98	895	1.40	715
1331-B	42160	38354.91	9.03	21.75	161	2.25	119.00	4.30	410	4.29	409	1.31	410	3.61	587	1.14	266	1.01	328
1431 - B	45110	40027.83	11.27	40.07	442	2.67	615.00	5.41	1075	7.20	1194	2.29	1075	5.07	2401	1.20	444	0.94	426
1531-B	48163	42811.97	11.11	22.07	280	2.47	407.00	8.03	1253	7.50	1216	2.58	1253	5.82	1335	1.37	504	0.93	433
1631 - B	45198	42905.82	5.07	6.37	57	1.22	56.00	1.89	16	1.93	16	0.31	16	3.56	304	0.40	122	0.53	202
1731-B	45183	40646.42	10.04	14.86	135	1.67	184.00	5.16	641	4.05	529	1.43	641	4.16	760	1.02	390	1.04	497
1831-B	45200	40385.35	10.65	19.38	198	2.00	213.00	6.38	610	5.12	668	1.79	610	4.59	944	1.20	378	2.19	991
1931 - B	39170	33960.13	13.30	41.86	339	2.66	362.00	2.76	409	2.78	411	1.20	409	5.88	1149	0.98	297	0.88	253
2031-B	45106	38128.65	15.47	139.45	1844	13.25	3847.00	14.83	7421	12.68	6030	9.33	7421	13.89	10459	4.11	1820	6.02	2550
2131-B	48143	40236.96	16.42	102.71	1605	5.03	2014.00	7.68	3512	7.14	3342	4.98	3512	10.15	4101	3.34	1546	3.23	1528
2231-B	48163	42596.61	11.56	189.19	2297	3.24	748.00	4.38	1187	5.49	1306	2.32	1187	7.05	3113	0.89	309	1.34	609
2331-B	48138	40133.64	16.63	340.90	5189	9.18	4017.00	10.29	6852	12.93	7421	8.22	6852	11.50	5639	6.45	3408	5.70	2592
2431-B	45147	43720.23	3.16	4.33	26	1.41	83.00	1.53	14	1.33	13	0.36	14	2.60	287	0.17	47	0.18	58
2531 - B	45131	38672.84	14.31	25.54	245	2.09	234.00	3.11	391	2.84	387	1.15	391	3.64	856	1.07	469	1.08	432
2631-B	48154	45121.66	6.30	8.36	79	1.58	140.00	2.32	135	2.32	135	0.74	135	2.65	408	0.41	170	0.48	231
2731-B	42124	37515.36	10.94	27.01	333	2.09	298.00	3.51	587	3.55	582	1.16	587	4.41	1455	0.82	399	0.85	356
2831-B	48139	43404.92	9.83	14.50	230	1.80	163.00	4.48	431	3.60	361	1.13	431	5.30	4081	0.65	532	0.75	580
2931-B	48139	40511.07	15.85	181.90	2528	13.61	4166.00	16.89	7616	17.79	7421	11.26	7616	16.27	9076	6.36	2007	5.65	1992
3031-B	42123	35036.66	16.82	77.72	952	3.81	1046.00	4.69	2585	4.91	2951	3.52	2585	7.28	2197	1.55	818	1.04	469
3131-B	42163	35784.21	15.13	103.17	1206	4.91	1495.00	7.19	2073	9.08	2724	3.47	2073	7.72	3043	1.98	922	2.25	1010
3231-B	48143	40902.45	15.04	111.37	1890	4.29	1323.00	9.39	4028	9.97	4000	5.11	4028	8.37	4349	1.87	919	1.92	957
Geo.Ave.			11.68	41.79	494.67	3.29	565.67	5.22	931.33	5.09	920.10	2.20	931.33	6.37	2070.03	1.29	551.36	1.35	592.52

Table A.16: TLUFLP-MSA computational experiments to GapB instances

Α.

Instances	OF	Lin. OF	LR	MSA-	CPX	MSA-I	B-CPX	MS.	A-I	MSA	-CF	MSA-	MW	MS	A-P	MA-I-	JVC	MA-CI	F-JVC
			(%)	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	$\mathrm{CPU}(\mathbf{s})$	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	$\mathrm{CPU}(\mathrm{s})$	Nodes
333-C	54163	49092.88	9.36	21.66	469	1.72	309.00	2.99	1011	4.00	714	1.56	1011	5.49	1694	0.81	605	0.77	547
433-C	45140	40427.38	10.44	83.29	1006	2.42	442.00	7.93	3019	4.43	734	4.46	3019	4.70	1032	1.04	493	0.71	285
533-C	51138	47598.87	6.92	7.45	78	1.37	160.00	4.37	350	3.33	355	1.03	350	5.35	6870	0.52	295	0.54	419
633-C	57134	52431.91	8.23	9.54	209	1.35	165.00	3.18	299	2.99	302	0.82	299	6.30	7326	0.33	240	0.38	217
733-C	51157	46769.40	8.58	14.59	137	1.83	106.00	5.31	571	5.88	631	1.40	571	3.90	795	0.41	214	0.62	342
833-C	48127	38915.39	19.14	440.27	5827	16.75	5935.00	17.02	10995	15.69	10162	13.55	10995	18.57	12472	3.03	1984	3.72	2167
933-C	54118	50787.13	6.15	7.05	110	1.25	119.00	3.10	172	3.13	174	0.58	172	3.16	1702	0.39	188	0.38	253
1033-C	54170	51298.50	5.30	9.03	91	1.70	324.00	2.28	74	2.29	74	0.51	74	3.53	441	0.35	108	0.64	250
1133-C	51204	44444.24	13.20	80.06	1387	8.28	2316.00	9.75	2077	9.66	2529	3.58	2077	6.60	2703	2.55	1204	3.53	1784
1233-C	54146	49352.47	8.85	11.95	146	1.47	159.00	3.94	313	4.90	294	0.91	313	4.60	957	1.03	452	0.95	380
1333-C	51138	45958.34	10.13	33.68	351	2.43	442.00	6.82	1567	6.74	1314	2.89	1567	7.14	2061	0.91	444	1.16	691
1433-C	48159	43495.05	9.68	26.06	256	2.11	274.00	6.23	1201	5.86	884	2.54	1201	4.32	976	1.31	511	1.45	504
1533-C	54161	51155.50	5.55	8.48	138	1.72	221.00	3.66	261	4.10	278	0.92	261	3.85	1198	0.50	244	0.58	297
1633-C	57151	53182.44	6.94	7.45	191	1.50	284.00	3.75	225	3.20	258	0.59	225	3.88	1370	0.55	392	0.78	809
1833-C	48179	43230.34	10.27	37.92	608	2.40	820.00	5.34	1116	5.34	1119	2.21	1116	5.56	1526	1.17	414	1.15	409
2133-C	51166	46730.81	8.67	13.31	135	1.83	183.00	3.39	188	3.42	188	0.84	188	6.13	2115	1.14	1003	1.08	628
2233-C	51139	46044.13	9.96	53.53	1116	2.59	965.00	4.89	1048	4.65	1002	1.79	1048	9.64	14342	1.08	632	1.10	659
2333-C	45125	38314.35	15.09	194.91	2402	6.82	2180.00	10.71	4205	11.42	3685	6.78	4205	13.25	7776	2.94	1642	1.73	983
2533-C	51141	44038.82	13.89	35.80	701	1.78	278.00	5.50	550	5.43	463	1.58	550	4.67	1890	1.36	718	1.53	833
2733-C	51130	46203.25	9.64	35.14	742	2.60	675.00	5.60	1202	5.80	919	2.10	1202	6.60	2861	0.88	438	0.89	374
2833-C	48159	44994.91	6.57	10.53	58	1.45	150.00	1.86	235	2.77	258	0.89	235	3.96	802	0.27	76	0.52	183
2933-C	48149	43865.62	8.90	13.03	134	1.54	166.00	3.60	278	3.39	241	0.85	278	3.87	804	0.76	303	1.06	485
3033-C	51164	45378.76	11.31	17.87	256	2.14	487.00	6.34	835	5.07	756	1.94	835	4.76	1677	2.04	764	1.08	334
3233-C	45132	40640.00	9.95	26.58	356	2.03	444.00	4.10	396	4.63	455	1.15	396	6.00	3711	0.55	235	0.54	221
Geo.Ave.			9.25	23.90	327.92	2.25	379.19	4.81	642.20	4.77	579.19	1.57	642.20	5.50	2081.34	0.86	424.98	0.93	468.96

Table A.17: TLUFLP-MSA computational experiments to GapC instances

Instances	OF	Lin OF	LB	MSA-	CPX	MSA-	B-CPX	M	SA-I	MS	A-CF	MSA	-MW	MS	SA-P
1100011000	01	2 01	(%)	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes
GapA0	45248	38172.79	15.64	5714.40	7597	110.74	9547	152.68	25287	336.27	71460	112.92	25287	206.74	42040
GapA1	45202	35413.90	21.65	7650.50	10707	214.09	16197	205.79	37799	219.37	45402	168.66	37799	245.75	45660
GapA2	45214	36237.63	19.85	14947.35	19181	436.36	33383	359.12	71771	759.08	166860	326.65	71771	572.12	119794
GapA3	48225	39023.86	19.08	23558.76	40104	711.97	79868	1093.47	278110	1415.50	370509	1050.02	278110	579.11	127608
GapA4	45267	37262.02	17.68	5232.59	8949	115.38	7589	132.37	22859	167.12	27964	103.10	22859	185.56	33062
GapA5	45163	36916.15	18.26	8235.63	12036	176.57	15400	221.88	59090	222.51	59574	208.37	59090	279.03	72417
GapA6	48164	38119.05	20.86	27496.55	57273	1029.45	95065	993.53	249958	1052.95	269190	954.49	249958	1104.81	275495
GapA7	42213	35225.25	16.55	10426.67	15793	563.53	23048	89.91	20201	97.79	17222	77.96	20201	104.43	15373
GapA8	51151	38970.25	23.81	*	*	2960.52	347857	3759.15	1014808	3119.59	793492	3716.35	1014808	2691.63	642323
GapA9	42250	36149.78	14.44	6226.36	9534	73.25	4762	67.30	11029	68.52	11237	47.87	11029	77.05	11131
GapA10	48190	38988.61	19.09	31741.53	54746	879.52	74994	565.42	139858	553.62	139563	528.79	139858	490.10	116590
GapA11	48195	38214.74	20.71	30520.13	59010	1337.83	106498	1156.68	265842	1100.44	264324	1129.34	265842	1286.30	311137
GapA12	48184	38411.05	20.28	38749.26	69203	1418.49	141013	722.50	182851	758.78	173820	696.35	182851	958.42	255721
GapA13	48194	40009.92	16.98	5913.09	8566	148.57	16186	205.42	42508	203.23	43360	171.27	42508	194.35	49557
GapA14	48219	39205.21	18.69	9601.55	17781	306.38	32291	316.87	74090	371.44	77181	286.61	74090	319.31	64203
GapA15	48156	37696.10	21.72	60782.44	104571	1314.38	157047	951.65	258091	970.48	267981	933.57	258091	1111.54	266256
GapA16	51195	40008.00	21.85	55913.52	95953	1338.93	96436	1327.32	333664	1261.80	303964	1285.49	333664	1225.00	276060
GapA17	45208	37492.52	17.07	4110.18	5472	73.24	4682	70.45	16948	64.04	15018	52.66	16948	72.98	14292
GapA18	48167	36982.10	23.22	41220.70	122916	1729.88	134820	1046.12	253289	1024.77	234030	1014.18	253289	1046.65	266602
GapA19	48237	38307.32	20.59	13566.45	23897	309.26	38755	185.94	49230	183.07	49038	167.12	49230	275.29	61657
GapA0U	48160	36091.43	25.06	*	*	4830.49	305202	2182.07	626140	2139.08	492429	2150.93	626140	3352.09	955748
GapA1U	48163	37272.27	22.61	48046.90	134223	2212.66	147546	1008.72	296642	1146.82	324923	972.23	296642	1315.71	284528
GapA2U	48206	38941.48	19.22	25587.88	35634	589.79	52543	354.32	82616	739.15	164950	336.12	82616	696.50	140535
GapA3U	48163	36780.39	23.63	33623.17	65457	922.97	76212	1269.86	358034	1333.82	333997	1236.00	358034	651.72	143883
GapA4U	48222	38464.55	20.23	76244.26	143794	1698.39	157291	789.54	218536	643.56	171433	754.72	218536	685.84	168216
GapA5U	45213	36622.39	19.00	10710.06	14382	633.01	32227	450.70	100809	493.76	112365	429.20	100809	272.64	49058
GapA6U	45175	35815.79	20.72	13199.92	19740	431.73	39310	365.50	94388	501.58	122198	343.72	94388	499.42	123368
GapA7U	45277	37273.38	17.68	11507.96	19086	205.73	27114	163.03	48414	173.87	47276	144.86	48414	213.81	39728
GapA8U	45171	35611.14	21.16	18497.29	32887	354.14	34549	427.71	112156	416.52	107968	402.75	112156	490.15	128077
GapA9U	45279	38521.06	14.93	6134.70	9595	306.50	25066	84.10	11554	84.13	11554	60.08	11554	109.87	15132
Geo.Ave.			19.56	*	*	531.93	44694.33	414.24	97045.91	460.37	105575.59	372.65	97045.91	453.00	97496.19

Table A.18: TLUFLP-MSA computational experiments to LGapA instances

Instances	OF	Lin OF	LB	MSA-	CPX	MSA-I	B-CPX	M	SA-I	MS	A-CF	MSA	-MW	MS	SA-P
			(%)	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes
GapB0	54217	46194.42	14.80	8027.50	14396	106.18	12837	174.65	35336	165.84	33550	144.47	35336	153.77	43216
GapB1	54203	44082.08	18.67	48147.81	106518	996.34	102320	1027.67	242179	905.22	227623	986.07	242179	1168.66	251612
GapB2	51247	42960.75	16.17	4431.43	8226	78.70	11800	107.43	19969	130.05	21220	75.03	19969	75.95	14032
GapB3	57208	49421.72	13.61	8070.17	22927	92.45	12107	103.58	22773	118.52	24270	76.77	22773	126.62	31100
GapB4	54206	43551.43	19.66	15735.21	39789	282.11	43956	649.04	168953	545.29	164470	597.59	168953	302.11	77492
GapB5	51226	44667.10	12.80	949.55	1066	19.52	1510	50.71	6888	66.51	7356	30.05	6888	43.21	5560
GapB6	51199	42480.98	17.03	13829.22	27765	407.92	48558	470.23	128671	471.19	126075	448.44	128671	418.87	94657
GapB7	51201	39597.73	22.66	*	*	24128.02	862450	7702.92	1892385	8142.46	2126929	7688.38	1892385	9602.07	2081194
GapB8	51181	42899.53	16.18	6627.18	9809	74.53	7384	166.82	29238	206.81	54907	128.63	29238	139.47	31435
GapB9	51215	40861.46	20.22	60532.99	101234	2111.62	121550	1345.45	324774	1649.30	370044	1321.68	324774	1639.29	344996
GapB10	51232	44207.28	13.71	3279.31	4278	45.22	3742	82.09	12472	82.15	12472	51.03	12472	56.04	8610
GapB11	51185	43797.14	14.43	2553.38	4733	52.26	5658	69.70	11926	73.21	10110	39.72	11926	77.82	16570
GapB12	48221	42995.83	10.84	417.91	587	10.29	470	47.39	6824	47.49	6948	26.56	6824	26.41	2734
GapB13	51235	44512.57	13.12	3452.14	4654	42.92	4324	88.58	18550	121.48	21743	64.72	18550	80.00	13059
GapB14	57176	46799.73	18.15	*	*	1884.69	269417	2290.67	558076	1973.29	514137	2249.94	558076	2190.04	678060
GapB15	51294	42856.37	16.45	12935.97	22882	548.90	76011	282.48	68594	191.02	36737	251.45	68594	544.40	119531
GapB16	57190	45472.88	20.49	*	*	2633.45	373783	2894.53	740577	3346.90	729290	2854.64	740577	2665.27	630227
GapB17	54204	45158.57	16.69	17832.15	36014	430.56	46589	376.64	109253	359.59	104597	353.94	109253	496.42	105076
GapB18	51292	44678.80	12.89	5136.91	5882	227.97	21999	205.28	50526	266.17	54896	171.51	50526	354.19	80787
GapB19	54188	44548.44	17.79	32012.75	60508	874.17	77039	991.79	234596	932.20	237336	950.12	234596	670.75	184802
GapB0U	51200	41692.19	18.57	8448.30	26111	344.67	37462	352.09	110873	343.99	104092	330.08	110873	468.83	119916
GapB1U	51223	42666.11	16.71	7188.44	11840	120.52	15554	171.50	27735	200.97	39282	123.77	27735	140.70	34382
GapB2U	48187	40654.86	15.63	4898.88	6347	102.06	9355	134.15	28382	120.06	26674	102.78	28382	136.43	24596
GapB3U	51233	43263.55	15.56	5661.11	11792	104.08	10767	113.27	23930	97.37	27191	92.15	23930	144.07	28380
GapB4U	54172	45152.62	16.65	6105.30	14649	165.23	21192	171.89	43161	156.98	36840	142.28	43161	184.55	56012
GapB5U	54216	44321.25	18.25	35991.53	59962	683.13	90726	488.14	138718	445.17	122008	467.72	138718	547.38	108701
GapB6U	51214	44334.73	13.43	6853.73	12854	57.07	6235	101.88	14234	99.96	14536	63.28	14234	150.17	31868
GapB7U	51203	40837.24	20.24	47950.30	78603	1274.74	70248	983.16	195266	1289.85	277714	947.99	195266	1085.30	201101
GapB8U	51185	41928.91	18.08	13582.35	23812	333.00	25723	225.97	66284	223.52	63159	209.35	66284	246.50	52085
GapB9U	51252	42608.76	16.86	25621.59	57118	553.73	60727	368.46	99322	1240.77	397024	344.71	99322	417.34	87207
Geo.Ave.			16.32	*	*	251.76	25067.05	294.51	64165.82	314.72	68639.46	241.64	64165.82	297.32	62896.26

Table A.19: TLUFLP-MSA computational experiments to LGapB instances

Table A.20: TLUFLP-MSA	computational	experiments t	o LGapC instances
	1	1	1

Instances	OF	Lin. OF	LR	MSA	CPX	MSA-	B-CPX	MS	SA-I	MS.	A-CF	MSA	A-MW	MS	A-P
			(%)	CPU(s)	Nodes	$\mathrm{CPU}(\mathbf{s})$	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	$\operatorname{CPU}(\mathbf{s})$	Nodes
GapC0	48243	42732.64	11.42	9890.00	12667	92.80	7374	90.71	17246	105.41	22999	60.57	17246	77.39	10657
GapC1	51214	41919.33	18.15	34686.64	57376	903.72	70469	700.82	150165	701.82	150165	656.08	150165	611.67	133909
GapC2	51193	42457.84	17.06	25376.58	82881	1230.94	76661	763.53	176826	825.62	179766	727.37	176826	902.09	180787
GapC4	48211	40428.02	16.14	14667.38	22984	734.42	47745	379.55	85378	380.35	84978	350.95	85378	367.10	73774
GapC5	45356	40199.41	11.37	2433.28	2118	202.68	13599	112.15	20561	111.94	20558	89.61	20561	314.42	71007
GapC6	51153	42128.37	17.64	41214.14	105713	951.71	101670	660.27	231871	614.65	211668	638.41	231871	866.62	231608
GapC7	48243	41972.63	13.00	6784.81	8133	161.59	10411	97.18	15555	95.70	15842	77.91	15555	130.18	18556
GapC8	48180	39042.18	18.97	10824.46	33849	428.01	44531	466.06	133483	466.74	133483	433.08	133483	466.99	96650
GapC9	45189	38476.07	14.86	8108.94	8931	136.33	8635	167.36	33935	158.81	33858	138.93	33935	163.12	21099
GapC10	48229	40934.82	15.12	5538.14	7835	99.35	8414	103.28	16299	101.34	16299	73.31	16299	149.03	22346
GapC11	51188	43332.23	15.35	12004.33	36647	264.12	42124	262.30	58363	261.88	58363	216.62	58363	326.65	62300
GapC12	48225	38943.37	19.25	21217.82	32771	448.31	39034	303.32	60451	366.15	68581	270.63	60451	497.64	106510
GapC13	48250	41568.60	13.85	6072.58	12114	172.73	19600	201.72	39458	178.55	35356	160.05	39458	172.93	28572
GapC14	45185	38859.14	14.00	5479.91	10657	68.36	6693	87.37	8294	88.54	10348	39.83	8294	74.61	14205
GapC15	45195	37623.27	16.75	19363.76	22630	512.52	29775	423.61	75635	361.54	68812	388.60	75635	513.85	80278
GapC16	51220	43346.84	15.37	14269.39	27133	337.48	30064	343.43	89656	373.01	94010	306.81	89656	541.05	126577
GapC18	51267	44791.69	12.63	2625.74	3277	30.41	2529	64.17	9629	67.19	13948	38.95	9629	69.49	10447
GapC0U	45232	40590.67	10.26	356.35	683	12.22	972	25.52	2818	25.45	2818	10.58	2818	23.52	4365
GapC1U	51175	43486.38	15.02	9032.35	20051	187.00	27421	278.22	68555	262.71	67429	247.41	68555	282.13	62794
GapC2U	51228	44575.98	12.99	5093.55	6319	68.42	4824	84.08	16831	92.12	16843	64.84	16831	141.71	25955
GapC3U	51215	42496.20	17.02	39354.94	67649	1312.28	107409	1085.05	217439	1098.74	224792	1046.04	217439	1383.22	263909
GapC4U	48208	42434.75	11.98	3092.43	3979	64.70	4234	49.20	6588	51.12	6064	29.91	6588	60.96	6531
GapC5U	48181	40815.81	15.29	14647.42	21818	345.72	25721	344.53	78517	350.33	77455	324.66	78517	265.55	49611
GapC6U	48222	43403.41	9.99	521.05	1342	19.23	1777	52.93	2564	53.66	3722	12.79	2564	32.27	2043
GapC7U	45274	38838.83	14.21	6994.53	7363	72.44	5810	63.21	13650	63.27	13650	48.44	13650	72.93	13105
GapC8U	48240	41793.75	13.36	3666.93	6097	88.43	6529	108.96	27543	108.51	27543	84.78	27543	119.20	22414
GapC9U	48214	43232.60	10.33	551.21	576	20.97	1599	43.69	3418	46.10	3555	16.84	3418	29.21	9472
Geo.Ave.			14.26	6958.25	11380.72	167.91	13881.54	172.43	31058.43	174.25	32371.93	126.13	31058.43	191.93	34197.14

Instances	OF	Lin. OF	LR	SA	A-I	SA-	I-C10	SA-	I-C20	SA-I-V	N4-C10	SA-I-V	V4-C20	SA-I-W	LR-C10	SA-I-W	LR-C20
			(%)	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes
30-50-200	2702434.06	2638565.42	2.36	22.30	750	17.46	170	18.58	170	20.53	162	21.57	153	22.45	159	24.49	158
30-50-200-A	2567372.43	2542544.42	0.97	12.98	364	14.08	78	14.02	78	12.72	24	12.65	24	14.40	17	14.57	17
30-50-200-B	2824350.58	2789893.81	1.22	14.26	490	11.79	51	11.99	51	13.62	25	13.56	25	15.95	26	16.03	26
30-50-200-C	2739287.77	2690624.36	1.78	17.92	779	16.28	147	17.41	149	17.39	63	17.40	62	17.71	47	17.53	47
30-50-200-D	2750655.84	2710917.34	1.44	15.75	762	11.54	57	11.55	57	15.44	39	15.36	39	18.07	36	18.09	36
Geo.Ave.			1.48	16.34	602.52	14.03	89.26	14.44	89.50	15.70	47.38	15.81	46.69	17.52	41.21	17.85	41.16
30-100-200	2779218.00	2675077.68	3.75	1378.62	28522	383.33	5082	309.52	3617	332.74	8918	321.19	8037	529.25	8221	517.18	7897
30-100-200-A	2412877.98	2319524.76	3.87	869.75	19345	252.04	2934	186.27	1748	136.29	2044	135.83	1622	173.77	1394	173.64	1396
30-100-200-B	2627461.14	2524437.03	3.92	701.35	14836	204.28	2632	258.97	2939	202.68	2613	200.28	2196	195.16	2358	213.89	2403
30-100-200-C	2610127.69	2541135.15	2.64	103.65	2239	57.32	253	63.54	242	56.80	344	62.17	316	77.87	443	81.98	408
30-100-200-D	2579724.75	2498790.71	3.14	420.13	10714	103.27	1331	106.11	970	78.76	1241	86.48	1097	134.47	1335	157.63	1289
Geo.Ave.			3.43	516.11	11444.96	163.50	1675.78	158.70	1342.57	132.68	1826.60	136.26	1582.47	179.81	1740.70	190.09	1693.57
30-100-300	3420062.08	3290825.15	3.78	1377.78	34251	373.95	4757	309.58	3487	213.57	2833	207.10	2169	1053.70	13922	1053.95	12994
30-100-300-A	3456442.66	3351515.42	3.04	361.65	5917	128.76	983	132.01	869	111.01	1188	117.69	1044	188.64	1201	194.70	1193
30-100-300-B	3409859.59	3298701.50	3.26	306.31	10016	153.68	2671	149.59	2117	217.68	3938	200.87	3107	201.63	1612	211.62	1498
30-100-300-C	3647069.87	3520070.19	3.48	1907.77	32002	883.50	10699	688.55	7965	851.98	12975	837.65	11923	1348.15	15241	1484.01	16777
30-100-300-D	3367121.02	3275207.78	2.73	214.77	7730	88.99	761	109.57	1072	111.68	1466	111.48	1222	113.74	667	118.78	636
Geo.Ave.			3.24	574.42	13809.09	225.40	2520.33	215.17	2226.97	217.88	3022.15	214.79	2524.36	361.17	3072.91	377.38	3011.71
40-100-300	3453495.56	3259677.83	5.61	6747.57	74357	3117.12	28742	2384.64	16434	931.09	10778	1079.39	11544	2134.63	15712	2218.71	14873
40-100-300-A	3292450.69	3199128.18	2.83	759.54	11337	239.53	1624	235.69	1357	132.59	857	149.41	812	327.80	2577	293.29	1667
40-100-300-B	3381330.15	3263940.59	3.47	1477.57	34681	331.23	3813	318.61	3517	327.71	3622	327.82	3036	940.36	9640	836.24	7385
40-100-300-C	3427186.43	3311882.24	3.36	1025.24	15869	435.04	4038	464.02	3917	290.44	3651	296.17	2862	483.55	4126	490.58	3822
40-100-300-D	3466509.83	3345275.24	3.50	1411.16	33069	523.34	6916	529.53	5392	546.34	5768	617.08	5561	2056.31	20092	2017.97	17490
Geo.Ave.			3.65	1614.10	27363.80	562.49	5486.28	535.41	4403.92	364.34	3711.77	395.38	3397.87	918.65	7979.86	883.63	6569.81
50-100-500	4806429.94	4652271.71	3.21	20554.12	123975	4649.59	21049	3874.67	16447	8894.46	72195	11022.65	77613	28077.26	119082	27964.79	108024
50-100-500-A	4954525.68	4763192.67	3.86	17627.00	127215	4557.15	27400	3816.56	19545	3873.09	27158	5928.06	42139	14692.54	75772	10843.03	51800
50-100-500-B	4988849.58	4778114.06	4.22	17543.59	126781	9985.41	50652	6389.09	31315	4467.98	29918	4181.47	25319	8234.58	40173	7891.26	36703
50-100-500-C	4880400.38	4765411.88	2.36	1394.26	7494	594.81	1767	460.09	1111	334.83	1224	372.46	1200	851.38	2718	895.06	2411
50-100-500-D	4907174.79	4775233.55	2.69	19416.79	79883	4963.37	23030	4345.86	17109	3800.34	24829	4292.07	26451	6959.10	29686	5565.51	19602
Geo.Ave.			3.19	11146.63	65406.20	3623.48	16406.72	2852.68	11385.78	2873.34	17791.63	3373.30	19228.16	7256.95	31132.79	6535.11	24969.50
Gl.Geo.Ave.			2.86	613.85	11125.23	253.85	2023.61	237.35	1680.88	216.46	1767.97	228.09	1648.84	376.69	2226.93	374.80	2029.62

Table A.21: TLUFLP-SA computational experiments using UserCutCallback and warm-start iterations to Ro and Tcha instances

Instances	OF	Lin. OF	LR	SA-C	PX	SA-E	B-CPX	SA-I-V	W4-C10	SA-CF	-W4-C10	SA-MW	-W4-C10
			(%)	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes
30-50-200	2702434.06	2638565.42	2.36	318.65	131	51.38	437	20.62	162	21.06	197	20.56	162
30-50-200-A	2567372.43	2542544.42	0.97	65.49	14	46.42	89	12.79	24	12.68	22	13.02	27
30-50-200-B	2824350.58	2789893.81	1.22	71.27	16	45.19	49	13.66	25	13.51	26	13.59	25
30-50-200-C	2739287.77	2690624.36	1.78	216.96	73	52.42	83	17.27	63	16.25	47	17.31	63
30-50-200-D	2750655.84	2710917.34	1.44	105.24	48	45.71	171	15.39	39	15.52	46	15.36	39
Geo.Ave.			1.48	127.70	40.03	48.13	122.02	15.71	47.38	15.55	47.57	15.74	48.51
30-100-200	2779218.00	2675077.68	3.75	24181.02	1640	409.79	10674	332.80	8918	223.76	5473	363.27	8847
30-100-200-A	2412877.98	2319524.76	3.87	12651.35	759	285.57	4922	135.04	2044	134.62	2224	135.38	2044
30-100-200-B	2627461.14	2524437.03	3.92	10201.47	422	345.64	5095	202.66	2613	116.56	1107	156.73	1928
30-100-200-C	2610127.69	2541135.15	2.64	4509.37	182	146.54	525	56.97	344	56.15	462	56.50	344
30-100-200-D	2579724.75	2498790.71	3.14	5286.11	447	161.21	968	79.02	1241	124.17	2308	78.93	1241
Geo.Ave.			3.43	9425.52	532.30	248.91	2671.34	132.60	1826.60	119.61	1704.03	128.01	1716.10
30-100-300	3420062.08	3290825.15	3.78	41763.56	1881	547.44	10528	212.16	2833	434.92	7283	197.51	2847
30-100-300-A	3456442.66	3351515.42	3.04	10473.36	438	254.28	2152	110.24	1188	103.80	1119	111.58	1179
30-100-300-B	3409859.59	3298701.50	3.26	17373.79	715	346.18	4652	216.40	3938	166.75	1928	271.22	5523
30-100-300-C	3647069.87	3520070.19	3.48	*	*	794.13	20297	851.65	12975	880.80	13968	768.71	11220
30-100-300-D	3367121.02	3275207.78	2.73	6719.30	323	217.72	744	111.12	1466	79.20	694	101.79	1282
Geo.Ave.			3.24	*	*	383.84	4368.84	216.80	3022.15	220.83	2732.42	215.77	3056.27
40-100-300	3453495.56	3259677.83	5.61	*	*	1349.23	31035	932.57	10778	1050.54	14177	1035.47	11364
40-100-300-A	3292450.69	3199128.18	2.83	15657.71	327	372.92	1511	132.35	857	164.10	1124	161.00	833
40-100-300-B	3381330.15	3263940.59	3.47	22051.29	722	401.91	2701	326.51	3622	243.51	2220	273.78	2784
40-100-300-C	3427186.43	3311882.24	3.36	31406.02	896	399.89	2589	290.67	3651	284.11	3262	286.84	3641
40-100-300-D	3466509.83	3345275.24	3.50	59220.54	1103	711.75	8023	546.53	5768	308.58	3002	576.65	5636
Geo.Ave.			3.65	*	*	564.96	4830.83	364.14	3711.77	325.97	3220.47	376.34	3520.52
50-100-500	4806429.94	4652271.71	3.21	*	*	2834.17	16174	8847.89	72195	6819.99	60083	6856.66	49689
50-100-500-A	4954525.68	4763192.67	3.86	*	*	2779.04	26266	3874.18	27158	3808.36	26696	5062.41	35448
50-100-500-B	4988849.58	4778114.06	4.22	*	*	2612.13	13923	4436.40	29918	6207.63	49242	4503.82	31084
50-100-500-C	4880400.38	4765411.88	2.36	*	*	1132.77	2864	334.20	1224	442.22	2250	371.11	1605
50-100-500-D	4907174.79	4775233.55	2.69	*	*	1950.98	14944	3826.10	24829	3224.91	18820	3779.26	29060
Geo.Ave.			3.19	*	*	2145.57	12041.40	2869.21	17791.63	2967.02	20177.49	2938.95	19117.54
Gl.Geo.Ave.			2.86	*	*	354.19	2419.05	216.16	1767.97	208.84	1704.63	216.98	1764.91

Table A.22: TLUFLP-SA computational experiments to Ro and Tcha instances

Instances	OF	Lin. OF	LR	MSA-0	CPX	MSA-	B-CPX	MSA-I-	W4-C10	MSA-CF	-W4-C10	MSA-MV	V-W4-C10
			(%)	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes	CPU(s)	Nodes
30-50-200	2702434.06	2638565.42	2.36	325.75	122	60.06	442	22.86	167	21.77	98	19.44	148
30-50-200-A	2567372.43	2542544.42	0.97	63.08	19	42.63	66	14.27	24	14.27	31	12.61	24
30-50-200-B	2824350.58	2789893.81	1.22	146.39	38	47.97	40	14.58	25	15.69	18	12.79	25
30-50-200-C	2739287.77	2690624.36	1.78	224.28	94	47.23	114	18.49	47	17.98	44	15.14	47
30-50-200-D	2750655.84	2710917.34	1.44	115.10	63	49.82	202	17.89	35	17.29	36	14.45	35
Geo.Ave.			1.48	150.67	55.40	49.22	121.86	17.35	44.00	17.22	38.68	14.70	42.95
30-100-200	2779218.00	2675077.68	3.75	20619.00	1316	338.55	7202	275.48	4680	199.31	3259	224.75	4270
30-100-200-A	2412877.98	2319524.76	3.87	12961.68	606	335.89	3306	132.53	1732	114.23	1158	113.03	1732
30-100-200-B	2627461.14	2524437.03	3.92	15260.82	927	294.70	3962	184.12	2424	96.27	832	131.39	1967
30-100-200-C	2610127.69	2541135.15	2.64	3308.55	148	154.35	491	54.02	175	55.12	191	47.38	175
30-100-200-D	2579724.75	2498790.71	3.14	4529.02	312	176.76	1546	68.15	588	77.70	569	57.66	595
Geo.Ave.			3.43	9062.12	508.91	246.73	2349.59	119.87	1151.19	98.74	806.51	98.17	1086.59
30-100-300	3420062.08	3290825.15	3.78	34129.81	1307	658.16	7375	227.37	2146	235.70	2784	213.10	2638
30-100-300-A	3456442.66	3351515.42	3.04	10699.46	445	315.79	2142	94.52	490	105.83	782	85.12	490
30-100-300-B	3409859.59	3298701.50	3.26	19739.01	744	538.14	4890	123.10	859	131.49	815	100.15	845
30-100-300-C	3647069.87	3520070.19	3.48	*	*	1058.47	15883	498.75	9353	388.40	5054	481.42	9353
30-100-300-D	3367121.02	3275207.78	2.73	7476.46	368	267.32	1316	112.41	515	111.95	568	86.93	516
Geo.Ave.			3.24	*	*	501.26	4381.43	171.49	1341.89	170.15	1384.85	150.03	1394.39
40-100-300	3453495.56	3259677.83	5.61	*	*	959.16	11035	926.72	11416	772.60	8176	964.92	12105
40-100-300-A	3292450.69	3199128.18	2.83	17334.65	330	382.92	827	131.19	377	148.44	438	106.85	379
40-100-300-B	3381330.15	3263940.59	3.47	31147.33	757	598.34	5243	252.18	2777	262.77	1788	232.27	2785
40-100-300-C	3427186.43	3311882.24	3.36	44660.86	1057	565.30	4602	213.30	1781	216.60	1353	193.59	1807
40-100-300-D	3466509.83	3345275.24	3.50	66765.38	1279	730.74	7176	347.97	2578	400.27	2956	307.32	2417
Geo.Ave.			3.65	*	*	618.87	4362.52	296.09	2227.80	304.38	1912.83	269.62	2235.28
50-100-500	4806429.94	4652271.71	3.21	*	*	2525.89	33462	2997.47	18151	1694.61	8175	2237.91	13102
50-100-500-A	4954525.68	4763192.67	3.86	*	*	3748.77	62262	6715.71	47189	2838.90	15646	5946.21	41000
50-100-500-B	4988849.58	4778114.06	4.22	*	*	2281.72	21978	1842.28	9193	1404.29	5475	1600.20	7714
50-100-500-C	4880400.38	4765411.88	2.36	65603.60	456	945.49	1492	374.40	742	343.08	446	327.72	742
50-100-500-D	4907174.79	4775233.55	2.69	*	*	1828.57	16937	1955.93	10751	1298.35	4909	1640.26	10767
Geo.Ave.			3.19	*	*	2062.85	16318.25	1935.43	9111.93	1246.50	4336.31	1628.30	8016.41
Gl.Geo.Ave.			2.86	*	*	378.53	2455.70	182.85	1066.48	161.48	814.46	156.89	1031.18

Table A.23: TLUFLP-MSA computational experiments to Ro and Tcha instances

Appendix B

Appendices of the Chapter 3

The following tables are complete data from the computational experiments related to the Chapter 3.

					CPU	(s) M					CPU (s	s) M ^{ỹž}			GRASP
	Instance	UB	CPX	Ι	CF	MW	MW_{f}	Р	CPX	Ι	CF	MW	MW_{f}	Р	$gap^h(\%)$
	R-10-5-a	11,044,461.79	14.81	9.23	8.81	24.95	10.20	8.68	19.41	8.44	18.00	8.82	13.31	9.34	1.23
	R-10-5-b	11,090,359.93	22.37	14.87	9.93	27.09	15.08	18.27	19.69	14.46	24.78	24.41	10.01	17.40	0.64
	R-10-5-c	11,043,872.61	17.66	7.18	13.90	20.34	14.70	13.39	18.56	10.58	13.11	10.39	11.84	14.82	1.03
	R-10-5-d	11,081,448.06	8.61	15.93	19.15	23.94	28.29	11.53	10.55	11.28	20.78	26.12	27.72	12.26	0.50
	R-10-10-a	22,083,067.87	35.72	125.35	89.68	94.65	118.15	56.37	34.42	164.48	72.72	97.42	151.24	65.78	0.87
	R-10-10-b	21,149,324.01	34.04	78.15	66.60	50.82	103.18	40.58	34.49	91.05	101.27	65.59	91.38	47.02	2.21
_	R-10-10-c	20,965,204.59	36.68	83.21	84.34	83.90	79.52	79.98	24.19	83.05	88.75	100.71	79.88	83.62	1.22
00	R-10-10-d	21,064,035.66	31.20	86.29	100.77	84.13	89.92	74.46	26.64	76.25	123.89	83.22	120.45	77.52	1.45
×	1-10-5-a	10,930,717.93	42.67	16.13	14.76	16.70	12.00	11.14	35.11	16.36	22.47	28.34	28.42	15.41	1.05
00	I-10-5-b	10,690,447.41	36.74	24.39	22.01	16.42	15.78	14.78	30.92	26.35	34.67	23.43	34.00	21.25	0.93
-	I-10-5-C	11,078,305.04	32.32	12.74	13.00	11.02	25.58	10.17	38.53	29.91	29.66	23.75	44.30	22.78	0.80
ha	I-10-5-d	11,075,044.90	29.45	27.71	23.18	28.28	22.55	12.08	20.79	21.30	30.10	35.47	81.44	23.43	0.91
Ĕ	I-10-10-a	21,781,890.00	104.95	200.90	203.74	229.73	298.74	70.60	1200.04	002.33	206.57	093.27 251 21	492.07	203.81	2.14
q	I-10-10-D	21,042,019.94	266 69	100.07	156.69	157.65	150.27	110.00	329.20	293.60	200.07	050.01	128.30	205 70	0.00
an	I 10 10 d	20,890,029.12	3167.58	300.14	307.07	137.03	351 58	247.46	2127 50	1085 35	1370.13	200.20	1462.87	1356 47	0.47
్ల	D 10 5 a	10 033 566 60	27.85	14 11	19.76	30.58	13.20	8 50	2137.50	14.06	13 06	10.20	10.10	1000.47	0.08
щ	D-10-5-b	10,333,300.03	27.85	16.45	11.70	15.09	16.41	10.34	6 75	13.03	21.20	14.23	15.10	11 74	1.59
	D-10-5-C	11 085 731 24	21.69	13.57	11.15	12.03 12.44	14.27	14 58	11 76	12.03	18.28	12.09	18.08	14 50	1.05
	D-10-5-d	11 086 101 70	6.73	22.41	22.15	22.11	19.02	12.31	7 73	25.13	24 51	23.08	27.47	11.66	0.68
	D-10-10-a	21 828 372 18	200.66	168.35	174.51	189.90	168.63	98.99	508.68	275.30	280.57	306.14	450.66	167.46	2.17
	D-10-10-b	21.090.585.34	165.82	113.70	115.10	146.65	107.95	69.01	354.39	185.84	192.70	406.88	302.91	133.28	1.37
	D-10-10-c	20.967.669.47	95.74	153.00	142.33	139.02	111.99	107.40	255.55	248.71	227.25	278.98	184.39	138.75	1.15
	D-10-10-d	21,155,643.74	700.74	215.71	199.59	256.24	304.44	164.66	8896.24	686.52	574.63	512.37	776.48	929.27	0.78
	S-50-5-a	2,937,408.00	3.54	6.42	5.97	7.39	3.36	5.91	2.64	3.51	3.76	4.93	2.27	5.39	6.48
	S-50-5-b	$2,\!896,\!559.00$	3.07	5.70	5.95	6.48	2.66	6.28	2.44	5.03	4.69	5.76	4.15	5.47	4.10
	S-50-5-c	2,825,342.00	3.32	5.20	5.85	9.06	2.53	7.15	2.47	6.91	8.80	6.93	4.10	6.91	4.90
	S-50-5-d	2,724,222.50	3.19	3.44	3.35	4.71	2.37	5.44	2.16	3.46	3.32	3.18	2.10	5.48	2.21
	S-50-10-a	5,288,873.00	8.14	18.50	20.90	19.87	21.06	16.73	8.73	15.71	13.10	20.82	17.02	9.27	0.00
50	S-50-10-b	4,937,556.00	16.84	14.92	10.96	13.50	10.14	11.80	14.70	15.58	23.88	18.27	8.70	15.29	0.00
×	S-50-10-C	0,231,000.00	0.47	10.08	10.01	7 15	3.19	13.28	0.08	18.09	16.74	10.01	5.29	12.70	0.00
50	5-50-10-d	4,000,201.00	0.04	5.99	9.50	6.04	0.02	12.00	0.00	6.74	0.57	10.80	0.14	9.02	2.30
er	1-50-5-a	1,941,445.00	4.40	0.00 9.07	4.90	0.84	4.20	6.91	0.42 2.16	0.74	0.04	0.07	2.19	5.09	0.00
\mathbf{f}_{st}	I-50-5-D	1,960,111.50	4.13	3.07	4.90	1.09	4.17	4.00	2.10	5.65 6.10	4.23	4.55	2.51	0.22 4.70	0.00
,	I-50-5-d	1,930,773.30	2.68	3.40	2.41	4.00	1.60	4.30 5.14	2.10	3.00	2.36	3 37	1.97	4.75	1.17
, n	I-50-10-a	3 218 694 00	12.00	15.40	16.43	24 49	8.91	20.08	11.95	34.47	43.92	30.19	16.81	26.94	6.08
8	I-50-10-b	2,745,488,00	12.51	15.86	20.78	21.15	9.91	18 49	12.53	30.11	36.06	24.70	13.85	20.51 20.57	4 13
ote	I-50-10-c	3 728 704 00	11.02	13.10	14.30	18.87	13.12	12.37	9.27	18 27	15.39	23.07	19.62	17.56	7 99
Ň	I-50-10-d	3 350 786 00	11.74	19 49	25.52	19.18	11.77	12.95	9.37	15.28	14.62	28.32	16.55	13.91	8.74
res	D-50-5-a	1.841.128.00	4.11	4.09	4.40	4.99	2.56	7.22	4.33	7.78	7.82	9.92	4.69	6.72	7.34
ori	D-50-5-b	1,995,085.50	3.44	4.81	4.07	4.95	4.03	6.51	3.30	4.19	4.25	4.78	3.40	5.11	3.29
H	D-50-5-c	1,875,603.50	3.52	2.82	2.14	6.56	2.00	5.49	3.30	2.95	2.38	5.38	1.87	5.23	1.17
	D-50-5-d	1,856,735.00	2.66	3.67	3.51	2.94	2.01	6.38	2.27	2.36	2.36	3.12	2.88	5.31	5.72
	D-50-10-a	3,037,055.00	9.34	12.86	10.90	19.84	5.55	15.83	10.47	24.93	26.18	40.24	18.84	18.24	7.13
	D-50-10-b	2,760,789.00	8.22	10.44	14.97	12.41	6.71	13.62	10.61	28.74	31.75	31.65	7.94	15.76	3.35
	D-50-10-c	3,139,103.00	9.14	24.74	27.18	22.76	18.89	17.21	9.94	39.52	42.93	44.65	19.44	14.73	1.74
	D-50-10-d	3,167,577.00	8.53	5.39	5.63	9.33	4.78	15.03	10.25	15.35	15.38	34.63	5.37	14.60	5.62

Table B.1: Computational running times in seconds for the multiple assignment case

 h GRASP with time limit set to 1 second or 10 iterations.

Table B.2: Number of explored branch-and-bound nodes for the multiple assignment case.

						М					М	ŷž		
	Instance	UB	CPX	Ι	CF	MW	MW_{f}	Р	CPX	Ι	CF	MW	MW_{f}	Р
	R-10-5-a	11,044,461.79	8	25	40	58	35	26	17	25	33	42	63	41
	R-10-5-b	11,090,359.93	18	35	32	50	23	50	9	33	48	28	21	40
	R-10-5-c	11,043,872.61	14	33	36	42	23	18	20	34	70	39	33	43
	R-10-5-d	$11,\!081,\!448.06$	3	25	68	55	49	47	3	42	49	41	35	42
	R-10-10-a	22,083,067.87	10	36	35	56	86	31	12	69	80	194	171	98
	R-10-10-b	21,149,324.01	10	46	40	47	103	31	10	42	40	62	39	57
	R-10-10-c	20,965,204.59	18	23	22	30	8	28	13	38	38	63	15	69
	R-10-10-d	21,064,035.66	16	27	48	53	52	37	8	49	49	89	52	32
000	I-10-5-a	10,930,717.93	20	98	86	102	41	58	20	90	141	135	157	83
X	I-10-5-b	$10,\!690,\!447.41$	22	79	42	72	82	61	12	95	105	104	49	66
100	I-10-5-c	11,078,305.04	20	53	65	70	98	44	90	211	166	215	108	102
ла.	I-10-5-d	$11,\!075,\!044.96$	21	65	67	73	44	31	22	65	72	122	122	149
Lct	I-10-10-a	21,781,844.65	544	510	447	478	366	304	468	923	1035	2208	719	1022
p	I-10-10-b	$21,\!042,\!819.94$	69	188	188	171	136	160	69	278	277	345	116	224
an	I-10-10-c	$20,\!890,\!360.66$	317	273	376	370	209	215	144	369	528	433	225	950
\mathbf{Ro}	I-10-10-d	$21,\!080,\!876.67$	3039	973	1162	1260	881	1042	1221	4345	3626	2417	2052	6576
	D-10-5-a	10,933,566.69	12	42	72	77	41	34	12	42	60	84	35	18
	D-10-5-b	10,783,782.89		25	29	46	34	36		53	27	37	28	33
	D-10-5-c	$11,\!085,\!731.24$	22	82	61	86	68	35	14	36	45	65	32	48
	D-10-5-d	11,086,101.70		30	54	71	57	41		36	49	53	54	32
	D-10-10-a	$21,\!828,\!372.18$	86	257	291	264	165	212	344	532	534	679	465	550
	D-10-10-b	$21,\!090,\!570.13$	108	121	170	197	129	133	315	591	522	750	626	543
	D-10-10-c	$20,967,\!615.88$	48	220	249	197	159	208	227	330	343	604	203	442
	D-10-10-d	$21,\!155,\!643.74$	749	580	578	579	434	536	6704	3522	3066	2004	1487	7573
	S-50-5-a	2,937,408.00		70	82	118	40	31		37	43	71	27	26
	S-50-5-b	2,896,559.00		96	104	156	35	34		101	120	140	90	40
	S-50-5-c	2,825,342.00		52	51	204	27	39		182	219	188	36	33
	S-50-5-d	2,724,222.50		55	57	115	29	35		53	75	46	33	38
	S-50-10-a	5,288,873.00		55	83	61	109	64	0	113	63	72	124	30
	S-50-10-b	4,937,556.00	20	62	105	80	78	49	6	129	334	100	48	90
50	S-50-10-c	5,231,665.00		96	58	54	16	29		118	140	80	17	33
×	S-50-10-d	4,868,281.00		23	45	190	51	17		38	32	44	21	8
r J	1-50-5-a	1,941,445.00		84	84	129	58 70			221	123	100	11	30
ste	1-50-5-D	1,980,111.50		30 75	80	97	70	33		84 226	80	141	00 151	37
Ċ	1-50-5-C	1,950,775.50		10	70	109	10	20		220	213	120	101	49
pu	I-50-5-0	1,949,023.00		40	30	180	12	20 66		00 005	260	207	20	12
0	1-50-10-a	3,218,094.00		62	197	105	40	45		220	510	106	90 50	71
Sot	I-50-10-0	2,745,488.00		60	137	110	43	40 54		249	101	190	151	20
S-S-	I-50-10-C	3,728,704.00		09	90	110	79	20		190	110	267	110	
orre	D 50 5 a	1 841 128 00		44	440	122	73 91	20		100	104	251	104	40
Ĕ	D-50-5-a	1,041,120.00		70	40 63	78	21	20		52	53	201	57	45
	D-50-5-0	1,995,085.50		20	20	195	00	29		91		92 154	15	40
	D 50 5 d	1 856 735 00		30 76	50	100		20 66		10	40 19	104 64	10	41 41
	D-50 10 ~	3 037 055 00		57	00 60	44 190	32 33	25		40	40	330	40 105	41
	D-50-10 b	2 760 789 00		71	87	68	34	- 35 - 26		165	979 249	208	261	-+1 -2/
	D-50-10-0	3 139 103 00		153	166	196	07	20 55		2/1	244	±00 319	20 118	 ∕19
	D-50-10-d	3 167 577 00		30	30	49	31	27		88	210	326	10	10

Blank results refer to a zero value.

Table B.3: Computational running times for the single assignment case.

				S						$S^{\tilde{y}}$						$S^{\tilde{y}}$	z					$S_{L}^{\tilde{y}}$				GRASP
Instance	UB	CPX	I	CF	MW	MWf	Р	CPX	I	CF	MW	MW_{f}	Р	CPX	I	CF	MW	MW_{f}	Р	CPX	I	CF	MW	MW_{f}	Р	$gap^h(\%)$
R-10-5-a	11,044,461.79	144.54	15.99	16.31	16.11	16.85	16.30	133.56	16.23	14.84	16.35	20.28	20.01	78.52	13.04	16.16	13.14	16.00	15.46	121.66	17.28	18.15	17.41	14.56	15.13	1.23
R-10-5-b	11,090,359.93	70.94	14.03	12.79	14.13	6.45	13.51	64.58	13.77	12.96	13.71	15.75	13.59	52.34	12.28	11.57	12.42	19.25	13.37	46.70	11.22	11.97	11.23	21.84	13.30	0.64
R-10-5-c	11,043,872.61	44.03	11.92	12.32	12.01	15.34	17.30	60.11	10.90	11.00	11.08	15.50	13.09	38.01	14.31	11.64	12.85	13.43	13.85	64.49	12.14	11.94	12.18	14.74	14.30	1.03
R-10-5-d	11,081,448.06	31.40	12.49	12.61	12.56	14.16	13.33	29.56	16.70	15.22	16.37	12.44	12.07	30.59	12.12	11.23	12.09	13.86	12.75	26.80	11.75	11.53	11.90	13.48	14.07	0.50
R-10-10-a	22,083,067.87	162.02	37.75	50.30	37.69	50.45	35.93	144.34	42.41	54.31	43.60	43.49	37.26	116.21	32.15	30.47	32.26	46.00	31.58	112.19	33.81	40.37	33.64	41.24	38.23	2.14
R-10-10-b	21,149,324.01	78.62	52.39	63.75	80.07	46.82	45.54	99.03	65.69	51.90	66.07	45.28	37.90	63.88	50.46	174.40	50.47	47.93	34.16	144.32	132.70	80.19	133.09	45.78	32.64	0.00
R-10-10-c	20,965,204.59	71.65	43.78	52.26	43.65	59.61	31.89	122.10	53.23	45.16	53.93	74.38	32.55	53.71	51.59	42.17	51.30	128.08	28.64	76.20	43.79	36.98	44.29	152.33	36.77	0.47
_ R-10-10-d :	21,064,035.66	192.62	92.58	123.68	93.81	49.16	30.51	163.48	64.54	234.14	63.86	50.07	32.26	184.45	136.33	200.77	136.20	45.94	32.64	221.60	122.48	203.59	122.27	46.49	31.92	0.58
0 I-10-5-a	10,930,717.93	165.42	18.20	18.34	18.14	21.53	16.68	252.23	21.81	21.98	22.39	29.77	20.24	270.39	24.95	20.65	24.77	28.01	24.37	331.66	21.55	19.88	21.84	27.19	22.52	0.87
× I-10-5-b	10,690,447.41	100.80	14.78	14.05	14.84	22.36	16.66	108.55	14.26	13.82	14.32	15.02	16.69	90.65	17.25	19.18	17.40	16.44	15.77	102.02	15.90	16.93	17.23	16.35	19.03	2.21
⁰ I-10-5-c	11.078.305.04	127.62	15.92	17.00	16.08	27.22	17.76	79.28	17.06	16.85	17.30	25.67	19.62	135.61	18.95	19.53	19.04	32.61	21.79	163.88	17.86	18.26	17.94	25.52	18.21	1.22
d I-10-5-d	11.075.044.96	59.11	16.44	13.74	16.44	11.76	15.70	46.71	14.80	15.23	14.74	19.57	15.24	51.16	16.76	13.92	16.54	14.45	15.27	57.30	16.37	14.70	16.45	15.16	14.46	1.45
J-10-10-a	21.781.844.65	2671.56	171.03	119.90	163.10.1	69.66	130.77	2660.45	145.45	118.39	143.66	102.63	126.76	3998.62	178.20	181.85	158.73	454.73	154.05	7089.30	197.43	183.16	197.92	175.47	123.30	2.27
- I-10-10-b	21.042.819.94	813.97	87.04	80.96	85.90	88.85	64.60	929.90	94.56	76.81	98.32	91.41	71.71	1472.43	230.32	127.08	142.04	73.19	82.77	1107.87	118.17	77.14	112.17	70.96	112.30	1.43
БІ-10-10-с	20,890,360,66	1247.49	90.04	88.38	89.92 1	34.38	81.66	1401.66	111.82	115.94	116.79	55.74	102.21	1031.72	122.71	108.53	120.66	177.21	89.22	1691.26	117.40	122.77	87.63	440.73	107.45	1.21
o I-10-10-d	21.080.876.67	10020.83	278.13	244.92	282.92.3	17.50	152.37	14160.98	313.46	359.67	316.47	256.23	248.65	9439.16	510.51	441.17	477.08	340.65	432.40	14590.83	433.19	715.43	430.47	303.18	449.65	0.68
^{сс} D-10-5-а	10.933.566.69	129.58	16.97	16.62	16.96	18.08	19.02	118.32	17.44	17.62	17.65	18.03	16.75	145.12	15.18	13.95	15.19	16.38	14.60	112.98	12.79	16.87	12.80	14.13	13.78	1.05
D-10-5-b	10.783.782.89	51.52	15.36	17.93	15.56	16.76	16.67	38.86	13.73	14.24	14.03	18.62	17.11	47.90	13.62	15.38	13.60	15.18	16.23	33.15	14.19	13.65	14.21	17.98	16.89	0.93
D-10-5-c	11.085.731.24	73.15	17.80	18.52	17.89	17.08	18.00	43.88	21.54	17.54	21.99	16.66	16.19	90.88	16.65	15.61	16.78	27.98	17.88	81.96	18.21	17.69	18.23	18.47	17.03	0.80
D-10-5-d	11 086 101 70	22.65	14 91	14 09	14.82	12.80	14 68	23.57	12.96	12 90	13.12	13.07	15.99	29.11	15.03	13.69	14.98	22.29	14 48	28.14	12.61	15.07	12.96	12.59	14 51	0.92
D-10-10-a	21.828.372.18	873.83	93.85	93.31	94.07 1	13.26	69.60	1176.48	86.55	99.42	86.28	82.09	66.63	2617.52	119.03	95.58	136.51	153.84	100.60	2227.13	109.87	117.43	113.26	87.03	89.35	2.17
D-10-10-b	21 090 570 13	804.08	94 39	82.77	96.08	86.52	59.60	833.04	121 22	82 29	126.38	79.31	64 24	826 74	124.03	174 30	130.42	212 14	104 78	1107 54	79.73	151 51	84 04	106 15	73 25	1.37
D=10=10=c	20 967 615 88	564 71	91.13	74 54	64 18 1	38 13	66.97	635.24	80.95	77.95	87.38	119.12	68 60	821.56	76.08	79.12	72.21	169.00	69.40	611 75	62 11	81.01	59.19	117 60	77 72	1.15
D-10-10-d	21 155 643 74	2429 24	143.06	154 63	172.09.1	86 84	108.26	4007.28	185.94	168 25	186.47	152.96	125.91	18746 38	408.24	238.20	531 25	390.56	257.62	11224 57	427 24	312 52	324 79	450 13	233.80	0.78
10 10 10 1	21,100,010.11	2120.21	1 10.00	101.00	112.00 1	00.01	100.20	1001.20	100.01	100.20	100.11	102.00	120.01	101 10.00	100.21	200.20	001.20	000.00	201.02	11221.01	121.21	012.02	021.10	100.10	200.00	0.10
S-50-5-a	2.937.408.00	7.11	87.10	108.31	83.74 1	01.30	80.59	7.49	91.37	100.36	87.80	89.43	97.22	6.47	76.80	75.80	77.23	99.31	108.46	6.50	79.74	80.13	82.10	91.36	100.43	6.48
S-50-5-b	2,896,559,00	7.44	99.92	110.18	106.32 1	14.34	137.43	6.88	79.88	91.80	81.45	152.89	80.75	6.33	67.62	72.20	70.08	82.67	119.66	5.99	100.90	101.06	100.50	140.96	110.86	4.10
S-50-5-c	2,825,342,00	7.57	91.29	79.84	97.10	98.67	73.44	7.85	73.93	78.97	72.04	73.37	79.25	7.07	77.46	68.16	76.80	90.25	84.18	6.89	84.13	87.14	81.93	73.14	82.71	4.90
S-50-5-d	2,724,222,50	6.34	84.22	81.99	83.38 1	44.38	110.46	6.43	122.56	101.91	118.99	118.14	137.55	5.55	88.16	68.65	84.34	100.41	123.66	5.71	79.77	92.24	83.98	104.24	133.56	2.21
S-50-10-a	5,288,873.00	17.43	487.24	657.13	524.34 4	96.71	437.77	18.05	583.54	620.55	625.25	476.26	635.84	23.74	1098.08	845.64	1167.70	760.46	819.20	19.97	784.36	932.38	866.35	660.83	672.45	6.08
S-50-10-b	4,937,556,00	51.52	196.87	338.91	205.40 6	08.46	212.81	51.56	571.40	383.74	594.62	510.23	260.05	50.18	862.70	674.49	868.76	714.67	1027.82	40.84	407.14	530.74	391.42	1197.08	1027.92	4.13
9 S-50-10-c	5.231.665.00	14.27	353.14	398.59	409.35 2	63.66	331.26	13.32	255.44	462.14	245.58	568.98	288.37	17.23	467.76	452.36	466.62	340.09	860.08	14.15	694.58	653.22	757.89	833.52	533.38	7.99
× S-50-10-d	4,868,281,00	12.54	282.62	304.90	295.35 2	51.43	305.05	12.64	251.17	331.76	259.53	321.09	295.28	17.96	628.05	252.38	689.47	318.00	494.18	14.91	643.29	569.97	535.47	684.04	708.15	8.74
¹⁰ I-50-5-a	1,941,445,00	9.94	71.06	78.77	71.00	83.81	94.54	9.23	89.29	78.73	88.16	97.43	107.89	9.49	79.76	77.18	79.85	79.10	132.85	9.70	74.62	79.66	76.14	89.42	101.22	0.00
JI-50-5-b	1,980,111,50	9.08	94.49	96.72	93.28 1	26.73	170.47	10.74	95.18	96.52	94.83	119.88	141.26	8.25	77.45	73.91	77.63	88.73	147.37	9.46	73.56	88.75	74.20	102.87	133.77	0.00
5 I-50-5-c	1,950,775,50	8.91	57.65	63.34	58.31	69.45	106.60	9.02	56.78	57.08	56.60	67.33	99.71	8.04	50.82	63.80	50.73	72.21	51.45	8.43	50.05	46.23	49.95	58.97	92.36	0.00
TI-50-5-d	1,949,023,00	6.12	50.99	51.50	50.62	66.52	168.34	6.18	90.59	90.06	90.97	85.46	111.23	5.83	59.35	67.55	60.29	62.82	87.48	6.06	51.39	50.53	51.95	77.97	123.15	2.56
I-50-10-a	3.218.694.00	39.69	1040.53	1145.09	983.43.4	97.05	863.22	33.86	872.76	807.82	975.91	759.61	828.78	44.11	1175.31	1379.91	1283.57	969.86	1628.54	44.90	1589.12	1366.66	1611.45	970.76	2778.96	7.34
З I-50-10-b	2,745,488.00	33.08	618.33	610.74	635.03 6	63.46	870.69	33.66	564.54	477.16	570.22	784.31	791.31	54.47	746.32	969.27	721.79	1017.94	952.80	51.49	1032.70	956.98	1124.23	989.48	1339.52	3.29
0 I-50-10-c	3.728.704.00	26.96	658.66	995.83	609.56 5	72.79 1	1067.36	28.68	680.34	669.50	692.86	803.04	697.50	33.68	730.11	976.71	831.53	443.69	1087.54	37.77	1066.90	689.32	1157.52	923.31	1026.15	1.17
	3 350 786 00	32.53	413 97	827 76	422 36 8	00.15	833 51	35.12	599.90	626 16	603 74	1136.47	1130.68	42.77	927 11	986.37	935 41	823 29	1315 90	47.30	944 33	776 79	920.89	1057 25	1365.88	5.72
ED-50-5-a	1.841.128.00	7.93	107.78	90.84	110.20	74.29	110.80	8.43	97.46	125.40	97.28	157.61	87.16	9.60	111.51	85.07	113.18	89.31	113.20	10.10	88.14	87.61	87.58	128.99	116.60	3.77
ED-50-5-b	1.995.085.50	7.88	97.72	100.93	97.21 1	15.88	156.31	8.40	88.56	90.64	88.44	106.41	170.46	9.41	69.63	65.18	68.59	102.06	118.73	9.83	79.04	76.34	78.19	97.52	142.12	0.00
D=50=5+c	1 875 603 50	8.45	81.98	49.03	80.91	47 74	68.85	8.04	56 71	59.65	57 96	59.78	62.92	10.31	58.01	58.82	58.04	70.26	132.02	9.54	58 48	52.91	58.89	77.68	133.05	1 17
D-50-5-d	1.856.735.00	6.25	94.76	78.37	93.99	78.77	150.63	6.14	71.91	57.81	72.57	98.72	152.78	6.17	68.59	65.04	69.00	63.80	95.00	5.90	57.07	46.19	60.75	81.06	111.70	1.73
D=50=10-3	3 037 055 00	16 99	740 50	821.05	670 33 5	10.17	623 25	16 14	825.30	897 10 9	914.88	766.95	950.81	40.06	1265 72	1338.00	1383.67	1198.43	1669.80	33 44	1133 76	1156.67	1189.88	1401 58	1388.45	7.13
D-50-10 b	2 760 789 00	17 19	535 86	323 /0	401 66 6	51 75	806.35	17 69 4	820.19	520.07	630 46	757 19	827.60	43.64	618 69	588 50	644 11	505.20	078 52	30 54	1111 66	11/1 61	1130.17	6/0 10	1144 49	3.35
D-50-10-0	3 139 103 00	16.81	574 16	659.00	595 33 8	52.85	940.59	17.02	596.37	667 26	606 21	672.09	962.11	37.03	1138.32	1114 28	1181.54	1291.30	1066 56	33.45	650.39	727.81	721 71	1098.37	1354.87	1 74
D 50 10 -2	2 167 577 00	17 19	422.01	701.09	497 95 7	94 56	011.00	15.947	776 22	1022 74	777.05	605.04	010 49	20.20	597 74	602 74	549.10	1000 42	1471 42	20.40	702.14	960 50	702.15	749 59	1000.01	5.69
D-00-10-d	3,107,377.00	17.13	422.91	101.68	421.23 7	24.00	911.90	10.84	110.33	1023.74	111.05	095.94	510.48	39.32	031.14	003.74	042.10	1009.43	14/1.40	38.20	192.14	809.52	192.15	143.03	1000.91	3.02

 h GRASP with time limit set to 1 second or 10 iterations.

Τa	abl	еE	3.4	: 1	Num	ber	of	exp	lored	l t	orancl	h-and	-1	bound	nod	les :	for	the	single	e as	sign	nment	case	e.
																			()		()			

						S					S	ÿ					S	ŷ ž					S	ÿ ž		
	Instance	UB	CPX	I	CF	MW	MWf	Р	CPX	I	CF	MW	MW _f	Р	CPX	I	CF	MW	MW _f	Р	CPX	I	CF	MW	MW _f	Р
	R-10-5-a	11,044,461.79	18	42	76	42	36	34	13	61	41	61	63	59	10	41	40	41	71	46	18	76	74	76	36	37
	R-10-5-b	11,090,359.93	14	37	32	37	34	30	25	38	34	38	45	40	12	43	29	43	63	42	14	28	32	28	37	37
	R-10-5-c	11,043,872.61	12	42	34	42	52	33	20	41	50	41	49	30	8	65	38	50	83	33	19	58	29	58	40	36
	R-10-5-d	11,081,448.06		35	27	35	32	33		117	55	117	39	32		34	38	34	60	43		32	35	32	47	40
	R-10-10-a	22.083.067.87	18	34	117	34	8	40	20	65	95	64	12	43	13	34	33	34	9	29	24	66	54	79	8	33
	R-10-10-b	21.149.324.01		48	46	90		69		69	51	69		59		38	91	38		42		92	187	92		41
	R-10-10-c	20.965.204.59	8	45	44	45	80	59	21	85	40	85	15	45	6	75	48	75	42	29	8	42	53	42	51	41
	B-10-10-d	21.064.035.66	15	88	80	89	15	69	19	50	141	50	16	48	26	78	111	78	10	42	21	80	203	80	15	45
00	I-10-5-a	10,930,717,93	6	50	57	50	44	40	14	89	76	89	92	55	12	96	86	99	105	62	24	57	94	57	86	87
×	I-10-5-b	10.690.447.41	17	39	46	38	37	41	17	47	34	47	66	54	16	75	89	77	69	33	17	61	65	60	63	74
00	I-10-5-c	11.078.305.04	22	61	51	61	59	56	14	60	63	60	58	57	21	137	111	137	91	101	29	100	78	101	94	68
а 1	I-10-5-d	11.075.044.96		48	28	48	37	33		58	33	57	39	39	21	49	47	49	37	31	20	81	44	81	58	39
cha	I=10=10=a	21 781 844 65	474	367	305	343	245	412	376	395	320	396	179	402	186	627	810	532	496	670	520	688	614	690	484	455
H	I-10-10-b	21.042.819.94	35	131	000	131	50	133	32	150	115	157	37	128	70	245	187	120	27	175	30	192	136	202	28	150
pu	I=10=10=C	20,890,360,66	214	146	168	147	125	221	178	314	234	315	73	277	60	278	285	268	224	237	125	220	324	186	178	225
0	I-10-10-d	21.080.876.67	2513	708	578	718	640	506	1778	718	660	725	590	903	538	1448	1657	1/02	1152	1693	1079	1356	2262	1375	1030	2000
ñ	D-10-5-3	10 933 566 69	17	30	48	30	50	83	15	14	30	44	37	52	24	40	34	40	47	37	14	32	51	32	40	2000
	D-10-5-b	10 783 782 89	11	41	57	41	53	42	10	47	32	47	57	35	24	35	65	35	33	36	14	33	49	33	41	46
	D-10-5-c	11 085 731 24	23	67	69	67	56	53	11	8/	46	8/	48	48	27	58	30	58	85	51	21	50	44	60	85	10
	D 10 5 d	11,086,101,20	20	44	25	44	22	20	11	25	20	25	20	25	21	60	41	60	47	22	21	20	45	40	25	20
	D-10-10-2	21 828 372 18	85	172	209	172	102	157	112	183	176	164	95	117	330	206	308	350	200	233	262	217	180	211	162	226
	D 10 10 b	21,020,572.10	50	159	100	150	27	112	27	179	106	171	46	110	112	200	210	200	495	265	101	179	200	179	102	220
	D-10-10-D	21,090,370.13	22	110	109	102	150	126	20	144	140	147	101	157	170	239	212	102	420	150	64	101	299	114	101	101
	D 10 10 d	20,307,013.88	506	296	252	421	252	211	702	400	491	400	202	200	2109	1761	1020	2149	1522	1091	1012	2054	1202	1570	1409	1100
	D-10-10-d	21,133,043.74	300	380	305	421	200	311	103	409	431	409	223	390	3198	1701	1039	3140	1000	1081	1213	2034	1393	1370	1408	1120
	S-50-5-2	2 937 408 00		531	514	531	420	355		495	530	495	458	471		547	491	547	576	451		578	520	578	518	472
	S-50-5-b	2,357,408.00		547	494	547	556	639		485	564	490	823	307		509	484	509	572	636		479	613	477	526	633
	S-50-5-c	2 825 342 00		530	431	536	404	250		358	469	358	463	288		711	440	711	484	301		538	601	538	188	437
	S-50-5-d	2,820,342.00		357	616	357	700	800		762	405	762	665	789		614	330	614	684	658		480	443	480	619	858
	S-50-10-2	5 288 873 00		974	947	974	972	526		821	779	821	463	953		1720	1110	1729	977	1363		1014	2011	1014	1352	679
	S-50-10-b	4 937 556 00	11	00	18/	101	786	90	0	1173	738	1171	680	179	5	884	1025	869	856	1566	5	1011	1020	1011	1400	1110
0	S 50 10 a	5 221 665 00		562	726	566	279	262	5	975	1020	975	804	220	0	070	715	070	941	1124	0	056	1152	056	017	000
×	S-50-10-d	4 868 281 00		416	410	416	514	356		560	312	560	464	3/1		1212	413	1208	8/0	1213		689	1052	600	1382	1381
50	L-50-5-2	1 941 445 00		305	342	305	432	404		396	310	396	495	480		307	521	397	382	750		429	307	429	419	346
10	1-00-0-a	1,090,111,50		275	252	275	271	502		207	274	207	250	645		262	216	262	295	620		410	280	410	400	669
ste	I-50-5-c	1,980,111.30		273	255	273	280	472		232	103	222	278	/043		266	341	266	421	144		237	204	237	253	476
0	1-00-0-C	1,040,022,00		250	250	210	200	795		200	270	200	497	567		210	252	210	208	244		201	204	201	402	552
, no	I-50-3-0	2,018,604,00		1027	1080	1026	400	001		1004	0510	1204	431	024		1500	0070	1520	1140	1674		1051	1459	1949	1004	1070
	I-50-10-a	3,218,094.00		521	621	521	400 540	802		602	701	602	740	1027		1160	1405	1174	1142	1074		1054	1455	1042	1491	2111
ot	I-50-10-D	2,743,488.00		024	1050	024	549	1150		810	721	810	1179	1007		070	1105	1174	1249	1979		1414	1110	1415	1921	1491
8	1-50-10-C	3,728,704.00		934	1050	934	540	1152		819	737	819	11/3	11007		978	1105	1000	440	1373		1414	1000	1415	1202	1431
rre	1-50-10-d	3,350,786.00		316	925	316	712	958		755	114	753	207	207		1686	1265	1686	1243	1409		1003	1223	1002	1108	1742
Loi	D-50-5-a	1,041,120.00		414	400	414	339	309		318	490	318	397	307		443	352	443	212	502		298	228	298	438	313
	D-50-5-6	1,995,085.50		499	428	499	362	704		280	368	280	388	717		374	295	374	327	203		317	310	317	312	685
	D-50-5-c	1,875,603.50		331	217	331	159	291		187	256	187	232	263		236	257	236	191	697		246	270	246	295	566
	D-50-5-d	1,850,735.00		411	254	411	273	562		303	196	303	376	072		245	224	245	315	413		241	104	241	269	380
	D-50-10-a	3,037,055.00		876	618	875	389	739		1005	948	1005	528	1030		1085	1467	1082	1255	1836		1295	1061	1292	1232	1890
	D-50-10-b	2,760,789.00		599	173	599	796	713		802	467	802	880	657		656	621	656	865	1197		1330	1676	1330	919	1189
	D-50-10-c	3,139,103.00		543	730	535	887	767		708	684	696	596	596		1156	1197	1154	1079	1197		812	978	827	963	1371
	D-50-10-d	3,167,577.00		469	686	469	818	929		534	566	532	688	1116		656	961	656	1005	1520		1105	880	1105	635	1425

Blank results refer to a zero value.

			LB-0	CPX		CPX		BD	-CPX	Ν	AW.		Р	GB	ASP
	Instance	UB	gap ^{lr} (%)	CPU (s)	gap ^c (%)	Nodes	CPU (s)	Nodes	CPU (s)	Nodes	CPU (s)	Nodes	CPU (s)	gap ^h (%)	CPU (s)
	B-20-5-a	10.590.175.22	0.79	17.89	gup (70)	24	87.52	50	67.91	53	50.61	75	57.34	3.56	1.43
	B-20-5-b	10 481 887 22	1 77	22.83		209	651.18	1122	140 11	287	204 86	342	173.16	1.81	1.38
	B-20-5-c	10 923 773 43	2.14	20.49		524	1210.58	7905	540 56	866	932 15	1554	484 91	1 74	1 49
	B-20-5-d	10.387.605.05	0.46	10.53		12	37.12	32	54.67	23	29.60	22	31.21	1.39	1.41
	B-20-10-a	20 615 632 65	1.46	87.40		946	5743 54	11164	1883 43	2970	5857 70	2712	2038 74	0.75	1.62
	B-20-10-b	19 511 892 27	0.48	41.87		45	236.85	191	186.56	30	309.38	35	282 55	1.84	1.02
	B-20-10-c	20.009.438.04	1.51	58.11		483	2162.83	8748	973.89	752	582.44	813	541.90	1.46	1.80
	B-20-10-d	20.647.763.14	0.63	72.29		225	1302.10	668	260.23	209	396.21	388	440.40	0.53	1.34
00	I=20=5=a	10 238 315 28	0.89	35.10		122	480.34	446	112.82	144	179.07	188	111.62	4 14	1 39
X	I-20-5-b	10.411.596.33	1.98	45.01		816	3629.64	10826	1219.86	1069	951.86	751	461.46	1.56	1.53
00	I-20-5-c	10.901.065.11	2.21	42.67		7725	29135.53	13026	1420.03	1517	2819.08	1157	564.54	3.55	1.64
۳ ۲	I-20-5-d	10.427.267.63	0.60	23.57		26	119.81	169	78.02	65	87.15	34	58.75	2.02	1.43
cha	I-20-10-a	20,389,681,88	1.65	230.62	0.61	3943	86400.00	*	*	14705	32402.91	12071	22379.00	2.01	1.79
E	I-20-10-b	19.651.376.26	0.55	143.66		641	3647.71	5510	808.84	413	790.53	428	537.98	0.85	1.66
'n	I-20-10-c	19.745.108.18	1.45	181.75		4608	47582.30	85283	12284.90	1810	2528.73	2522	3270.86	2.01	1.97
0	I-20-10-d	20,364,175.13	0.55	213.02		702	11856.25	4981	2674.22	369	869.32	528	1145.15	1.59	1.38
ц	D-20-5-a	10.218.221.55	0.76	21.69		25	152.91	106	76.49	53	69.19	57	66.04	3.79	1.52
	D-20-5-b	10,425,793.69	2.02	31.93		270	1282.36	9886	799.50	574	856.07	680	357.16	1.89	1.49
	D-20-5-c	10,960,055.47	2.27	26.34		558	2227.30	16004	1166.92	1043	986.91	763	405.77	2.11	1.56
	D-20-5-d	10,445,131.19	0.66	13.57		16	51.06	147	73.27	35	53.36	43	48.24	2.26	1.50
	D-20-10-a	20,414,334.84	1.68	136.13	0.16	5636	86400.00	25471	11989.75	9277	26832.87	9335	17960.42	1.95	1.55
	D-20-10-b	19,730,466.19	0.53	84.99		177	1130.30	814	330.06	162	535.62	110	405.50	0.75	1.68
	D-20-10-c	19,773,648.61	1.41	106.94		709	5559.54	18312	3353.52	737	4063.54	1825	1988.47	1.90	1.91
	D-20-10-d	20,440,933.21	0.64	141.77		162	2834.58	1036	475.96	267	2790.44	352	847.35	1.10	1.44
	S-100-5-a	4,422,960.50		11.70			34.76		77.81	37	30.11	16	46.25	6.69	8.97
	S-100-5-b	4,478,869.50		14.62			39.45		77.88	53	39.29	21	39.87	5.87	7.17
	S-100-5-c	4,383,907.00		13.69			34.48		77.63	44	34.93	25	45.58	6.50	7.70
	S-100-5-d	4,573,928.00		12.34			36.14		78.26	78	42.70	11	38.03	3.08	7.49
	S-100-10-a	8,225,841.00		26.87			76.86	*	*	11	105.08	16	302.33	0.58	18.08
_	S-100-10-b	8,157,227.00		30.92			82.70	*	*	45	172.19	9	99.39	6.95	18.02
10	S-100-10-c	8,239,255.00		40.48			100.93	*	*	21	108.05	5	328.72	4.60	17.50
×	S-100-10-d	8,326,957.00	0.01	29.21			80.72	*	*	20	94.63	1	110.21	4.63	15.72
100	I-100-5-a	2,891,966.50		17.29			46.04		77.54	9	18.32	10	48.89	7.38	9.24
5	I-100-5-b	2,861,982.00		26.85			52.07		79.11	24	28.30	3	47.67	4.40	8.38
ste	I-100-5-c	2,904,623.50		18.37			45.42		76.46	22	37.88	1	61.78	6.14	11.23
2	I-100-5-d	3,087,996.00		24.72			52.51		79.39	38	55.18	29	67.03	5.90	11.35
, n	I-100-10-a	4,675,005.00		83.22			147.44	*	*	67	171.83	13	132.14	7.68	22.62
0	I-100-10-b	4,641,771.00		70.12			143.09	*	*	37	189.31		96.84	11.10	22.19
g	I-100-10-c	4,954,900.00		181.48			252.15	*	*	22	329.24	19	186.03	2.81	19.24
5	I-100-10-d	5,231,316.00		83.44			144.08	*	*	33	143.63	6	131.04	2.51	14.71
rre	D-100-5-a	2,940,466.50		13.32			38.39		77.44	38	26.10	24	44.69	7.53	9.25
Ê	D-100-5-b	3,004,935.00		24.21			49.86		78.73	16	27.32	7	53.08	4.46	9.77
	D-100-5-c	2,937,341.50		19.21			42.72		76.87	40	41.95	1	59.26	5.27	11.26
	D-100-5-d	3,060,773.00		20.46			43.94		77.27	22	37.67		46.43	5.42	10.14
	D-100-10-a	4,546,091.00		57.14			121.98	*	*	18	115.75	2	254.08	7.73	22.62
	D-100-10-b	4,730,662.00		42.34			83.67	*	*	6	66.70		118.14	11.16	22.16
	D-100-10-c	4,784,380.00		103.57			144.29	*	*	22	190.05	7	211.80	3.15	24.10
	D-100-10-d	5,154,930.00		60.94			110.92	*	*	68	150.11	14	145.91	2.00	14.72

Table B.5: Computational running times in seconds and number of branch-and-bound nodes for the multiple case (larger instances).

Blank results refer to a zero value.

^{*lr*} Linear Relaxation gap (%).

* Out of memory.

 $^{\rm c}$ CPLEX optimality gap (%). h GRASP with time limit set to 1 second or 10 iterations.

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Table B.6: Computational running times in seconds and number of branch-and-bound nodes for the single assignment case (larger instances).

			LR-0	CPX		CPX		BD	CPX		I		CF	1	ЛW	N	AW _f		Р	GRA	SP
	Instance	UB	$gap^{lr}(\%)$	CPU (s)	$gap^{c}(\%)$	Nodes	CPU (s)	Nodes	CPU (s)	Nodes	CPU (s)	Nodes	CPU (s)	Nodes	CPU (s)	Nodes	CPU (s)	Nodes	CPU (s)	$gap^{h}(\%)$	CPU (s)
	R-20-5-a	10,590,175.22	0.71	248.54		20	1374.57	49	354.49	35	50.61	36	52.91	35	53.29	29	53.52	37	56.72	3.56	1.49
	R-20-5-b	10,481,887.22	1.57	298.11		107	6256.95	180	326.28	169	115.03	194	115.59	165	112.11	137	103.86	274	148.55	1.81	1.43
	R-20-5-c	10,923,773.43	1.98	273.15		165	10989.00	752	449.28	791	247.29	741	242.60	728	246.99	445	202.18	1001	350.71	1.74	1.52
	R-20-5-d	10,387,605.05	0.36	101.06		12	282.27	26	248.63	23	41.28	17	40.23	23	40.24	19	44.21	21	43.25	1.39	1.41
	R-20-10-a	20,615,632.65	1.34	1299.74	0.33	523	86400.00	*	*	2741	1980.90	2548	1758.86	2741	1971.38	2013	1629.32	2357	1587.00	0.75	1.68
	R-20-10-b	19,511,892.27	0.32	623.11		18	2683.35	*	*	44	149.26	44	147.85	46	151.37	26	143.01	28	140.01	1.84	1.51
	R-20-10-c	20,009,438.04	1.46	706.11	*	*	*	*	*	1158	707.57	895	569.66	1157	720.47	868	597.37	772	544.34	1.46	1.86
0	R-20-10-d	20,647,763.14	0.57	889.93		82	8597.01	*	*	206	264.73	135	236.93	206	266.28	294	308.83	222	331.86	0.53	1.30
20	I-20-5-a	10,238,315.28	0.79	413.22		70	5980.55	457	363.92	63	68.27	75	66.14	63	69.59	85	96.11	66	70.49	4.14	1.43
×	I-20-5-b	10.411.596.33	1.79	556.43		672	61124.21	3918	960.46	5044	1694.23	2416	979.99	5044	1696.37	1894	759.85	910	402.14	1.56	1.53
ŏ	I-20-5-c	10,901,065,11	2.03	505.05	0.82	870	86400.00	4982	1018.56	5238	1869.49	3191	1122.10	5238	1881.20	4193	1644.76	1489	576.10	3.55	1.65
с С	I-20-5-d	10.427.267.63	0.45	231.18		16	865.45	66	305.78	28	48.22	26	51.10	28	49.97	27	53.67	29	59.74	2.02	1.48
ch	I-20-10-a	20.528.863.39	2.14	4207.56	1.90	198	86345.69	*	*	10105	14073.30	14952	19090.29	12664	22405.69	10002	32210.17	7548	8822.70	2.01	1.74
H	I-20-10-b	19.651.376.26	0.47	2270.40		471	45072.43	*	*	422	383.59	346	423.26	458	416.06	405	549.42	318	405.68	0.85	1.64
pu	I-20-10-c	19.790.998.81	1.61	2645.53	1.10	262	86400.00	*	*	1162	1384.08	998	1310.51	1144	1428.29	1197	1480.25	1208	1313.13	2.01	1.89
6	I-20-10-d	20 364 175 13	0.50	2569.21	0.11	218	86400.00	*	*	746	964 33	397	575 35	945	1145.96	332	848 72	251	536 51	1.59	1.38
Å	D=20=5=a	10 218 221 55	0.67	397.04	0.11	14	2210.22	57	329 14	40	56.62	45	63.00	30	53.00	28	57.84	29	64 75	3 79	1.53
	D-20-5-b	10 425 793 69	1.82	427.37		218	23216.33	694	467.38	280	154 24	250	169.23	306	162.44	370	300.78	294	175.60	1.89	1.53
	D=20=5=c	10,960,055,47	2 11	395.82		300	29816.88	1675	647.96	1691	627 77	1675	648 63	1706	648.05	678	461.32	996	461 50	2 11	1.57
	D-20-5-d	10 445 131 19	0.52	169.48		12	557.37	55	298.09	31	50.04	26	48.69	31	48.42	32	61.69	23	56.81	2.26	1.49
	D-20-10-a	20 481 513 41	1.86	2817 20	1.30	152	86400.00	*	*	4128	5182.01	4229	4835.94	4137	5538 64	4023	19304 68	4496	4724 45	1.95	1.56
	D-20-10-b	19 730 466 19	0.46	1746.18	1.50	154	13953 70	*	*	181	275.66	178	263.20	177	283.83	156	312.47	126	274.30	0.75	1.64
	D 20 10 a	10 772 648 61	1 25	1621 52		201	64017.40	*	*	794	796.69	546	648.08	700	200.00	694	1402.07	956	022.40	1.00	1.04
	D 20 10 d	20 440 022 21	0.50	2260.21		96	42006 02	*	*	264	406.08	246	458.00	200	559.06	270	\$00.00	254	567.46	1.50	1.59
	D-20-10-0	20,440,933.21	0.39	2209.21		80	43090.93			200	490.90	240	408.99	290	338.00	215	809.99	204	307.40	1.10	1.55
	S-100-5-a	4 422 960 50		34 61			83.28	*	*	704	1513 71	587	900.17	705	1425 96	820	1966-60	824	1354.83	6 69	9.04
	S-100-5-b	4 478 869 50		33.16			101.00	*	*	849	1585 19	1371	2132 31	849	1683.60	1287	2004 35	908	1865 59	5.87	7 17
	S-100-5-c	4 383 907 00		22.29			72.69	*	*	1559	2111 01	1387	2228 33	1558	2590.91	640	942.12	1587	3174.34	6.50	7 71
	S-100-5-d	4 573 928 00		33.10			94 90	*	*	1242	1641 12	707	1229.68	1242	1972.99	879	1646 23	419	1096.27	3.08	7.55
	S-100-10-2	8 225 841 00		85.24	*	*	*	*	*	1005	10002.89	1209	6898 11	1005	10009.45	1309	21805.60	1606	16607 71	0.58	18.16
~	S-100-10-b	8 157 227 00		105.00	*	*	*	*	*	1000	3624.17	217	2522.28	445	3698.95	1176	5973.02	1657	13262.38	6.95	18.08
ĕ	S-100-10-0	8 239 255 00		198 74	*	*	*	*	*	1/08	7285.01	1692	18441 28	1408	7465.99	1512	8985.24	721	8296.41	4.60	17.61
×	S-100-10-d	8 326 957 00	0.01	81 15	*	*	*	*	*	515	3003 38	752	5272.26	512	3165.24	820	6524.65	1288	7414 89	4.63	15.88
00	L-100-5-2	2 891 966 50	0.01	34.13			137.64	*	*	010	1722.12	740	1516.40	952	1673 14	1521	2327.48	941	2736.15	7 38	0.23
-	I-100-5-b	2,861,982,00		47.16			158 18	*	*	1292	2573.25	1272	2899 71	1290	2045.04	1654	3594 19	1738	4104.34	4.40	8 30
tej	I 100 5 a	2,001,002.00		22.66			128 20	*	*	1795	2590.05	1654	2000.11	1725	2075.24	1540	2480.76	1557	5162.00	6.14	11 44
Ū.s	I 100 5 d	2,904,023.30		62.00			155.20	*	*	1735	2202.87	1034	2808.38	1733	2755 40	1119	2489.70	1977	2574 12	5.00	11.44
Ð	I 100-10 a	4 675 005 00		224.06	*	*	100.98	*	*	1740	19669 91	1157	10282 10	1591	16969 54	1617	18021 22	1427	15060.22	7.69	22.05
an	I 100-10-a	4,073,003.00		234.90	*	*	*	*	*	1020	11050.45	1020	0540.51	1020	10208.34	1521	16129 97	1747	10247 21	11.10	22.90
0	I 100-10-D	4,041,771.00		646 55	*	*	*	*	*	2152	20550.67	1000	22201 02	2006	21016 28	2010	10138.87	2116	43347.31	2 91	10.24
đ	I 100-10-C	5 221 216 00		200.80	*	*	*	*	*	2100	6502.80	500	5084 15	2090	7277 27	1176	10242 47	1008	10456.60	2.81	13.24
s.	D 100 5 a	2 040 466 50		27.40			02 70	*	*	004	1655 57	1154	1903 22	100	1652.06	1190	2662 76	1167	2740.00	2.01	14.11
ere.	D-100-5-a	2,940,400.50		21.40			93.79			1000	1000.07	671	1002.33	1004	1000.00	1162	2002.70	1007	2740.99	1.03	9.32
Ľoï	D-100-5-6	3,004,935.00		40.84			107.91	*	*	1009	2598.75	071	2373.57	1004	2966.04	1000	3322.22	1287	2919.24	4.46	9.79
-	D-100-5-C	2,937,341.50		40.92			118.09	*	*	1349	4097.10	2017	0107.26	1310	3575.72	1923	4087.13	1300	3133.38	5.27	11.32
	D-100-5-d	3,060,773.00		44.56			93.30	*	*	1023	2315.27	1041	2258.74	1007	2329.78	917	1473.94	1100	2148.15	5.42	10.12
	D-100-10-a	4,546,091.00		180.16	* _	- -	- -	÷	±	1382	14538.75	1341	10420.21	1382	14101.21	1473	11844.00	1182	17753.04	7.73	22.67
	D-100-10-b	4,730,662.00		83.91	*	*	*	*	*	2508	23493.62	894	17471.50	2506	25440.94	1332	12386.63	1684	29599.90	11.16	22.18
	D-100-10-c	4,784,380.00		333.10	*	*	*	*	*	1436	19924.23	1065	14742.03	1436	24758.95	629	7270.27	1815	26816.86	3.15	24.04
_	D-100-10-d	$_{0,154,930.00}$		135.23	*	*	*	*	*	1411	10193.80	1293	7975.11	1002	8848.30	1485	22075.66	1270	11310.15	2.00	14.83

Blank results refer to a zero value.

* Out of memory.

^{lr} Linear Relaxation gap (%).

^c CPLEX optimality gap (%).

^h GRASP with time limit set to 1 second or 10 iterations.
Appendix C

Appendices of the Chapter 4

The following tables are complete data from the computational experiments related to the Chapter 4.

Table C.1: Computational experiments using OA algorithm to solve CTLUFLPs subjected to Power-Law functions with $\rho = 1 \times 10^{-5}$ and $\check{\rho} = 1 \times 10^{-4}$.

							С	losts				
	Instance	Open	facility	OF	In	ıst.	Transp.	Co	ong.	Ave./unit	CPU(s)	Nodes
		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	$(\%)^*$	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$			
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42	0.09	0.06	0.83	0.00	0.02	43.73	0.04	13
	$6 \times 6 \times 60$	0.50	1.00	2,222,547.06	0.08	0.06	0.83	0.01	0.03	40.18	0.04	8
\ge	$7 \times 7 \times 70$	0.57	1.00	2,333,660.65	0.10	0.07	0.80	0.01	0.03	35.26	0.02	
Ξ	$8 \times 8 \times 80$	0.50	1.00	$2,\!435,\!408.17$	0.09	0.07	0.79	0.01	0.03	31.48	0.02	
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.47	0.06	0.07	0.81	0.02	0.04	30.58	0.18	12
	$10 \times 10 \times 100$	0.30	0.90	2,862,534.96	0.06	0.07	0.81	0.02	0.04	28.48	0.23	15
	SGM										0.09	6.84
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42	0.09	0.06	0.83	0.00	0.02	43.73	0.06	8
	$6 \times 6 \times 60$	0.50	1.00	2,222,547.06	0.08	0.06	0.83	0.01	0.03	40.18	0.10	10
4	$7 \times 7 \times 70$	0.57	1.00	2,333,660.65	0.10	0.07	0.80	0.01	0.03	35.26	0.04	
\mathbf{S}	$8 \times 8 \times 80$	0.50	1.00	$2,\!435,\!408.17$	0.09	0.07	0.79	0.01	0.03	31.48	0.06	
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.47	0.06	0.07	0.81	0.02	0.04	30.58	0.26	13
	$10 \times 10 \times 100$	0.30	0.90	2,862,534.96	0.06	0.07	0.81	0.02	0.04	28.48	0.27	9
	SGM										0.13	5.83
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42	0.09	0.06	0.83	0.00	0.02	43.73	0.06	8
	$6 \times 6 \times 60$	0.50	1.00	2,222,547.06	0.08	0.06	0.83	0.01	0.03	40.18	0.08	13
$M^{\tilde{y}}$	$7 \times 7 \times 70$	0.57	1.00	2,333,660.65	0.10	0.07	0.80	0.01	0.03	35.26	0.03	
S_{N}	$8 \times 8 \times 80$	0.50	1.00	2,435,408.17	0.09	0.07	0.79	0.01	0.03	31.48	0.06	
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.47	0.06	0.07	0.81	0.02	0.04	30.58	0.27	13
	$10 \times 10 \times 100$	0.30	0.90	2,862,534.96	0.06	0.07	0.81	0.02	0.04	28.48	0.29	9
	SGM										0.13	6.20
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42	0.09	0.06	0.83	0.00	0.02	43.73	0.11	11
	$6 \times 6 \times 60$	0.50	1.00	2,222,557.81	0.08	0.06	0.83	0.01	0.03	40.18	0.17	16
S	$7 \times 7 \times 70$	0.57	1.00	2,333,725.79	0.10	0.07	0.80	0.01	0.03	35.26	0.08	1
\mathbf{v}	$8 \times 8 \times 80$	0.50	1.00	$2,\!435,\!426.31$	0.09	0.07	0.79	0.01	0.03	31.48	0.07	1
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.47	0.06	0.07	0.81	0.02	0.04	30.58	0.38	18
	$10 \times 10 \times 100$	0.30	0.90	2,862,539.86	0.06	0.07	0.81	0.02	0.04	28.48	0.52	14
	SGM										0.22	8.82
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42	0.09	0.06	0.83	0.00	0.02	43.73	0.15	11
	$6 \times 6 \times 60$	0.50	1.00	2,222,557.81	0.08	0.06	0.83	0.01	0.03	40.18	0.14	14
\tilde{g}	$7 \times 7 \times 70$	0.57	1.00	2,333,725.79	0.10	0.07	0.80	0.01	0.03	35.26	0.08	1
$\tilde{\mathbf{S}}$	$8 \times 8 \times 80$	0.50	1.00	$2,\!435,\!426.31$	0.09	0.07	0.79	0.01	0.03	31.48	0.06	1
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.47	0.06	0.07	0.81	0.02	0.04	30.58	0.43	19
	$10 \times 10 \times 100$	0.30	0.90	$2,\!862,\!539.86$	0.06	0.07	0.81	0.02	0.04	28.48	0.61	12
	SGM										0.24	8.41

 * Amount divided by 100.

Table C.2:	Computation	nal experiments	using OA-	DB algori	thm to solv	e CTLUFLPs
subjected t	o Power-Law	functions with	$\varrho = 1 \times 10^{\circ}$	$^{-5}$ and $\check{\varrho}$ =	$= 1 \times 10^{-4}.$	

_								С	osts				
	Instance	Open	facility	OF	$\operatorname{Gap}(\%)$	I	nst.	Transp.	Co	ong.	Ave./unit	CPU(s)	Nodes
		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-		$1^{\circ}(\%)^{\circ}$	$^{*} 2^{\circ} (\%)^{*}$	$(\%)^*$	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-		
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42		0.09	0.06	0.83	0.00	0.02	43.73	0.13	23
	$6 \times 6 \times 60$	0.50	1.00	2,222,547.06		0.08	0.06	0.83	0.01	0.03	40.18	0.36	67
Σ	$7 \times 7 \times 70$	0.57	1.00	2,333,660.65		0.10	0.07	0.80	0.01	0.03	35.26	0.20	20
Σ	$8 \times 8 \times 80$	0.50	1.00	2435408.17		0.09	0.07	0.79	0.01	0.03	31.48	0.82	50
	$9 \times 9 \times 90$	0.33	1.00	2721225.47		0.06	0.07	0.81	0.02	0.04	30.58	1.90	25
	$10 \times 10 \times 100$	0.30	0.90	2862534.96		0.06	0.07	0.81	0.02	0.04	28.48	4.43	90
	SGM											1.21	40.20
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42		0.09	0.06	0.83	0.00	0.02	43.73	0.11	39
	$6 \times 6 \times 60$	0.50	1.00	2,222,547.06		0.08	0.06	0.83	0.01	0.03	40.18	0.30	44
Z	$7 \times 7 \times 70$	0.57	1.00	2,333,660.65		0.10	0.07	0.80	0.01	0.03	35.26	0.33	14
S	$8 \times 8 \times 80$	0.50	1.00	2,435,408.17		0.09	0.07	0.79	0.01	0.03	31.48	0.64	26
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.47		0.06	0.07	0.81	0.02	0.04	30.58	2.03	55
	$10 \times 10 \times 100$	0.30	0.90	2,862,534.96		0.06	0.07	0.81	0.02	0.04	28.48	5.02	137
	SGM											1.29	42.87
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42		0.09	0.06	0.83	0.00	0.02	43.73	0.14	74
	$6 \times 6 \times 60$	0.50	1.00	2,222,547.06		0.08	0.06	0.83	0.01	0.03	40.18	0.38	212
$\mathbf{I}^{\tilde{y}}$	$7 \times 7 \times 70$	0.57	1.00	2,333,660.65		0.10	0.07	0.80	0.01	0.03	35.26	0.38	60
SP	$8 \times 8 \times 80$	0.50	1.00	$2,\!435,\!408.17$		0.09	0.07	0.79	0.01	0.03	31.48	0.70	90
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.47		0.06	0.07	0.81	0.02	0.04	30.58	2.66	309
	$10 \times 10 \times 100$	0.30	0.90	2,862,534.96		0.06	0.07	0.81	0.02	0.04	28.48	15.06	2,008
	SGM											2.44	199.29
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42		0.09	0.06	0.83	0.00	0.02	43.73	8.66	5,860
	$6 \times 6 \times 60$	0.50	1.00	2,222,557.81		0.08	0.06	0.83	0.01	0.03	40.18	864.24	9,503
S	$7 \times 7 \times 70$	0.57	1.00	2,333,721.63		0.10	0.07	0.80	0.01	0.03	35.26	276.25	25,140
\mathbf{v}	$8 \times 8 \times 80$	0.50	1.00	2,435,426.31	0.78	0.09	0.07	0.79	0.01	0.03	31.48	86,400.00	163,001
	$9 \times 9 \times 90$	0.33	1.00	2,726,168.23	1.20	0.06	0.07	0.81	0.02	0.04	30.63	86,400.00	248,821
	$10 \times 10 \times 100$	0.30	0.90	2,862,539.79	1.76	0.06	0.07	0.81	0.02	0.04	28.48	86,400.00	246,243
	SGM				0.10							3,790.41	49,085.61
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42		0.09	0.06	0.83	0.00	0.02	43.73	1.00	858
	$6 \times 6 \times 60$	0.50	1.00	2,222,557.81		0.08	0.06	0.83	0.01	0.03	40.18	49.32	4,197
ũ	$7 \times 7 \times 70$	0.57	1.00	2,333,721.63		0.10	0.07	0.80	0.01	0.03	35.26	2,479.10	65,960
S_{0}	$8 \times 8 \times 80$	0.50	1.00	2,435,426.31	0.69	0.09	0.07	0.79	0.01	0.03	31.48	86,400.00	176,768
	$9 \times 9 \times 90$	0.33	1.00	2,726,168.23	2.29	0.06	0.07	0.81	0.02	0.04	30.63	86,400.00	175,166
	$ 10 \times 10 \times 100 $	0.30	0.90	2,862,539.79	1.87	0.06	0.07	0.81	0.02	0.04	28.48	$86,\!400.00$	233,724
	SGM				0.11							3,177.04	$34,\!683.16$

* Amount divided by 100. Blank results refer to a zero value.

Table C.3: Computational experiments using OA-BD algorithm with Papadakos BCs approach to solve CTLUFLPs subjected to Power-Law functions with ϱ = 1 \times 10^{-5} and $\check{\varrho} = 1 \times 10^{-4}$.

								С	osts				
	Instance	Open	facility	OF	$\operatorname{Gap}(\%)$	Iı	nst.	Transp.	Co	ong.	Ave./unit	CPU(s)	Nodes
		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	$(\%)^*$	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-		
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42		0.09	0.06	0.83	0.00	0.02	43.73	0.06	21
	$6 \times 6 \times 60$	0.50	1.00	2,222,547.06		0.08	0.06	0.83	0.01	0.03	40.18	0.26	54
Σ	$7 \times 7 \times 70$	0.57	1.00	2,333,660.65		0.10	0.07	0.80	0.01	0.03	35.26	0.16	16
Σ	$8 \times 8 \times 80$	0.50	1.00	$2,\!435,\!408.17$		0.09	0.07	0.79	0.01	0.03	31.48	0.62	37
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.47		0.06	0.07	0.81	0.02	0.04	30.58	1.05	36
	$10 \times 10 \times 100$	0.30	0.90	2,862,534.96		0.06	0.07	0.81	0.02	0.04	28.48	2.64	90
	SGM											0.76	37.27
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42		0.09	0.06	0.83	0.00	0.02	43.73	0.06	21
	$6 \times 6 \times 60$	0.50	1.00	2,222,547.06		0.08	0.06	0.83	0.01	0.03	40.18	0.47	166
Z	$7 \times 7 \times 70$	0.57	1.00	2,333,660.65		0.10	0.07	0.80	0.01	0.03	35.26	0.19	15
\mathbf{S}	$8 \times 8 \times 80$	0.50	1.00	$2,\!435,\!408.17$		0.09	0.07	0.79	0.01	0.03	31.48	0.43	21
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.47		0.06	0.07	0.81	0.02	0.04	30.58	0.65	34
	$10 \times 10 \times 100$	0.30	0.90	2,862,534.96		0.06	0.07	0.81	0.02	0.04	28.48	3.69	110
	SGM											0.85	43.06
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42		0.09	0.06	0.83	0.00	0.02	43.73	0.07	43
,	$6 \times 6 \times 60$	0.50	1.00	2,222,547.06		0.08	0.06	0.83	0.01	0.03	40.18	0.54	342
$I^{\tilde{y}}$	$7 \times 7 \times 70$	0.57	1.00	2,333,660.65		0.10	0.07	0.80	0.01	0.03	35.26	0.30	84
$SI_{\rm N}$	$8 \times 8 \times 80$	0.50	1.00	$2,\!435,\!408.17$		0.09	0.07	0.79	0.01	0.03	31.48	0.97	107
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.47		0.06	0.07	0.81	0.02	0.04	30.58	1.98	299
	$10\!\times\!10\!\times\!100$	0.30	0.90	2,862,534.96		0.06	0.07	0.81	0.02	0.04	28.48	8.43	1,214
	SGM											1.76	196.53
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42		0.09	0.06	0.83	0.00	0.02	43.73	12.74	$7,\!648$
	$6 \times 6 \times 60$	0.67	1.00	2,195,984.50		0.10	0.06	0.81	0.00	0.02	39.70	10.91	5,168
S	$7 \times 7 \times 70$	0.57	1.00	2,333,721.63		0.10	0.07	0.80	0.01	0.03	35.26	158.03	18,153
\mathbf{v}	$8 \times 8 \times 80$	0.50	1.00	2,428,209.88	0.67	0.10	0.07	0.79	0.01	0.03	31.39	86,400.00	199,847
	$9 \times 9 \times 90$	0.33	1.00	2,726,168.23	1.88	0.06	0.07	0.81	0.02	0.04	30.63	86,400.00	110,539
	$10\!\times\!10\!\times\!100$	0.20	0.80	2,862,539.79	1.73	0.04	0.06	0.83	0.02	0.05	28.41	86,400.00	326,428
	SGM				0.10							1,919.17	41,605.65
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42		0.09	0.06	0.83	0.00	0.02	43.73	0.93	554
	$6 \times 6 \times 60$	0.50	1.00	2,222,557.81		0.08	0.06	0.83	0.01	0.03	40.18	374.65	9,503
ũ	$7 \times 7 \times 70$	0.57	1.00	2,333,721.63		0.10	0.07	0.80	0.01	0.03	35.26	1,744.95	53,225
ŝ	$8 \times 8 \times 80$	0.50	1.00	$2,\!435,\!426.31$		0.09	0.07	0.79	0.01	0.03	31.48	6,2568.59	70,012
	$9 \times 9 \times 90$	0.33	1.00	2,726,168.23	1.92	0.06	0.07	0.81	0.02	0.04	30.63	86,400.00	140,019
	$10 \times 10 \times 100$	0.30	0.90	2,862,539.79	1.57	0.06	0.07	0.81	0.02	0.04	28.48	86,400.00	218,064
	SGM				0.05							3,876.73	29,117.85

* Amount divided by 100. Blank results refer to a zero value.

Table C.4:	Computational	experiments	using GBD	algorithm	to solve	CTLUFLPs
subjected to	Power-Law fun	actions with ϱ	$y = 1 \times 10^{-5}$	and $\check{\varrho} = 1$	$\times 10^{-4}$.	

							С	losts				
	Instance	Open	facility	OF	Ir	nst.	Transp.	Co	ong.	Ave./unit	CPU(s)	Nodes
		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	_	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	$(\%)^*$	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	_ `		
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42	0.09	0.06	0.83	0.00	0.02	43.73	0.02	27
	$6 \times 6 \times 60$	0.50	1.00	2,222,547.06	0.08	0.06	0.83	0.01	0.03	40.18	0.18	47
Σ	$7 \times 7 \times 70$	0.57	1.00	2,333,660.65	0.10	0.07	0.80	0.01	0.03	35.26	0.93	1
Σ	$8 \times 8 \times 80$	0.50	1.00	$2,\!435,\!408.19$	0.09	0.07	0.79	0.01	0.03	31.48	7.86	30
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.47	0.06	0.07	0.81	0.02	0.04	30.58	10.80	38
	$10 \times 10 \times 100$	0.30	0.90	2,862,534.97	0.06	0.07	0.81	0.02	0.04	28.48	15.82	35
	SGM										4.84	25.51
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42	0.09	0.06	0.83	0.00	0.02	43.73	0.03	34
	$6 \times 6 \times 60$	0.50	1.00	2,222,547.06	0.08	0.06	0.83	0.01	0.03	40.18	0.10	45
¥	$7 \times 7 \times 70$	0.57	1.00	2,333,660.65	0.10	0.07	0.80	0.01	0.03	35.26	4.14	55
$\mathbf{\tilde{S}}$	$8 \times 8 \times 80$	0.50	1.00	2,435,408.19	0.09	0.07	0.79	0.01	0.03	31.48	10.74	60
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.47	0.06	0.07	0.81	0.02	0.04	30.58	21.86	49
	$10{\times}10{\times}100$	0.30	0.90	2,862,534.97	0.06	0.07	0.81	0.02	0.04	28.48	15.35	70
	SGM										6.98	51.09
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42	0.09	0.06	0.83	0.00	0.02	43.73	0.04	29
$\Lambda^{\tilde{y}}$	$6 \times 6 \times 60$	0.50	1.00	2,222,547.06	0.08	0.06	0.83	0.01	0.03	40.18	1.04	39
	$7 \times 7 \times 70$	0.57	1.00	2,333,660.65	0.10	0.07	0.80	0.01	0.03	35.26	1.37	47
$S_{\rm N}$	$8 \times 8 \times 80$	0.50	1.00	2,435,408.19	0.09	0.07	0.79	0.01	0.03	31.48	8.10	47
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.47	0.06	0.07	0.81	0.02	0.04	30.58	18.69	106
	$10{\times}10{\times}100$	0.30	0.90	2,862,534.97	0.06	0.07	0.81	0.02	0.04	28.48	14.49	82
	SGM										5.88	53.61
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42	0.09	0.06	0.83	0.00	0.02	43.73	0.22	267
	$6 \times 6 \times 60$	0.50	1.00	2,222,557.81	0.08	0.06	0.83	0.01	0.03	40.18	0.74	11
∞	$7 \times 7 \times 70$	0.57	1.00	2,333,725.79	0.10	0.07	0.80	0.01	0.03	35.26	0.80	430
\mathbf{v}	$8 \times 8 \times 80$	0.50	1.00	$2,\!435,\!426.31$	0.09	0.07	0.79	0.01	0.03	31.48	1.67	882
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.47	0.06	0.07	0.81	0.02	0.04	30.58	3.71	1,276
	$10 \times 10 \times 100$	0.30	0.90	2,862,539.86	0.06	0.07	0.81	0.02	0.04	28.48	1.72	170
	SGM										1.42	274.34
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.42	0.09	0.06	0.83	0.00	0.02	43.73	0.36	336
	$6 \times 6 \times 60$	0.50	1.00	2,222,557.81	0.08	0.06	0.83	0.01	0.03	40.18	1.02	50
ũ	$7 \times 7 \times 70$	0.57	1.00	2,333,721.63	0.10	0.07	0.80	0.01	0.03	35.26	1.17	599
$\tilde{\mathbf{v}}$	$8 \times 8 \times 80$	0.50	1.00	$2,\!435,\!426.31$	0.09	0.07	0.79	0.01	0.03	31.48	2.79	$1,\!152$
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.47	0.06	0.07	0.81	0.02	0.04	30.58	3.84	$1,\!489$
	$10{\times}10{\times}100$	0.30	0.90	2,862,539.86	0.06	0.07	0.81	0.02	0.04	28.48	2.88	677
	SGM										1.95	487.32

Table C.5: Computational experiments using GBD algorithm with Papadakos BCs approach to solve CTLUFLPs subjected to Power-Law functions with $\rho = 1 \times 10^{-5}$ and $\check{\rho} = 1 \times 10^{-4}$.

							C	losts				
	Instance	Open	facility	OF	Iı	nst.	Transp.	Co	ong.	Ave./unit	CPU(s)	Nodes
		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	(%)*	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$			
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.30	0.09	0.06	0.83	0.00	0.02	43.73	0.19	10
	$6 \times 6 \times 60$	0.50	1.00	2,222,547.06	0.08	0.06	0.83	0.01	0.03	40.18	0.57	22
Σ	$7 \times 7 \times 70$	0.57	1.00	2,333,660.65	0.10	0.07	0.80	0.01	0.03	35.26	4.88	1
Ζ	$8 \times 8 \times 80$	0.50	1.00	$2,\!435,\!408.19$	0.09	0.07	0.79	0.01	0.03	31.48	11.93	7
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.47	0.06	0.07	0.81	0.02	0.04	30.58	19.54	10
	$10{\times}10{\times}100$	0.30	0.90	2,862,534.97	0.06	0.07	0.81	0.02	0.04	28.48	18.29	28
	SGM										7.57	11.21
	$5 \times 5 \times 50$	0.60	1.00	1,971,190.97	0.09	0.06	0.83	0.00	0.02	43.73	0.12	5
	$6 \times 6 \times 60$	0.50	1.00	2,224,430.42	0.08	0.06	0.83	0.01	0.03	40.22	0.48	7
¥	$7 \times 7 \times 70$	0.57	1.00	2,334,552.95	0.10	0.07	0.80	0.01	0.03	35.27	3.47	
$\mathbf{\tilde{S}}$	$8 \times 8 \times 80$	0.50	1.00	2,435,408.19	0.09	0.07	0.79	0.01	0.03	31.48	24.93	7
	$9 \times 9 \times 90$	0.33	1.00	2,721,487.39	0.06	0.07	0.81	0.02	0.04	30.58	18.51	13
	$10{\times}10{\times}100$	0.30	0.90	2,863,126.23	0.06	0.07	0.81	0.02	0.04	28.49	14.91	19
	SGM										8.12	7.52
	$5 \times 5 \times 50$	0.60	1.00	1,971,190.97	0.09	0.06	0.83	0.00	0.02	43.73	0.12	7
	$6 \times 6 \times 60$	0.50	1.00	$2,\!224,\!430.42$	0.08	0.06	0.83	0.01	0.03	40.22	0.51	7
$I^{\tilde{y}}$	$7 \times 7 \times 70$	0.57	1.00	$2,\!334,\!226.15$	0.10	0.07	0.80	0.01	0.03	35.26	3.87	1
S	$8 \times 8 \times 80$	0.50	1.00	$2,\!437,\!215.52$	0.09	0.07	0.79	0.01	0.03	31.50	21.06	9
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.46	0.06	0.07	0.81	0.02	0.04	30.58	40.55	7
	$10{\times}10{\times}100$	0.30	0.90	2,862,590.76	0.06	0.07	0.81	0.02	0.04	28.48	29.19	22
	SGM										11.20	7.90
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.29	0.09	0.06	0.83	0.00	0.02	43.73	0.42	105
	$6 \times 6 \times 60$	0.50	1.00	$2,\!222,\!557.72$	0.08	0.06	0.83	0.01	0.03	40.18	1.04	28
∞	$7 \times 7 \times 70$	0.57	1.00	2,333,721.55	0.10	0.07	0.80	0.01	0.03	35.26	1.51	224
\mathbf{v}	$8 \times 8 \times 80$	0.50	1.00	$2,\!435,\!426.25$	0.09	0.07	0.79	0.01	0.03	31.48	2.54	299
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.46	0.06	0.07	0.81	0.02	0.04	30.58	5.09	684
	$10{\times}10{\times}100$	0.30	0.90	$2,\!862,\!539.84$	0.06	0.07	0.81	0.02	0.04	28.48	2.22	102
	SGM										2.05	160.49
	$5 \times 5 \times 50$	0.60	1.00	1,971,162.33	0.09	0.06	0.83	0.00	0.02	43.73	0.45	151
	$6 \times 6 \times 60$	0.50	1.00	2,222,557.70	0.08	0.06	0.83	0.01	0.03	40.18	0.96	32
\tilde{y}	$7 \times 7 \times 70$	0.57	1.00	$2,\!333,\!721.62$	0.10	0.07	0.80	0.01	0.03	35.26	2.12	289
ŝ	$8 \times 8 \times 80$	0.50	1.00	$2,\!435,\!426.20$	0.09	0.07	0.79	0.01	0.03	31.48	2.91	195
	$9 \times 9 \times 90$	0.33	1.00	2,721,225.40	0.06	0.07	0.81	0.02	0.04	30.58	5.54	631
	$10{\times}10{\times}100$	0.30	0.90	2,862,539.79	0.06	0.07	0.81	0.02	0.04	28.48	7.71	116
	SGM										3.05	169.52

Table C.6: Computational experiments using OA algorithm to solve CTLUFLPs subjected to Kleinrock functions with $\vartheta = 1 \times 10^4$, $\check{\vartheta} = 1 \times 10^4$ and $\rho = \check{\rho} = 0.99$.

							С	osts				
	Instance	Open	facility	OF	In	nst.	Transp.	Co	ong.	Ave./unit	CPU(s)	Nodes
		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	$(\%)^*$	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	•		
	$5 \times 5 \times 50$	0.60	1.00	1,946,484.54	0.09	0.06	0.84	0.01	0.01	43.18	0.03	11
	$6 \times 6 \times 60$	0.50	1.00	2,182,036.75	0.08	0.06	0.85	0.01	0.01	39.45	0.04	2
\geq	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52	0.10	0.07	0.82	0.01	0.01	34.48	0.02	2
Σ	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34	0.10	0.07	0.82	0.01	0.01	30.52	0.03	
	$9 \times 9 \times 90$	0.33	0.89	2,609,529.91	0.07	0.07	0.85	0.01	0.01	29.32	0.05	
	$10 \times 10 \times 100$	0.20	0.80	2,704,257.29	0.04	0.06	0.88	0.01	0.01	26.90	0.06	
	SGM										0.04	2.03
	$5 \times 5 \times 50$	0.60	1.00	1,946,484.54	0.09	0.06	0.84	0.01	0.01	43.18	0.08	13
	$6 \times 6 \times 60$	0.50	1.00	2,182,036.75	0.08	0.06	0.85	0.01	0.01	39.45	0.05	4
Ą	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52	0.10	0.07	0.82	0.01	0.01	34.48	0.05	2
\mathbf{S}	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34	0.10	0.07	0.82	0.01	0.01	30.52	0.06	
	$9 \times 9 \times 90$	0.33	0.89	2,609,529.91	0.07	0.07	0.85	0.01	0.01	29.32	0.10	
	$10 \times 10 \times 100$	0.20	0.80	2,704,257.29	0.04	0.06	0.88	0.01	0.01	26.90	0.14	
	SGM										0.08	2.53
	$5 \times 5 \times 50$	0.60	1.00	1,946,484.54	0.09	0.06	0.84	0.01	0.01	43.18	0.08	15
	$6 \times 6 \times 60$	0.50	1.00	2,182,036.75	0.08	0.06	0.85	0.01	0.01	39.45	0.05	4
$\mathbf{I}^{\tilde{y}}$	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52	0.10	0.07	0.82	0.01	0.01	34.48	0.05	2
$S_{\rm N}$	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34	0.10	0.07	0.82	0.01	0.01	30.52	0.07	
	$9 \times 9 \times 90$	0.33	0.89	$2,\!609,\!529.91$	0.07	0.07	0.85	0.01	0.01	29.32	0.09	
	$10 \times 10 \times 100$	0.20	0.80	2,704,257.29	0.04	0.06	0.88	0.01	0.01	26.90	0.13	
	SGM										0.08	2.70
	$5 \times 5 \times 50$	0.60	1.00	1,946,537.86	0.09	0.06	0.84	0.01	0.01	43.18	0.16	12
	$6 \times 6 \times 60$	0.50	1.00	2,182,095.23	0.08	0.06	0.85	0.01	0.01	39.45	0.18	8
S	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52	0.10	0.07	0.82	0.01	0.01	34.48	0.38	2
\mathbf{v}	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34	0.10	0.07	0.82	0.01	0.01	30.52	0.69	
	$9 \times 9 \times 90$	0.33	0.89	$2,\!609,\!533.57$	0.07	0.07	0.85	0.01	0.01	29.32	1.10	1
	$10 \times 10 \times 100$	0.20	0.80	2,704,257.29	0.04	0.06	0.88	0.01	0.01	26.90	1.89	4
	SGM										0.72	3.93
	$5 \times 5 \times 50$	0.60	1.00	1,946,486.74	0.09	0.06	0.84	0.01	0.01	43.18	0.14	12
	$6 \times 6 \times 60$	0.50	1.00	$2,\!182,\!095.23$	0.08	0.06	0.85	0.01	0.01	39.45	0.17	7
ũ	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52	0.10	0.07	0.82	0.01	0.01	34.48	0.33	2
ŝ	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34	0.10	0.07	0.82	0.01	0.01	30.52	0.67	
	$9 \times 9 \times 90$	0.33	0.89	$2,\!609,\!533.57$	0.07	0.07	0.85	0.01	0.01	29.32	1.11	1
	$10 \times 10 \times 100$	0.20	0.80	2,704,257.29	0.04	0.06	0.88	0.01	0.01	26.90	1.83	4
	SGM										0.69	3.80

Table C.7: Computational experiments using OA-BD algorithm to solve CTLUFLPs	
subjected to Kleinrock functions with $\vartheta = 1 \times 10^4$, $\check{\vartheta} = 1 \times 10^4$ and $\rho = \check{\rho} = 0.99$.	
Costs	

								С	osts				
	Instance	Open	facility	OF	$\operatorname{Gap}(\%)$	I	nst.	Transp.	Co	ng.	Ave./unit	CPU(s)	Nodes
		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-		$1^{\circ}(\%)^{*}$	$^{*} 2^{\circ} (\%)^{*}$	$(\%)^*$	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$			
	$5 \times 5 \times 50$	0.60	1.00	1,946,484.54		0.09	0.06	0.84	0.01	0.01	43.18	0.43	30
	$6 \times 6 \times 60$	0.50	1.00	2,182,036.75		0.08	0.06	0.85	0.01	0.01	39.45	0.90	49
Σ	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52		0.10	0.07	0.82	0.01	0.01	34.48	0.56	13
Ζ	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34		0.10	0.07	0.82	0.01	0.01	30.52	4.35	39
	$9 \times 9 \times 90$	0.33	0.89	2,609,529.91		0.07	0.07	0.85	0.01	0.01	29.32	5.53	28
	$10\!\times\!10\!\times\!100$	0.20	0.80	2,704,257.29		0.04	0.06	0.88	0.01	0.00	26.90	15.15	39
	SGM											3.74	31.29
	$5 \times 5 \times 50$	0.60	1.00	1,946,484.54		0.09	0.06	0.84	0.01	0.01	43.18	0.44	82
	$6 \times 6 \times 60$	0.50	1.00	2,182,036.75		0.08	0.06	0.85	0.01	0.01	39.45	2.51	259
¥	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52		0.10	0.07	0.82	0.01	0.01	34.48	1.37	57
S	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34		0.10	0.07	0.82	0.01	0.01	30.52	14.67	151
	$9 \times 9 \times 90$	0.33	0.89	2,609,529.91		0.07	0.07	0.85	0.01	0.01	29.32	5.79	23
	$10\!\times\!10\!\times\!100$	0.20	0.80	2,704,257.29		0.04	0.06	0.88	0.01	0.00	26.90	19.29	48
	SGM											6.03	79.41
	$5 \times 5 \times 50$	0.60	1.00	1,946,484.54		0.09	0.06	0.84	0.01	0.01	43.18	0.77	247
	$6 \times 6 \times 60$	0.50	1.00	2,182,036.75		0.08	0.06	0.85	0.01	0.01	39.45	3.81	886
$SM^{\tilde{y}}$	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52		0.10	0.07	0.82	0.01	0.01	34.48	3.02	402
	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34		0.10	0.07	0.82	0.01	0.01	30.52	8.19	410
	$9 \times 9 \times 90$	0.33	0.89	2,609,529.91		0.07	0.07	0.85	0.01	0.01	29.32	7.14	270
	$10\!\times\!10\!\times\!100$	0.20	0.80	2,704,257.29		0.04	0.06	0.88	0.01	0.00	26.90	18.56	331
	SGM											6.07	385.11
	$5 \times 5 \times 50$	0.60	1.00	1,946,486.74		0.09	0.06	0.84	0.01	0.01	43.18	27.58	8,148
	$6 \times 6 \times 60$	0.50	1.00	2,182,048.32		0.08	0.06	0.85	0.01	0.01	39.45	2,421.23	61,700
S	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52		0.10	0.07	0.82	0.01	0.01	34.48	$23,\!436.53$	164,346
S	$8 \times 8 \times 80$	0.38	1.00	2,369,367.38	1.50	0.07	0.07	0.84	0.01	0.01	30.63	86,400.00	226,097
	$9 \times 9 \times 90$	0.33	0.89	2,611,397.37	1.57	0.07	0.07	0.85	0.01	0.01	29.34	86,400.00	277,516
	$10\!\times\!10\!\times\!100$	0.30	0.90	2,726,261.57	2.12	0.06	0.07	0.85	0.01	0.00	27.12	86,400.00	230,279
	SGM				0.12							10,544.21	103,013.42
	$5 \times 5 \times 50$	0.60	1.00	1,946,486.74		0.09	0.06	0.84	0.01	0.01	43.18	12.16	3,289
	$6 \times 6 \times 60$	0.50	1.00	2,182,048.32		0.08	0.06	0.85	0.01	0.01	39.45	1,411.29	34,408
ũ	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52		0.10	0.07	0.82	0.01	0.01	34.48	4,339.24	73,694
S_{Ω}	$8 \times 8 \times 80$	0.38	1.00	2,371,305.19	1.39	0.07	0.07	0.84	0.01	0.01	30.65	86,400.00	365,114
	$9 \times 9 \times 90$	0.33	0.89	2,609,533.57	0.15	0.07	0.07	0.85	0.01	0.01	29.32	86,400.00	$341,\!636$
	$10\!\times\!10\!\times\!100$	0.20	0.80	2,704,801.15	1.03	0.04	0.06	0.88	0.01	0.00	26.91	86,400.00	$346,\!168$
	SGM				0.07							$6,\!664.10$	84, 387.43

* Amount divided by 100. Blank results refer to a zero value.

Table C.8: Computational experiments using OA-BD algorithm with Papadakos BCs approach to solve CTLUFLPs subjected to Kleinrock functions with $\vartheta = 1 \times 10^4$, $\check{\vartheta} = 1 \times 10^4$ and $\rho = \check{\rho} = 0.99$.

								C	Costs			-	
	Instance	Open	facility	OF	$\operatorname{Gap}(\%)$	Iı	nst.	Transp.	. Co	ong.	Ave./unit	CPU(s)	Nodes
		$1^{\circ}(\%)^{*}$	$^{*} 2^{\circ}(\%)^{*}$	-		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	(%)*	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-		
	$5 \times 5 \times 50$	0.60	1.00	1,946,484.54		0.09	0.06	0.84	0.01	0.01	43.18	0.17	23
	$6 \times 6 \times 60$	0.50	1.00	2,182,036.75		0.08	0.06	0.85	0.01	0.01	39.45	0.31	22
Σ	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52		0.10	0.07	0.82	0.01	0.01	34.48	0.22	14
Σ	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34		0.10	0.07	0.82	0.01	0.01	30.52	0.77	27
	$9 \times 9 \times 90$	0.33	0.89	2,609,529.91		0.07	0.07	0.85	0.01	0.01	29.32	3.33	24
	$ 10 \times 10 \times 100$	0.20	0.80	2,704,257.29		0.04	0.06	0.88	0.01	0.00	26.90	5.01	28
	SGM											1.50	22.65
	$5 \times 5 \times 50$	0.60	1.00	1,946,484.54		0.09	0.06	0.84	0.01	0.01	43.18	0.23	52
	$6 \times 6 \times 60$	0.50	1.00	2,182,036.75		0.08	0.06	0.85	0.01	0.01	39.45	1.18	173
7	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52		0.10	0.07	0.82	0.01	0.01	34.48	0.68	43
5	$8 \times 8 \times 80$	0.50	1.00	2,361,082.40		0.10	0.07	0.82	0.01	0.01	30.52	3.33	133
	$9 \times 9 \times 90$	0.33	0.89	2,609,529.91		0.07	0.07	0.85	0.01	0.01	29.32	1.46	24
	$10 \times 10 \times 100$	0.20	0.80	2,704,257.29		0.04	0.06	0.88	0.01	0.00	26.90	6.52	59
	SGM											2.06	66.58
	$5 \times 5 \times 50$	0.60	1.00	1,946,484.54		0.09	0.06	0.84	0.01	0.01	43.18	0.47	151
	$6 \times 6 \times 60$	0.50	1.00	2,182,036.75		0.08	0.06	0.85	0.01	0.01	39.45	1.72	665
\tilde{y}	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52		0.10	0.07	0.82	0.01	0.01	34.48	1.13	207
N	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34		0.10	0.07	0.82	0.01	0.01	30.52	5.91	472
01	$9 \times 9 \times 90$	0.33	0.89	2,609,529.91		0.07	0.07	0.85	0.01	0.01	29.32	4.98	178
	$10 \times 10 \times 100$	0.20	0.80	2,704,257,29		0.04	0.06	0.88	0.01	0.00	26.90	14.15	582
	SGM			, ,								4.10	318.87
	$5 \times 5 \times 50$	0.60	1.00	1.946.486.74		0.09	0.06	0.84	0.01	0.01	43.18	50.91	9.695
	$6 \times 6 \times 60$	0.50	1.00	2.182.048.32		0.08	0.06	0.85	0.01	0.01	39.45	2.858.71	58,993
	$7 \times 7 \times 70$	0.57	1.00	2.282.572.52		0.10	0.07	0.82	0.01	0.01	34.48	22.697.18	181.254
ŝ	$8 \times 8 \times 80$	0.38	1.00	2.368.759.89	1.30	0.07	0.07	0.84	0.01	0.01	30.62	86,400.00	327.095
	$9 \times 9 \times 90$	0.33	0.89	2.611.397.37	1.42	0.07	0.07	0.85	0.01	0.01	29.34	86,400.00	286.451
	$10 \times 10 \times 100$	0.30	0.90	2.726.261.57	1.93	0.06	0.07	0.85	0.01	0.00	27.12	86.400.00	240.066
	SGM		0.0.0	_,,	0.11	0.00		0.00	0.02			11.686.03	115.170.89
	$5 \times 5 \times 50$	0.60	1.00	1.946.486.74		0.09	0.06	0.84	0.01	0.01	43.18	26.31	6.72
	6×6×60	0.50	1.00	2 182 048 32		0.08	0.06	0.85	0.01	0.01	39.45	204.04	19.580
ũ	$7 \times 7 \times 70$	0.57	1.00	2,102,010.02 2,282,572,52		0.10	0.07	0.82	0.01	0.01	34.48	8 920 84	105.639
ŝ	8×8×80	0.38	1.00	2,367,217,45	1.55	0.07	0.07	0.84	0.01	0.01	30.60	86 400 00	282 345
01	9×9×90	0.33	0.89	2 609 533 57	1.00	0.07	0.07	0.85	0.01	0.01	29.32	86 400 00	259 843
	$10 \times 10 \times 100$	0.30	0.80	2,718,193,50	1.92	0.06	0.06	0.86	0.01	0.00	27.04	86,400,00	413.883
	SGM	, 0.00	0.00	2,110,100.00	0.11	0.00	0.00	0.00	0.01	0.00	21.04	5 949 15	86 630 52
	DGM				0.11							0,949.10	00,000.02

* Amount divided by 100. Blank results refer to a zero value.

Table C.9:	Computational	experiments	using GBD	algorithm	to solve	CTLUFLPs
subjected to	Kleinrock func	tions with ϑ =	$= 1 \times 10^4, \check{\vartheta}$	$= 1 \times 10^4 \ s$	and $\rho = \check{\rho}$	0 = 0.99.

							С	losts				
	Instance	Open	facility	OF	In	nst.	Transp.	Со	ong.	Ave./unit	CPU(s)	Nodes
		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	_	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	$(\%)^*$	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$			
	$5 \times 5 \times 50$	0.60	1.00	1,946,484.54	0.09	0.06	0.84	0.01	0.01	43.18	0.02	33
	$6 \times 6 \times 60$	0.50	1.00	$2,\!182,\!036.75$	0.08	0.06	0.85	0.01	0.01	39.45	0.04	28
Σ	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52	0.10	0.07	0.82	0.01	0.01	34.48	0.04	9
Σ	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34	0.10	0.07	0.82	0.01	0.01	30.52	0.06	5
	$9 \times 9 \times 90$	0.33	0.89	2,609,529.91	0.07	0.07	0.85	0.01	0.01	29.32	2.72	26
	$10{\times}10{\times}100$	0.20	0.80	2,704,257.29	0.04	0.06	0.88	0.01	0.00	26.90	0.10	
	SGM										0.45	13.48
	$5 \times 5 \times 50$	0.60	1.00	1,946,484.54	0.09	0.06	0.84	0.01	0.01	43.18	0.02	14
	$6 \times 6 \times 60$	0.50	1.00	2,182,036.75	0.08	0.06	0.85	0.01	0.01	39.45	0.03	13
Y	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52	0.10	0.07	0.82	0.01	0.01	34.48	0.06	6
Σ	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34	0.10	0.07	0.82	0.01	0.01	30.52	0.08	3
	$9 \times 9 \times 90$	0.33	0.89	2,609,529.91	0.07	0.07	0.85	0.01	0.01	29.32	0.13	1
	$10 \times 10 \times 100$	0.20	0.80	2,704,257.29	0.04	0.06	0.88	0.01	0.00	26.90	0.22	31
	SGM										0.09	9.31
	$5 \times 5 \times 50$	0.60	1.00	1,946,484.54	0.09	0.06	0.84	0.01	0.01	43.18	0.03	14
	$6 \times 6 \times 60$	0.50	1.00	2,182,036.75	0.08	0.06	0.85	0.01	0.01	39.45	0.04	11
$I^{\tilde{y}}$	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52	0.10	0.07	0.82	0.01	0.01	34.48	0.06	5
S_{N}	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34	0.10	0.07	0.82	0.01	0.01	30.52	0.08	3
	$9 \times 9 \times 90$	0.33	0.89	2,609,529.91	0.07	0.07	0.85	0.01	0.01	29.32	0.12	1
	$10 \times 10 \times 100$	0.20	0.80	2,704,257.29	0.04	0.06	0.88	0.01	0.00	26.90	0.22	20
	SGM										0.09	7.86
	$5 \times 5 \times 50$	0.60	1.00	1,946,486.74	0.09	0.06	0.84	0.01	0.01	43.18	0.16	153
	$6 \times 6 \times 60$	0.50	1.00	2,182,048.32	0.08	0.06	0.85	0.01	0.01	39.45	0.26	139
S	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52	0.10	0.07	0.82	0.01	0.01	34.48	0.71	384
Ś	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34	0.10	0.07	0.82	0.01	0.01	30.52	0.89	307
	$9 \times 9 \times 90$	0.33	0.89	2,609,533.57	0.07	0.07	0.85	0.01	0.01	29.32	2.88	777
	$10 \times 10 \times 100$	0.20	0.80	2,704,257.29	0.04	0.06	0.88	0.01	0.00	26.90	7.25	1796
	SGM										1.80	393.43
	$5 \times 5 \times 50$	0.60	1.00	1,946,486.74	0.09	0.06	0.84	0.01	0.01	43.18	0.20	185
	$6 \times 6 \times 60$	0.50	1.00	2,182,095.23	0.08	0.06	0.85	0.01	0.01	39.45	0.40	289
ũ	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52	0.10	0.07	0.82	0.01	0.01	34.48	0.82	441
$s_{\rm S}^{\rm S}$	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34	0.10	0.07	0.82	0.01	0.01	30.52	1.04	340
	$9 \times 9 \times 90$	0.33	0.89	2,609,533.55	0.07	0.07	0.85	0.01	0.01	29.32	3.38	990
	$10 \times 10 \times 100$	0.20	0.80	2,704,257.29	0.04	0.06	0.88	0.01	0.00	26.90	2.52	464
	SGM										1.34	394.22

Table C.10: Computational experiments using GBD algorithm with Papadakos BCs approach to solve CTLUFLPs subjected to Kleinrock functions with $\vartheta = 1 \times 10^4$, $\check{\vartheta} = 1 \times 10^4$ and $\rho = \check{\rho} = 0.99$.

							C	losts				
	Instance	Open	facility	OF	II	nst.	Transp.	Co	ong.	Ave./unit	CPU(s)	Nodes
		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	_	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	$(\%)^*$	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-		
	$5 \times 5 \times 50$	0.60	1.00	1,946,484.54	0.09	0.06	0.84	0.01	0.01	43.18	0.03	33
	$6 \times 6 \times 60$	0.50	1.00	2,182,036.75	0.08	0.06	0.85	0.01	0.01	39.45	0.05	28
Σ	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52	0.10	0.07	0.82	0.01	0.01	34.48	0.04	9
Σ	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34	0.10	0.07	0.82	0.01	0.01	30.52	0.05	5
	$9 \times 9 \times 90$	0.33	0.89	$2,\!609,\!529.91$	0.07	0.07	0.85	0.01	0.01	29.32	2.66	26
	$10 \times 10 \times 100$	0.20	0.80	2,704,257.29	0.04	0.06	0.88	0.01	0.00	26.90	0.11	
	SGM										0.45	13.48
	$5 \times 5 \times 50$	0.60	1.00	1,946,484.54	0.09	0.06	0.84	0.01	0.01	43.18	0.02	15
	$6 \times 6 \times 60$	0.50	1.00	2,182,036.75	0.08	0.06	0.85	0.01	0.01	39.45	0.04	25
4	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52	0.10	0.07	0.82	0.01	0.01	34.48	0.04	4
\mathbf{S}	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34	0.10	0.07	0.82	0.01	0.01	30.52	0.08	1
	$9 \times 9 \times 90$	0.33	0.89	2,609,529.91	0.07	0.07	0.85	0.01	0.01	29.32	0.11	1
	$10 \times 10 \times 100$	0.20	0.80	2,704,257.29	0.04	0.06	0.88	0.01	0.00	26.90	0.22	18
	SGM										0.08	8.61
	$5 \times 5 \times 50$	0.60	1.00	1,946,484.54	0.09	0.06	0.84	0.01	0.01	43.18	0.02	15
	$6 \times 6 \times 60$	0.50	1.00	2,182,036.75	0.08	0.06	0.85	0.01	0.01	39.45	0.05	23
$\tilde{l}_{\tilde{U}}$	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52	0.10	0.07	0.82	0.01	0.01	34.48	0.04	6
SIZ	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34	0.10	0.07	0.82	0.01	0.01	30.52	0.07	1
	$9 \times 9 \times 90$	0.33	0.89	2,609,529.91	0.07	0.07	0.85	0.01	0.01	29.32	0.11	1
	$10 \times 10 \times 100$	0.20	0.80	2,704,257.29	0.04	0.06	0.88	0.01	0.00	26.90	0.18	17
	SGM										0.08	8.73
	$5 \times 5 \times 50$	0.60	1.00	1,946,486.58	0.09	0.06	0.84	0.01	0.01	43.18	0.16	131
	$6 \times 6 \times 60$	0.50	1.00	2,182,048.32	0.08	0.06	0.85	0.01	0.01	39.45	0.56	414
ō	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52	0.10	0.07	0.82	0.01	0.01	34.48	0.63	347
ŝ	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34	0.10	0.07	0.82	0.01	0.01	30.52	1.38	476
	$9 \times 9 \times 90$	0.33	0.89	2,609,533.57	0.07	0.07	0.85	0.01	0.01	29.32	5.34	1,424
	$10 \times 10 \times 100$	0.20	0.80	2,704,257.29	0.04	0.06	0.88	0.01	0.00	26.90	5.04	1,214
	SGM			, ,							2.01	502.90
	$5 \times 5 \times 50$	0.60	1.00	1,946,585.59	0.09	0.06	0.84	0.01	0.01	43.18	0.15	121
	$6 \times 6 \times 60$	0.50	1.00	2,182,048.32	0.08	0.06	0.85	0.01	0.01	39.45	0.40	280
ũ	$7 \times 7 \times 70$	0.57	1.00	2,282,572.52	0.10	0.07	0.82	0.01	0.01	34.48	0.90	590
S_{S}^{S}	$8 \times 8 \times 80$	0.50	1.00	2,361,090.34	0.10	0.07	0.82	0.01	0.01	30.52	1.48	548
	$9 \times 9 \times 90$	0.33	0.89	2,609,533.57	0.07	0.07	0.85	0.01	0.01	29.32	2.81	845
	$10 \times 10 \times 100$	0.20	0.80	2,704,257.29	0.04	0.06	0.88	0.01	0.00	26.90	5.88	1,425
	SGM										1.79	489.90

Table C.11: Complete data of the computational experiments for OA algorithm when only total customers is expanded, considering a Power-Law function with $\rho = 1 \times 10^{-5}$ and $\check{\rho} = 1 \times 10^{-4}$.

								osts.				
	Instance	Open	facility	OF	In	st.	Transp.	Co	ong.	Ave./unit	CPU(s)	Nodes
		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	(%)*	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$			
	$10{\times}50{\times}200$	0.50	0.42	3,092,380.77	0.09	0.15	0.67	0.03	0.07	15.75	13.20	45
Σ	$10{\times}50{\times}400$	0.80	0.62	5,960,698.99	0.07	0.11	0.68	0.04	0.10	14.92	20.81	37
Σ	$10{\times}50{\times}800$	1.00	0.76	$12,\!235,\!526.10$	0.04	0.07	0.68	0.06	0.15	15.21	18.46	23
	$10{\times}50{\times}1600$	1.00	0.94	$28,\!134,\!140.50$	0.02	0.04	0.62	0.10	0.23	17.42	43.13	16
	SGM										22.24	28.59
	$10{\times}50{\times}200$	0.50	0.44	3,092,380.77	0.09	0.15	0.67	0.03	0.07	15.75	54.14	78
¥	$10{\times}50{\times}400$	0.80	0.62	5,960,698.99	0.07	0.11	0.68	0.04	0.10	14.92	51.32	47
\mathbf{S}	$10{\times}50{\times}800$	1.00	0.76	$12,\!236,\!874.82$	0.04	0.07	0.68	0.06	0.15	15.21	91.42	68
	$10{\times}50{\times}1600$	1.00	0.94	$28,\!134,\!140.50$	0.02	0.04	0.62	0.10	0.23	17.42	146.37	16
	SGM										78.87	46.48
	$10{\times}50{\times}200$	0.50	0.42	3,092,380.77	0.09	0.15	0.67	0.03	0.07	15.75	50.59	89
ΔĨ	$10{\times}50{\times}400$	0.80	0.62	5,960,698.99	0.07	0.11	0.68	0.04	0.10	14.92	72.67	74
\mathbf{S}	$10{\times}50{\times}800$	1.00	0.76	$12,\!236,\!874.82$	0.04	0.07	0.68	0.06	0.15	15.21	56.06	32
	$10{\times}50{\times}1600$	1.00	0.94	$28,\!134,\!140.50$	0.02	0.04	0.62	0.10	0.23	17.42	115.73	14
	SGM										70.31	43.81
	$10{\times}50{\times}200$	0.50	0.42	3,092,537.16	0.09	0.15	0.67	0.03	0.07	15.75	173.29	118
S	$10{\times}50{\times}400$	0.80	0.62	5,960,990.44	0.07	0.11	0.68	0.04	0.10	14.92	122.45	34
∞	$10{\times}50{\times}800$	1.00	0.76	$12,\!237,\!516.63$	0.04	0.07	0.68	0.06	0.15	15.21	229.49	212
	$10{\times}50{\times}1600$	1.00	0.94	$28,\!135,\!568.90$	0.02	0.04	0.62	0.10	0.23	17.42	383.22	160
	SGM										208.66	110.74
	$10{\times}50{\times}200$	0.50	0.42	3,092,537.16	0.09	0.15	0.67	0.03	0.07	15.75	187.04	192
ĩ	$10{\times}50{\times}400$	0.80	0.62	5,961,019.83	0.07	0.11	0.68	0.04	0.10	14.92	234.58	171
ŝ	$10{\times}50{\times}800$	1.00	0.76	$12,\!237,\!661.04$	0.04	0.07	0.68	0.06	0.15	15.21	281.43	249
	$10{\times}50{\times}1600$	1.00	0.94	$28,\!135,\!333.77$	0.02	0.04	0.62	0.10	0.23	17.42	554.62	216
	SGM										288.41	205.08

Table C.12: Complete data of the computational experiments for CPLEX solver when only total customers is expanded, considering a Power-Law function with $\rho = 1 \times 10^{-5}$ and $\check{\varrho} = 1 \times 10^{-4}$.

							\mathbf{C}	osts.				
	Instance	Open	facility	OF	In	ıst.	Transp.	Co	ong.	Ave./unit	CPU(s)	Nodes
		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	•	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	(%)*	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$			
	$10{\times}50{\times}200$	0.50	0.42	$3,\!092,\!380.77$	0.09	0.15	0.67	0.03	0.07	15.75	70.24	37
Μ	$10{\times}50{\times}400$	0.80	0.62	5,960,698.99	0.07	0.11	0.68	0.04	0.10	14.92	30.72	15
Μ	$10{\times}50{\times}800$	1.00	0.76	$12,\!235,\!526.10$	0.04	0.07	0.68	0.06	0.15	15.21	35.82	23
	$10{\times}50{\times}1600$	1.00	0.94	$28,\!134,\!140.50$	0.02	0.04	0.62	0.10	0.23	17.42	49.31	12
	SGM										44.59	20.39
	$10{\times}50{\times}200$	0.50	0.44	3,092,431.26	0.09	0.16	0.67	0.03	0.06	15.75	189.38	44
И	$10{\times}50{\times}400$	0.80	0.62	5,960,698.99	0.07	0.11	0.68	0.04	0.10	14.92	608.92	31
\mathbf{S}	$10{\times}50{\times}800$	1.00	0.76	$12,\!236,\!874.82$	0.04	0.07	0.68	0.06	0.15	15.21	4,115.51	20
	$10{\times}50{\times}1600$	1.00	0.94	$28,\!134,\!140.50$	0.02	0.04	0.62	0.10	0.23	17.42	†	†
	SGM										788.48^{**}	30.50^{**}
	$10{\times}50{\times}200$	0.50	0.42	$3,\!092,\!380.77$	0.09	0.15	0.67	0.03	0.07	15.75	329.95	42
$I^{\tilde{y}}$	$10 \times 50 \times 400$	0.80	0.62	5,960,698.99	0.07	0.11	0.68	0.04	0.10	14.92	848.63	33
SI	$10{\times}50{\times}800$	1.00	0.76	$12,\!236,\!874.82$	0.04	0.07	0.68	0.06	0.15	15.21	$4,\!478.27$	27
	$10{\times}50{\times}1600$	1.00	0.94	$28,\!134,\!140.50$	0.02	0.04	0.62	0.10	0.23	17.42	†	†
	SGM										$1,084.21^{**}$	33.57^{**}
	$10{\times}50{\times}200$	0.50	0.42	3,092,537.16	0.09	0.15	0.67	0.03	0.07	15.75	1,813.43	45
\mathbf{s}	$10{\times}50{\times}400$	0.80	0.62	$5,\!960,\!990.44$	0.07	0.11	0.68	0.04	0.10	14.92	$7,\!431.51$	42
S	$10 \times 50 \times 800$	1.00	0.76	$12,\!237,\!516.63$	0.04	0.07	0.68	0.06	0.15	15.21	†	†
	$10{\times}50{\times}1600$	1.00	0.94	$28,\!135,\!568.90$	0.02	0.04	0.62	0.10	0.23	17.42	†	†
	SGM										$3,\!673.62^{**}$	43.48^{**}
	$10{\times}50{\times}200$	0.50	0.42	$3,\!092,\!537.16$	0.09	0.15	0.67	0.03	0.07	15.75	1,366.3	68
ĴŨ	$10{\times}50{\times}400$	0.80	0.62	$5,\!961,\!019.83$	0.07	0.11	0.68	0.04	0.10	14.92	8,221.39	46
ŝ	$10{\times}50{\times}800$	1.00	0.76	$12,\!237,\!661.04$	0.04	0.07	0.68	0.06	0.15	15.21	†	†
	$10{\times}50{\times}1600$	1.00	0.94	$28,\!135,\!333.77$	0.02	0.04	0.62	0.10	0.23	17.42	†	†
	SGM										$3,\!355.84^{**}$	56.09^{**}

* Amount divided by 100. ** SGM for the fully solved instances.

† Out-of-memory.

Table C.13: Complete data of the computational experiments for OA algorithm when only total customers is expanded, considering a Kleinrock function with $\vartheta = 1 \times 10^5$, $\check{\vartheta} = 1 \times 10^4$ and $\rho = \check{\rho} = 0.99$.

							C	Costs				
	Instance	Open	facility	OF	Ir	nst.	Transp.	Co	ong.	Ave./unit	CPU(s)	Nodes
		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	•	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$. (%)*	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-		
	$10{\times}50{\times}200$	0.50	0.36	$2,\!913,\!136.48$	0.09	0.14	0.72	0.04	0.01	14.84	1.4	1
Ν	$10{\times}50{\times}400$	0.60	0.48	$5,\!153,\!988.23$	0.06	0.10	0.81	0.02	0.01	12.90	1.9	
Μ	$10{\times}50{\times}800$	0.90	0.68	$9,\!466,\!422.18$	0.05	0.08	0.86	0.01	0.01	11.77	4.2	
	$10\!\times\!50\!\times\!1600$	0.90	0.72	$17,\!785,\!513.90$	0.03	0.04	0.92	0.01	0.01	11.01	9.71	
	SGM										3.96	0.24
	$10{\times}50{\times}200$	0.50	0.36	$2,\!913,\!136.48$	0.09	0.14	0.72	0.04	0.01	14.84	4.29	
V	$10{\times}50{\times}400$	0.60	0.48	$5,\!153,\!988.23$	0.06	0.10	0.81	0.02	0.01	12.90	8.37	
\mathbf{S}	$10{\times}50{\times}800$	0.90	0.68	$9,\!466,\!422.18$	0.05	0.08	0.86	0.01	0.01	11.77	20.07	
	$10\!\times\!50\!\times\!1600$	0.90	0.72	$17,\!785,\!513.90$	0.03	0.04	0.92	0.01	0.01	11.01	58.56	
	SGM										17.12	
	$10{\times}50{\times}200$	0.50	0.36	$2,\!913,\!136.48$	0.09	0.14	0.72	0.04	0.01	14.84	3.1	
Δĩ	$10{\times}50{\times}400$	0.60	0.48	$5,\!153,\!988.23$	0.06	0.10	0.81	0.02	0.01	12.90	4.8	
SI	$10{\times}50{\times}800$	0.90	0.68	$9,\!466,\!422.18$	0.05	0.08	0.86	0.01	0.01	11.77	13.62	
	$10{\times}50{\times}1600$	0.90	0.72	$17,\!785,\!513.90$	0.03	0.04	0.92	0.01	0.01	11.01	42.63	
	SGM										12.16	
	$10{\times}50{\times}200$	0.50	0.36	$2,\!913,\!136.48$	0.09	0.14	0.72	0.04	0.01	14.84	298.78	31
\mathbf{v}	$10{\times}50{\times}400$	0.60	0.48	$5,\!153,\!988.23$	0.06	0.10	0.81	0.02	0.01	12.90	$1,\!349.28$	
\mathbf{s}	$10{\times}50{\times}800$	0.90	0.68	$9,\!466,\!422.18$	0.05	0.08	0.86	0.01	0.01	11.77	$5,\!834.57$	
	$10\!\times\!50\!\times\!1600$	0.90	0.72	$17,\!785,\!513.90$	0.03	0.04	0.92	0.01	0.01	11.01	$14,\!690.99$	
	SGM										2,440.55	4.23
	$10{\times}50{\times}200$	0.50	0.36	$2,\!913,\!136.48$	0.09	0.14	0.72	0.04	0.01	14.84	204.66	20
ŝĩ	$10{\times}50{\times}400$	0.60	0.48	$5,\!153,\!988.23$	0.06	0.10	0.81	0.02	0.01	12.90	934.85	
$\tilde{\mathbf{s}}$	$10{\times}50{\times}800$	0.90	0.68	$9,\!466,\!422.18$	0.05	0.08	0.86	0.01	0.01	11.77	$3,\!252.77$	
	$10\!\times\!50\!\times\!1600$	0.90	0.72	$17,\!785,\!513.90$	0.03	0.04	0.92	0.01	0.01	11.01	$16,\!036.24$	
	SGM										1,795.17	3.16

Table C.14: Complete data of the computational experiments for OA algorithm when the instance size are increased, considering a Power-Law function with $\rho = 1 \times 10^{-5}$ and $\check{\rho} = 1 \times 10^{-4}$.

								C	losts				
	Instance	Open	facility	OF	$\operatorname{Gap}(\%)$	Ir	nst.	Transp.	Co	ong.	Ave./unit	CPU(s)	Nodes
		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$. (%)*	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-		
	$15 \times 75 \times 150$	0.33	0.27	$2,\!224,\!457.80$		0.13	0.20	0.61	0.02	0.05	15.64	81.51	197
Σ	$20 \times 100 \times 200$	0.25	0.22	$2,\!648,\!135.57$		0.11	0.19	0.62	0.03	0.06	14.10	2,480.44	779
Σ	$25 \times 150 \times 250$	0.24	0.18	3,064,394.90	4.02	0.11	0.20	0.59	0.03	0.08	12.67	86,400.00	2396
	$30 \times 200 \times 300$	0.17	0.17	$3,\!563,\!435.51$	11.28	0.08	0.21	0.59	0.05	0.07	12.44	$86,\!400.00$	975
	SGM				0.25							6,412.71	778.76
	$15 \times 75 \times 150$	0.33	0.27	$2,\!224,\!457.80$		0.13	0.20	0.61	0.02	0.05	15.64	21,165.13	2791
7	$20 \times 100 \times 200$	0.25	0.23	$2,\!649,\!654.33$	3.73	0.11	0.20	0.61	0.03	0.06	14.11	86,400.00	1786
\mathbf{S}	$25 \times 150 \times 250$	0.24	0.21	3,100,140.56	9.80	0.11	0.22	0.57	0.03	0.07	12.82	86,400.00	675
	$30 \times 200 \times 300$	0.17	0.18	$3,\!604,\!923.72$	14.95	0.08	0.22	0.58	0.05	0.07	12.59	86,400.00	243
	SGM				1.52							60,786.63	956.29
	$15 \times 75 \times 150$	0.33	0.27	$2,\!224,\!457.80$		0.13	0.20	0.61	0.02	0.05	15.64	6,204.89	1383
$\tilde{\mathrm{I}}^{\tilde{y}}$	$20 \times 100 \times 200$	0.25	0.22	$2,\!648,\!135.57$	2.98	0.11	0.19	0.62	0.03	0.06	14.10	86,400.00	2500
$S_{\rm N}$	$25 \times 150 \times 250$	0.24	0.19	3,073,318.13	8.61	0.11	0.20	0.58	0.03	0.07	12.71	$86,\!400.00$	932
	$30 \times 200 \times 300$	0.17	0.18	$3,\!604,\!923.72$	15.28	0.08	0.22	0.58	0.05	0.07	12.59	$86,\!400.00$	368
	SGM				1.40							44,738.80	1,046.31
	$15 \times 75 \times 150$	0.33	0.27	$2,\!225,\!001.82$	2.18	0.13	0.20	0.61	0.02	0.05	15.64	86,400.00	4659
S	$20 \times 100 \times 200$	0.25	0.23	$2,\!656,\!004.65$	6.34	0.11	0.19	0.61	0.03	0.06	14.14	$86,\!400.00$	909
S	$25 \times 150 \times 250$	0.24	0.21	$3,\!111,\!705.52$	11.46	0.11	0.22	0.57	0.03	0.07	12.87	$86,\!400.00$	926
	$30 \times 200 \times 300$	0.17	0.18	$3,\!614,\!233.86$	16.46	0.08	0.22	0.58	0.05	0.07	12.62	$86,\!400.00$	406
	SGM				7.15							$86,\!400.00$	$1,\!126.91$
	$15 \times 75 \times 150$	0.33	0.27	$2,\!225,\!011.93$	1.10	0.13	0.20	0.61	0.02	0.05	15.64	$86,\!400.00$	11417
ũ	$20 \times 100 \times 200$	0.25	0.23	$2,\!656,\!004.65$	5.28	0.11	0.19	0.61	0.03	0.06	14.14	$86,\!400.00$	4751
ŝ	$25 \times 150 \times 250$	0.24	0.21	$3,\!111,\!705.52$	10.91	0.11	0.22	0.57	0.03	0.07	12.87	$86,\!400.00$	1374
	$30 \times 200 \times 300$	0.17	0.18	$3,\!613,\!805.69$	16.61	0.08	0.22	0.58	0.05	0.07	12.62	86,400.00	320
	SGM				5.70							86,400.00	2,222.65

Table C.15: Complete data of the computational experiments for CPLEX solver when the instance size are increased, considering a Power-Law function with $\rho = 1 \times 10^{-5}$ and $\check{\varrho} = 1 \times 10^{-4}$.

								С	losts				
	Instance	Open	facility	OF	$\operatorname{Gap}(\%)$	Ir	nst.	Transp.	Co	ong.	Ave./unit	CPU(s)	Nodes
		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	(%)*	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-		
	$15\!\times\!75\!\times\!150$	0.33	0.27	$2,\!224,\!457.80$		0.13	0.20	0.61	0.02	0.05	15.64	558.60	271
Σ	$20\!\times\!100\!\times\!200$	0.25	0.22	$2,\!648,\!135.57$		0.11	0.19	0.62	0.03	0.06	14.10	39,261.74	1535
Σ	$25\!\times\!150\!\times\!250$	0.24	0.18	$3,\!079,\!086.81$	8.51	0.11	0.20	0.59	0.03	0.08	12.67	86,400.00	205
	$30\!\times\!200\!\times\!300$	0.17	0.17	$6,\!204,\!299.12$	51.01	0.08	0.21	0.59	0.05	0.07	12.44	86,400.00	2
	SGM				0.45							20,197.09	172.94
	$15\!\times\!75\!\times\!150$	0.33	0.27	$2,\!224,\!457.80$		0.13	0.20	0.61	0.02	0.05	15.64	6,038.68	1011
¥	$20\!\times\!100\!\times\!200$	0.25	0.23	$2,\!648,\!135.57$	2.63	0.11	0.20	0.61	0.03	0.06	14.11	86,400.00	1083
Σ	$25\!\times\!150\!\times\!250$	0.24	0.21	$3,\!139,\!546.83$	11.43	0.11	0.22	0.57	0.03	0.07	12.82	86,400.00	124
	$30\!\times\!200\!\times\!300$	†	t	†	†	†	†	t	t	†	†	†	†
	SGM				0.66^{**}							$35,\!601.99^{**}$	520.78^{**}
	$15{\times}75{\times}150$	0.33	0.27	$2,\!224,\!457.80$		0.13	0.20	0.61	0.02	0.05	15.64	5,782.97	986
$I^{\tilde{y}}$	$20\!\times\!100\!\times\!200$	0.25	0.22	$2,\!685,\!591.91$	5.03	0.11	0.19	0.62	0.03	0.06	14.10	86,400.00	677
$s_{\rm N}$	$25\!\times\!150\!\times\!250$	0.24	0.19	$3,\!117,\!385.31$	10.63	0.11	0.20	0.58	0.03	0.07	12.71	86,400.00	143
	$30\!\times\!200\!\times\!300$	†	t	†	†	†	†	t	t	†	†	†	†
	SGM				0.80^{**}							$35,092.91^{**}$	461.31^{**}
	$15{\times}75{\times}150$	0.25	0.23	$2,\!224,\!511.01$		0.11	0.19	0.61	0.03	0.06	14.14	16,545.78	1185
S	$20\!\times\!100\!\times\!200$	0.17	0.18	$2,\!679,\!203.62$	5.24	0.08	0.22	0.58	0.05	0.07	12.62	86,400.00	874
S	$25\!\times\!150\!\times\!250$	†	t	†	†	†	†	t	t	†	†	†	†
	$30\!\times\!200\!\times\!300$	†	t	†	†	†	†	t	t	†	†	†	†
	SGM				0.22^{**}							$37,\!813.07^{**}$	$1,017.80^{**}$
	$15{\times}75{\times}150$	0.33	0.27	$2,\!224,\!511.01$		0.13	0.20	0.61	0.02	0.05	15.64	10,932.35	718
ũ	$20\!\times\!100\!\times\!200$	0.17	0.18	$2,\!666,\!699.23$	4.78	0.08	0.22	0.58	0.05	0.07	12.62	86,400.00	543
ŝ	$25\!\times\!150\!\times\!250$	†	t	†	†	†	†	t	t	†	†	†	†
	$30\!\times\!200\!\times\!300$	†	t	†	t	†	†	t	†	t	t	†	†
	SGM				0.21^{**}							$30,739.45^{**}$	624.50^{**}

* Amount divided by 100. ** SGM for the fully solved instances.

Blank results refer to a zero value.

† Out-of-memory.

Table C.16: Complete data of the computational experiments for OA algorithm solver when the instance size are increased, considering a Kleinrock function with $\vartheta = 1 \times 10^5$, $\check{\vartheta} = 1 \times 10^4$ and $\rho = \check{\rho} = 0.99$.

$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$									C	losts				
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		Instance	Open	facility	OF	$\operatorname{Gap}(\%)$	In	ıst.	Transp.	Co	ong.	Ave./unit	CPU(s)	Nodes
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		-	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	$(\%)^*$	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-		
$ \frac{2}{2} \left \begin{array}{cccccccccccccccccccccccccccccccccccc$		$15 \times 75 \times 150$	0.27	0.23	2,200,576.16		0.10	0.17	0.66	0.06	0.01	15.47	49.84	88
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	Σ	$20\!\times\!100\!\times\!200$	0.25	0.22	2,538,215.43		0.11	0.20	0.64	0.05	0.00	13.52	192.82	66
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	Σ	$25{\times}150{\times}250$	0.24	0.15	2,835,769.63		0.11	0.18	0.66	0.04	0.00	11.73	2,596.71	246
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		$30 \times 200 \times 300$	0.17	0.13	3,165,526.28		0.09	0.18	0.69	0.04	0.00	11.05	70,319.21	2,42
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		SGM											1,211.33	250.90
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		$15 \times 75 \times 150$	0.27	0.23	2,200,603.39		0.10	0.17	0.66	0.06	0.01	15.47	186.29	270
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	¥	$20 \times 100 \times 200$	0.25	0.22	2,538,215.43		0.11	0.20	0.64	0.05	0.00	13.52	2,562.79	358
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	\mathbf{S}	$25 \times 150 \times 250$	0.20	0.15	2,836,278.35	1.07	0.10	0.18	0.68	0.05	0.00	11.73	86,400.00	1,296
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		$30 \times 200 \times 300$	0.17	0.14	3,198,201.05	4.83	0.09	0.19	0.68	0.04	0.00	11.17	86,400.00	464
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		SGM				0.14							7,826.24	492.55
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		$15 \times 75 \times 150$	0.27	0.23	2,200,603.39		0.10	0.17	0.66	0.06	0.01	15.47	129.51	177
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	$\mathbf{I}^{\tilde{y}}$	$20 \times 100 \times 200$	0.25	0.22	2,538,215.43		0.11	0.20	0.64	0.05	0.00	13.52	1,443.13	200
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	SP	$25{\times}150{\times}250$	0.24	0.15	2,835,769.63	1.38	0.11	0.18	0.66	0.04	0.00	11.73	86,400.00	1,8
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		$30 \times 200 \times 300$	0.17	0.14	$3,\!215,\!154.93$	4.76	0.09	0.20	0.67	0.04	0.00	11.23	86,400.00	680
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		SGM				0.15							6,227.48	460.59
$ \begin{array}{c} & & & & & & & & & & & & & & & & & & &$		$15 \times 75 \times 150$	0.27	0.23	2,200,603.39		0.10	0.17	0.66	0.06	0.01	15.47	4,790.28	2,716
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	S	$20 \times 100 \times 200$	0.25	0.22	2,538,215.71		0.11	0.20	0.64	0.05	0.00	13.52	34,707.28	2,123
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	S	$25{\times}150{\times}250$	0.20	0.17	2,849,773.63	3.63	0.10	0.20	0.65	0.05	0.00	11.79	86,400.00	1,32
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		$30 \times 200 \times 300$	0.70	0.20	6,087,590.49	51.17	0.19	0.14	0.65	0.02	0.00	21.25	86,400.00	57
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		SGM				0.36							33,389.12	838.42
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		$15 \times 75 \times 150$	0.27	0.23	2,200,603.39		0.10	0.17	0.66	0.06	0.01	15.47	2,656.13	2,571
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	ũ	$20\!\times\!100\!\times\!200$	0.25	0.22	2,538,215.55		0.11	0.20	0.64	0.05	0.00	13.52	$33,\!594.41$	4,157
30×200×300 0.23 0.17 3,323,195.42 10.32 0.12 0.22 0.62 0.04 0.00 11.60 86,400.00 30 SGM 0.24 0.24 28,589.04 781.65	ŝ	$25{\times}150{\times}250$	0.20	0.17	2,849,773.63	4.08	0.10	0.20	0.65	0.05	0.00	11.79	86,400.00	903
SGM 0.24 28,589.04 781.65		$30 \times 200 \times 300$	0.23	0.17	$3,\!323,\!195.42$	10.32	0.12	0.22	0.62	0.04	0.00	11.60	86,400.00	30
		SGM				0.24							$28,\!589.04$	781.65

 * Amount divided by 100.

Table C.17: Computational results from the OA algorithm solving a Ro and Tcha instance of $10 \times 50 \times 100$ size, when ρ and $\check{\rho}$ parameters of the Power-Law function are changed.

									С	osts				
	ρ	ě	Open	facility	OF	$\operatorname{Gap}(\%)$	Ir	nst.	Transp.	Co	ong.	Ave./unit	CPU(s)	Nodes
			1°(%)*	$2^{\circ}(\%)^{*}$	_		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	(%)*	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-		
	1×10^{-5}	1×10^{-4}	0.40	0.26	1,703,685.14		0.13	0.17	0.64	0.02	0.05	17.65	4.38	30
	2×10^{-5}	1×10^{-4}	0.40	0.26	1,728,671.63		0.13	0.16	0.63	0.03	0.05	17.91	5.39	33
	3×10^{-5}	1×10^{-4}	0.40	0.26	1,753,488.53		0.13	0.16	0.62	0.04	0.05	18.16	6.06	34
	4×10^{-5}	1×10^{-4}	0.40	0.26	1,778,147.72		0.13	0.16	0.61	0.06	0.05	18.42	6.36	42
	5×10^{-5}	1×10^{-4}	0.40	0.26	1.802.712.61		0.12	0.16	0.61	0.07	0.05	18.67	7.70	53
					-,,									
	1×10^{-5}	1×10^{-4}	0.40	0.26	1 703 685 14		0.13	0.17	0.64	0.02	0.05	17.65	4 38	30
	1×10^{-5}	2×10^{-4}	0.40	0.28	1 784 009 98		0.13	0.17	0.61	0.01	0.09	18.48	8 74	59
Σ	1×10^{-5}	3×10^{-4}	0.40	0.28	1 859 732 88		0.12	0.16	0.58	0.01	0.12	10.27	10.32	70
Σ	1×10^{-5}	4×10^{-4}	0.10	0.20	1,030,613,78		0.12	0.10	0.56	0.01	0.12	20.00	15.06	102
	1×10^{-5}	5×10^{-4}	0.40	0.34	1,950,015.78		0.12	0.10	0.50	0.01	0.15	20.00	25.16	102
	1 × 10	3×10	0.40	0.34	1,994,872.50		0.11	0.19	0.54	0.01	0.15	20.07	25.10	195
	110=5	110-4	0.40	0.00	1 709 605 14		0.19	0.17	0.64	0.00	0.05	17.05	4.90	20
	1 × 10	1×10^{-4}	0.40	0.20	1,705,085.14		0.15	0.17	0.04	0.02	0.05	10.72	4.30	50
	2×10	2×10	0.40	0.28	1,808,441.33		0.12	0.17	0.60	0.03	0.08	18.73	8.41	52
	3×10 ~	3×10 -	0.40	0.28	1,908,663.99		0.12	0.16	0.57	0.04	0.12	19.77	15.45	110
	4×10^{-5}	4×10^{-4}	0.50	0.32	1,996,716.14		0.14	0.17	0.52	0.04	0.13	20.68	31.42	232
	5×10^{-5}	5×10^{-4}	0.50	0.34	2,076,719.18		0.13	0.18	0.50	0.05	0.14	21.51	54.06	360
	I в	4												
	1×10^{-5}	1×10^{-4}	0.40	0.26	1,703,685.14		0.13	0.17	0.64	0.02	0.05	17.65	8.94	36
	2×10^{-5}	1×10^{-4}	0.40	0.26	1,728,671.63		0.13	0.16	0.63	0.03	0.05	17.91	15.81	55
	3×10^{-5}	1×10^{-4}	0.40	0.26	1,753,488.53		0.13	0.16	0.62	0.04	0.05	18.16	26.66	74
	4×10^{-5}	1×10^{-4}	0.40	0.26	1,778,147.72		0.13	0.16	0.61	0.06	0.05	18.42	42.75	111
	5×10^{-5}	1×10^{-4}	0.40	0.26	1,802,712.61		0.12	0.16	0.61	0.07	0.05	18.67	109.43	282
	1×10^{-5}	1×10^{-4}	0.40	0.26	1,703,685.14		0.13	0.17	0.64	0.02	0.05	17.65	8.94	36
	1×10^{-5}	2×10^{-4}	0.40	0.28	1,784,009.98		0.13	0.17	0.61	0.01	0.09	18.48	32.97	94
SM	1×10^{-5}	3×10^{-4}	0.40	0.28	1,859,732.88		0.12	0.16	0.58	0.01	0.12	19.27	80.31	218
•1	1×10^{-5}	4×10^{-4}	0.40	0.32	1,930,613.78		0.12	0.18	0.56	0.01	0.13	20.00	348.11	752
	1×10^{-5}	5×10^{-4}	0.40	0.34	1,994,872.56		0.11	0.19	0.54	0.01	0.15	20.67	$1,\!600.76$	1,946
	1×10^{-5}	1×10^{-4}	0.40	0.26	1,703,685.14		0.13	0.17	0.64	0.02	0.05	17.65	8.94	36
	2×10^{-5}	2×10^{-4}	0.40	0.28	1,808,441.33		0.12	0.17	0.60	0.03	0.08	18.73	49.01	128
	3×10^{-5}	3×10^{-4}	0.40	0.28	1,908,663.99		0.12	0.16	0.57	0.04	0.12	19.77	336.03	727
	4×10^{-5}	4×10^{-4}	0.50	0.32	1.996.716.14		0.14	0.17	0.52	0.04	0.13	20.68	11.639.72	6.566
	5×10^{-5}	5×10^{-4}	0.50	0.34	2.076.719.18		0.13	0.18	0.50	0.05	0.14	21.51	43,943.20	12.009
					,,.								- ,	,
	$ 1 \times 10^{-5}$	1×10^{-4}	0.40	0.26	1.703.685.14		0.13	0.17	0.64	0.02	0.05	17.65	7.10	32
	2×10^{-5}	1×10^{-4}	0.40	0.26	1.728.671.63		0.13	0.16	0.63	0.03	0.05	17.91	12.53	51
	3×10^{-5}	1×10^{-4}	0.40	0.26	1 753 488 53		0.13	0.16	0.62	0.04	0.05	18.16	19.78	70
	4×10^{-5}	1×10^{-4}	0.40	0.26	1 778 147 72		0.13	0.16	0.61	0.06	0.05	18.42	27 75	116
	5×10^{-5}	1×10^{-4}	0.10	0.26	1,002,712,61		0.12	0.16	0.61	0.07	0.05	18.67	56 74	251
	0 10	1×10	0.40	0.20	1,002,712.01		0.12	0.10	0.01	0.01	0.00	10.07	00.74	201
	1×10^{-5}	1×10^{-4}	0.40	0.26	1 702 685 14		0.19	0.17	0.64	0.02	0.05	17.65	7 10	20
	1×10^{-5}	1×10^{-4}	0.40	0.20	1,703,085.14		0.13	0.17	0.04	0.02	0.05	10.40	27.06	32 70
ĨĨ	1 × 10	2×10	0.40	0.28	1,784,009.98		0.15	0.17	0.01	0.01	0.09	10.40	27.90	79
SI_{N}	1×10 ~	3×10 -	0.40	0.28	1,859,732.88		0.12	0.16	0.58	0.01	0.12	19.27	90.77	371
	1×10	4×10	0.40	0.32	1,930,613.78		0.12	0.18	0.56	0.01	0.13	20.00	310.03	1,138
	1×10 °	• 01×6	0.40	0.34	1,994,872.56		0.11	0.19	0.54	0.01	0.15	20.67	1,735.49	3,687
		4	o ·-	0			o · -		0.5.	0				
	1×10^{-5}	1×10^{-4}	0.40	0.26	1,703,685.14		0.13	0.17	0.64	0.02	0.05	17.65	7.10	32
	$ ^{2 \times 10^{-5}}$	2×10^{-4}	0.40	0.28	1,808,441.33		0.12	0.17	0.60	0.03	0.08	18.73	48.23	140
	3×10^{-5}	3×10^{-4}	0.40	0.28	1,908,663.99		0.12	0.16	0.57	0.04	0.12	19.77	298.90	944
	4×10^{-5}	4×10^{-4}	0.50	0.32	1,996,716.14		0.14	0.17	0.52	0.04	0.13	20.68	6,814.91	$5,\!614$
	5×10^{-5}	5×10^{-4}	0.50	0.34	2,076,719.18	3.04	0.13	0.18	0.50	0.05	0.14	21.51	86,400.00	16,046

Continued on the next page

									С	osts				
	ρ	ě	Open	facility	OF	$\operatorname{Gap}(\%)$	In	ıst.	Transp.	Co	ng.	Ave./unit	$\mathrm{CPU}(\mathbf{s})$	Nodes
			$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	$(\%)^*$	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^*$			
	1×10^{-5}	1×10^{-4}	0.40	0.26	1,703,685.14		0.13	0.17	0.64	0.02	0.05	17.65	47.91	39
	2×10^{-5}	1×10^{-4}	0.40	0.26	1,728,688.51		0.13	0.16	0.63	0.03	0.05	17.91	96.01	95
	3×10^{-5}	1×10^{-4}	0.40	0.26	1,7534,97.01		0.13	0.16	0.62	0.04	0.05	18.16	168.49	223
	4×10^{-5}	1×10^{-4}	0.40	0.26	1,778,147.92		0.13	0.16	0.61	0.06	0.05	18.42	398.77	512
	5×10^{-5}	1×10^{-4}	0.40	0.26	1,802,773.09		0.12	0.16	0.61	0.07	0.05	18.68	684.68	486
	1×10^{-5}	1×10^{-4}	0.40	0.26	1,703,685.14		0.13	0.17	0.64	0.02	0.05	17.65	47.91	39
	1×10^{-5}	2×10^{-4}	0.40	0.28	1,784,124.94		0.13	0.17	0.60	0.01	0.09	18.48	364.51	440
SS	1×10^{-5}	3×10^{-4}	0.40	0.28	1,859,890.01		0.12	0.16	0.58	0.01	0.12	19.27	$3,\!159.94$	880
	1×10^{-5}	4×10^{-4}	0.40	0.32	1,930,733.58		0.12	0.18	0.56	0.01	0.13	20.00	$5,\!192.31$	3,159
	1×10^{-5}	5×10^{-4}	0.40	0.34	1,995,311.40		0.11	0.19	0.54	0.01	0.15	20.67	27,209.53	$6,\!672$
	1×10^{-5}	1×10^{-4}	0.40	0.26	1,703,685.14		0.13	0.17	0.64	0.02	0.05	17.65	47.91	39
	2×10^{-5}	2×10^{-4}	0.40	0.28	1,808,548.41		0.12	0.17	0.60	0.03	0.09	18.74	1,542.73	1,299
	3×10^{-5}	3×10^{-4}	0.40	0.28	1,908,867.39		0.12	0.16	0.57	0.04	0.12	19.77	12,164.78	5,475
	4×10^{-5}	4×10^{-4}	0.50	0.32	1,997,346.67	0.85	0.14	0.17	0.52	0.04	0.13	20.69	86,400.00	12,281
	5×10^{-5}	5×10^{-4}	0.50	0.34	2,077,284.30	1.53	0.13	0.18	0.50	0.05	0.14	21.52	86,400.00	9,991
	1													
	1×10^{-5}	1×10^{-4}	0.40	0.26	1,703,685.14		0.13	0.17	0.64	0.02	0.05	17.65	43.25	43
	2×10^{-5}	1×10^{-4}	0.40	0.26	1,728,688.51		0.13	0.16	0.63	0.03	0.05	17.91	101.69	179
	3×10^{-5}	1×10^{-4}	0.40	0.26	1,753,497.01		0.13	0.16	0.62	0.04	0.05	18.16	138.72	252
	4×10^{-5}	1×10^{-4}	0.40	0.26	1,778,147.92		0.13	0.16	0.61	0.06	0.05	18.42	176.77	259
	5×10^{-5}	1×10^{-4}	0.40	0.26	1,802,773.09		0.12	0.16	0.61	0.07	0.05	18.68	311.04	293
	1×10^{-5}	1×10^{-4}	0.40	0.26	1,703,685.14		0.13	0.17	0.64	0.02	0.05	17.65	43.25	43
	1×10^{-5}	2×10^{-4}	0.40	0.28	1,784,124.94		0.13	0.17	0.60	0.01	0.09	18.48	175.18	301
$S^{\tilde{y}}$	1×10^{-5}	3×10^{-4}	0.40	0.28	1,859,890.01		0.12	0.16	0.58	0.01	0.12	19.27	1,621.24	2,460
01	1×10^{-5}	4×10^{-4}	0.40	0.32	1,930,733.58		0.12	0.18	0.56	0.01	0.13	20.00	16,886.05	10,646
	1×10^{-5}	5×10^{-4}	0.40	0.32	1,995,411.43	1.02	0.11	0.18	0.54	0.01	0.16	20.67	86,400.00	24,995
	1×10^{-5}	1×10^{-4}	0.40	0.26	1,703,685.14		0.13	0.17	0.64	0.02	0.05	17.65	43.25	43
	2×10^{-5}	2×10^{-4}	0.40	0.28	1,808,548.41		0.12	0.17	0.60	0.03	0.09	18.74	413.35	823
	3×10^{-5}	3×10^{-4}	0.40	0.28	1,908,867.39		0.12	0.16	0.57	0.04	0.12	19.77	9,662.17	4,706
	4×10^{-5}	4×10^{-4}	0.50	0.32	1,997,346.67	1.39	0.14	0.17	0.52	0.04	0.13	20.69	86,400.00	17,347
	5×10^{-5}	5×10^{-4}	0.50	0.34	2,077,284.30	1.62	0.13	0.18	0.50	0.05	0.14	21.52	86,400.00	$10,\!656$

Table C.17 – continued from previous page

 * Amount divided by 100.

Table C.18: Computational results from the OA algorithm solving a Ro and Tcha instance of $10 \times 50 \times 100$ size, when ϑ and $\check{\vartheta}$ parameters of the Kleinrock function are changed, while $\rho = \check{\rho} = 0.99$.

								С	osts				
	ρ	ě	Open	facility	OF	Ir	nst.	Transp.	Co	ong.	Ave./unit	$\mathrm{CPU}(\mathbf{s})$	Nodes
			$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	(%)*	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^*$	-		
	1×10^4	$1\!\times\!10^4$	0.40	0.26	$1,\!621,\!420.13$	0.14	0.18	0.67	0.01	0.01	16.80	1.01	6
	2×10^4	$1\!\times\!10^4$	0.40	0.26	$1,\!635,\!374.05$	0.14	0.17	0.67	0.02	0.01	16.94	1.74	10
	3×10^4	$1\!\times\!10^4$	0.40	0.26	$1,\!649,\!322.84$	0.14	0.17	0.66	0.03	0.01	17.09	2.50	11
	4×10^4	$1\!\times\!10^4$	0.40	0.26	1,663,261.85	0.13	0.17	0.66	0.03	0.01	17.23	1.78	8
	5×10^4	1×10^4	0.40	0.26	1,677,200.25	0.13	0.17	0.65	0.04	0.01	17.37	2.84	14
	6×10^4	1×10^4	0.40	0.26	1,691,138.65	0.13	0.17	0.64	0.05	0.01	17.52	3.22	14
	7×10^4	1×10^4	0.40	0.26	1,705,077.05	0.13	0.17	0.64	0.06	0.01	17.66	2.11	13
	8×10^4	1×10^4	0.40	0.26	1,719,015.45	0.13	0.17	0.63	0.07	0.01	17.81	3.30	16
	9×10^4	1×10^4	0.40	0.26	1,732,953.85	0.13	0.16	0.63	0.07	0.01	17.95	2.92	17
	1×10^{5}	1×10^4	0.40	0.26	1,746,888.41	0.13	0.16	0.62	0.08	0.01	18.10	3.70	16
	1×10^4	1×10^4	0.40	0.26	1,621,420.13	0.14	0.18	0.67	0.01	0.01	16.80	1.03	6
	1×10^4	2×10^4	0.40	0.26	1,632,550.43	0.14	0.17	0.67	0.01	0.01	16.91	1.13	6
	1×10^{4}	3×10^4	0.40	0.26	1,643,680.73	0.14	0.17	0.66	0.01	0.02	17.03	1.86	10
	1×10^{4}	4×10^4	0.40	0.26	1,654,810.69	0.14	0.17	0.66	0.01	0.03	17.14	2.12	10
Y	1×10^{4}	5×10^4	0.40	0.26	1,665,937.98	0.13	0.17	0.65	0.01	0.03	17.26	2.15	13
Æ	1×10^{4}	6×10^{4}	0.40	0.26	1.677.063.15	0.13	0.17	0.65	0.01	0.04	17.37	2.24	10
	1×10^{4}	7×10^{4}	0.40	0.26	1.688.186.96	0.13	0.17	0.65	0.01	0.05	17.49	2.04	11
	1×10^{4}	8×10^{4}	0.40	0.26	1.699.310.35	0.13	0.17	0.64	0.01	0.05	17.60	2.08	8
	1×10^{4}	9×10^{4}	0.40	0.26	1 710 433 74	0.13	0.17	0.64	0.01	0.06	17.72	2.66	13
	1×10^{4}	1×10^{5}	0.40	0.26	1 721 557 12	0.13	0.17	0.63	0.01	0.07	17.83	2.24	10
				0.20	_,,								
	1×10^{4}	1×10^{4}	0.40	0.26	1.621.420.13	0.14	0.18	0.67	0.01	0.01	16.80	1.06	6
	2×10^{4}	2×10^{4}	0.40	0.26	1 646 503 78	0.14	0.17	0.66	0.02	0.01	17.06	2.26	12
	3×10^4	3×10^4	0.40	0.26	1,671,570,22	0.13	0.17	0.65	0.03	0.02	17.32	1.69	11
	4×10^{4}	4×10^{4}	0.40	0.26	1,696,632,01	0.13	0.17	0.64	0.03	0.03	17.58	2 20	9
	5×10^{4}	5×10^{4}	0.40	0.26	1.721.693.80	0.13	0.17	0.63	0.04	0.03	17.84	3.19	13
	6×10^{4}	6×10^4	0.40	0.26	1.746.755.58	0.13	0.16	0.62	0.05	0.04	18.10	3.88	20
	7×10^{4}	7×10^{4}	0.40	0.26	1.771.817.37	0.13	0.16	0.62	0.06	0.04	18.35	3.48	20
	8×10^4	8×10^4	0.40	0.26	1 796 879 16	0.12	0.16	0.61	0.06	0.05	18.61	4.08	19
	9×10^{4}	9×10^4	0.40	0.26	1,821,940,95	0.12	0.16	0.60	0.07	0.06	18.87	4 01	17
	1×10^{5}	1×10^{5}	0.40	0.26	1,847,000,39	0.12	0.15	0.59	0.08	0.06	19.13	4.34	19
	1/10	1/10	0.10	0.20	1,011,000100	0.12	0.10	0.00	0.00	0.00	10110	1101	10
	1×10^{4}	1×10^{4}	0.40	0.26	1,621,420.13	0.14	0.18	0.67	0.01	0.01	16.80	1.99	4
	2×10^4	1×10^4	0.40	0.26	1,635,374.05	0.14	0.17	0.67	0.02	0.01	16.94	4.07	16
	3×10^4	1×10^{4}	0.40	0.26	1,649,322.84	0.14	0.17	0.66	0.03	0.01	17.09	4.01	12
	4×10^{4}	1×10^{4}	0.40	0.26	1.663.261.85	0.13	0.17	0.66	0.03	0.01	17.23	5.02	11
	5×10^{4}	1×10^{4}	0.40	0.26	1.677.200.25	0.13	0.17	0.65	0.04	0.01	17.37	5.20	11
	6×10^{4}	1×10^{4}	0.40	0.26	1.691.138.65	0.13	0.17	0.64	0.05	0.01	17.52	5.57	11
	7×10^4	1×10^{4}	0.40	0.26	1.705.077.05	0.13	0.17	0.64	0.06	0.01	17.66	4.72	13
	8×10^4	1×10^{4}	0.40	0.26	1,719,015,45	0.13	0.17	0.63	0.07	0.01	17.81	5.88	19
	9×10^{4}	1×10^4	0.40	0.26	1,732,953,85	0.13	0.16	0.63	0.07	0.01	17.95	7.71	12
	1×10^{5}	1×10^4	0.40	0.26	1 746 888 41	0.13	0.16	0.62	0.08	0.01	18 10	9.04	21
_	1/10	1/10	0.10	0.20	1,110,000.11	0.10	0.10	0.02	0.00	0.01	10.10	0.01	21
SIV	1×10^{4}	1×10^{4}	0.40	0.26	1,621,420.13	0.14	0.18	0.67	0.01	0.01	16.80	2.12	4
	1×10^{4}	2×10^{4}	0.40	0.26	1.632.550.43	0.14	0.17	0.67	0.01	0.01	16.91	2.06	5
	1×10^{4}	3×10^{4}	0.40	0.26	1,643,680.73	0.14	0.17	0.66	0.01	0.02	17.03	2.07	5
	1×10^{4}	4×10^{4}	0.40	0.26	1,654,810.69	0.14	0.17	0.66	0.01	0.03	17.14	3.11	14
	1×10^{4}	5×10^{4}	0.40	0.26	1,665,937.98	0.13	0.17	0.65	0.01	0.03	17.26	3.83	16
	1×10^4	6×10^{4}	0.40	0.26	1.677.063 15	0.13	0.17	0.65	0.01	0.04	17.37	3 54	14
	1×10^4	7×10^4	0.40	0.26	1.688.186.96	0.13	0.17	0.65	0.01	0.05	17 49	3.82	13
	1×10^4	8×10^4	0.40	0.26	1.699.310.35	0.13	0.17	0.64	0.01	0.05	17.60	4.20	14
	1×10^4	9×10^{4}	0.40	0.26	1.710 433 74	0.13	0.17	0.64	0.01	0.06	17.72	4 1 2 0	11
	1×10^4	1×10^{5}	0.40	0.26	1.721.557.12	0.13	0.17	0.63	0.01	0.07	17.83	4 56	13
	1		0.10	0.20	_,1,001.12	0.10	0.11	0.00	0.01	0.01	11.00	1.00	10

Continued on the next page

								C	losts				
	ρ	ě	Open	facility	OF	In	st.	Transp.	Co	ng.	Ave./unit	CPU(s)	Nodes
			$\frac{1^{\circ}(\%)^{*}}{1^{\circ}(\%)^{*}}$	$2^{\circ}(\%)^{*}$		$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	(%)*	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$			
	1104	1104	- (70)	= (70)	1 (01 400 19	- (70)	- (70)	0.07	- (/0)	- (70)	10.00	0.02	4
	1 × 10	1 × 10	0.40	0.20	1,021,420.15	0.14	0.18	0.07	0.01	0.01	10.80	2.05	4
	2×10 ⁻	2×10 ⁻	0.40	0.26	1,646,503.78	0.14	0.17	0.66	0.02	0.01	17.06	3.80	12
	3×10^{4}	3×10^{4}	0.40	0.26	1,671,570.22	0.13	0.17	0.65	0.03	0.02	17.32	3.55	14
	4×10^{4}	4×10^{4}	0.40	0.26	$1,\!696,\!632.01$	0.13	0.17	0.64	0.03	0.03	17.58	4.92	11
Ч	$5{\times}10^4$	5×10^4	0.40	0.26	1,721,693.80	0.13	0.17	0.63	0.04	0.03	17.84	5.11	17
S_{I}	6×10^{4}	6×10^{4}	0.40	0.26	1.746.755.58	0.13	0.16	0.62	0.05	0.04	18.10	6.20	16
	7×10^{4}	7×10^{4}	0.40	0.26	1 771 817 37	0.13	0.16	0.62	0.06	0.04	18 35	6 46	17
	0104	0104	0.10	0.20	1,706,870,16	0.10	0.16	0.61	0.00	0.01	10.00	6 OF	17
	0 104	0 104	0.40	0.20	1,790,879.10	0.12	0.10	0.01	0.00	0.05	10.01	0.85	17
	9×101	9×101	0.40	0.26	1,821,940.95	0.12	0.16	0.60	0.07	0.06	18.87	7.66	19
	1×10^{5}	1×10^{5}	0.40	0.26	1,847,000.39	0.12	0.15	0.59	0.08	0.06	19.13	9.11	21
	$1{\times}10^4$	1×10^4	0.40	0.26	$1,\!621,\!420.13$	0.14	0.18	0.67	0.01	0.01	16.80	1.66	3
	2×10^4	1×10^4	0.40	0.26	1,635,374.05	0.14	0.17	0.67	0.02	0.01	16.94	3.24	14
	3×10^{4}	1×10^{4}	0.40	0.26	1 649 322 84	0.14	0.17	0.66	0.03	0.01	17.09	3 37	13
	4×10^{4}	1×10^{4}	0.40	0.26	1 663 261 85	0.13	0.17	0.66	0.03	0.01	17.93	3.45	-0
	4×10	1104	0.40	0.20	1,005,201.85	0.13	0.17	0.00	0.03	0.01	17.20	0.40	10
	5×10	1×10	0.40	0.26	1,677,200.25	0.13	0.17	0.65	0.04	0.01	17.37	3.80	12
	6×10^{4}	1×10^{4}	0.40	0.26	1,691,138.65	0.13	0.17	0.64	0.05	0.01	17.52	3.79	8
	7×10^{4}	1×10^{4}	0.40	0.26	1,705,077.05	0.13	0.17	0.64	0.06	0.01	17.66	4.75	11
	8×10^4	1×10^4	0.40	0.26	1,719,015.45	0.13	0.17	0.63	0.07	0.01	17.81	5.41	11
	9×10^4	1×10^4	0.40	0.26	1,732,953.85	0.13	0.16	0.63	0.07	0.01	17.95	5.57	17
	1×10^{5}	1×10^{4}	0.40	0.26	1 746 888 41	0.13	0.16	0.62	0.08	0.01	18 10	6.04	21
	1/(10	1//10	0.10	0.20	1,1 10,000111	0.10	0.110	0.02	0.00	0.01	10.10	0.01	
	1104	1104	0.40	0.00	1 401 400 10	0.1.4	0.10	0.47	0.01	0.01	10.00	1.04	
	1×10-	1×10-	0.40	0.26	1,621,420.13	0.14	0.18	0.67	0.01	0.01	16.80	1.64	3
	1×10 ⁴	2×10^{4}	0.40	0.26	1,632,550.43	0.14	0.17	0.67	0.01	0.01	16.91	1.78	5
	1×10^{4}	3×10^{4}	0.40	0.26	$1,\!643,\!680.73$	0.14	0.17	0.66	0.01	0.02	17.03	1.53	4
	1×10^4	4×10^4	0.40	0.26	$1,\!654,\!810.69$	0.14	0.17	0.66	0.01	0.03	17.14	1.85	4
ũ	1×10^4	5×10^4	0.40	0.26	1,665,937.98	0.13	0.17	0.65	0.01	0.03	17.26	2.10	7
SN	1×10^4	6×10^{4}	0.40	0.26	1.677.063.15	0.13	0.17	0.65	0.01	0.04	17.37	2.77	12
	1×10^{4}	7×10^{4}	0.40	0.26	1 688 186 96	0.13	0.17	0.65	0.01	0.05	17 49	2.69	12
	1 \(104)	0×10 ⁴	0.40	0.20	1,000,100.00	0.10	0.17	0.00	0.01	0.05	17.40	2.00	10
	1 × 10	8×10	0.40	0.20	1,099,510.55	0.15	0.17	0.04	0.01	0.05	17.00	3.13	10
	1×10 ⁻	9×101	0.40	0.26	1,710,433.74	0.13	0.17	0.64	0.01	0.06	17.72	3.33	14
	1×10^{4}	1×10^{3}	0.40	0.26	1,721,557.12	0.13	0.17	0.63	0.01	0.07	17.83	3.32	15
	1×10^4	1×10^4	0.40	0.26	$1,\!621,\!420.13$	0.14	0.18	0.67	0.01	0.01	16.80	1.61	3
	2×10^4	2×10^4	0.40	0.26	1,646,503.78	0.14	0.17	0.66	0.02	0.01	17.06	1.98	5
	3×10^4	3×10^4	0.40	0.26	1.671.570.22	0.13	0.17	0.65	0.03	0.02	17.32	3.10	11
	4×10^{4}	4×10^{4}	0.40	0.26	1 696 632 01	0.13	0.17	0.64	0.03	0.03	17.58	3.97	11
	5×10^{4}	5×10^{4}	0.40	0.26	1 721 603 80	0.13	0.17	0.63	0.04	0.03	17.84	4.82	11
	5×10	0 104	0.40	0.20	1,721,095.80	0.13	0.17	0.03	0.04	0.03	10.10	4.62	11
	6×10-	6×101	0.40	0.26	1,746,755.58	0.13	0.16	0.62	0.05	0.04	18.10	4.28	15
	7×10^{4}	7×10^{4}	0.40	0.26	1,771,817.37	0.13	0.16	0.62	0.06	0.04	18.35	5.46	13
	8×10^{4}	8×10^{4}	0.40	0.26	1,796,879.16	0.12	0.16	0.61	0.06	0.05	18.61	4.78	21
	9×10^4	9×10^4	0.40	0.26	$1,\!821,\!940.95$	0.12	0.16	0.60	0.07	0.06	18.87	6.62	25
	1×10^5	1×10^5	0.40	0.26	1,847,000.39	0.12	0.15	0.59	0.08	0.06	19.13	7.05	26
	1×10^{4}	1×10^{4}	0.40	0.26	1 621 420 13	0.14	0.18	0.67	0.01	0.01	16.80	83 64	39
	2×104	1 × 104	0.10	0.20	1,625,274,05	0.14	0.17	0.67	0.01	0.01	16.04	107.00	24
	2×10	1 × 10	0.40	0.20	1,035,574.05	0.14	0.17	0.07	0.02	0.01	10.94	121.22	- 54
	3×10 ⁻	1×10 ⁻	0.40	0.26	1,649,323.44	0.14	0.17	0.66	0.03	0.01	17.09	132.72	47
	4×10^{4}	1×10^{4}	0.40	0.26	1,663,261.85	0.13	0.17	0.66	0.03	0.01	17.23	134.46	40
	5×10^{4}	1×10^4	0.40	0.26	$1,\!677,\!200.25$	0.13	0.17	0.65	0.04	0.01	17.37	139.31	63
	6×10^4	1×10^4	0.40	0.26	1,691,138.65	0.13	0.17	0.64	0.05	0.01	17.52	137.83	47
70	7×10^4	1×10^4	0.40	0.26	1,705,077.05	0.13	0.17	0.64	0.06	0.01	17.66	134.13	46
ŝ	8×10^4	1×10^{4}	0.40	0.26	1 719 015 45	0.13	0.17	0.63	0.07	0.01	17.81	134.22	56
	9×10 ⁴	1×10^{4}	0.40	0.26	1 732 053 95	0.19	0.16	0.63	0.07	0.01	17.05	13/ 3/	17
	1105	1 × 10 ⁴	0.40	0.20	1,746,000,50	0.10	0.10	0.00	0.07	0.01	10 10	199 50	41
	1×10°	1×10*	0.40	0.26	1,740,888.52	0.13	0.16	0.62	0.08	0.01	18.10	138.50	61
	1×10^{4}	1×10^{4}	0.40	0.26	1,621,420.13	0.14	0.18	0.67	0.01	0.01	16.80	84.61	39
	1×10^4	2×10^{4}	0.40	0.26	$1,\!632,\!550.43$	0.14	0.17	0.67	0.01	0.01	16.91	88.47	34
_	1×10^4	3×10^4	0.40	0.26	$1,\!643,\!680.73$	0.14	0.17	0.66	0.01	0.02	17.03	125.57	41

Table C.18 – continued from previous page $% \left({{{\rm{Tab}}} \right)$

Continued on the next page

						Costs							
	ρ	ě	Open	facility	OF	In	st.	Transp.	Co	ng.	Ave./unit	$\mathrm{CPU}(\mathbf{s})$	Nodes
			$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	-	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$	$(\%)^*$	$1^{\circ}(\%)^{*}$	$2^{\circ}(\%)^{*}$			
SS	1×10^4	4×10^4	0.40	0.26	$1,\!654,\!811.03$	0.14	0.17	0.66	0.01	0.03	17.14	131.42	38
	1×10^4	5×10^4	0.40	0.26	1,665,940.19	0.13	0.17	0.65	0.01	0.03	17.26	116.05	40
	1×10^4	6×10^4	0.40	0.26	1,677,063.58	0.13	0.17	0.65	0.01	0.04	17.37	120.15	41
	1×10^4	7×10^4	0.40	0.26	1,688,186.96	0.13	0.17	0.65	0.01	0.05	17.49	120.23	39
	1×10^{4}	8×10^4	0.40	0.26	1,699,310.35	0.13	0.17	0.64	0.01	0.05	17.60	125.29	45
	1×10^{4}	9×10^4	0.40	0.26	1,710,433.74	0.13	0.17	0.64	0.01	0.06	17.72	127.36	41
	1×10^{4}	1×10^5	0.40	0.26	1,721,557.13	0.13	0.17	0.63	0.01	0.07	17.83	124.93	38
					,. ,								
	1×10^{4}	1×10^{4}	0.40	0.26	1.621.420.13	0.14	0.18	0.67	0.01	0.01	16.80	80.87	39
	2×10^4	2×10^4	0.40	0.26	1 646 504 35	0.14	0.17	0.66	0.02	0.01	17.06	123.95	50
	3×10^4	3×10^4	0.40	0.26	1 671 570 22	0.13	0.17	0.65	0.03	0.02	17.32	87.85	44
	4×10^{4}	4×10^{4}	0.10	0.26	1,696,632,01	0.13	0.17	0.64	0.03	0.02	17.58	102.66	30
	5×10^4	5×10^4	0.40	0.20	1,000,002.01	0.13	0.17	0.63	0.03	0.03	17.84	102.00	48
	6×10 ⁴	6×10 ⁴	0.40	0.20	1,721,055.00	0.10	0.17	0.00	0.05	0.03	19.10	09.11	47
	0×10 7×10^4	0×10	0.40	0.20	1,740,755.58	0.13	0.10	0.62	0.05	0.04	10.10	92.11	41 50
	7 X 10	7 X 10	0.40	0.20	1,771,817.57	0.15	0.10	0.62	0.00	0.04	18.30	102.00	50
	8×10	8×10	0.40	0.26	1,796,879.16	0.12	0.16	0.61	0.06	0.05	18.01	103.96	60
	9×10-	9×10-	0.40	0.26	1,821,940.95	0.12	0.16	0.60	0.07	0.06	18.87	100.11	62
	1×10°	1×10°	0.40	0.26	1,847,001.90	0.12	0.15	0.59	0.08	0.06	19.13	102.85	72
$SS^{\tilde{y}}$			0.40		1 001 100 10		0.40		0.04	0.01	10.00		
	1×10*	1×10 ⁴	0.40	0.26	1,621,420.13	0.14	0.18	0.67	0.01	0.01	16.80	81.40	38
	2×10 ⁴	1×10 ⁴	0.40	0.26	1,635,374.05	0.14	0.17	0.67	0.02	0.01	16.94	91.22	31
	3×10 ⁴	1×10 ⁴	0.40	0.26	1,649,323.44	0.14	0.17	0.66	0.03	0.01	17.09	116.84	31
	4×10^{4}	1×10^{4}	0.40	0.26	1,663,261.85	0.13	0.17	0.66	0.03	0.01	17.23	119.21	42
	5×10^{4}	1×10^{4}	0.40	0.26	1,677,200.25	0.13	0.17	0.65	0.04	0.01	17.37	115.85	51
	6×10^{4}	1×10^{4}	0.40	0.26	1,691,138.65	0.13	0.17	0.64	0.05	0.01	17.52	104.61	41
	7×10^{4}	1×10^{4}	0.40	0.26	1,7050,77.05	0.13	0.17	0.64	0.06	0.01	17.66	107.54	38
	8×10^{4}	1×10^{4}	0.40	0.26	1,719,015.45	0.13	0.17	0.63	0.07	0.01	17.81	110.31	46
	9×10^{4}	1×10^4	0.40	0.26	1,732,953.85	0.13	0.16	0.63	0.07	0.01	17.95	117.73	46
	1×10^{5}	1×10^4	0.40	0.26	1,746,888.52	0.13	0.16	0.62	0.08	0.01	18.10	113.82	44
	1×10^4	1×10^4	0.40	0.26	$1,\!621,\!420.13$	0.14	0.18	0.67	0.01	0.01	16.80	75.73	38
	1×10^4	2×10^4	0.40	0.26	$1,\!632,\!550.43$	0.14	0.17	0.67	0.01	0.01	16.91	76.94	29
	1×10^4	$3{ imes}10^4$	0.40	0.26	$1,\!643,\!680.73$	0.14	0.17	0.66	0.01	0.02	17.03	110.22	31
	1×10^4	$4\!\times\!10^4$	0.40	0.26	$1,\!654,\!811.03$	0.14	0.17	0.66	0.01	0.03	17.14	106.80	31
	1×10^4	5×10^4	0.40	0.26	1,665,940.19	0.13	0.17	0.65	0.01	0.03	17.26	107.88	37
	1×10^4	6×10^4	0.40	0.26	$1,\!677,\!063.58$	0.13	0.17	0.65	0.01	0.04	17.37	106.22	29
	1×10^4	7×10^4	0.40	0.26	1,688,186.96	0.13	0.17	0.65	0.01	0.05	17.49	111.96	35
	1×10^4	8×10^4	0.40	0.26	1,699,310.35	0.13	0.17	0.64	0.01	0.05	17.60	110.65	36
	1×10^4	$9{ imes}10^4$	0.40	0.26	1,710,433.74	0.13	0.17	0.64	0.01	0.06	17.72	109.90	33
	1×10^4	1×10^{5}	0.40	0.26	1,721,557.13	0.13	0.17	0.63	0.01	0.07	17.83	108.29	46
					, ,								
	1×10^{4}	1×10^4	0.40	0.26	1,621,420,13	0.14	0.18	0.67	0.01	0.01	16.80	76.48	38
	2×10^{4}	2×10^{4}	0.40	0.26	1,646,504.35	0.14	0.17	0.66	0.02	0.01	17.06	95.43	26
	3×10^{4}	3×10^{4}	0.40	0.26	1,671,570.22	0.13	0.17	0.65	0.03	0.02	17.32	91.48	39
	4×10^{4}	4×10^{4}	0.40	0.26	1.696.632.01	0.13	0.17	0.64	0.03	0.03	17.58	94 47	31
	5×10^4	5×10^4	0.40	0.26	1.721.693.80	0.13	0.17	0.63	0.04	0.03	17.84	85.00	41
	6×10^4	6×10^4	0.40	0.26	1 746 755 58	0.13	0.16	0.62	0.05	0.04	18 10	81 76	12
	7×10^4	7×10^4	0.40	0.26	1 771 817 97	0.13	0.16	0.62	0.06	0.04	18 35	90.55	-10 50
	8×10 ⁴	8×10 ⁴	0.40	0.20	1 796 870 16	0.19	0.16	0.61	0.00	0.04	18.61	108.05	49
	0×10 ⁴	0×10^{4}	0.40	0.20	1 891 040 05	0.12	0.16	0.01	0.00	0.05	18.87	112 91	44 59
	1×105	1×10^{5}	0.40	0.20	1 847 001 00	0.12	0.15	0.00	0.07	0.00	10.07	95.47	50
	1 1 1 1 1 1	T V TO	0.40	0.40	1,011,001.00	0.14	0.10	0.00	0.00	0.00	10.10	00.47	00

Table C.18 – continued from previous page $% \left({{{\rm{Tab}}} \right)$